



# PARTS CATALOG

## MERCUISER SEC K POWER STEERING

SERIAL NUMBER

POWER STEERING/ TILLER HANDLES/ SHIFT KITS . . . . . Mercruiser (1985 and Below)

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**NOTE:** Indented description indicate that these parts are included in preceeding assembly.

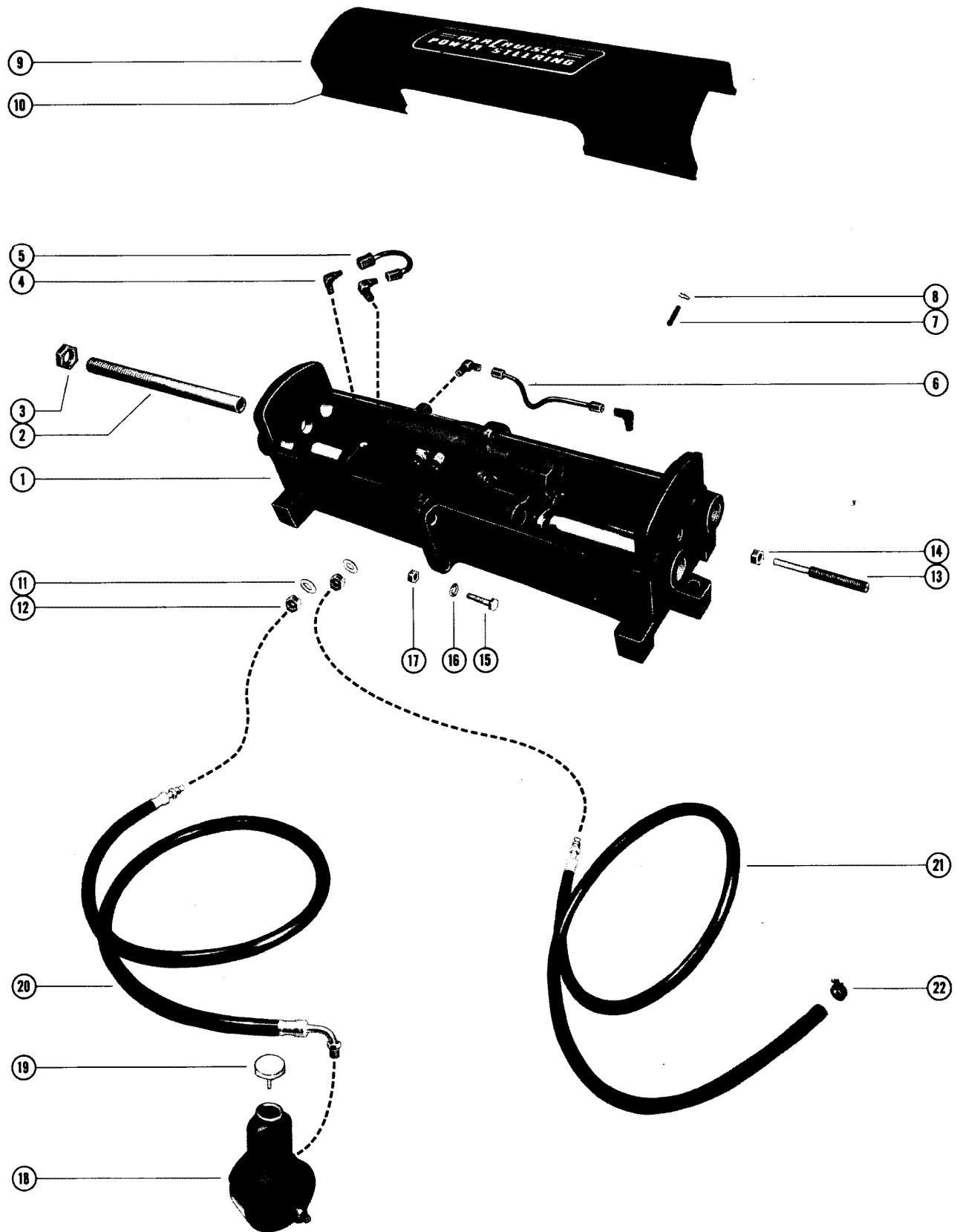
**AR** = As Required  
**OPT** = Optional

**NSS** = Not Sold Separate  
**NS** = Not Shown

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# POWER STEERING KIT A

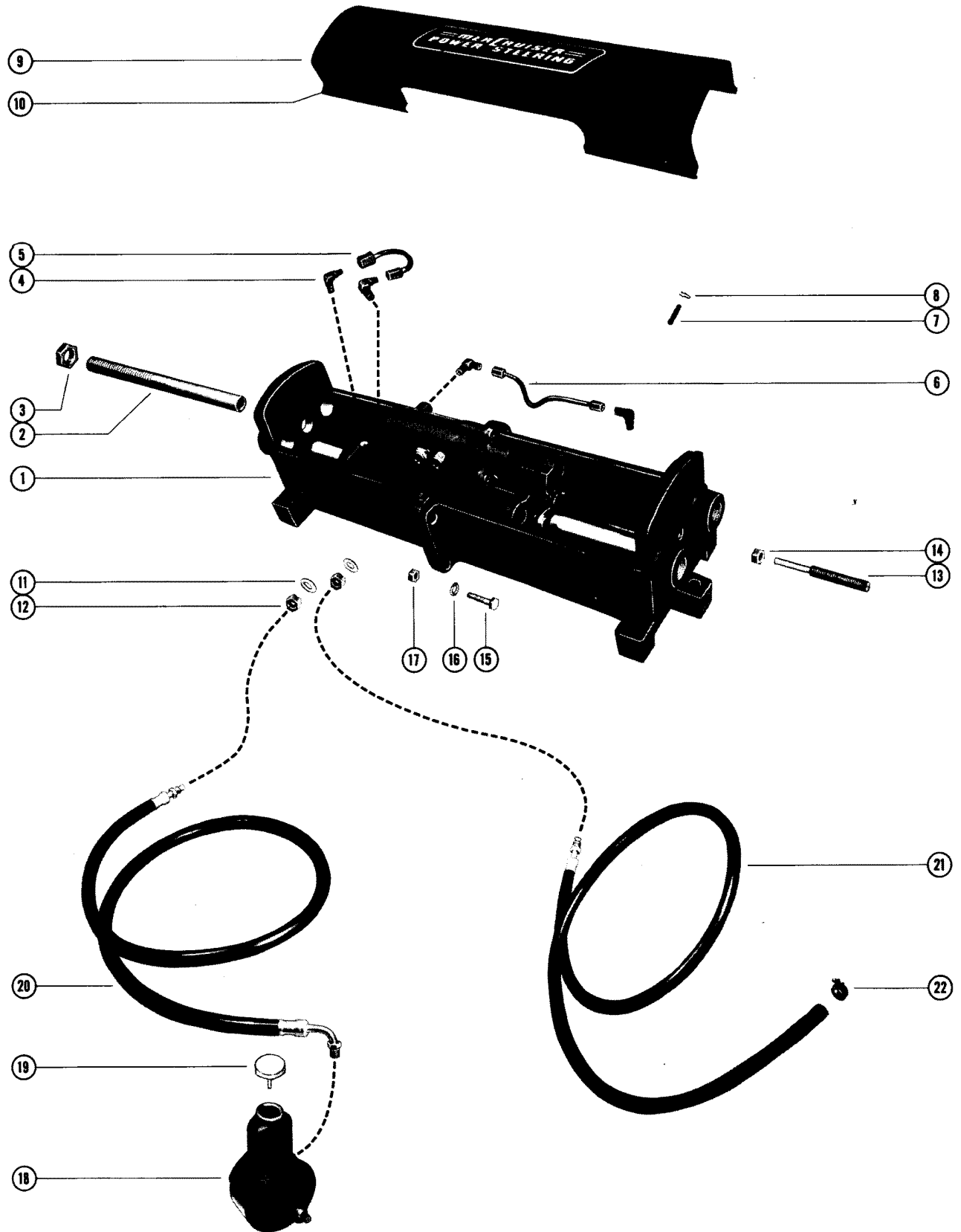


# POWER STEERING KIT A

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	36259A1		1	POWER STEERING KIT(SEE NOTE)-B-25-36324AL "O" RING REPAIR KIT
2	32-35015		1	TUBE, CABLE GUIDE
3	11-30708		1	NUT, CABLE GUIDE TUBE
4	22-36372		4	ELBOW, FRONT AND REAR TUBES
5	32-36316		1	TUBE, REAR - POWER STEERING CYLINDER
6	32-36333		1	TUBE, FRONT - POWER STEERING CYLINDER
7	17-36546		1	PIN, CONTROL CABLE TO POWER STEERING CYLINDER
8	18-36547		2	PIN (HAIR), CONTROL CABLE PIN
9	36334		1	SHIELD, DIRT - POWER STEERING CYLINDER
10	37-37359		1	DECAL, DIRT SHIELD
11	12-38386		2	WASHER, COPPER - POWER STEERING CYLINDER FITTING
12	22-38385		2	FITTING, POWER STEERING CYLINDER TO HOSES
13	10-36328		1	SCREW, ADJUSTING- REAR
14	11-29241		1	NUT, REAR ADJUSTING SCREW
15	10-24217		4	SCREW, POWER STEERING CYLINDER FASTENING
16	13-27969		4	LOCKWASHER, POWER STEERING CYLINDER SCREW
17	11-25269		4	NUT, POWER STEERING CYLINDER SCREW
18	36368		1	HYDRAULIC PUMP ASSEMBLY, POWER STEERING
19	38333		1	CAP, FILLER - HYDRAULIC PUMP
20	32-36338		1	HOSE, PRESSURE - POWER STEERING CYLINDER (6 )
21	32-36337		1	HOSE, RETURN - POWER STEERING CYLINDER (6 )
22	54-37295		1	CLAMP, RETURN HOSE
-	<b>36376A2</b>		<b>1</b>	<b>POWER STEERING CABLE ASSEMBLY (24")</b>
-	<b>36376A3</b>		<b>1</b>	<b>POWER STEERING CABLE ASSEMBLY (30")</b>
-	<b>36376A4</b>		<b>1</b>	<b>POWER STEERING CABLE ASSEMBLY (36")</b>
-	<b>36376A5</b>		<b>1</b>	<b>POWER STEERING CABLE ASSEMBLY (42")</b>
-	<b>36376A6</b>		<b>1</b>	<b>POWER STEERING CABLE ASSEMBLY (48")</b>
-	<b>36376A7</b>		<b>1</b>	<b>POWER STEERING CABLE ASSEMBLY (54")</b>
-	<b>36376A8</b>		<b>1</b>	<b>POWER STEERING CABLE ASSEMBLY (60")</b>
-	<b>36376A9</b>		<b>1</b>	<b>POWER STEERING CABLE ASSEMBLY (72")</b>
-	<b>36376A10</b>		<b>1</b>	<b>POWER STEERING CABLE ASSEMBLY (84")</b>
-	<b>36376A11</b>		<b>1</b>	<b>POWER STEERING CABLE ASSEMBLY (96")</b>
-	<b>36376A12</b>		<b>1</b>	<b>POWER STEERING CABLE ASSEMBLY (108")</b>
-	<b>36376A13</b>		<b>1</b>	<b>POWER STEERING CABLE ASSEMBLY (120")</b>
-	<b>36376A14</b>		<b>1</b>	<b>POWER STEERING CABLE ASSEMBLY (132")</b>
-	<b>36376A15</b>		<b>1</b>	<b>POWER STEERING CABLE ASSEMBLY (144")</b>
-	<b>23-35035</b>		<b>1</b>	<b>SLEEVE, CABLE END</b>
-	<b>23-35016</b>		<b>2</b>	<b>SPACER, CABLE END</b>
-	<b>23-36317</b>		<b>1</b>	<b>BUSHING, POWER STEERING CABLE</b>

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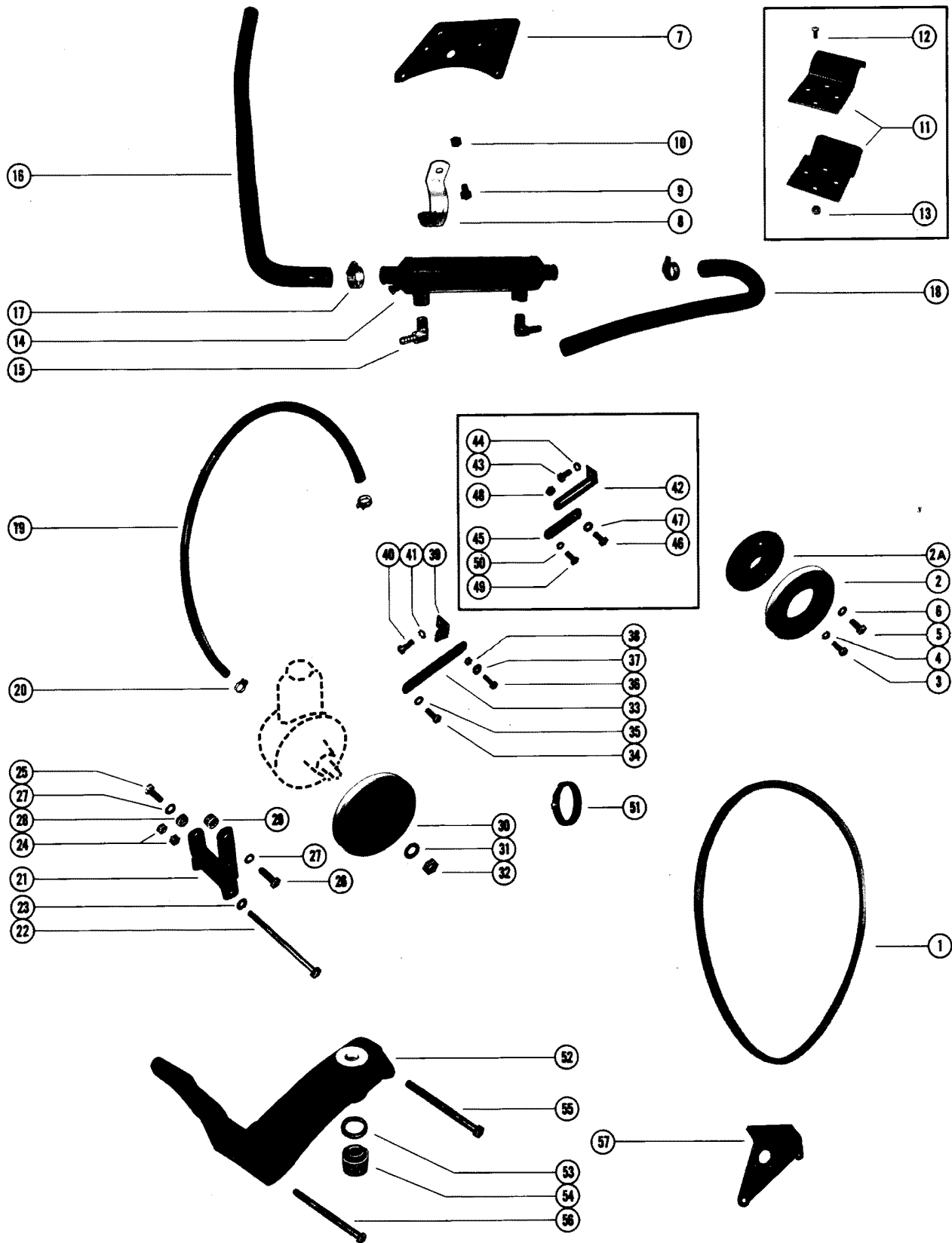
# POWER STEERING KIT A



# POWER STEERING KIT A

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	11-36548		1	NUT, JAM - POWER STEERING CABLE TO CYLINDER
-	12-24889		1	WASHER, POWER STEERING CABLE
-	92-38927-1		1	LOCTITE, SCREW LOCK (.2CC CAPSULE)
-	92-38928-1		1	LOCTITE, STUD LOCK (.2CC CAPSULE)
-	22-26000		1	FITTING, GREASE - POWER STEERING CABLE

# POWER STEERING MOUNTING KITS (MARINE 110, 120, 150 AND 160)



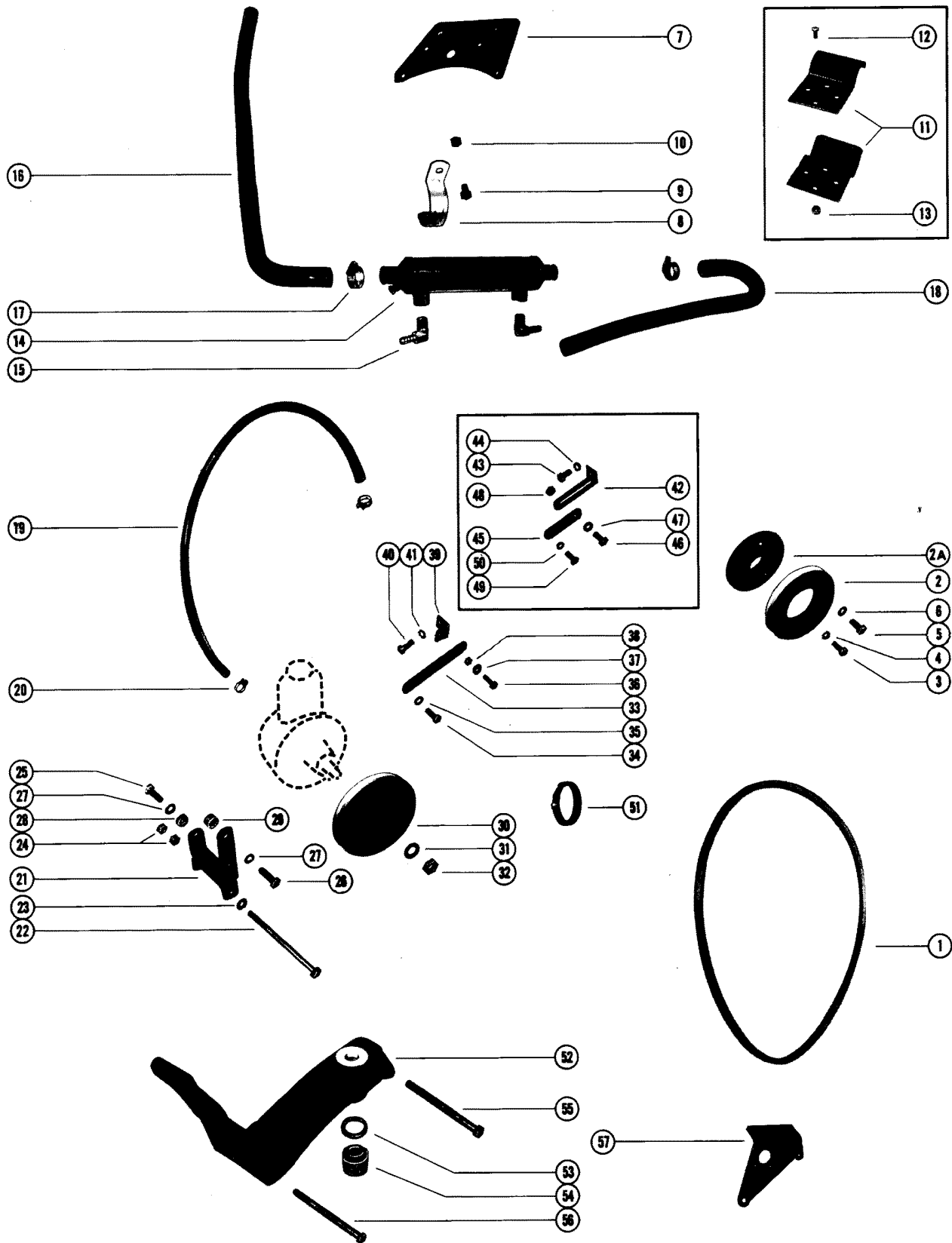


# POWER STEERING MOUNTING KITS (MARINE 110, 120, 150 AND 160)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	37620A1		1,,,	POWER STEERING MOUNTING KIT FOR CORRECT ORDERING PROCEDURE, SEE CHART
-	37620A5		,1,,	POWER STEERING MOUNTING KIT FOR CORRECT ORDERING PROCEDURE, SEE CHART
-	37620A6		,,1,,	POWER STEERING MOUNTING KIT FOR CORRECT ORDERING PROCEDURE, SEE CHART
-	37620A7		,,,1,	POWER STEERING MOUNTING KIT FOR CORRECT ORDERING PROCEDURE, SEE CHART
-	37620A11		,,,1	POWER STEERING MOUNTING KIT FOR CORRECT ORDERING PROCEDURE, SEE CHART
1	57-36356		1,1,,	"V" BELT, HYDRAULIC PUMP DRIVE (42")
	57-49213		,,1,,1	"V" BELT, HYDRAULIC-PUMP DRIVE (44")
	57-49211		,,,1,	"V" BELT, HYDRAULIC PUMP DRIVE (43")
2	36369		1,,1,,	PULLEY, CRANKSHAFT
	46761		,,1,,1,	PULLEY, CRANKSHAFT
2A	57224		,,,1	ADAPTOR, CRANKSHAFT PULLEY
3	10-26065		1,,1,,	SCREW, PULLEY ATTACHING (5/16-24X L")
4	13-26993		1,,1,,	LOCKWASHER, PULLEY SCREW (5/16")
5	10-28263		3,,,	SCREW, PULLEY TO CRANKSHAFT (3/8-24 X 1")
	10-28263		,,2,,	SCREW, PULLEY TO CRANKSHAFT (3/8-24 X 1")
	10-21951		,3,,3,3	SCREW, PULLEY TO CRANKSHAFT (3/8-24 X 1 1/4")
6	13-27969		3,3,3,3,3	LOCKWASHER, PULLEY SCREW (3/8")
7	37633		1,1,,	BRACKET, OIL COOLER
8	54-37631		2,2,,	CLAMP, OIL COOLER TO ENGINE
9	10-34352		2,2,,	SCREW, CLAMP TO ENGINE (3/8-24 X 7/8")
10	11-25269		2,2,,	NUT, OIL COOLER CLAMP SCREW
11	56430		,,2,2,2	BRACKET, OIL COOLER
12	10-35765		,,4,4,4	SCREW, OIL COOLER BRACKET (5/16-18 X 3/4")
13	11-26484		,,2,2,2	NUT, OIL COOLER BRACKET SCREW
14	37634		1,1,,	OIL COOLER
	49535		,,1,1,1	OIL COOLER
15	22-37760		2,2,2,2,2	ELBOW, RETURN HOSE TO OIL COOLER
16	32-37576		1,1,,	HOSE, OUTLET - ENGINE TO OIL COOLER (24 3/4")
	32-49528		,,1,1,1	HOSE, OUTLET - ENGINE TO OIL COOLER (33")
17	54-32880		2,2,2,2,2	CLAMP, INTAKE AND OUTLET HOSE TO OIL COOLER
18	32-37574		1,1,,	HOSE, INTAKE - OIL COOLER TO TRANSOM PLATE (12")
	32-49529		,,1,,1	HOSE, INTAKE - OIL COOLER TO TRANSOM PLATE (18")
19	32-37762		1,1,,	HOSE, RETURN - OIL COOLER TO HYDRAULIC PUMP (40")
	32-49533		,,1,1,1	HOSE, RETURN - OIL COOLER TO HYDRAULIC PUMP (48")
20	54-37295		2,2,2,2,2	CLAMP, RETURN HOSE TO OIL COOLER AND HYDRAULIC PUMP
21	37622		1,1,,	BRACKET, MOUNTING - HYDRAULIC PUMP
	49371		,,1,,1	BRACKET, MOUNTING - HYDRAULIC PUMP
	49372		,,,1,	BRACKET, MOUNTING - HYDRAULIC PUMP

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# POWER STEERING MOUNTING KITS (MARINE 110, 120, 150 AND 160)

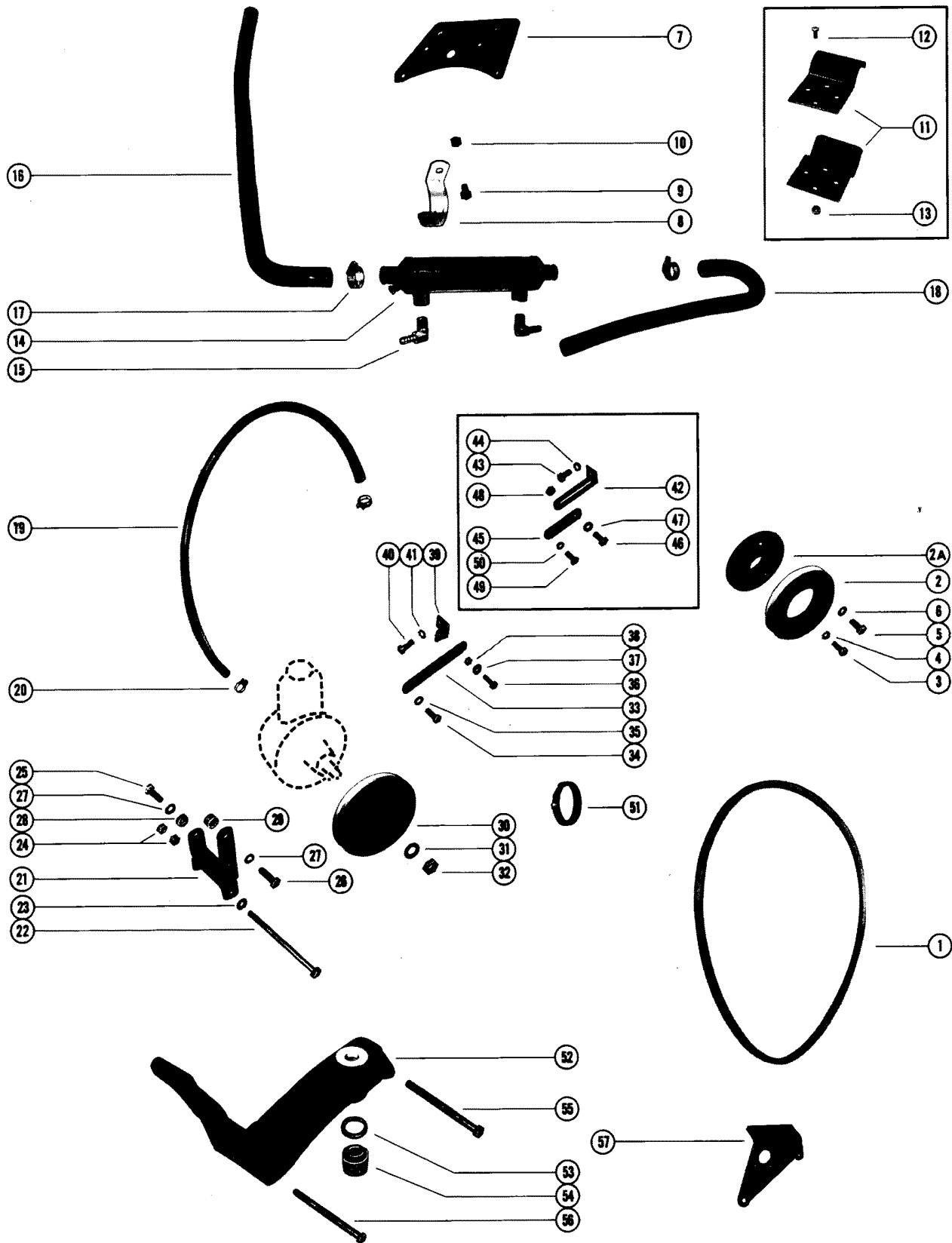


# POWER STEERING MOUNTING KITS (MARINE 110, 120, 150 AND 160)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
22	10-3762B		1,1,1,1,1	SCREW, MOUNTING BRACKET TO ENGINE T3/8-24 X 4 L/4")
23	12-20572		,,1,1,1	WASHER, MOUNTING BRACKET SCREW
24	11-25269		2,2,2,2,2	NUT, MOUNTING BRACKET SCREW
25	10-34353		1,1,1,1,1	SCREW, MOUNTING BRACKET TO HYDRAULIC PUMP (3/8-16 X 1")
26	10-26632		2,2,2,2,2	SCREW, MOUNTING BRACKET TO HYDRAULIC PUMP (3/8-16 X 1 1/4")
27	13-27969		3,3,3,3,3	LOCKWASHER, MOUNTING BRACKET SCREW
28	23-36365		2,2,2,2,2	SPACER, MOUNTING BRACKET SCREW (1/4")
29	23-36534		2,2,2,2,2	SPACER, MOUNTING BRACKET SCREW (7LL6")
30	37247		1,1,,,	PULLEY, HYDRAULIC PUMP
	49181		,,1,1,1	PULLEY, HYDRAULIC PUMP
31	12-21901		1,,1,1,1	WASHER, HYDRAULIC PUMP PULLER
	12-21901		,1,,,	WASHER, HYDRAULIC PUMP PULLER
32	11-25899		1,1,1,1,1	NUT, PULLEY TO HYDRAULIC PUMP
33	32895		1,1,,,	BRACE, TENSION - HYDRAULIC PUMP
34	10-34353		1,1,,,	SCREW, TENSION BRACE TO HYDRAULIC PUMP (3/8-16 X 1")
35	13-27969		1,1,,,	LOCKWASHER, TENSION BRACE SCREW
36	10-26065		1,1,,,	SCREW, TENSION BRACE TO BRACKET (5/16-24X1")
37	12-26825		1,1,,,	WASHER, TENSION BRACE SCREW
38	11-29250		1,1,,,	NUT, TENSION BRACE SCREW
39	37625		1,1,,,	BRACKET, TENSION BRACE TO ENGINE
40	10-28263		1,1,,,	SCREWS, BRACKET TO ENGINE (3/8-24X1")
41	13-27969		1,1,,,	LOCKWASHER, BRACKET SCREW
42	48786		,,1,1,1	BRACKET, MOUNTING - HYDRAULIC PUMP (90 DEGREES)
43	10-34353		,,1,1,1	SCREW, MOUNTING BRACKET TO ENGINE (3/8-16 X 1")
44	13-27969		,,1,1,1	LOCKWASHER, MOUNTING BRACKET SCREW
45	48787		,,1,1,1	BRACE, ADJUSTING - HYDRAULIC PUMP
46	10-28263		,,1,,1	SCREW, MOUNTING BRACKET TO ADJUSTING BRACE (3/8-24 X 1")
	10-35786		,,,1,	SCREW, MOUNTING BRACKET TO ADJUSTING BRACE (3/8-24 X 1")
47	12-25909		,,1,1,1	WASHER, MOUNTING BRACKET SCREW
48	11-25269		,,1,1,1	NUT, MOUNTING BRACKET SCREW
49	10-34353		,,1,1,1	SCREW, ADAPTING BRACE TO HYDRAULIC PUMP (3/8-16 X L")
50	13-25969		,,1,1,1	LOCKWASHER, ADJUSTING BRACE SCREW
51	54-37759A1		1,1,1,1,1	CLAMP ASSEMBLY, WATER HOSE TO TENSION BRACKET
52	36261A1		1,,,,	BRACKET ASSEMBLY, FRONT MOUNTING
	46757A1		,1,,,	BRACKET ASSEMBLY, FRONT MOUNTING
	46757A2		,,1,1,1	BRACKET ASSEMBLY, FRONT MOUNTING
53	23-46742		1,1,1,1,1	SPACER, FRONT MOUNTING BRACKET
54	32833		1,1,1,1,1	MOUNT, RUBBER - FRONT MOUNTING BRACKET

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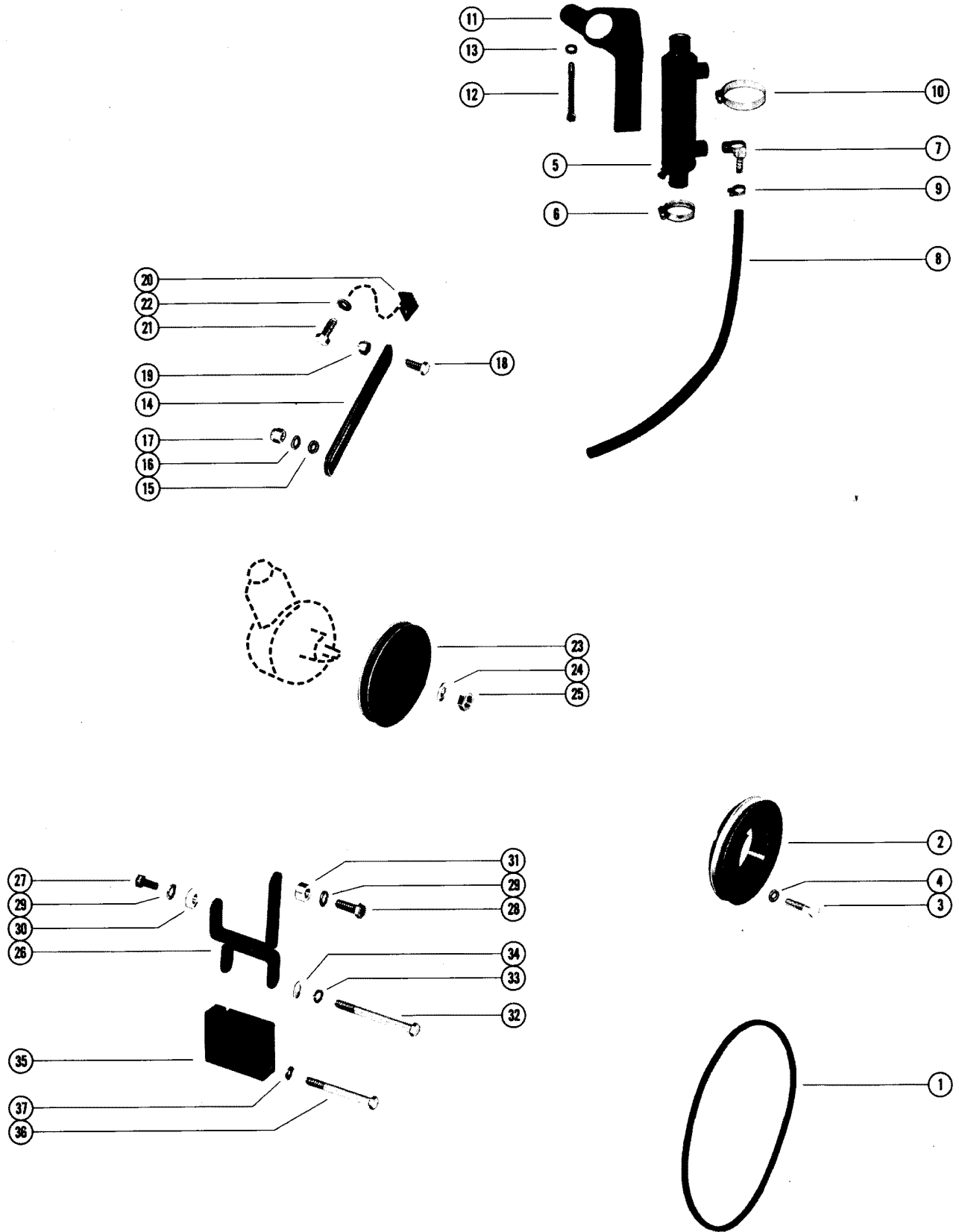
# POWER STEERING MOUNTING KITS (MARINE 110, 120, 150 AND 160)



## POWER STEERING MOUNTING KITS (MARINE 110, 120, 150 AND 160)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
55	10-36355		2,2,2,2,2	SCREW, FRONT MOUNTING BRACKET TO ENGINE (3/8-16 X 5 1/4")
56	10-36359		2,2,2,2,2	SCREW, FRONT MOUNTING BRACKET TO ENGINE (7/16-16 X 5")
57	45207		1,1,,,	BRACKET, MOUNTING - WIRING HARNESS

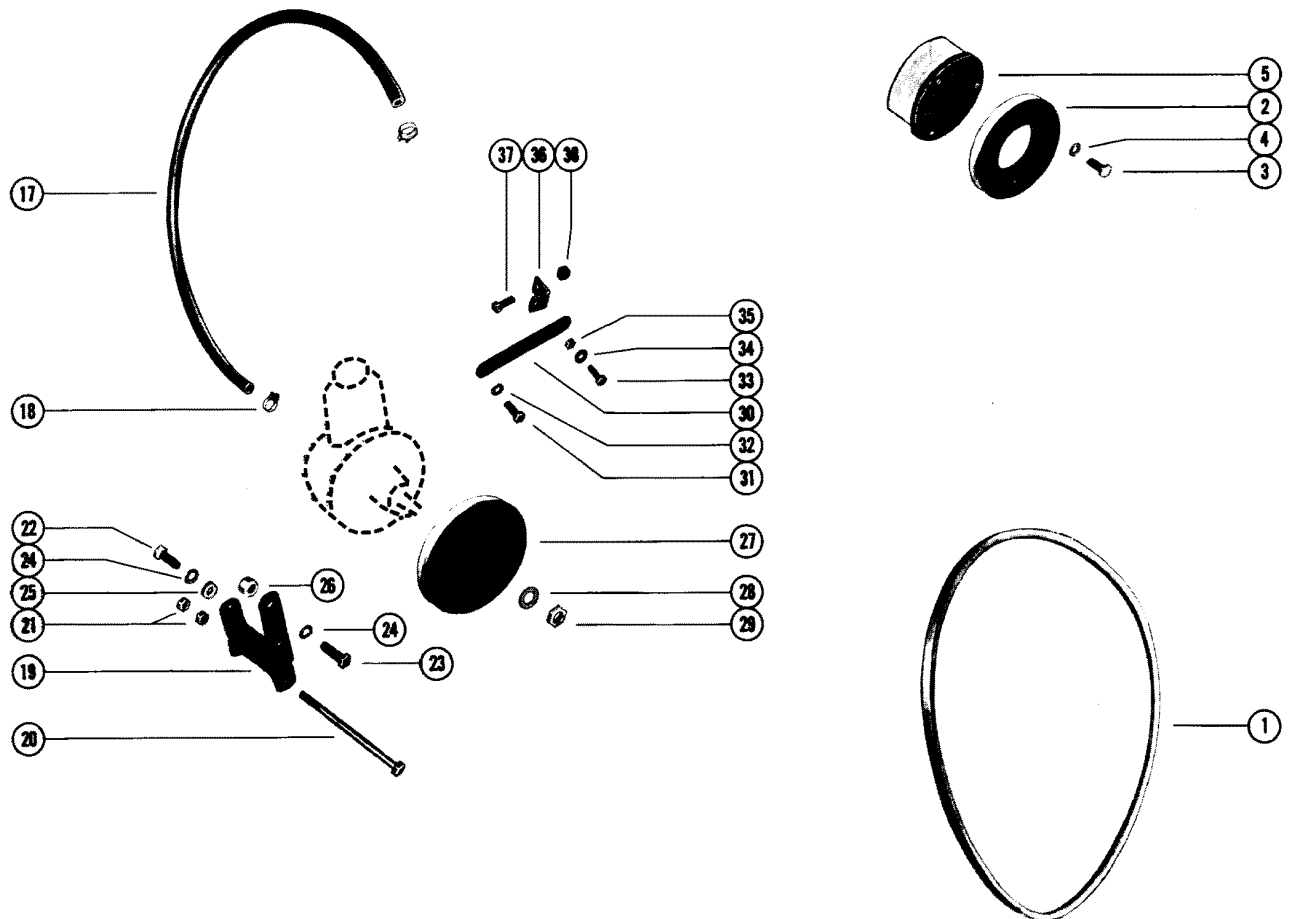
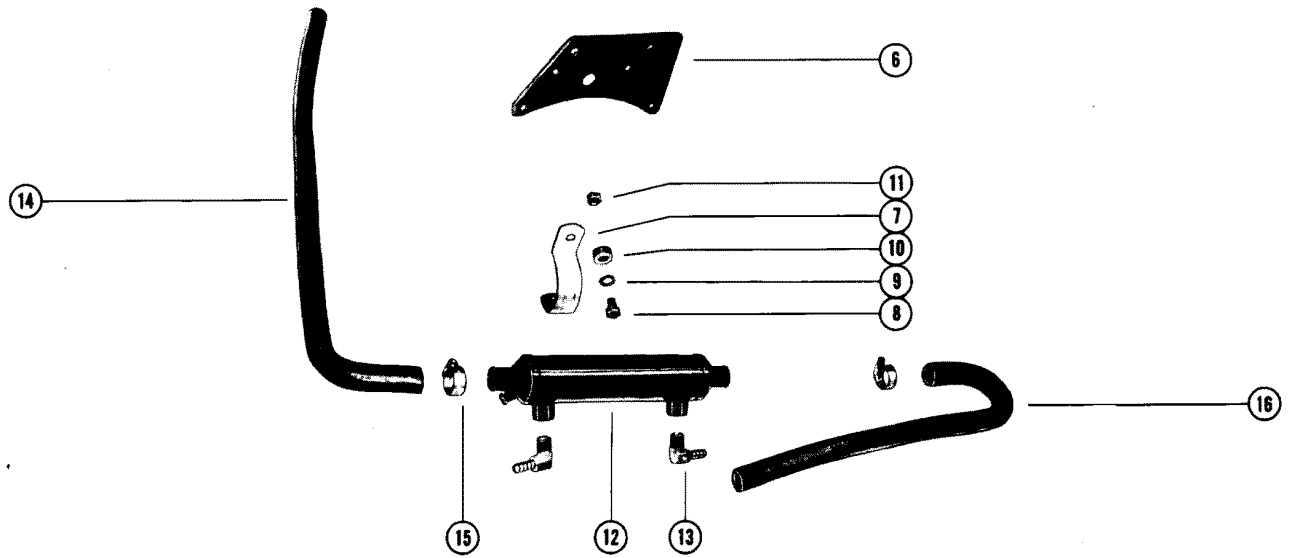
# POWER STEERING PUMP MOUNTING KITS A



# POWER STEERING PUMP MOUNTING KITS A

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	<b>37620A10</b>		<b>1</b>	<b>POWER STEERING PUMP MOUNTING KIT (MARINE 200)</b>
1	57-52692		1	"V" BELT, HYDRAULIC PUMP DRIVE
2	46761		1	PULLEY, CRANKSHAFT
3	10-35871		3	SCREW, PULLEY TO CRANKSHAFT (3/8-24 X 1 1/2")
4	12-25909		3	WASHER, PULLEY SCREW
5	49770		1	OIL COOLER
6	54-32780		2	CLAMP, WATER HOSES TO OIL COOLER
7	22-37760		2	ELBOW, HOSES TO OIL COOLER RETURN
8	32-52406		1	HOSE, RETURN - HYDRAULIC PUMP TO OIL COOLER (36")
9	54-37295		2	CLAMP, RETURN HOSE TO HYDRAULIC PUMP AND OIL COOLER
10	54-38888		2	CLAMP, OIL COOLER TO BRACKET
11	52803		1	BRACKET, OIL COOLER
12	10-52693		2	BOLT, OIL COOLER BRACKET TO EXHAUST MANIFOLD (3/8-16 X 5")
13	13-27969		2	LOCKWASHER, OIL COOLER BRACKET SCREW
14	52696		1	BRACE, ADJUSTING - HYDRAULIC PUMP
15	12-38622		1	WASHER, HYDRAULIC PUMP TERMINAL
16	13-27969		1	LOCKWASHER, HYDRAULIC PUMP TERMINAL
17	11-28010		1	NUT, HYDRAULIC PUMP TO ADJUSTING BRACE
18	10-20359		1	SCREW, MOUNTING BRACKET TO ADJUSTING BRACE (3/8-16 X 1")
19	11-28010		1	NUT, MOUNTING BRACKET SCREW
20	37625		1	BRACKET, MOUNTING - ADJUSTING BRACE
21	10-21077		1	SCREW, MOUNTING BRACKET TO ENGINE (3/8-16 X 7/8")
22	13-27969		1	LOCKWASHER, MOUNTING BRACKET SCREW
23	49181		1	PULLEY, HYDRAULIC PUMP
24	12-21901		1	WASHER, HYDRAULIC PUMP PULLEY
25	11-25899		1	NUT, PULLEY TO HYDRAULIC PUMP
26	48785A1		1	BRACKET ASSEMBLY, MOUNTING - HYDRAULIC PUMP
27	10-21077		1	SCREW, MOUNTING BRACKET TO HYDRAULIC PUMP (3/8-16 X 7/8")
28	10-26487		2	SCREW, MOUNTING BRACKET TO HYDRAULIC PUMP (3/8-16 X 1 1/8")
29	13-27969		3	LOCKWASHER, MOUNTING BRACKET SCREW (3/8")
30	23-36365		1	SPACER, MOUNTING BRACKET SCREW (1/4")
31	23-36534		2	SPACER, MOUNTING BRACKET SCREW (7/16")
32	10-48989		1	SCREW, MOUNTING BRACKET TO SPACER BLOCK (3/8-16 X 4")
33	13-27969		1	LOCKWASHER, MOUNTING BRACKET SCREW
34	12-25909		1	WASHER, MOUNTING BRACKET SCREW
35	52694		1	SPACER BLOCK
36	10-48115		1	SCREW, SPACER BLOCK TO ENGINE (3/8-16 X 3 1/2")
37	13-27969		1	LOCKWASHER, SPACER BLOCK SCREW

# POWER STEERING PUMP MOUNTING KITS B



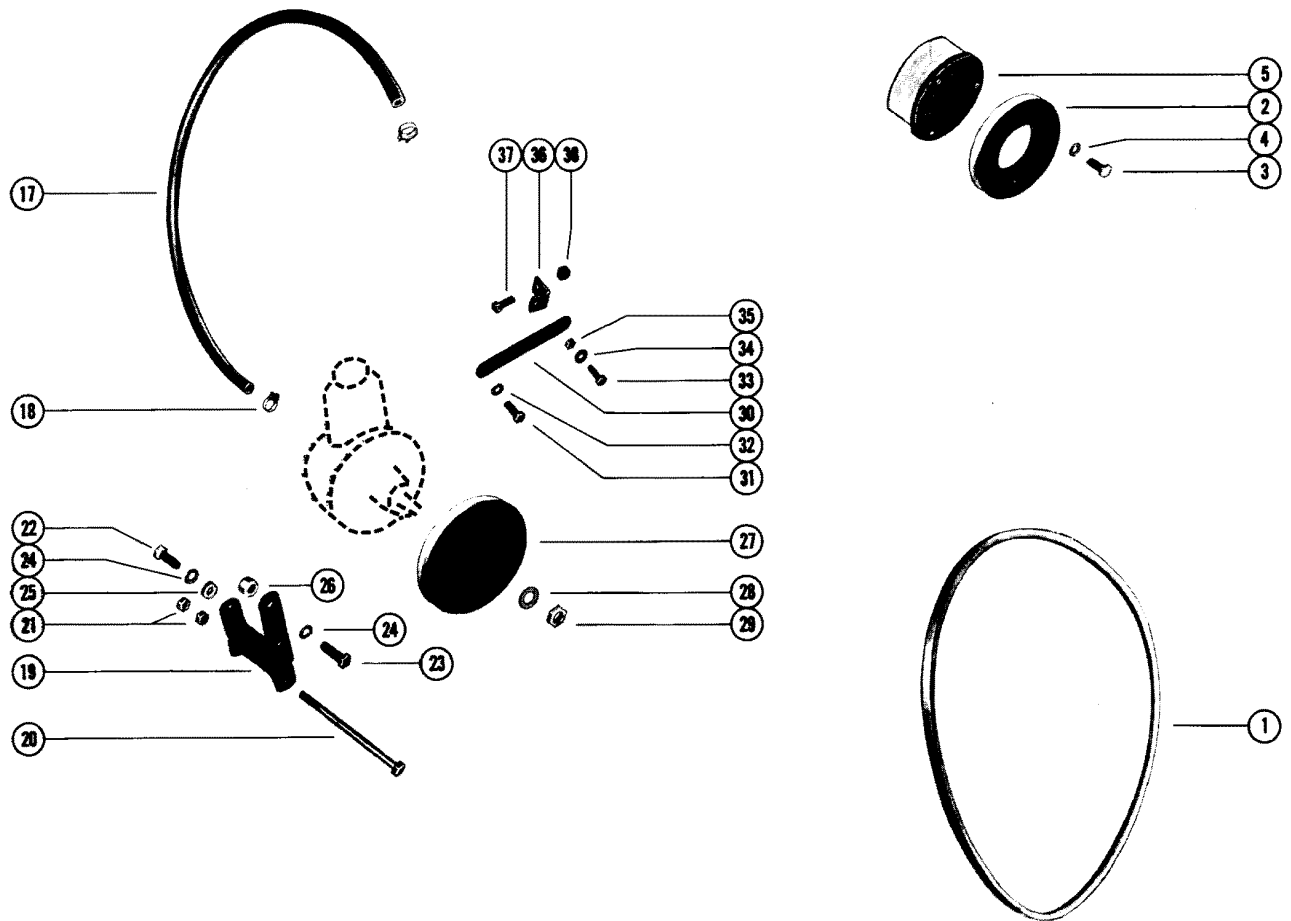
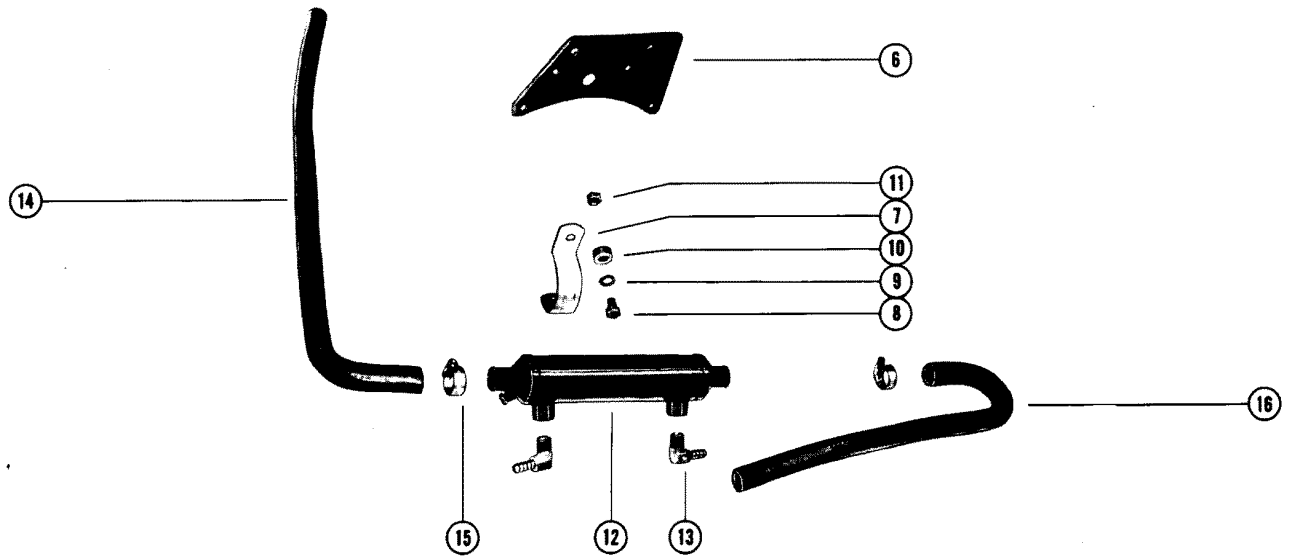


## POWER STEERING PUMP MOUNTING KITS B

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	<b>37620A2</b>		1,	<b>POWER STEERING PUMP MOUNTING KIT FOR CORRECT ORDERING PROCEDURE, SEE CHART</b>
-	<b>37620A4</b>		,1	<b>POWER STEERING PUMP MOUNTING KIT FOR CORRECT ORDERING PROCEDURE, SEE CHART</b>
1	57-37619		1,1	"V" BELT, HYDRAULIC PUMP DRIVE (52")
2	36369		1,1	PULLEY, CRANKSHAFT
3	10-32775		3,	SCREW, PULLEY TO CRANKSHAFT (3/8-24 X 3 1/2")
	10-33162		,3	SCREW, PULLEY TO CRANKSHAFT (3/8-24 X 4")
4	13-27969		3,3	LOCKWASHER, PULLEY SCREW (3/8")
5	36370		1,1	SPACER, CRANKSHAFT PULLEY
6	37633		1,	BRACKET, OIL COOLER
	34413		,1	BRACKET, OIL COOLER
7	54-37631		2,	CLAMP, OIL COOLER TO ENGINE
	34409		,2	CLAMP, OIL COOLER TO ENGINE
-	<b>38873</b>		,2	<b>PAD, OIL COOLER CLAMP</b>
-	<b>27-34345</b>		,2	<b>GASKET, EXHAUST MANIFOLD END CAP</b>
8	10-36355		2,	SCREW, CLAMP TO ENGINE (3/8-16 X 5 1/4")
	10-22460		,2	SCREW, CLAMP TO ENGINE (3/8-24 X 3/4")
9	13-27969		2,2	LOCKWASHER, OIL COOLER CLAMP SCREW
10	23-45353		2,	SPACER, OIL COOLER CLAMP SCREW (9/16")
11	11-25269		,2	NUT, OIL COOLER CLAMP SCREW
12	34414		1,1	OIL COOLER
13	22-37760		2,2	ELBOW, RETURN HOSE TO OIL COOLER
14	32-37635		1,	HOSE, OUTLET - THERMOSTAT HOUSING TO OIL COOLER (19. 1/2")
	32-34407		,1	HOSE, OUTLET - THERMOSTAT HOUSING TO OIL COOLER (22 1/2")
15	54-32880		2,2	CLAMP, INTAKE AND OUTLET HOSE TO OIL COOLER
16	32-37573		1,	HOSE, INTAKE - OIL COOLER TO EXHAUST MANIFOLD (6 3/4")
	32-34346		,1	HOSE, INTAKE - OIL COOLER TO EXHAUST MANIFOLD (MOLDED)
17	32-37869		1,	HOSE, RETURN - OIL COOLER TO HYDRAULIC PUMP (14")
	32-38871		,1	HOSE, RETURN - OIL COOLER TO HYDRAULIC PUMP (17")
18	54-37295		2,2	CLAMP, RETURN HOSE TO OIL COOLER AND HYDRAULIC PUMP
19	37621		1,1	BRACKET, MOUNTING - HYDRAULIC PUMP
20	10-37627		1,1	SCREW, MOUNTING BRACKET TO ENGINE (3/8-24 X 5")
21	11-25269		2,2	NUT, MOUNTING BRACKET SCREW
22	10-34353		1,1	SCREW, MOUNTING BRACKET TO HYDRAULIC PUMP (3/8-16 X 1")
23	10-26632		2,2	SCREW, MOUNTING BRACKET TO HYDRAULIC PUMP (3/8-16 X 1 1/4")
24	13-27969		3,3	LOCKWASHER, MOUNTING BRACKET SCREW (3/8")
25	23-36365		1,1	SPACER, MOUNTING BRACKET SCREW (1/4")

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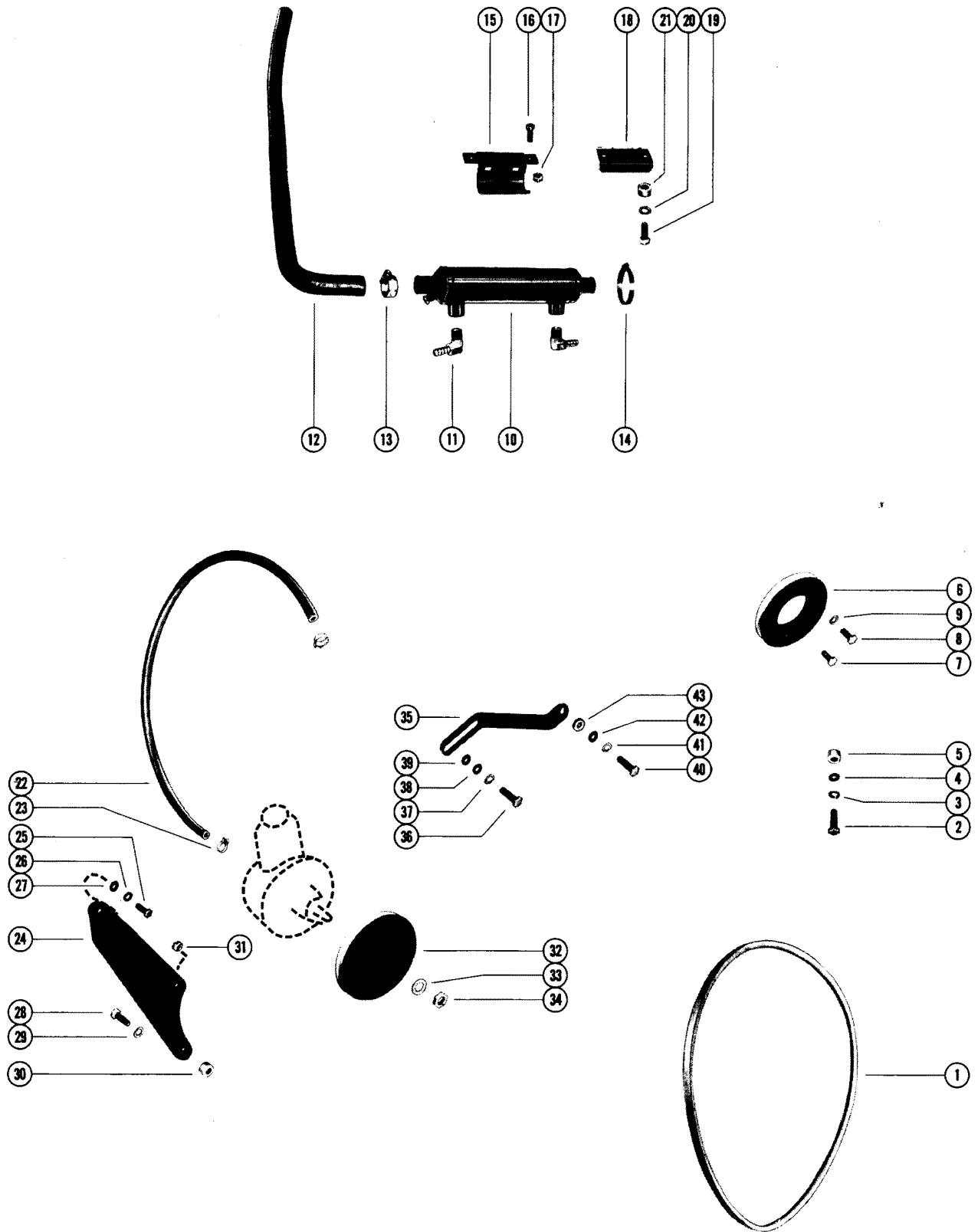
# POWER STEERING PUMP MOUNTING KITS B



## POWER STEERING PUMP MOUNTING KITS B

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
26	23-36534		2,2	SPACER, MOUNTING BRACKET SCREW (7/16")
27	37247		1,1	PULLEY, HYDRAULIC PUMP
28	12-21901		1,1	WASHER, HYDRAULIC PUMP PULLEY
29	11-25899		1,1	NUT, PULLEY TO HYDRAULIC PUMP
30	32895		1,1	BRACE, TENSION - HYDRAULIC PUMP
31	10-34353		1,1	SCREW, TENSION BRACE TO HYDRAULIC PUMP (3/8-16 X 1")
32	13-27969		1,1	LOCKWASHER, TENSION BRACE SCREW
33	10-26065		1,1	SCREW, TENSION BRACE TO BRACKET (5/16-24 X 1")
34	12-26825		1,1	WASHER, TENSION BRACE SCREW
35	11-29250		1,1	NUT, TENSION BRACE SCREW
36	37623		1,1	BRACKET, TENSION BRACE TO ENGINE
37	10-38050		2,2	SCREW, BRACKET TO ENGINE (3/8-24 X 1 1/2")
38	11-25269		2,2	NUT, BRACKET SCREW

# POWER STEERING PUMP MOUNTING KITS C

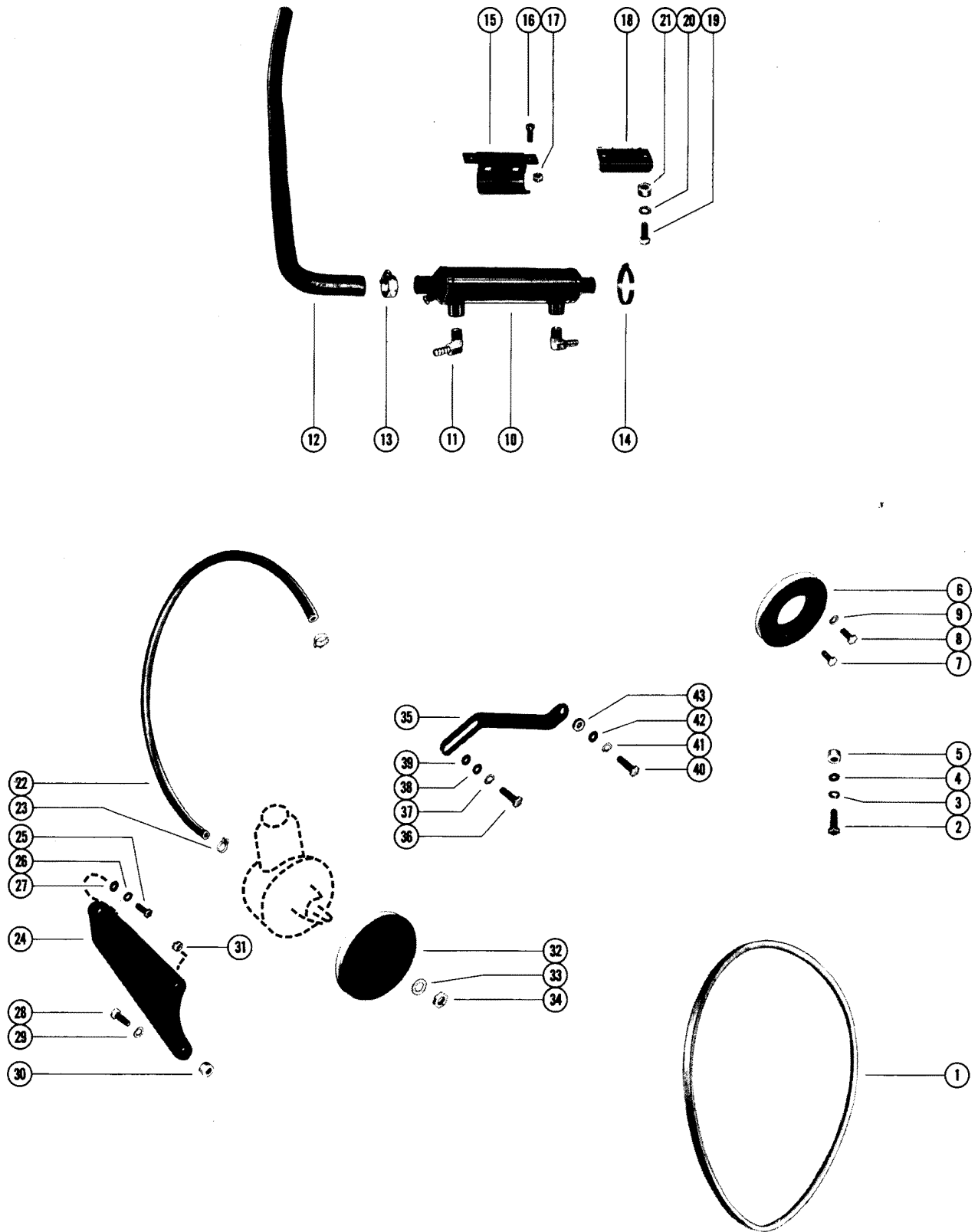


# POWER STEERING PUMP MOUNTING KITS C

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	37620A8		1,,	POWER STEERING PUMP MOUNTING KIT FOR CORRECT ORDERING PROCEDURE, SEE CHART
-	37620A9		,1,	POWER STEERING PUMP MOUNTING KIT FOR CORRECT ORDERING PROCEDURE, SEE CHART
-	37620A13		,,1	POWER STEERING PUMP MOUNTING KIT
1	57-53215		1,1,	"V" BELT, HYDRAULIC PUMP DRIVE
	57-49756		,,1	"V" BELT, HYDRAULIC PUMP DRIVE
2	10-37558		1,1,1	SCREW, BRACE TO ALTERNATOR (5/16-1& X 1 1/4")
3	13-39107		1,1,1	LOCKWASHER, ALTERNATOR BRACE SCREW
4	12-20331		1,1,1	WASHER, ALTERNATOR BRACE SCREW
5	23-36534		1,1,1	SPACER, ALTERNATOR BRACE SCREW
6	48086A1		1,,1	PULLEY ASSEMBLY, CRANKSHAFT
	48085A1		,1,	PULLEY ASSEMBLY, CRANKSHAFT
7	10-32515		1,,1	SCREW, PULLEY TO CRANKSHAFT (7/16-20 X 2 1/2")
8	10-48308		3,,3	SCREW, PULLEY TO DAMPER (3/8-24 X 3 3/4")
	10-48989		,3,	SCREW, PULLEY TO DAMPER (3/8-16 X 4")
9	13-37459		3,3,3	LOCKWASHER, PULLEY SCREW
10	49770		1,1,1	OIL COOLER
11	22-37760		2,2,2	ELBOW, RETURN HOSE TO OIL COOLER
12	32-49745		1,,	HOSE, OIL COOLER TO WATER PICK-UP PUMP
	32-49763		,1,	HOSE, OIL COOLER TO WATER PICK-UP PUMP
13	54-32780		2,2,2	CLAMP, HOSE TO OIL COOLER AND WATER PICK-UP PUMP
14	54-32781		2,2,2	CLAMP, OIL COOLER TO MOUNTING BRACKETS
15	49748A1		1,1,1	BRACKET ASSEMBLY, OIL COOLER
16	10-27165		1,1,1	SCREW, OIL COOLER BRACKET (3/8-16 X 3/4")
17	11-52412		1,1,1	NUT, OIL COOLER BRACKET SCREW
18	49735		1,1,1	BRACKET, OIL COOLER MOUNT
19	10-48424		2,2,2	SCREW, MOUNT BRACKET TO ENGINE MOUNT BRACKET (3/8-16 X 1 5/8")
20	13-37459		2,2,2	LOCKWASHER, MOUNT BRACKET SCREW
21	23-36365		2,2,2	SPACER, MOUNT BRACKET SCREW
22	32-52406		1,,1	HOSE, OIL COOLER TO HYDRAULIC PUMP
	32-52480		,1,	HOSE, OIL COOLER TO HYDRAULIC PUMP
23	54-37295		2,2,2	CLAMP, HOSE TO OIL COOLER AND HYDRAULIC PUMP
24	49683		1,,	BRACKET, HYDRAULIC PUMP MOUNTING
	49684		,1,	BRACKET, HYDRAULIC PUMP MOUNTING
	57611		,,1	BRACKET, HYDRAULIC PUMP MOUNTING
25	10-37612		2,,2	SCREW, HYDRAULIC PUMP MOUNTING BRACKET TO CYLINDER BLOCK (3/8-16 X 1 1/4")
	10-47651		,1,	SCREW, HYDRAULIC PUMP MOUNTING BRACKET TO CYLINDER BLOCK (7/16-14 X 1 1/2")
	10-47462		,1,	SCREW, HYDRAULIC PUMP MOUNTING BRACKET TO CYLINDER BLOCK (7/16-14 X 1 1/4")
26	13-37459		2,,2	LOCKWASHER, MOUNTING BRACKET SCREW

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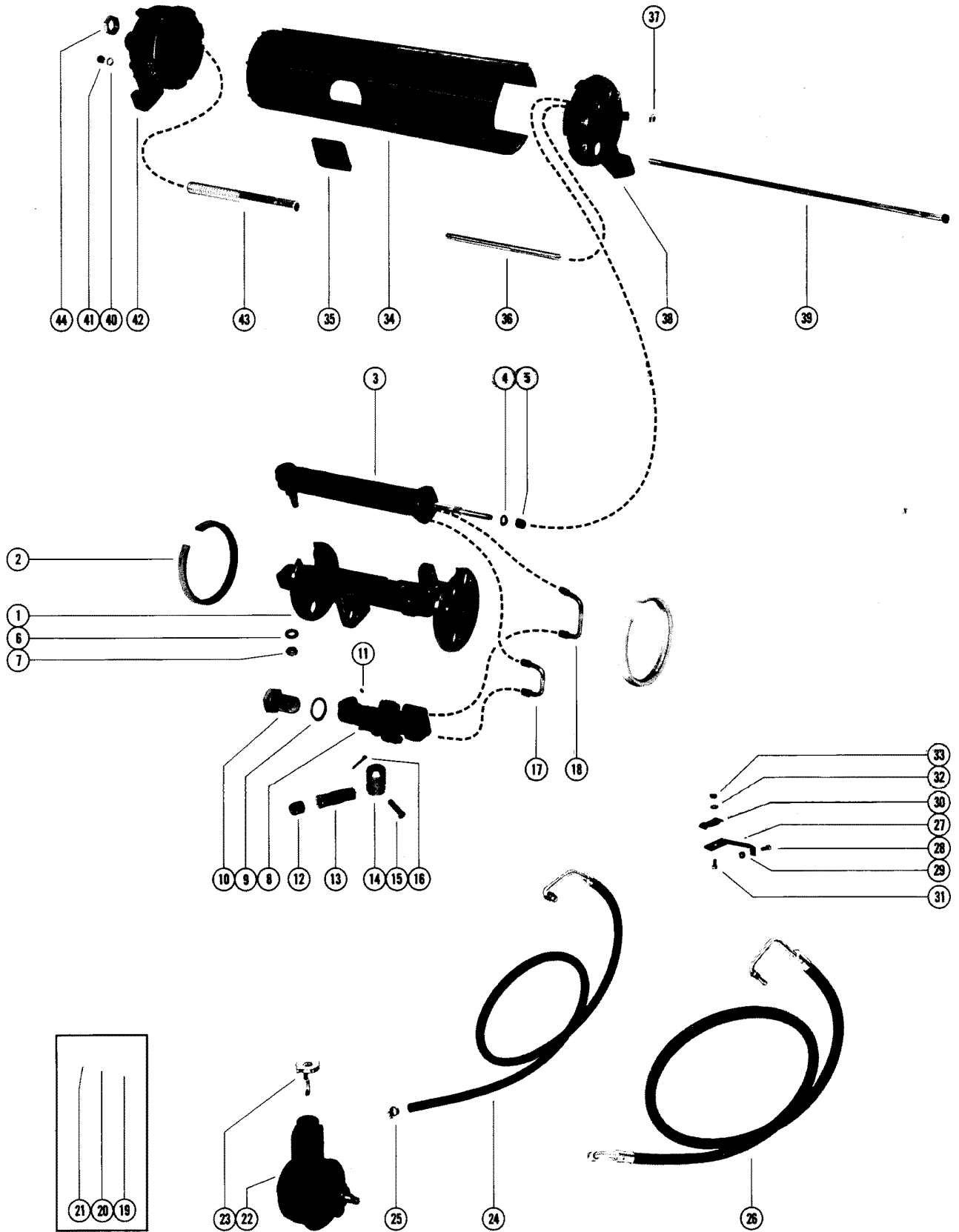
# POWER STEERING PUMP MOUNTING KITS C



## POWER STEERING PUMP MOUNTING KITS C

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
26	13-32993		,2,	LOCKWASHER, MOUNTING BRACKET SCREW
27	12-34664		2,,2	WASHER, MOUNTING BRACKET SCREW
	12-30315		,2,	WASHER, MOUNTING BRACKET SCREW
28	10-34613		1,1,1	SCREW, HYDRAULIC PUMP TO MOUNTING BRACKET (3/8-16 X 1 /4")
29	13-37459		1,1,1	LOCKWASHER, HYDRAULIC PUMP SCREW
30	23-36534		1,1,1	SPACER, HYDRAULIC PUMP SCREW
31	11-52412		1,1,1	NUT, HYDRAULIC PUMP TO MOUNTING BRACKET STUD
32	49181		1,1,1	PULLEY, HYDRAULIC PUMP
33	23-49744		1,1,1	SPACER, HYDRAULIC PUMP
34	11-25899		1,1,1	NUT, PULLEY TO HYDRAULIC PUMP
35	49754		1,1,	BRACE, HYDRAULIC PUMP
	57760		,,1	BRACE, HYDRAULIC PUMP
36	10-37612		1,1,1	SCREW, HYDRAULIC PUMP BRACE TO OIL PAN (3/8-16 X 1 1/4")
37	13-37459		1,1,1	LOCKWASHER, PUMP BRACE SCREW
38	12-34664		1,1,1	WASHER, PUMP BRACE SCREW
39	12-38622		1,1,1	WASHER, PUMP BRACE SCREW
40	10-34353		1,1,1	SCREW, BRACE TO HYDRAULIC PUMP (3/8-16 X 1")
41	13-37459		1,1,1	LOCKWASHER, BRACE SCREW
42	12-34664		1,1,1	WASHER, BRACE SCREW
43	23-36365		1,1,1	SPACER, BRACE SCREW

# POWER STEERING KIT B



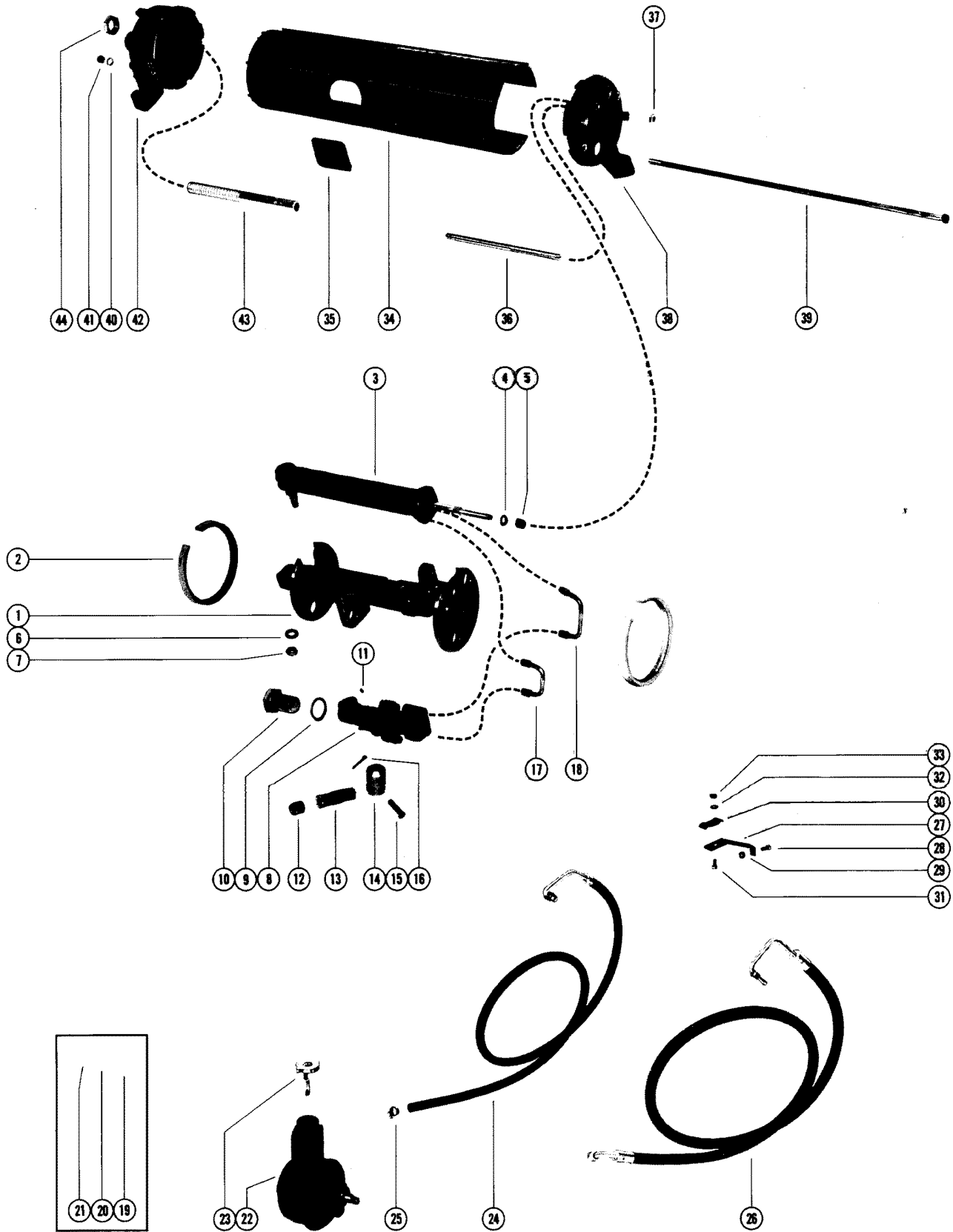


# POWER STEERING KIT B

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	52777A1		1,	POWER STEERING KIT (SINGLE) SEE NOTE
	52777A2		,1	POWER STEERING KIT (DUAL) SEE NOTE
2	23-52787		2,2	COLLAR, PLASTIC - CYLINDER
3	52780		1,1	CYLINDER, BOOSTER (B-25-58224A1 SEAL REPAIR KIT)
4	12-38742		4,4	WASHER, BOOSTER CYLINDER SHAFT
5	11-23161		1,1	NUT, BOOSTER CYLINDER SHAFT
6	12-24889		1,1	WASHER, BOOSTER CYLINDER STUD
7	11-20220		1,1	NUT, BOOSTER CYLINDER STUD
8	52779		1,1	VALVE, POWER STEERING (B-25-58226A1 SEAL REPAIR KIT)
9	12-35097		1,1	WASHER, POWER STEERING VALVE SCREW
10	10-52781		1,1	SCREW, POWER STEERING VALVE
11	10-26127		1,1	SCREW, SET - POWER STEERING VALVE
12	23-52796		1,	SPACER, CABLE STOP
	23-52796		,2	SPACER, CABLE STOP
13	52795		1,	STOP, STEERING CABLE
14	52786		1,	ADAPTOR, POWER STEERING VALVE
	55982		,1	ADAPTOR, POWER STEERING VALVE
15	17-52798		1,	PIN, CLEVIS - STEERING CABLE ATTACHING
	17-55951		,1	PIN, CLEVIS - STEERING CABLE ATTACHING
16	18-32857		1,1	COTTER PIN, CLEVIS PIN RETAINING
17	32-52782		1,1	TUBE, EXTENDING - POWER STEERING
18	32-52783		1,1	TUBE, RETRACTING - POWER STEERING
19	23-36317		2,2	BUSHING, STEEL - POWER STEERING CABLE
20	12-24889		2,2	WASHER, POWER STEERING CABLE
21	11-36548		2,2	NUT, POWER STEERING CABLE
22	36368		1,1	HYDRAULIC PUMP ASSEMBLY, POWER STEERING
23	38333		1,1	CAP, FILLER - HYDRAULIC PUMP
24	32-52785		1,1	HOSE, RETURN - POWER STEERING (72")
25	54-37295		1,1	CLAMP, RETURN HOSE
26	32-52784		1,1	HOSE, PRESSURE - POWER STEERING (72")
27	52788		1,1	BRACKET, ATTACHING - PRESSURE AND RETURN HOSE
28	10-21625		1,1	SCREW, ATTACHING BRACKET (3/4" )
29	11-46887		1,1	NUT, ATTACHING BRACKET SCREW
30	54-52789		1,1	CLAMP, PRESSURE AND RETURN HOSE TO ATTACHING BRACKET
31	10-21625		1,1	SCREW, CLAMP TO ATTACHING BRACKET (3/4")
32	12-29245		1,1	WASHER, CLAMP SCREW
33	11-46887		1,1	NUT, CLAMP SCREW
34	52792A1		1,1	CYLINDER ASSEMBLY, OUTER - POWER STEERING
-	<b>37-37359</b>		<b>1,1</b>	<b>DECAL, OUTER CYLINDER</b>
35	52794		2,2	COVER, INSPECTION- OUTER CYLINDER
36	54745		1,1	ROD, ADJUSTING
37	11-22496		1,1	NUT, ADJUSTING ROD

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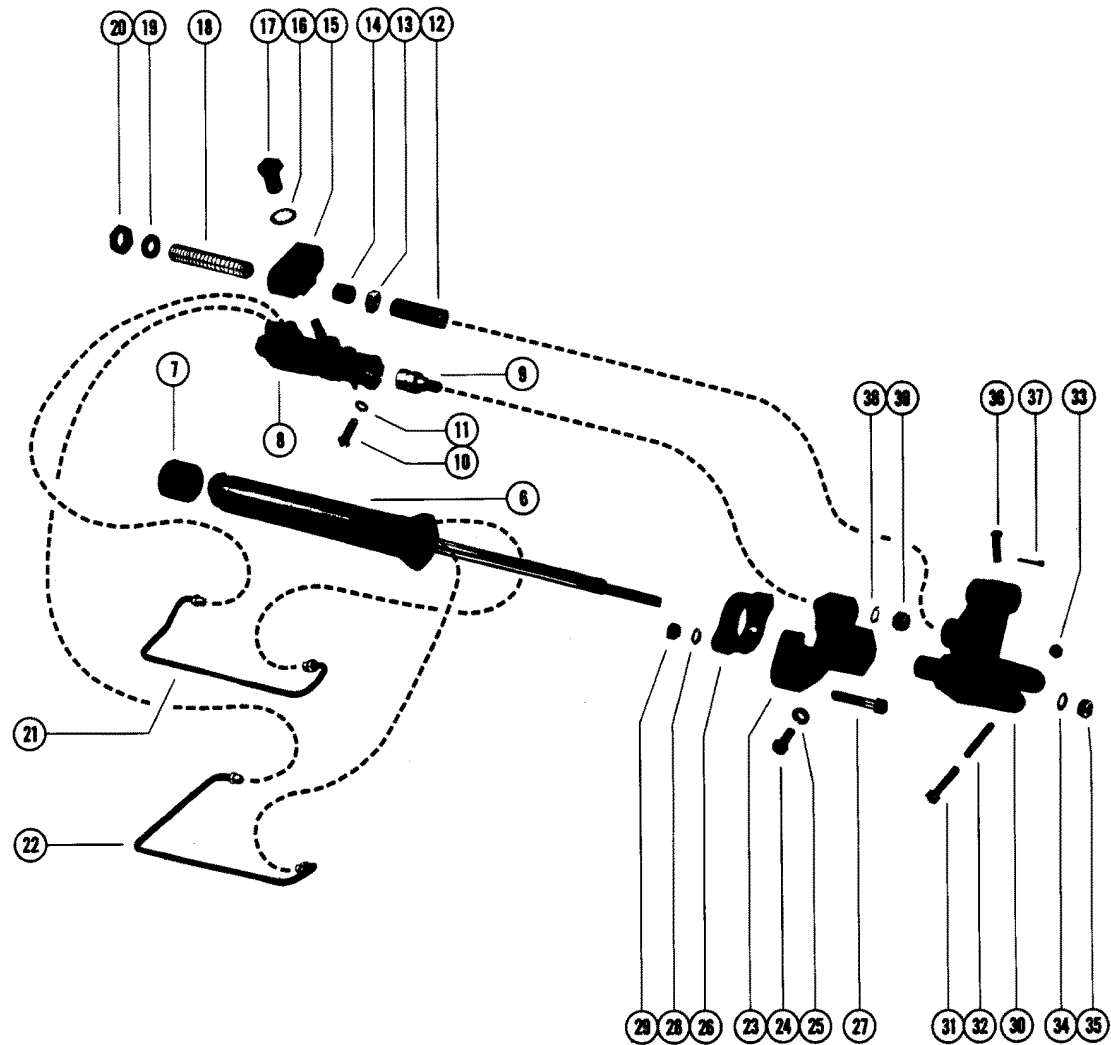
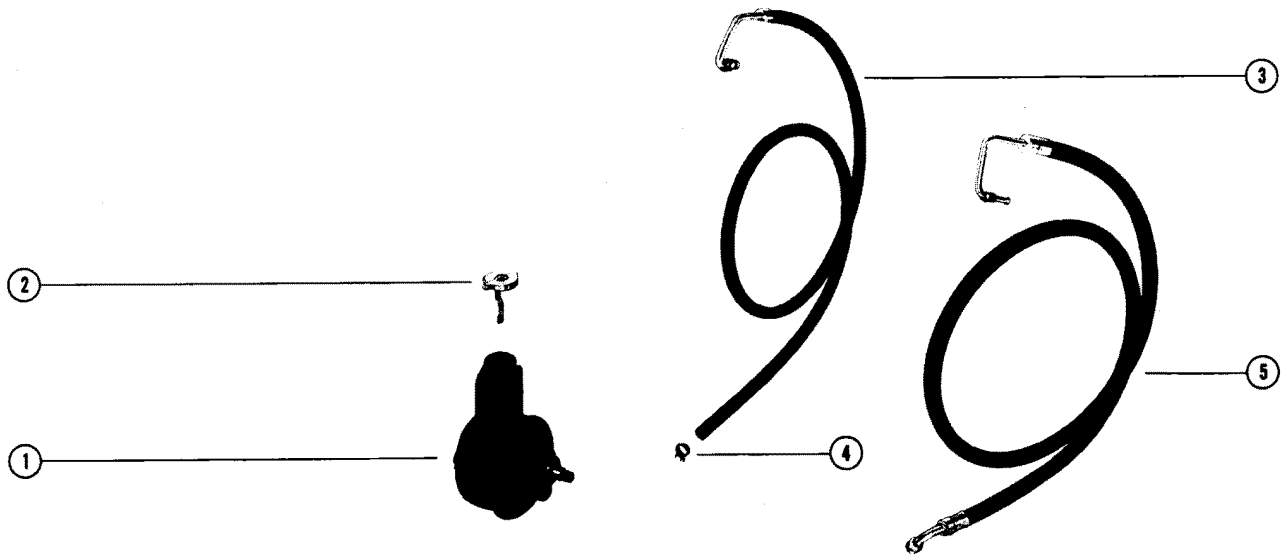
# POWER STEERING KIT B



## POWER STEERING KIT B

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
38	52791		1,1	END CAP, OUTPUT
39	52793		2,2	TIE ROD, OUTPUT END CAP TO INPUT END CAP
40	12-38742		2,2	WASHER, TIE ROD
41	11-28010		2,2	NUT, TIE ROD
42	52790		1,	END CAP, INPUT
	55859		,1	END CAP, INPUT
43	32-35015		1,	TUBE, CABLE GUIDE
	32-35015		,2	TUBE, CABLE GUIDE
44	11-37984		1,	NUT, ADJUSTING - CABLE GUIDE TUBE
	11-55983		,2	NUT, ADJUSTING - CABLE GUIDE TUBE

# POWER STEERING KIT (MERCURISER III) A

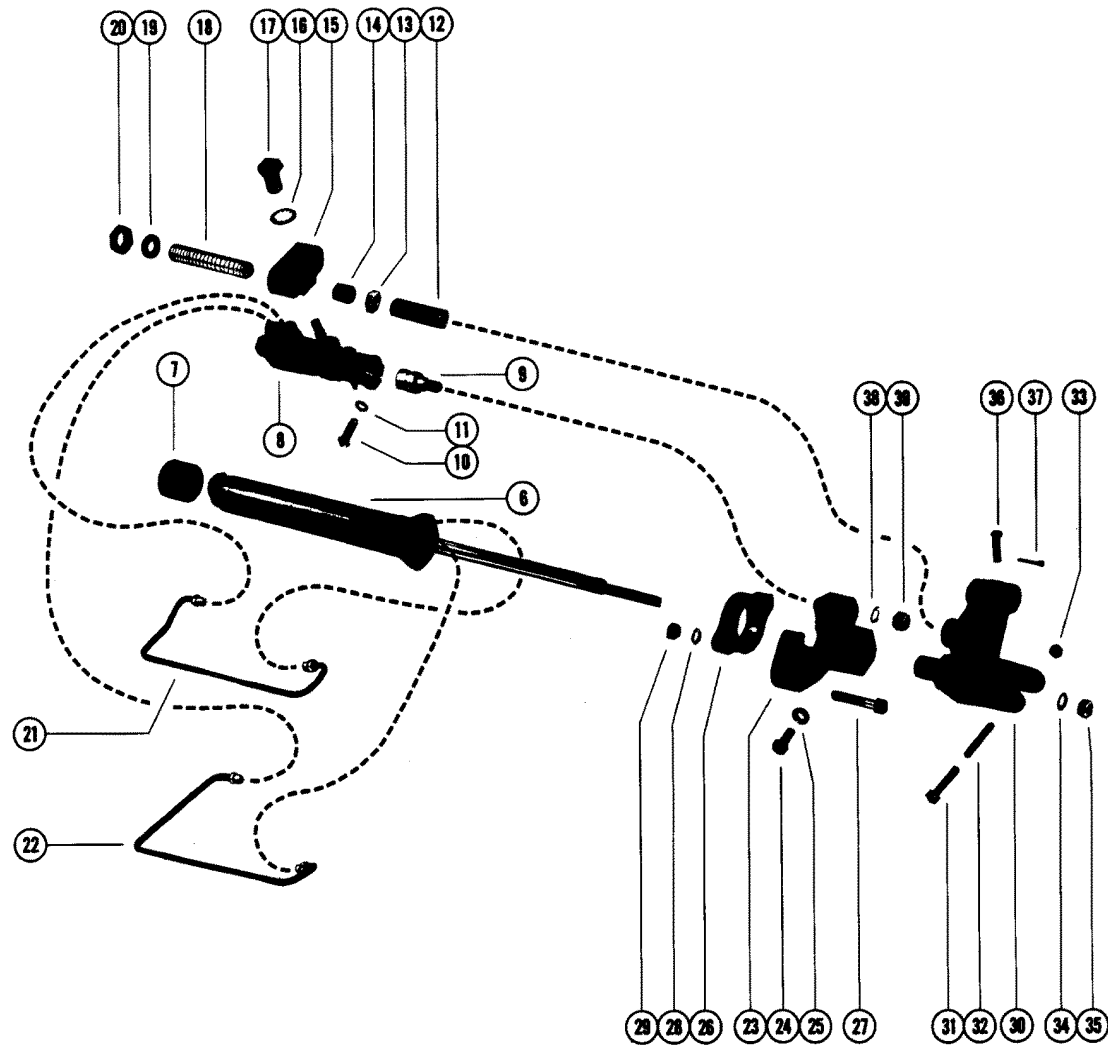
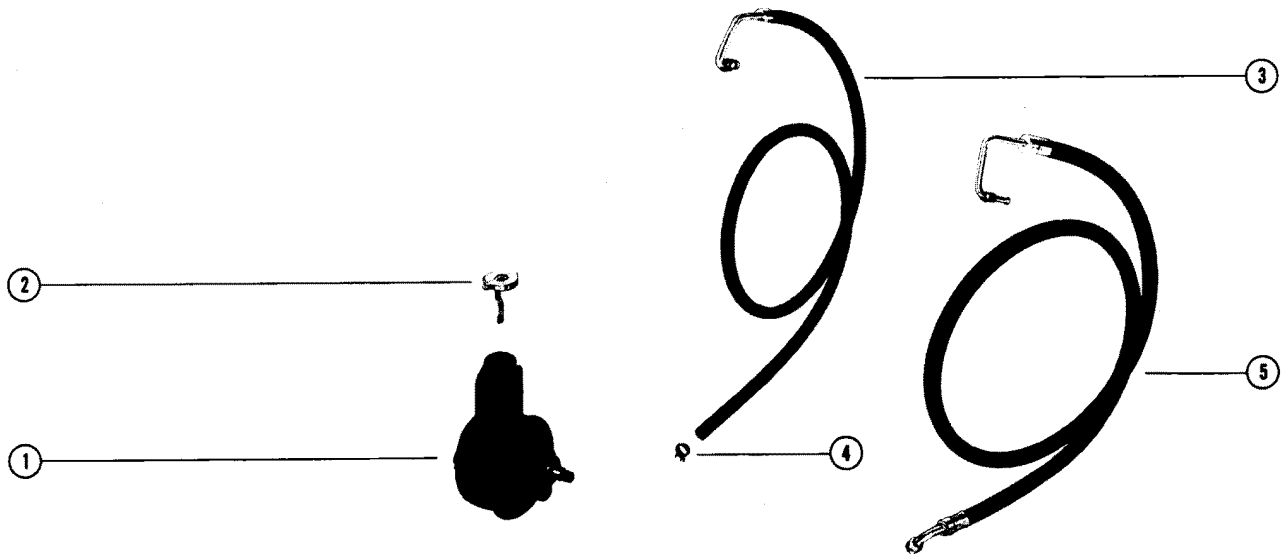


## POWER STEERING KIT (MERCUISER III) A

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	55120A1		1,	POWER STEERING KIT (MERCUISER III - STARBOARD MOUNTING)
-	55120A2		,1	POWER STEERING KIT (MERCUISER III - PORT MOUNTING)
1	36368		1,1	HYDRAULIC PUMP ASSEMBLY, POWER STEERING
2	38333		1,1	CAP, FILLER - HYDRAULIC PUMP
3	32-55117		1,1	HOSE, RETURN- POWER STEERING (72")-NOT AS SHOWN
4	54-37295		1,1	CLAMP, RETURN HOSE TO HYDRAULIC PUMP
5	32-55116		1,1	HOSE, PRESSURE - POWER STEERING (72")-NOT AS SHOWN
6	55103		1,1	CYLINDER, BOOSTER (B-25-58224A1 SEAL REPAIR KIT)
7	26059		1,1	CAP, RUBBER - BOOSTER CYLINDER
8	52779		1,1	VALVE, POWER STEERING(B-25-58226AL SEAL REPAIR KIT)
9	16-55109		1,1	STUD, ADAPTOR - POWER STEERING VALVE
10	10-37612		1,1	SCREW, CLAMPING (1 1/4")
11	13-37459		1,1	LOCKWASHER, CLAMPING SCREW
12	23-55113		1,1	SLEEVE, ADJUSTING - CABLE GUIDE TUBE
13	11-55983		1,	NUT, JAM - CABLE GUIDE TUBE
	11-55983		,2	NUT, JAM - CABLE GUIDE TUBE
14	55536		1,1	GUIDE, CABLE GUIDE TUBE
15	55110		1,1	ADAPTOR, CABLE GUIDE TUBE (DUAL)
16	13-20897		1,1	LOCKWASHER, DUAL ADAPTOR NUT
17	11-55111		1,1	NUT, DUAL ADAPTOR TO POWER STEERING VALVE
18	32-55112		1,1	TUBE, CABLE GUIDE
19	12-37985		2,2	WASHER, CABLE GUIDE TUBE
20	11-37984		2,2	NUT, CABLE GUIDE TUBE
21	32-55104		1,	TUBE, EXTENDING- POWER STEERING
22	32-55105		1,	TUBE, RETRACTING- POWER STEERING
21	32-55246		,1	TUBE, EXTENDING- POWER STEERING
22	32-55247		,1	TUBE, RETRACTING- POWER STEERING
23	55106		1,1	BRACKET, MOUNTING - TRANSOM PLATE
24	10-31832		1,1	SCREW, MOUNTING BRACKET TO TRANSOM PLATE
25	13-31848		1,1	LOCKWASHER, MOUNTING BRACKET SCREW
26	55107		1,1	COLLAR, CLAMPING
27	10-55108		2,2	SCREW, MOUNTING BRACKET TO COLLAR (2" )
28	12-20086		2,2	WASHER, MOUNTING BRACKET SCREW
29	11-49197		2,2	NUT, MOUNTING BRACKET SCREW
30	55114		1,	CLEVIS, ROD END
	55115		,1	CLEVIS, ROD END
31	10-30679		1,1	SCREW, ROD END CLEVIS TO STEERING ARM (2 1/4")
32	23-55118		1,1	SPACER, ROD END CLEVIS SCREW
33	11-20361		1,1	NUT, ROD END CLEVIS SCREW
34	12-20086		1,1	WASHER, BOOSTER CYLINDER SHAFT

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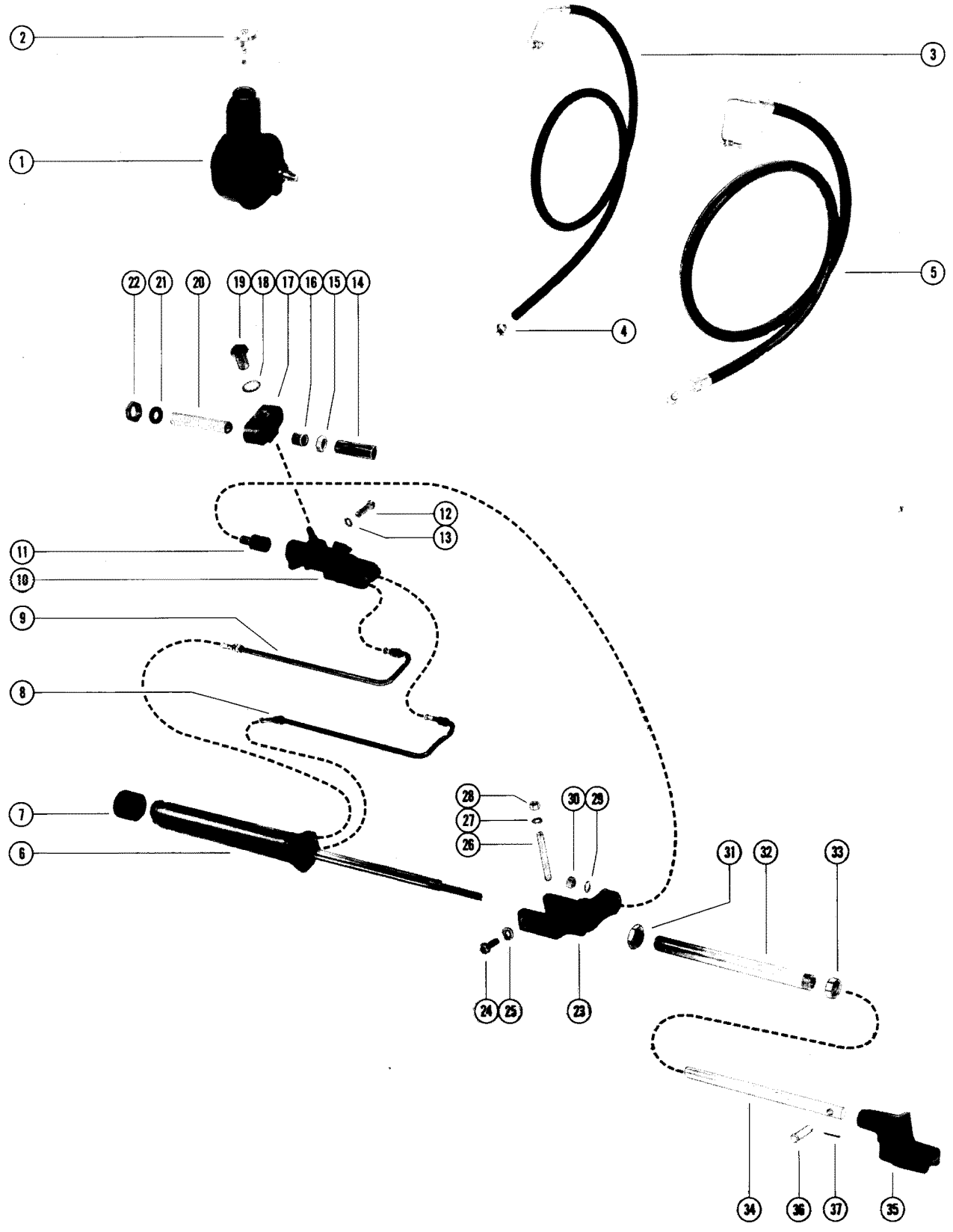
# POWER STEERING KIT (MERCURISER III) A



## POWER STEERING KIT (MERCUISER III) A

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
35	11-49197		1,1	NUT, BOOSTER CYLINDER SHAFT
36	17-52798		1,1	PIN, CLEVIS - STEERING CABLE ATTACHING
37	18-46950		1,1	COTTER PIN, CLEVIS PIN RETAINING
38	12-209B9		1,1	WASHER, VALVE ADAPTOR STUD
39	11-28040		1,1	NUT, VALVE ADAPTOR STUD

# POWER STEERING KIT (MERCUISER 215H AND 215E) A



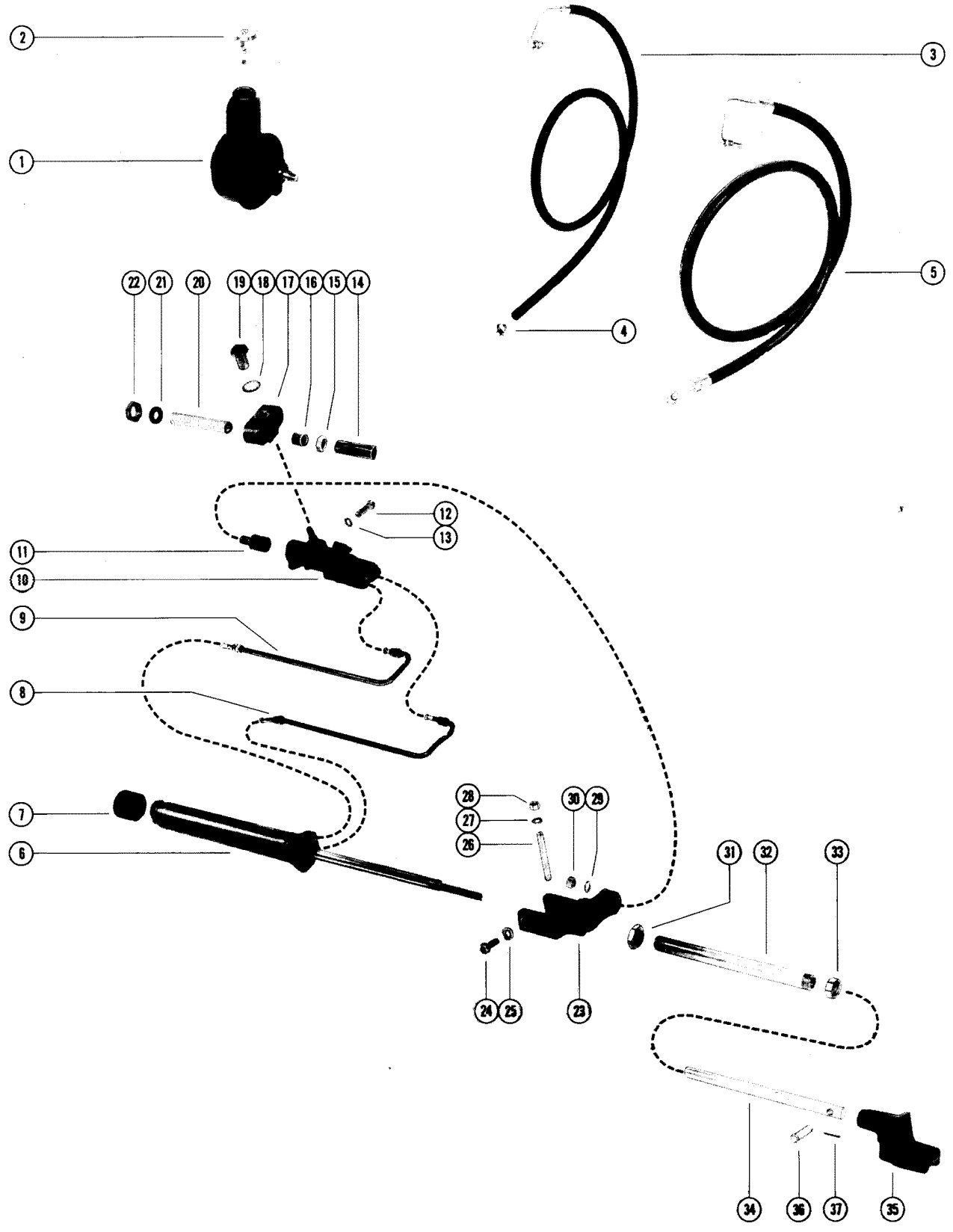


# POWER STEERING KIT (MERCUISER 215H AND 215E) A

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	57288A3		1,	POWER STEERING KIT (STARBOARD MOUNTING)SEE NOTE
-	57288A4		,1	POWER STEERING KIT (PORT MOUNTING)SEE NOTE
1	36368		1,1	HYDRAULIC PUMP ASSEMBLY, POWER STEERING
2	38333		1,1	CAP, FILLER - HYDRAULIC PUMP
3	32-55117		1,1	HOSE, RETURN - POWER STEERING (72") - NOT AS SHOWN
4	54-37295		1,1	CLAMP, RETURN HOSE TO HYDRAULIC PUMP
5	32-55116		1,1	HOSE, PRESSURE - POWER STEERING (72") - NOT AS SHOWN
6	57969		1,1	CYLINDER, BOOSTER (B-25-58224AL SEAL REPAIR KIT)
7	26059		1,1	CAP, RUBBER - BOOSTER CYLINDER
8	32-57633		1,	TUBE, EXTENDING - POWER STEERING
9	32-57634		1,	TUBE, RETRACTING - POWER STEERING
8	32-57632		,1	TUBE, EXTENDING - POWER STEERING
9	32-57631		,1	TUBE, RETRACTING - POWER STEERING
10	52779		1,1	VALVE, POWER STEERING(B-25-58226AL SEAL REPAIR KIT)
11	16-55109		1,1	STUD, ADAPTOR - POWER STEERING VALVE
12	10-37612		1,1	SCREW, CLAMPING (1 1/4")
13	13-37459		1,1	LOCKWASHER, CLAMPING SCREW
14	23-55113		1,1	SLEEVE, ADJUSTING - CABLE GUIDE TUBE
15	11-55983		1,1	NUT, JAM - CABLE GUIDE TUBE
16	57972		1,1	GUIDE, CABLE GUIDE TUBE
17	55110		1,1	ADAPTOR, CABLE GUIDE TUBE (DUAL)
18	13-20897		1,1	LOCKWASHER, DUAL ADAPTOR NUT
19	11-55111		1,1	NUT, DUAL ADAPTOR TO POWER STEERING VALVE
20	32-55112		1,1	TUBE, CABLE GUIDE
21	12-37985		2,2	WASHER, CABLE GUIDE TUBE
22	11-37984		2,2	NUT, CABLE GUIDE TUBE
23	57286		1,1	BRACKET, MOUNTING - TRANSOM PLATE
24	10-31832		2,2	SCREW, MOUNTING BRACKET TO TRANSOM PLATE
25	13-31848		2,2	LOCKWASHER, MOUNTING BRACKET SCREW
26	10-57968		1,1	SCREW, ADJUSTING - MOUNTING BRACKET
27	13-37459		1,1	LOCKWASHER, ADJUSTING SCREW
28	11-24883		1,1	NUT, ADJUSTING SCREW
29	12-20959		1,1	WASHER, VALVE ADAPTOR STUD
30	11-28040		1,1	NUT, VALVE ADAPTOR STUD
31	11-37984		1,1	NUT, MOUNTING TUBE
32	57971		1,1	TUBE, MOUNTING - BOOSTER ROD EXTENSION
33	11-55983		1,1	NUT, JAM - MOUNTING TUBE

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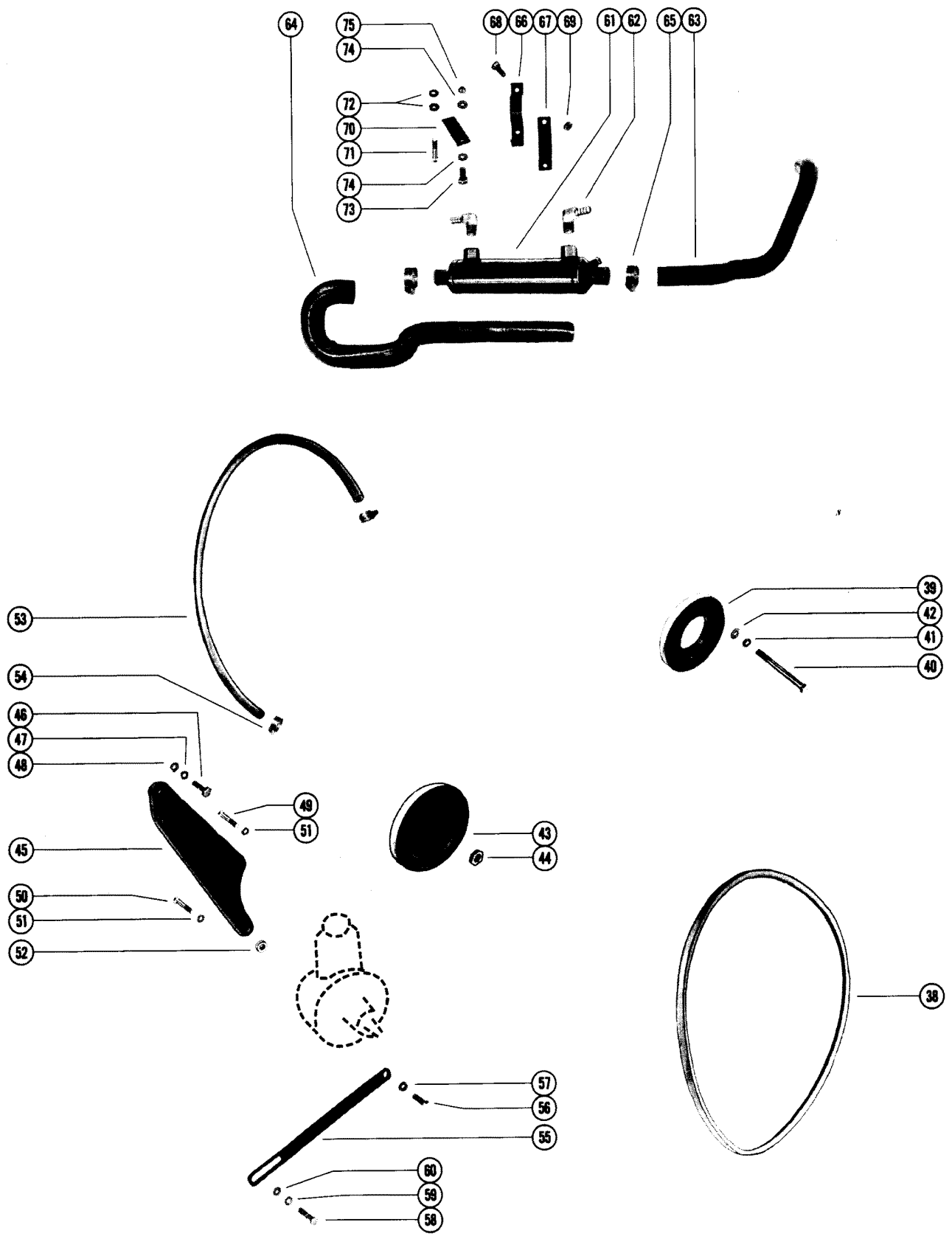
# POWER STEERING KIT (MERCUISER 215H AND 215E) A



## POWER STEERING KIT (MERCUISER 215H AND 215E) A

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
34	57970		1,1	EXTENSION, CYLINDER BOOSTER ROD
35	59523		1,	ADAPTOR, ROD END
	59524		,1	ADAPTOR, ROD END
36	17-52798		3,3	PIN, CLEVIS - STEERING CABLE AND CLEVIS ATTACHING
37	18-46950		3,3	COTTER PIN, CLEVIS PIN RETAINING

# POWER STEERING KIT (MERCURISER 215H AND 215E) B

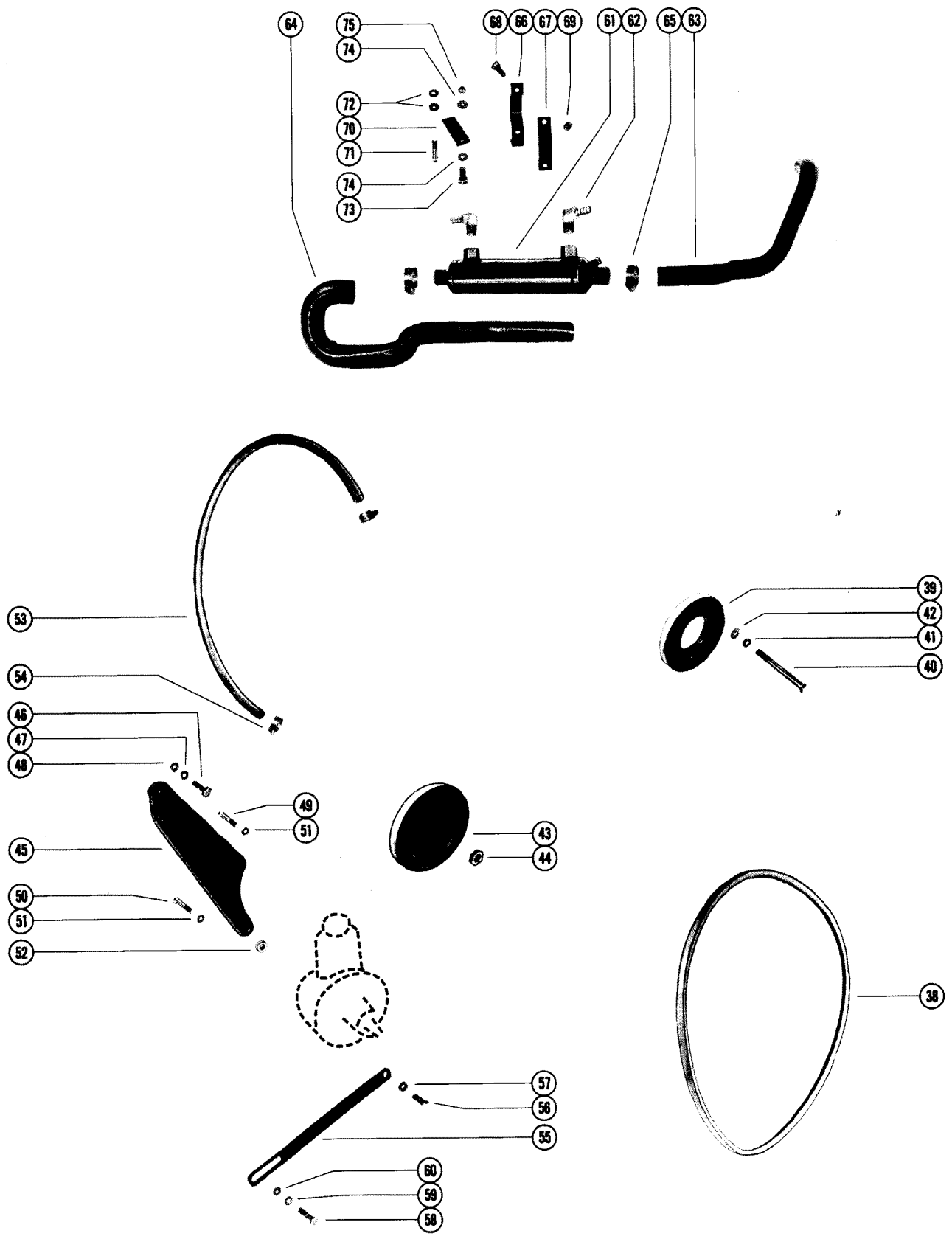


# POWER STEERING KIT (MERCUISER 215H AND 215E) B

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	57288A3		1,	POWER STEERING KIT (STARBOARD MOUNTING) SEE NOTE
-	57288A4		,1	POWER STEERING KIT (PORT MOUNTING) SEE NOTE
38	57-57298		1,1	"V" BELT, HYDRAULIC PUMP DRIVE
39	56331A1		1,1	PULLEY ASSEMBLY, CRANKSHAFT(NOT AS SHOWN)
40	10-52693		3,3	SCREW, PULLEY TO CRANKSHAFT (5")
41	13-35048		3,3	LOCKWASHER, PULLEY SCREW
42	12-20553		3,3	WASHER, PULLEY SCREW
43	49181		1,1	PULLEY, HYDRAULIC PUMP
44	11-25899		1,1	NUT, PULLEY TO HYDRAULIC PUMP
45	56313		1,1	BRACKET, HYDRAULIC PUMP MOUNTING
46	10-47651		2,2	SCREW, PUMP MOUNTING BRACKET TO CYL. BLOCK (1 1/2")
47	13-37272		2,2	LOCKWASHER, PUMP MOUNTING BRACKET SCREW
48	12-34567		2,2	WASHER, PUMP MOUNTING BRACKET SCREW
49	10-37612		1,1	SCREW, HYDRAULIC PUMP TO MOUNTING BRACKET (1 1/4")
50	10-34354		1,1	SCREW, HYDRAULIC PUMP TO MOUNTING BRACKET (1 1/2")
51	13-35048		2,2	LOCKWASHER, HYDRAULIC PUMP SCREW
52	23-57369		1,1	SPACER, HYDRAULIC PUMP SCREW
53	32-49533		1,1	HOSE, OIL COOLER TO HYDRAULIC PUMP (36")
54	54-37295		2,2	CLAMP, HOSE TO OIL COOLER AND HYDRAULIC PUMP
55	57097		1,1	BRACE, HYDRAULIC PUMP
56	10-27165		1,1	SCREW, BRACE TO HYDRAULIC PUMP (3/4")
57	12-34664		1,1	WASHER, BRACE SCREW
58	10-28464		1,1	SCREW, BRACE TO WATER PUMP MOUNTING BRACKET (1 1/2")
59	13-37459		1,1	LOCKWASHER, BRACE SCREW
60	12-34664		1,1	WASHER, BRACE SCREW
61	49770		1,1	OIL COOLER
62	22-37760		2,2	ELBOW, RETURN HOSE TO OIL COOLER
63	32-57231		1,1	HOSE, OIL COOLER TO THERMOSTAT HOUSING
64	32-57230		1,1	HOSE, OIL COOLER TO WATER PUMP
65	54-32780		2,2	CLAMP, HOSE TO OIL COOLER
66	56329		1,1	BRACKET, OIL COOLER
67	56328		1,1	BRACKET, CLAMP - OIL COOLER
68	10-21625		2,2	SCREW, CLAMP BRACKET TO OIL COOLER BRACKET (3/4")
69	11-30506		2,2	NUT, CLAMP BRACKET SCREW
70	57356		1,1	PLATE, MOUNTING - OIL COOLER BRACKET

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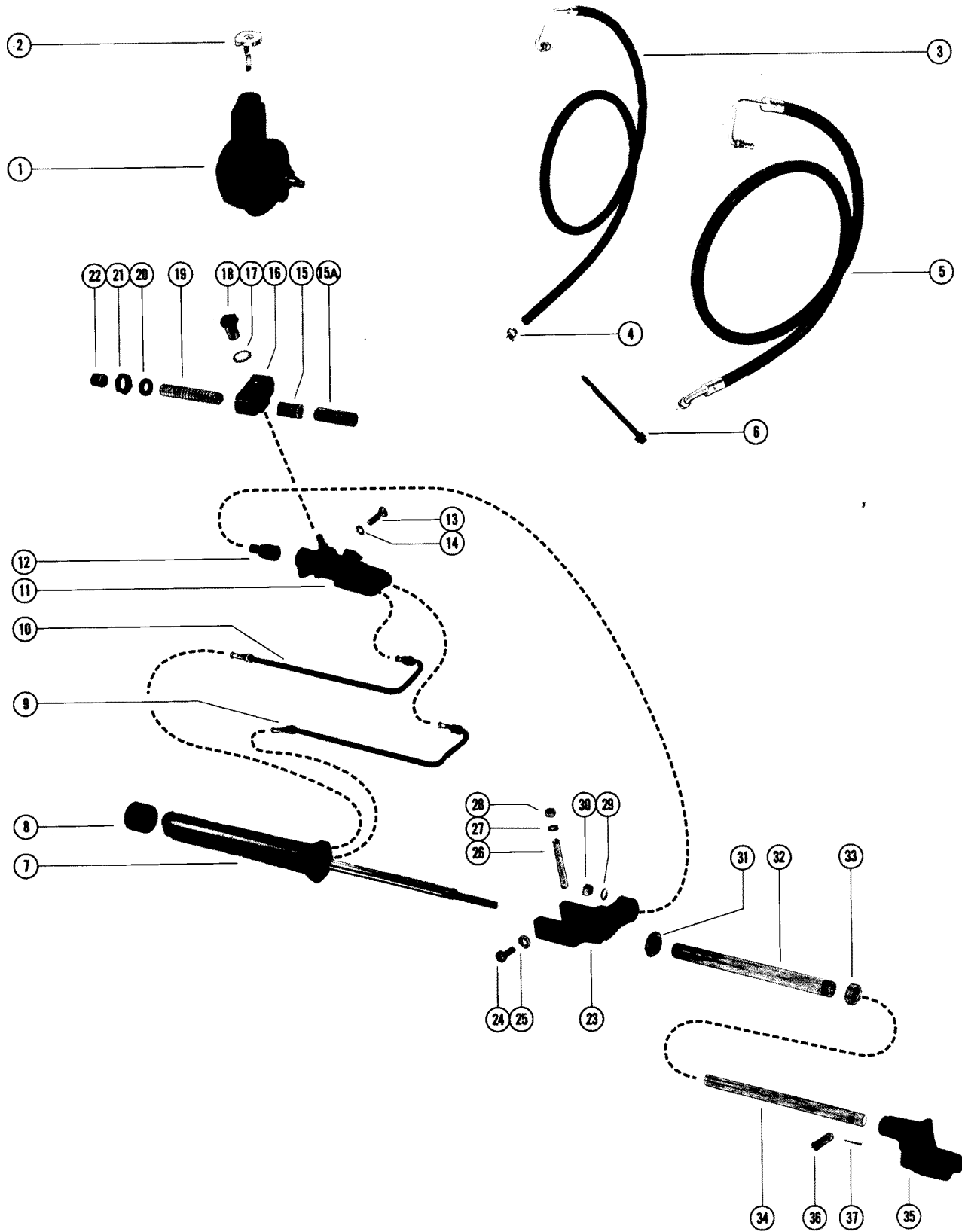
# POWER STEERING KIT (MERCURISER 215H AND 215E) B



# POWER STEERING KIT (MERCUISER 215H AND 215E) B

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
71	10-57357		1,1	SCREW, MOUNT PLATE TO ENGINE MOUNT (2 1/4")
72	12-34567		2,2	WASHER, MOUNT PLATE SCREW
73	10-26065		1,1	SCREW, OIL COOLER BRACKET TO MOUNT PLATE (1")
74	12-26825		2,2	WASHER, OIL COOLER BRACKET SCREW
75	11-25594		1,1	NUT, OIL COOLER BRACKET SCREW

# POWER STEERING KIT (MERCURISER 888) A



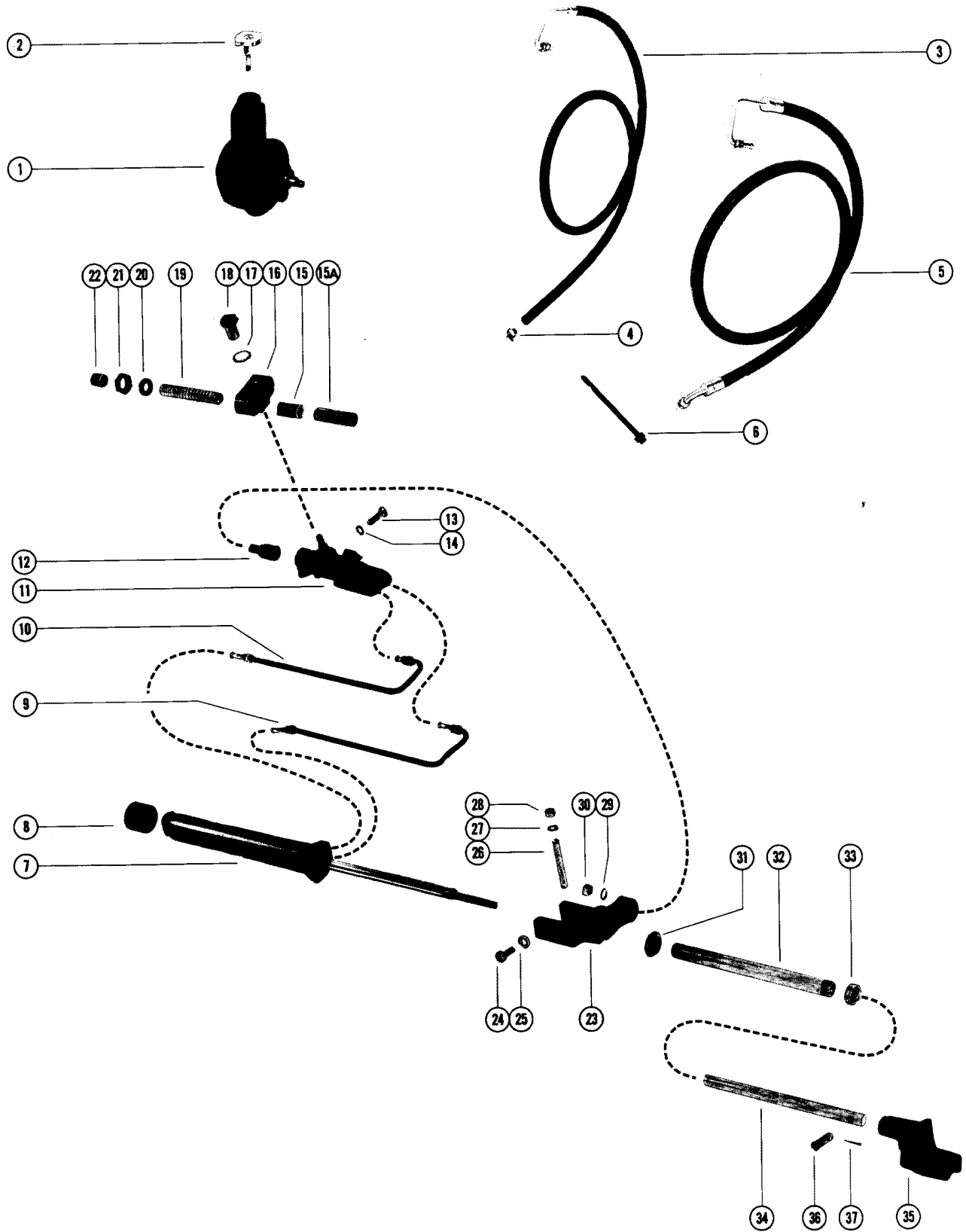


## POWER STEERING KIT (MERCUISER 888) A

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	61120A1		1,	POWER STEERING KIT (STARBOARD MOUNTING)SEE NOTE
-	61120A2		,1	POWER STEERING KIT (PORT MOUNTING) SEE NOTE
1	36368		1,1	HYDRAULIC PUMP ASSEMBLY, POWER STEERING
2	38333		1,1	CAP, FILLER - HYDRAULIC PUMP
3	32-55117		1,1	HOSE, RETURN - POWER STEERING (72") - NOT AS SHOWN
4	54-37295		1,1	CLAMP, RETURN HOSE TO HYDRAULIC PUMP
5	32-55116		1,1	HOSE, PRESSURE - POWER STEERING (72") - NOT AS SHOWN
6	55502		1,1	STA-STRAP, HYDRAULIC HOSES
7	57969		1,1	CYLINDER, BOOSTER (B-25-58224AL SEAL REPAIR KIT)
8	26059		1,1	CAP, RUBBER - BOOSTER CYLINDER
9	32-57633		1,	TUBE, EXTENDING - POWER STEERING
10	32-57634		1,	TUBE, RETRACTING - POWER STEERING
9	32-57632		,1	TUBE, EXTENDING - POWER STEERING
10	32-57631		,1	TUBE, RETRACTING - POWER STEERING
11	52779		1,1	VALVE, POWER STEERING(B-25-58226AL SEAL REPAIR KIT)
12	16-55109		1,1	STUD, ADAPTOR - POWER STEERING VALVE
13	10-37612		1,1	SCREW, CLAMPING (1 1/4")
14	13-37459		1,1	LOCKWASHER, CLAMPING SCREW
15	23-60773		1,1	SLEEVE, ADJUSTING - CABLE GUIDE TUBE
15A	23-60652		1,1	SLEEVE, ADJUSTING - CABLE GUIDE TUBE
16	55110		1,1	ADAPTOR, CABLE GUIDE TUBE (DUAL)
17	13-20897		1,1	LOCKWASHER, DUAL ADAPTOR NUT
18	11-55111		1,1	NUT, DUAL ADAPTOR TO POWER STEERING VALVE
19	32-55112		1,1	TUBE, CABLE GUIDE
20	12-379985		1,1	WASHER, CABLE GUIDE TUBE
21	11-37984		1,1	NUT, CABLE GUIDE TUBE
22	57972		1,1	GUIDE, CABLE GUIDE TUBE
23	57286		1,1	BRACKET, MOUNTING - TRANSOM PLATE
24	10-31832		2,2	SCREW, MOUNTING BRACKET TO TRANSOM PLATE
25	13-31848		2,2	LOCKWASHER, MOUNTING BRACKET SCREW
26	10-57968		1,1	SCREW, ADJUSTING - MOUNTING BRACKET
27	13-37459		1,1	LOCKWASHER, ADJUSTING SCREW
28	11-24883		1,1	NUT, ADJUSTING SCREW
29	12-20959		1,1	WASHER, VALVE ADAPTOR STUD
30	11-28040		1,1	NUT, VALVE ADAPTOR STUD
31	11-32882		1,1	NUT, MOUNTING TUBE
32	57971		1,1	TUBE, MOUNTING - BOOSTER ROD EXTENSION
33	11-55983		1,1	NUT, JAM - MOUNTING TUBE

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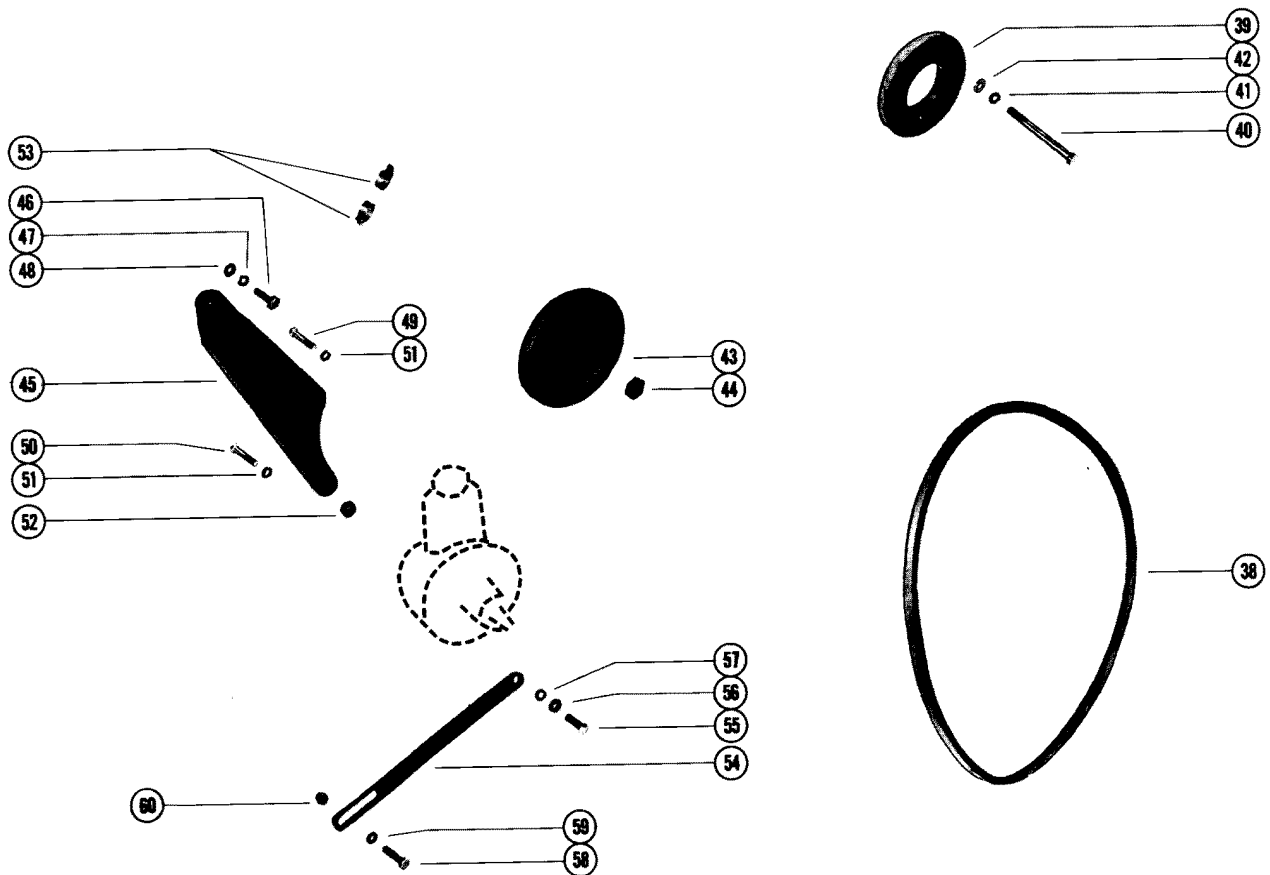
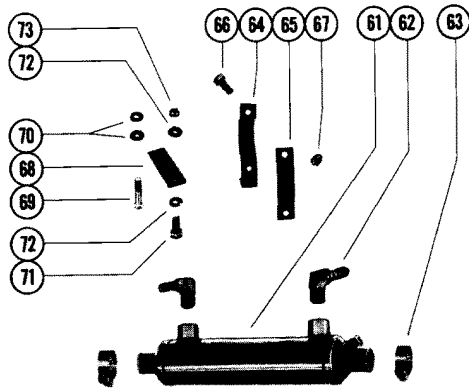
# POWER STEERING KIT (MERCURISER 888) A



## POWER STEERING KIT (MERCUISER 888) A

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
34	57970		1,1	EXTENSION, CYLINDER BOOSTER ROD
35	59523		1,	ADAPTOR, ROD END
	59524		,1	ADAPTOR, ROD END
36	A1-52198		3,3	PIN, CLEVIS - STEERING CABLE AND CLEVIS ATTACHING
37	18-46950		3,3	COTTER PIN, CLEVIS PIN RETAINING

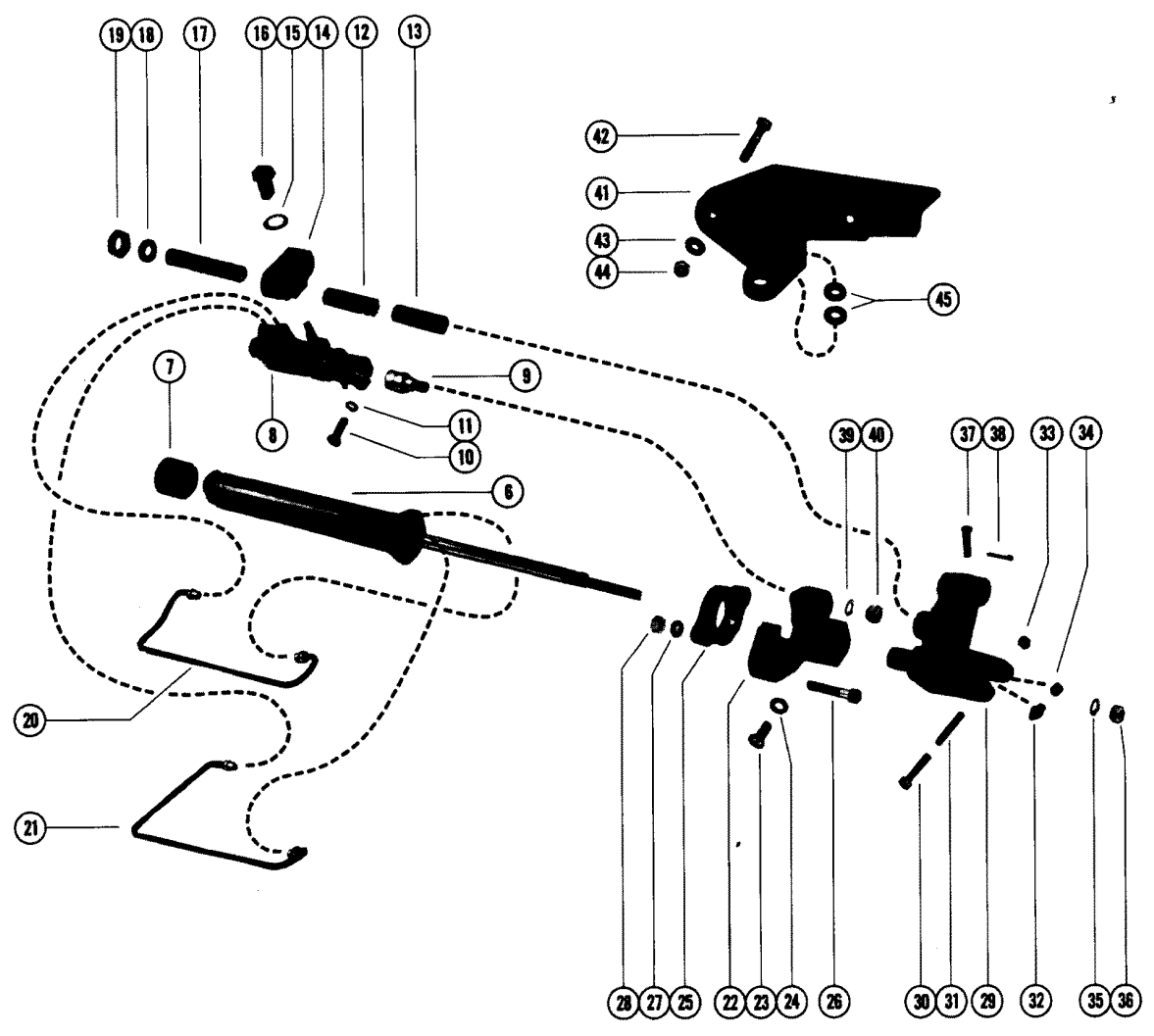
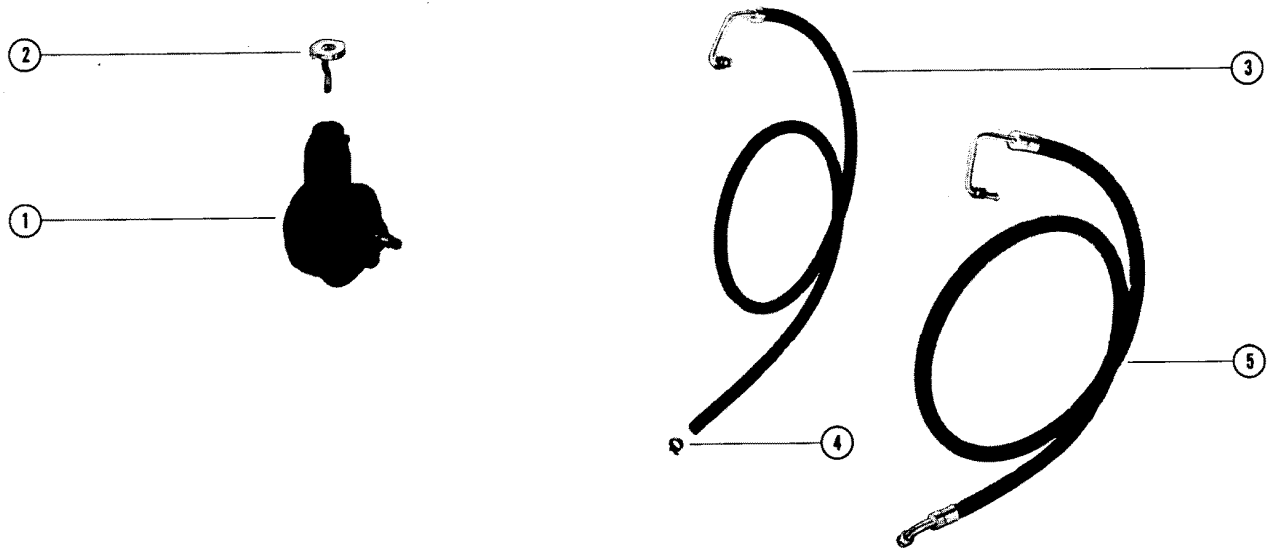
# POWER STEERING KIT (MERCURISER 888) B



## POWER STEERING KIT (MERCUISER 888) B

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	61120A1		1,	POWER STEERING KIT (STARBOARD MOUNTING) SEE NOTE
-	61120A2		,1	POWER STEERING KIT (PORT MOUNTING) SEE NOTE
38	57-57298		1,1	"V" BELT, HYDRAULIC PUMP DRIVE
39	56331A1		1,1	PULLEY ASSEMBLY, CRANKSHAFT (NOT AS SHOWN)
40	10-52693		3,3	SCREW, PULLEY TO CRANKSHAFT (5")
41	13-35048		3,3	LOCKWASHER, PULLEY SCREW
42	12-20553		3,3	WASHER, PULLEY SCREW
43	49181		1,1	PULLEY, HYDRAULIC PUMP
44	11-25899		1,1	NUT, PULLEY TO HYDRAULIC PUMP
45	56313		1,1	BRACKET, HYDRAULIC PUMP MOUNTING
46	10-47651		2,2	SCREW, PUMP MOUNTING BRACKET TO CYL.BLOCK (1 1/2")
47	13-37272		2,2	LOCKWASHER, PUMP MOUNTING BRACKET SCREW
48	12-34567		1,1	WASHER, PUMP MOUNTING BRACKET SCREW
49	10-37612		1,1	SCREW, HYDRAULIC PUMP TO MOUNTING BRACKET (1 1/4")
50	10-34354		1,1	SCREW, HYDRAULIC PUMP TO MOUNTING BRACKET (1 1/2")
51	13-35048		2,2	LOCKWASHER, HYDRAULIC PUMP SCREW
52	23-57369		1,1	SPACER, HYDRAULIC PUMP SCREW
53	54-37295		2,2	CLAMP, HOSE TO OIL COOLER AND HYDRAULIC PUMP
54	61056		1,1	BRACE, HYDRAULIC PUMP
55	10-21077		1,1	SCREW, BRACE TO HYDRAULIC PUMP (7/8")
56	12-20572		1,1	WASHER, BRACE SCREW
57	13-35048		1,1	LOCKWASHER, BRACE SCREW
58	10-49220		1,1	SCREW, BRACE TO WATER PUMP MOUNTING BRACKET (2 1/4")
59	12-20572		1,1	WASHER, BRACE SCREW
60	11-20509		1,1	NUT, BRACE SCREW
61	49535		1,1	OIL COOLER
62	22-37760		2,2	ELBOW, RETURN HOSE TO OIL COOLER
63	54-32880		2,2	CLAMP, HOSE TO OIL COOLER
64	56329		1,1	BRACKET, OIL COOLER
65	56328		1,1	BRACKET, CLAMP - OIL COOLER
66	10-21625		2,2	SCREW, CLAMP BRACKET TO OIL COOLER BRACKET (3/4")
67	11-30506		2,2	NUT, CLAMP BRACKET SCREW
68	57356		1,1	PLATE, MOUNTING - OIL COOLER BRACKET
69	10-57357		1,1	SCREW, MOUNT PLATE TO ENGINE MOUNT (2 1/4")
70	12-34567		2,2	WASHER, MOUNT PLATE SCREW
71	10-26065		1,1	SCREW, OIL COOLER BRACKET TO MOUNT PLATE (1")
72	12-26825		2,2	WASHER, OIL COOLER BRACKET SCREW
73	11-25594		1,1	NUT, OIL COOLER BRACKET SCREW

# POWER STEERING KIT (MERCUISER I)

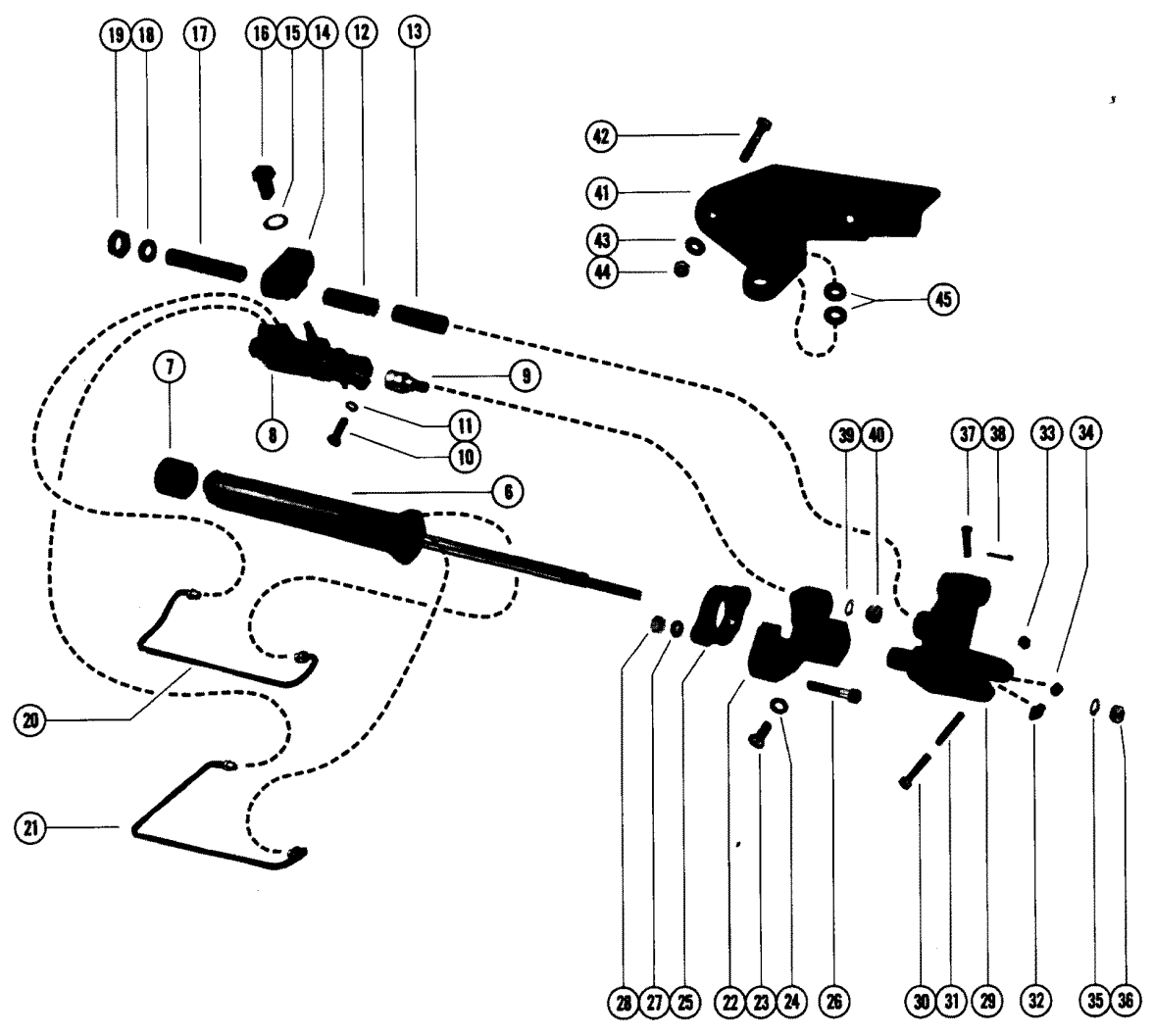
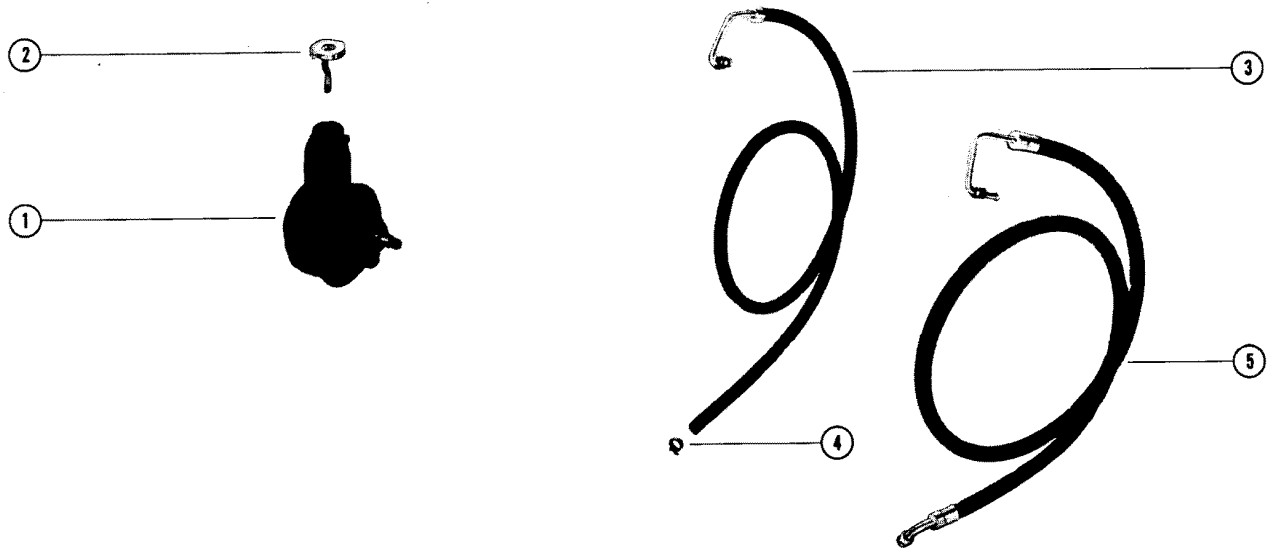


## POWER STEERING KIT (MERCUISER I)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	60501A1		1	<b>POWER STEERING KIT (MERCUISER I - TRANSOM MOUNTED)</b>
1	36368		1	HYDRAULIC PUMP ASSEMBLY, POWER STEERING
2	38333		1	CAP, FILLER - HYDRAULIC PUMP
3	32-55117		1	HOSE, RETURN - POWER STEERING (72") - NOT AS SHOWN
4	54-37295		1	CLAMP, RETURN HOSE TO HYDRAULIC PUMP
5	32-55116		1	HOSE, PRESSURE - POWER STEERING (72") - NOT AS SHOWN
6	55103		1	CYLINDER, BOOSTER(B-25-58224AL SEAL REPAIR KIT)
7	26059		1	CAP, RUBBER - BOOSTER CYLINDER
8	52779		1	VALVE, POWER STEERING(B-25-58226AL SEAL REPAIR KIT)
9	16-55109		1	STUD, ADAPTOR - POWER STEERING VALVE
10	10-37612		1	SCREW, CLAMPING (1 1/4")
11	13-37459		1	LOCKWASHER, CLAMPING SCREW
12	23-60775		1	SLEEVE, SPACER
13	23-60652		1	SLEEVE, ADJUSTING - CABLE GUIDE TUBE
14	55110		1	ADAPTOR, CABLE GUIDE TUBE (DUAL)
15	13-20897		1	LOCKWASHER, DUAL ADAPTOR NUT
16	11-55111		1	NUT, DUAL ADAPTOR TO POWER STEERING VALVE
17	32-55112		1	TUBE, CABLE GUIDE
18	12-37985		1	WASHER, CABLE GUIDE TUBE
19	11-37984		1	NUT, CABLE GUIDE TUBE
20	32-55104		1	TUBE, EXTENDING - POWER STEERING
21	32-55105		1	TUBE, RETRACTING - POWER STEERING
22	55106		1	BRACKET, MOUNTING - TRANSOM PLATE
23	10-31832		2	SCREW, MOUNTING BRACKET TO TRANSOM PLATE
24	13-31848		2	LOCKWASHER, MOUNTING BRACKET SCREW
25	55107		1	COLLAR, CLAMPING
26	10-55108		2	SCREW, MOUNTING BRACKET TO COLLAR (2" )
27	12-20086		2	WASHER, MOUNTING BRACKET SCREW
28	11-49197		2	NUT, MOUNTING BRACKET SCREW
29	55114		1	CLEVIS, ROD END
30	10-30679		1	SCREW, ROD END CLEVIS TO STEERING ARM (2 1/4")
31	23-55118		1	SPACER, ROD END CLEVIS SCREW
32	23-60776		1	BUSHING, CLEVIS
33	11-20361		1	NUT, ROD END CLEVIS SCREW
34	23-60503		1	BUSHING, STEERING ARM
35	12-20086		1	WASHER, BOOSTER CYLINDER SHAFT
36	11-49197		1	NUT, BOOSTER CYLINDER SHAFT
37	17-52798		1	PIN, CLEVIS - STEERING CABLE ATTACHING
38	18-46950		1	COTTER PIN, CLEVIS PIN RETAINING
39	12-20959		1	WASHER, VALVE ADAPTOR STUD

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# POWER STEERING KIT (MERCURISER I)

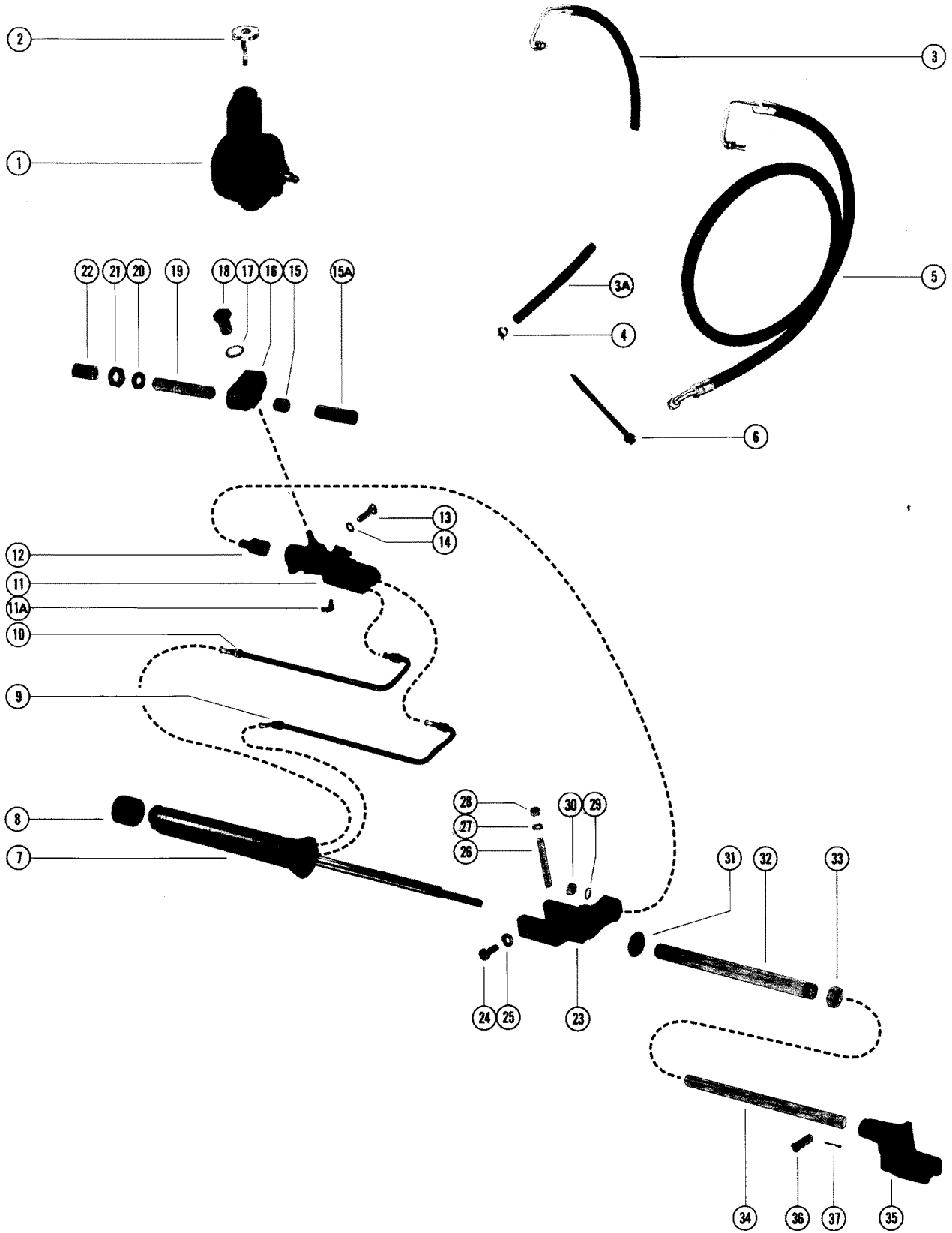




## POWER STEERING KIT (MERCUISER I)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
40	11-28040		1	NUT, VALVE ADAPTOR STUD
41	60502		1	BRACKET, MOUNTING - POWER STEERING
42	10-60504		2	BOLT, POWER STEERING BRACKET TO TRANSOM PLATE
43	12-20959		2	WASHER, POWER STEERING BRACKET SCREW
44	11-20958		2	NUT, POWER STEERING BRACKET SCREW
45	12-47533		2	WASHER, SHIM - PIVOT BOLT

# POWER STEERING KIT (MERCURISER 888) C

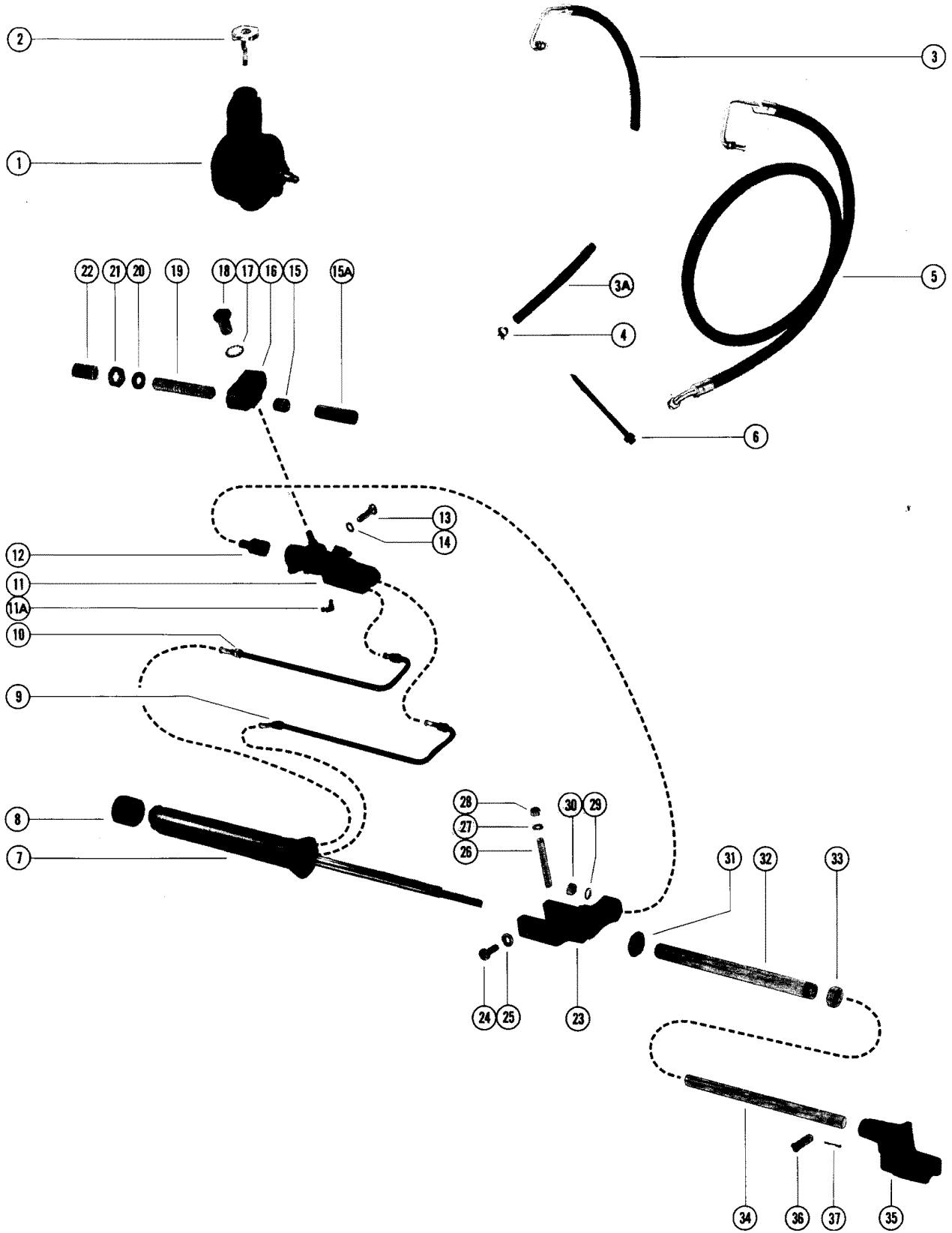


## POWER STEERING KIT (MERCUISER 888) C

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	61120A3		1,,	POWER STEERING KIT (STARBOARD MOUNTING)SEE NOTE
-	61120A4		,1,,	POWER STEERING KIT (PORT MOUNTING) SEE NOTE
-	61120A5		,,1,	POWER STEERING KIT (STARBOARD MOUNTING) SEE NOTE
-	61120A6		,,,1	POWER STEERING KIT (PORT MOUNTING) SEE NOTE
1	36368		1,1,1,1	HYDRAULIC PUMP ASSEMBLY, POWER STEERING
2	38333		1,1,1,1	CAP, FILLER - HYDRAULIC PUMP
3	32-65929		1,1,1,1	HOSE, RETURN - VALVE TO OIL COOLER (32")
3A	32-65231		1,1,1,1	HOSE, RETURN - OIL COOLER TO HYDRAULIC PUMP (40")
4	54-35830		1,1,1,1	CLAMP, RETURN HOSE TO HYDRAULIC PUMP
5	32-55116		1,1,1,1	HOSE, PRESSURE - POWER STEERING (72")
6	55502		1,1,1,1	STA-STRAP, HYDRAULIC HOSES
7	57969		1,1,1,1	CYLINDER, BOOSTER (B-25-58224AL SEAL REPAIR KIT)
8	26059		1,1,1,1	CAP, RUBBER - BOOSTER CYLINDER
9	32-57633		1,,1,	TUBE, EXTENDING - POWER STEERING
10	32-57634		1,,1,	TUBE, RETRACTING - POWER STEERING
9	32-57632		,1,,1	TUBE, EXTENDING - POWER STEERING
10	32-57631		,1,,1	TUBE, RETRACTING - POWER STEERING
11	52779		1,1,1,1	VALVE, POWER STEERING(B-25-58226AL SEAL REPAIR KIT)
LLA	22-67305		,,1,1	FITTING, GREASE - POWER STEERING VALVE
12	16-55109		1,1,1,1	STUD, ADAPTOR - POWER STEERING VALVE
13	10-37612		1,1,1,1	SCREW, CLAMPING (1 1/4")
14	13-37459		1,1,1,1	LOCKWASHER, CLAMPING SCREW
15	23-60773		1,1,1,1	SLEEVE, ADJUSTING - CABLE GUIDE TUBE
15A	23-60652		1,1,1,1	SLEEVE, ADJUSTING - CABLE GUIDE TUBE
16	55110		1,1,1,1	ADAPTOR, CABLE GUIDE TUBE (DUAL)
17	13-20897		1,1,1,1	LOCKWASHER, DUAL ADAPTOR NUT
18	11-55111		1,1,1,1	NUT, DUAL ADAPTOR TO POWER STEERING VALVE
19	32-55112		1,1,1,1	TUBE, CABLE GUIDE
20	12-37985		1,1,1,1	WASHER, CABLE GUIDE TUBE
21	11-37984		1,1,1,1	NUT, CABLE GUIDE TUBE
22	64414		1,1,1,1	GUIDE, CABLE GUIDE TUBE
23	57286		1,1,1,1	BRACKET, MOUNTING - TRANSOM PLATE
24	10-31832		2,2,2,2	SCREW, MOUNTING BRACKET TO TRANSOM PLATE
25	13-31848		2,2,2,2	LOCKWASHER, MOUNTING BRACKET SCREW
26	10-57968		1,1,1,1	SCREW, ADJUSTING - MOUNTING BRACKET
27	13-37459		1,1,1,1	LOCKWASHER, ADJUSTING SCREW
28	11-24883		1,1,1,1	NUT, ADJUSTING SCREW
29	12-20959		1,1,1,1	WASHER, VALVE ADAPTOR STUD
30	11-28040		1,1,1,1	NUT, VALVE ADAPTOR STUD
31	11-32882		1,1,1,1	NUT, MOUNTING TUBE
32	57971		1,1,1,1	TUBE, MOUNTING - BOOSTER ROD EXTENSION
33	11-55983		1,1,1,1	NUT, JAM - MOUNTING TUBE

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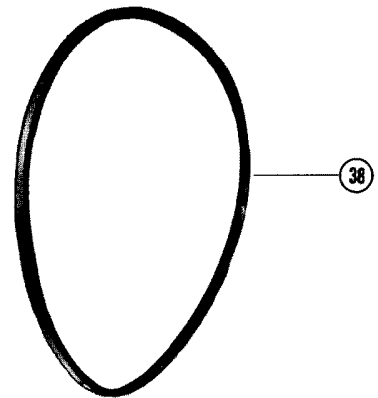
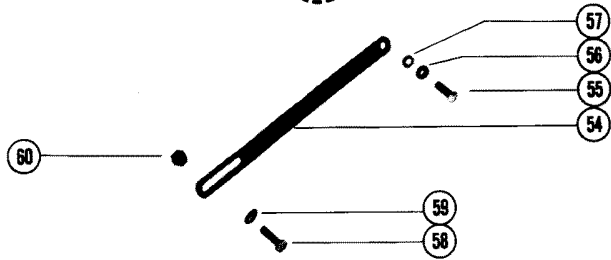
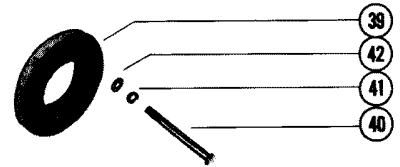
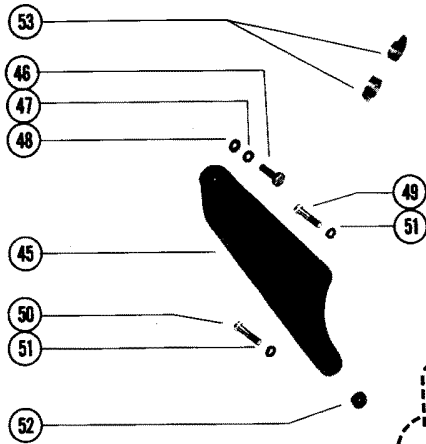
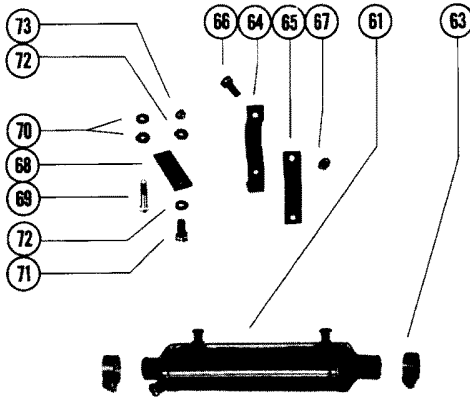
# POWER STEERING KIT (MERCURISER 888) C



## POWER STEERING KIT (MERCUISER 888) C

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
34	57970		1,1,1,1	EXTENSION, CYLINDER BOOSTER ROD
35	59523		1,,	ADAPTOR, ROD END
	59524		,1,,	ADAPTOR, ROD END
	66626		,,1,	ADAPTOR, ROD END
	66627		,,,1	ADAPTOR, ROD END
36	17-52798		3,3,3,3	PIN, CLEVIS - STEERING CABLE AND CLEVIS ATTACHING
37	18-46950		3,3,3,3	COTTER PIN, CLEVIS PIN RETAINING

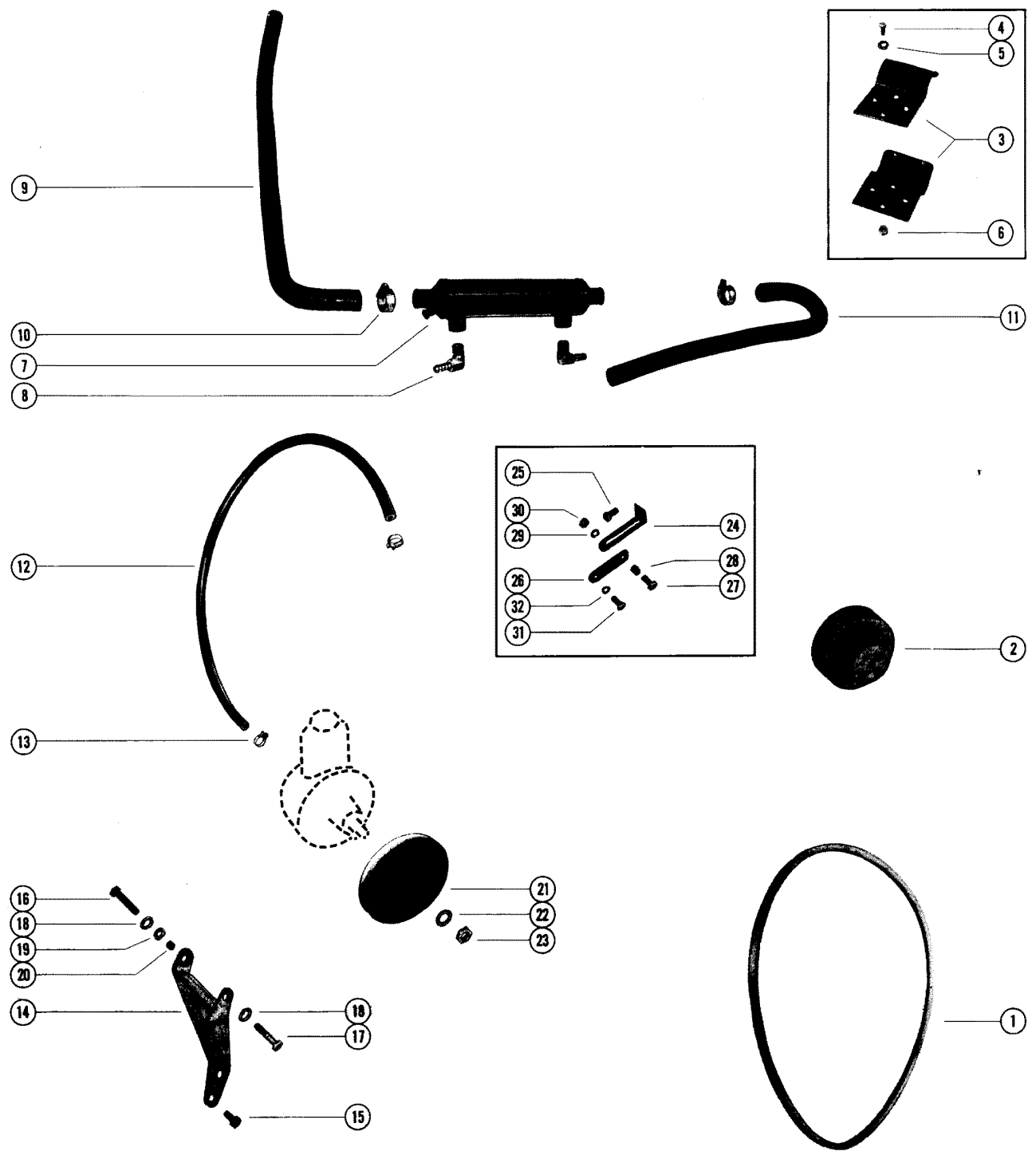
# POWER STEERING KIT (MERCURISER 888) D



## POWER STEERING KIT (MERCUISER 888) D

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	61120A3		1,,,	POWER STEERING KIT (STARBOARD MOUNTING) SEE NOTE
-	61120A4		,1,,	POWER STEERING KIT (PORT MOUNTING) SEE NOTE
-	61120A5		,,1,	POWER STEERING KIT (STARBOARD MOUNTING) SEE NOTE
-	61120A6		,,,1	POWER STEERING KIT (PORT MOUNTING) SEE NOTE
38	57-57298		1,1,1,1	"V" BELT, HYDRAULIC PUMP DRIVE
39	56331A1		1,1,1,1	PULLEY ASSEMBLY, CRANKSHAFT (NOT AS SHOWN)
40	10-52693		3,3,3,3	SCREW, PULLEY TO CRANKSHAFT (5")
41	13-35048		3,3,3,3	LOCKWASHER, PULLEY SCREW
42	12-20553		3,3,3,3	WASHER, PULLEY SCREW
43	49181		1,1,1,1	PULLEY, HYDRAULIC PUMP
44	11-25899		1,1,1,1	NUT, PULLEY TO HYDRAULIC PUMP
45	56313		1,1,1,1	BRACKET, HYDRAULIC PUMP MOUNTING
46	10-47651		2,2,2,2	SCREW, PUMP MOUNTING BRACKET TO CYL.BLOCK (1 1/2")
47	13-37272		2,2,2,2	LOCKWASHER, PUMP MOUNTING BRACKET SCREW
48	12-34567		1,1,1,1	WASHER, PUMP MOUNTING BRACKET SCREW
49	10-37612		1,1,1,1	SCREW, HYDRAULIC PUMP TO MOUNTING BRACKET (1 1/4")
50	10-34354		1,1,1,1	SCREW, HYDRAULIC PUMP TO MOUNTING BRACKET (1 1/2")
51	13-35048		2,2,2,2	LOCKWASHER, HYDRAULIC PUMP SCREW
52	23-57369		1,1,1,1	SPACER, HYDRAULIC PUMP SCREW
53	54-35830		2,2,2,2	CLAMP, HOSE TO OIL COOLER AND HYDRAULIC PUMP
54	61056		1,1,1,1	BRACE, HYDRAULIC PUMP
55	10-21077		1,1,1,1	SCREW, BRACE TO HYDRAULIC PUMP (7/8")
56	12-20572		1,1,1,1	WASHER, BRACE SCREW
57	13-35048		1,1,1,1	LOCKWASHER, BRACE SCREW
58	10-49220		1,1,1,1	SCREW, BRACE TO WATER PUMP MOUNTING BRACKET (2 1/4")
59	12-20572		1,1,1,1	WASHER, BRACE SCREW
60	11-20509		1,1,1,1	NUT, BRACE SCREW
61	62649		1,1,1,1	OIL COOLER
63	54-32780		2,2,2,2	CLAMP, HOSE TO OIL COOLER
64	62870		1,1,1,1	BRACKET, OIL COOLER
65	56328		1,1,1,1	BRACKET, CLAMP, OIL COOLER
66	10-21625		2,2,2,2	SCREW, CLAMP BRACKET TO OIL COOLER BRACKET (3/4")
67	11-30506		2,2,2,2	NUT, CLAMP BRACKET SCREW
68	57356		1,1,1,1	PLATE, MOUNTING - OIL COOLER BRACKET
69	10-57357		1,1,1,1	SCREW, MOUNT PLATE TO ENGINE MOUNT (2 1/4")
70	12-34567		2,2,2,2	WASHER, MOUNT PLATE SCREW
71	10-26065		1,1,1,1	SCREW, OIL COOLER BRACKET TO MOUNT PLATE (1")
72	12-26825		2,2,2,2	WASHER, OIL COOLER BRACKET SCREW
73	11-25594		1,1,1,1	NUT, OIL COOLER BRACKET SCREW

# POWER STEERING MOUNTING KITS (MARINE 120, 140 AND 165) A

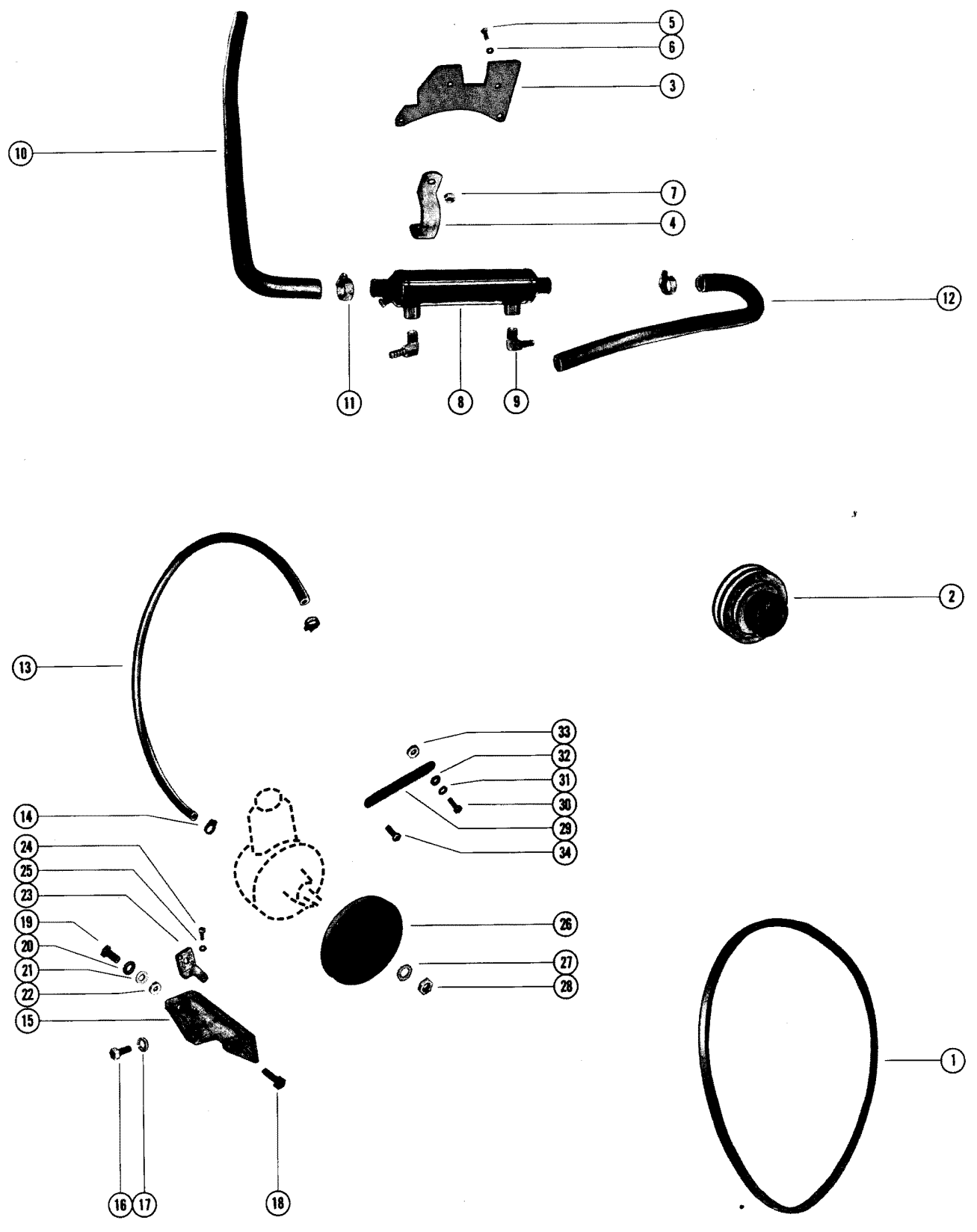




# POWER STEERING MOUNTING KITS (MARINE 120, 140 AND 165) A

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	65515A1		1	POWER STEERING MOUNTING KIT SEE NOTE
-	65515A2		1	POWER STEERING MOUNTING KIT SEE NOTE
1	57-65607		1	"V" BELT, HYDRAULIC PUMP DRIVE (37")
	57-69143		1	"V" BELT, HYDRAULIC PUMP DRIVE (40")
2	65608		1	PULLEY, WATER CIRCULATING PUMP(L-3/4" PULLEY BOLT PATTERN)
	73483		1	PULLEY, WATER CIRCULATING PUMP(2-L/8" PULLEY BOLT PATTERN)
3	56430		2	BRACKET, OIL COOLER
4	10-35765		2	SCREW, COOLER MOUNTING (5/16-18 X 3/4") - 120 & 140
	10-60300		2	SCREW, COOLER MOUNTING (1/4-28 X 3/4") - 165
5	13-26992		2	LOCKWASHER, OIL COOLER MOUNTING SCREW
4	10-35765		2	SCREW, OIL COOLER BRACKET (5/16-18 X 3/4")
6	11-26484		2	NUT, OIL COOLER BRACKET SCREW
7	49535		1	OIL COOLER
8	22-37760		2	ELBOW, RETURN HOSE TO OIL COOLER
9	32-49528		1	HOSE, OUTLET - ENGINE TO OIL COOLER (33")
10	54-38426		2	CLAMP, INTAKE AND OUTLET HOSE TO OIL COOLER
11	32-64909		1	HOSE, INTAKE - OIL COOLER TO TRANSOM PLATE (18")
12	32-49533		1	HOSE, RETURN - OIL COOLER TO HYDRAULIC PUMP (48")
13	54-37295		2	CLAMP, RETURN HOSE TO OIL COOLER AND HYDRAULIC PUMP
14	65606		1	BRACKET, MOUNTING - HYDRAULIC PUMP
15	10-47688		2	SCREW, MOUNTING BRACKET TO ENGINE (3/8-16 X 2 3/4")
16	10-37612		1	SCREW, BRACKET TO HYDRAULIC PUMP (3/8-16 X 1 1/4")
17	10-34353		1	SCREW, BRACKET TO HYDRAULIC PUMP (3/8-16 X 1")
18	13-37459		2	LOCKWASHER, MOUNTING BRACKET SCREW
19	12-25909		1	WASHER, MOUNTING BRACKET SCREW
20	23-33186		1	SPACER, MOUNTING BRACKET SCREW (1/4")
21	49181		1	PULLEY, HYDRAULIC PUMP
22	12-21907		1	WASHER, HYDRAULIC PUMP PULLEY
23	11-25899		1	NUT, PULLEY TO HYDRAULIC PUMP
24	48786		1	BRACKET, MOUNTING - HYDRAULIC PUMP (90 DEGREES)
25	10-37612		1	SCREW, MOUNTING BRACKET TO ENGINE (3/8-16 X 1 1/4")
26	48787		1	BRACE, ADJUSTING - HYDRAULIC PUMP
27	10-54689		1	SCREW, BRACKET TO ADJUSTING BRACE (3/8-24 X 1 3/4")
28	23-36534		1	BUSHING, MOUNTING BRACKET SCREW
29	13-37459		1	LOCKWASHER, MOUNTING BRACKET SCREW
30	11-25269		1	NUT, MOUNTING BRACKET SCREW
31	10-34353		1	SCREW, ADJ . BRACE TO HYDRAULIC PUMP (3/8 - 16 X 1")
32	13-37459		1	LOCKWASHER, ADJUSTING BRACE SCREW

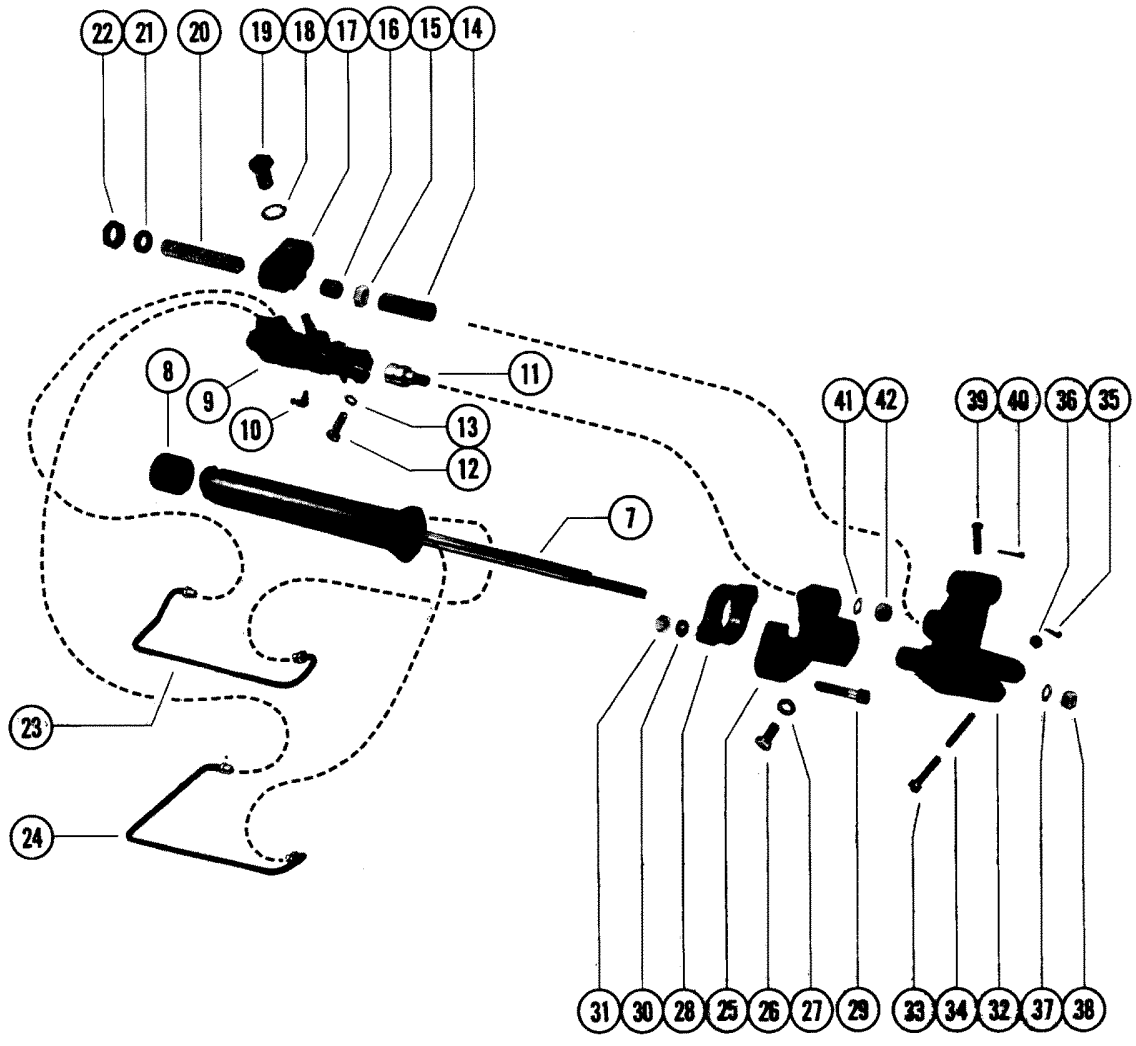
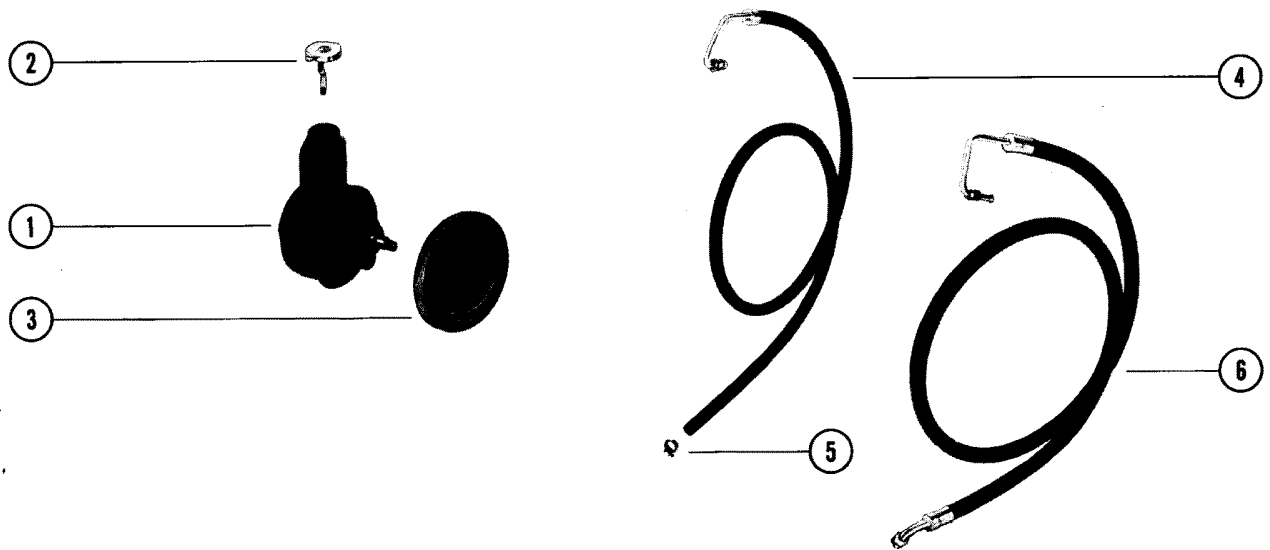
# POWER STEERING MOUNTING KITS (MARINE 120, 140 AND 165) B



## POWER STEERING MOUNTING KITS (MARINE 120, 140 AND 165) B

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	65897A1		1	POWER STEERING MOUNTING KIT SEE NOTE
-	65897A2		1	POWER STEERING MOUNTING KIT SEE NOTE
1	57-68038		1	"V" BELT, HYDRAULIC PUMP DRIVE (34")
	57-69143		1	"V" BELT, ALTERNATOR DRIVE (40")
2	65608		1	PULLEY, WATER CIRCULATING PUMP(L-3/4" PULLEY BOLT PATTERN)
	73483		1	PULLEY, WATER CIRCULATING PUMP(2-L/8" PULLEY BOLT PATTERN)
3	62253		1	BRACKET, OIL COOLER
4	54-37631		2	CLAMP, OIL COOLER TO ENGINE
5	10-27165		2	SCREW, CLAMP FASTENING (3/8-16 X 3/4")
6	13-35048		2	LOCKWASHER, OIL COOLER CLAMP SCREW
7	11-32219		2	NUT, OIL COOLER CLAMP SCREW
8	49535		1	OIL COOLER
9	22-37760		2	ELBOW, RETURN HOSE TO OIL COOLER
10	32-66348		1	HOSE, OUTLET - OIL COOLER TO HEAT EXCHANGER (26")
11	54-32780		2	CLAMP, INTAKE AND OUTLET HOSE TO OIL COOLER
12	32-64909		1	HOSE, INTAKE - OIL COOLER TO TRANSOM PLATE (22")
13	32-49533		1	HOSE, RETURN - OIL COOLER TO HYDRAULIC PUMP (48")
14	54-37295		2	CLAMP, RETURN HOSE TO OIL COOLER AND HYDRAULIC PUMP
15	68040		1	BRACKET, MOUNTING - HYDRAULIC PUMP
16	10-34354		2	SCREW, MOUNTING BRACKET TO ENGINE (3/8-16 X 1 1/2")
17	13-35048		2	WASHER, MOUNTING BRACKET SCREW
18	10-34353		1	SCREW, BRACKET TO HYDRAULIC PUMP (3/8 -16 X 1")
19	10-34354		1	SCREW, BRACKET TO HYDRAULIC PUMP (3/8-16 X 1 1/2")
20	13-35048		1	LOCKWASHER, MOUNTING BRACKET SCREW
21	12-25970		1	WASHER, MOUNTING BRACKET SCREW
22	23-56777		1	SPACER, MOUNTING BRACKET SCREW (1")
23	68039		1	BRACKET, CIRCUIT BREAKER
24	10-20776		2	SCREW, BREAKER TO PUMP MOUNT (1/4-28 X 1/2")
25	13-26992		2	LOCKWASHER, CIRCUIT BREAKER SCREW
26	49181		1	PULLEY, HYDRAULIC PUMP
27	12-21901		1	WASHER, HYDRAULIC PUMP PULLEY
28	11-25899		1	NUT, PULLEY TO HYDRAULIC PUMP
29	68041		1	BRACE, TENSION - HYDRAULIC PUMP
30	10-37612		1	SCREW, BRACE TO HYDRAULIC PUMP 13/8-16 X 1 1/4")
31	13-35048		1	LOCKWASHER, TENSION BRACE SCREW
32	12-25970		1	WASHER, MOUNTING BRACKET SCREW
33	23-36534		1	SPACER, TENSION BRACE SCREW (7/16")
34	10-63826		1	SCREW, BRACE TO ENGINE MOUNT (3 /8 - 16 X 2 1/2 ")

# POWER STEERING KIT (MERCURISER III) B

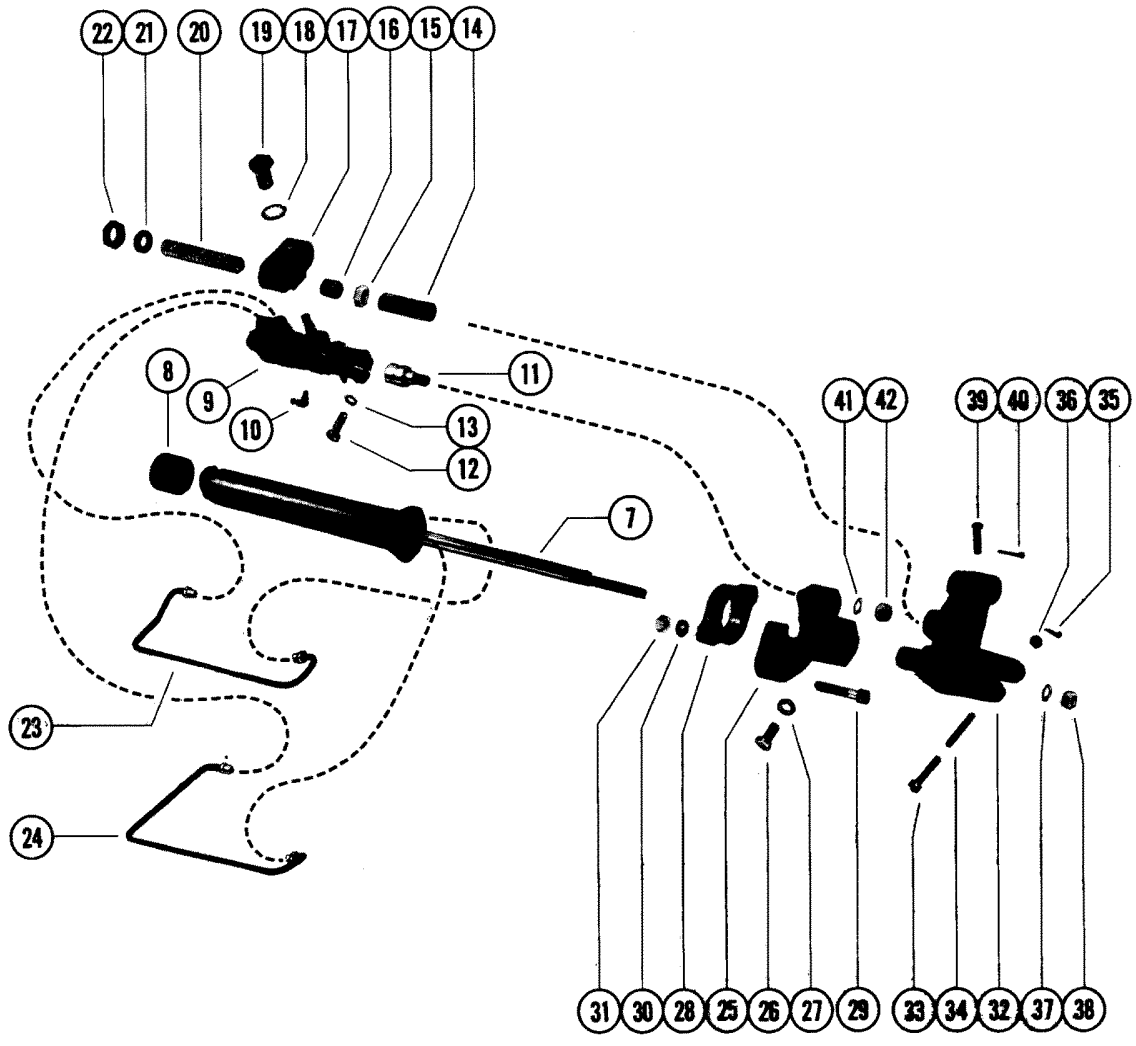
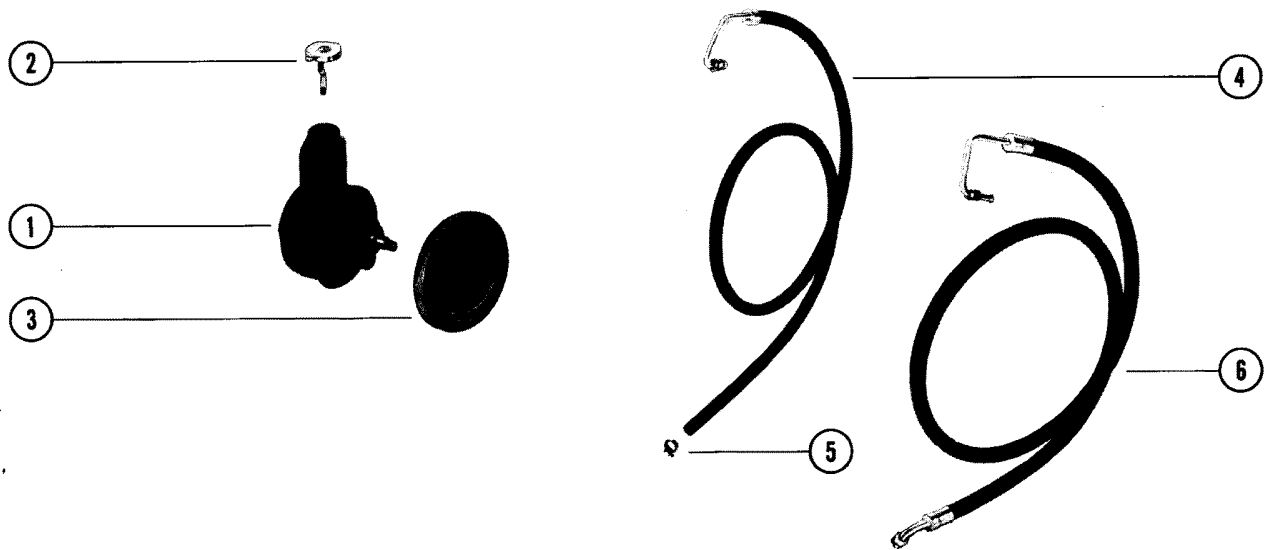


## POWER STEERING KIT (MERCUISER III) B

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	71331A1		1,	POWER STEERING KIT MERCUISER III - STARBOARD MOUNTING SEE NOTE
-	71331A2		,1	POWER STEERING KIT L MERCUISER III - PORT MOUNTING) SEE NOTE
1	71317A1		1,1	HYDRAULIC PUMP ASSEMBLY, POWER STEERING
2	38333		1,1	CAP, FILLER - HYDRAULIC PUMP
3	73873		1,1	PULLEY, HYDRAULIC PUMP
4	32-55117		1,1	HOSE, RETURN - POWER STEERING (72") - NOT AS SHOWN
5	54-35830		1,1	CLAMP, RETURN HOSE TO HYDRAULIC PUMP
6	32-55116		1,1	HOSE, PRESSURE - POWER STEERING (72") - NOT AS SHOWN
7	55103		1,1	CYLINDER, BOOSTER (B-25-58224AL SEAL REPAIR KIT)
8	26059		1,1	CAP, RUBBER - BOOSTER CYLINDER
9	52779		1,1	VALVE, POWER STEERING(B-25-58226AL SEAL REPAIR KIT)
10	22-67305		1,1	GREASE FITTING, VALVE
11	16-55109		1,1	STUD, ADAPTOR - POWER STEERING VALVE
12	10-37612		1,1	SCREW, CLAMPING (1 1/4")
13	13-37459		1,1	LOCKWASHER, CLAMPING SCREW
14	23-60652		1,1	SLEEVE, ADJUSTING - CABLE GUIDE TUBE
15	11-55983		2,2	NUT, JAM - CABLE GUIDE TUBE
16	55536		1,1	GUIDE, CABLE GUIDE TUBE
17	55110		1,1	ADAPTOR, CABLE GUIDE TUBE (DUAL)
18	13-20897		1,1	LOCKWASHER, DUAL ADAPTOR NUT
19	11-55111		1,1	NUT, DUAL ADAPTOR TO POWER STEERING VALVE
20	32-55112		1,1	TUBE, CABLE GUIDE
21	12-37985		2,2	WASHER, CABLE GUIDE TUBE
22	11-37984		2,2	NUT, CABLE GUIDE TUBE
23	32-55104		1,	TUBE, EXTENDING - POWER STEERING
24	32-55105		1,	TUBE, RETRACTING - POWER STEERING
23	32-55246		,1	TUBE, EXTENDING - POWER STEERING
24	32-55247		,1	TUBE, RETRACTING - POWER STEERING
25	55106		1,1	BRACKET, MOUNTING - TRANSOM PLATE
26	10-31832		1,1	SCREW, MOUNTING BRACKET TO TRANSOM PLATE
27	13-31848		1,1	LOCKWASHER, MOUNTING BRACKET SCREW
28	55107		1,1	COLLAR, CLAMPING
29	10-55108		2,2	SCREW, MOUNTING BRACKET TO COLLAR (2")
30	12-20086		2,2	WASHER, MOUNTING BRACKET SCREW
31	11-49197		2,2	NUT, MOUNTING BRACKET SCREW
32	55114		1,	CLEVIS, ROD END
	55115		,1	CLEVIS, ROD END
33	10-67462		1,1	SCREW, ROD END CLEVIS TO STEERING ARM (2 1/4")
34	23-55118		1,1	SPACER, ROD END CLEVIS SCREW

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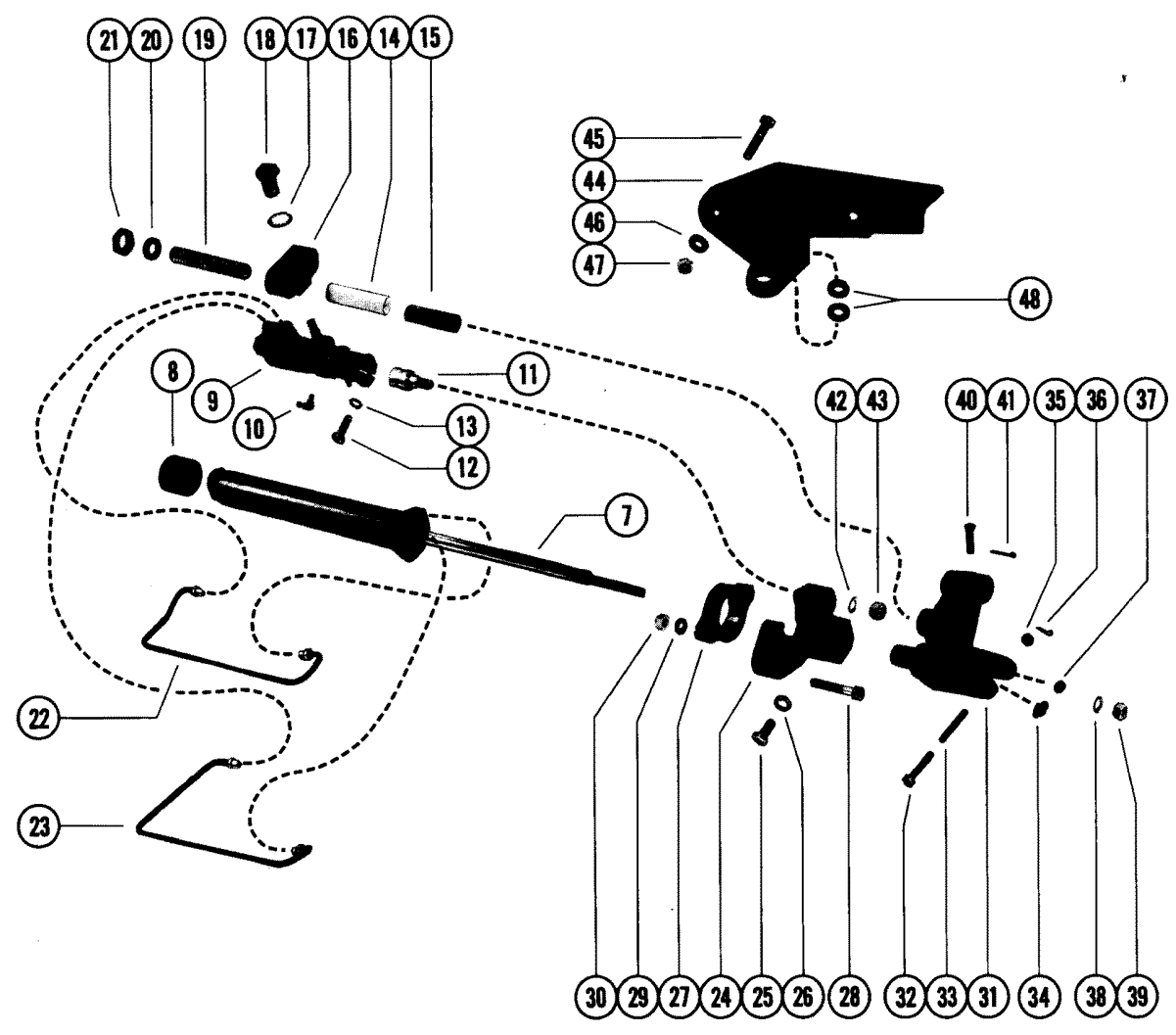
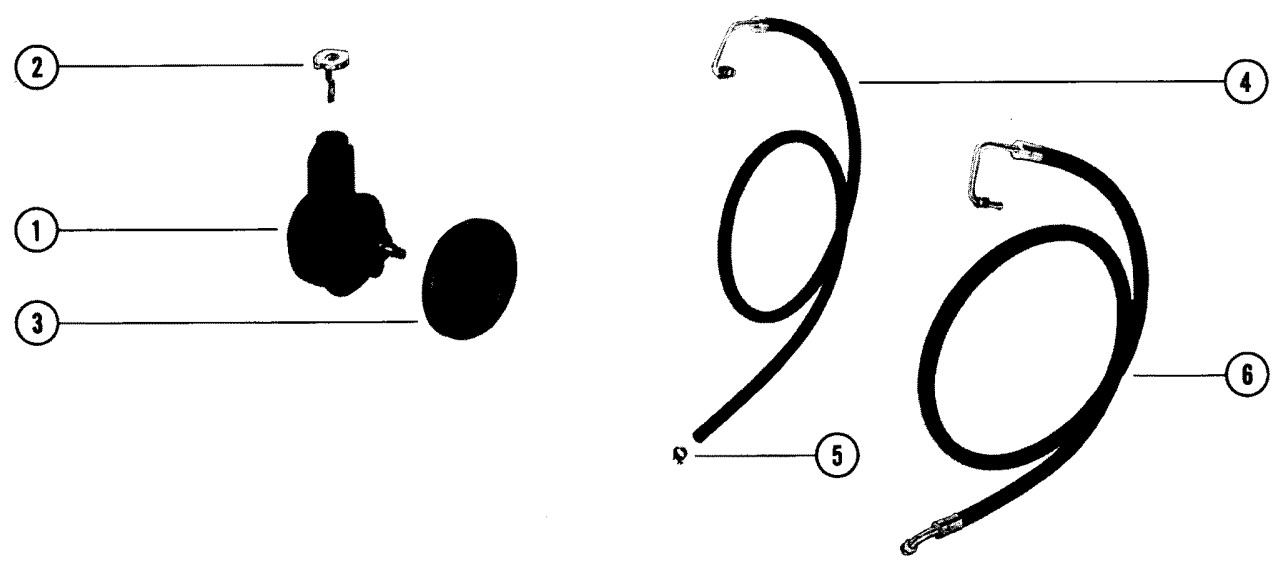
# POWER STEERING KIT (MERCURISER III) B



## POWER STEERING KIT (MERCUISER III) B

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
35	18-32665		1,1	COTTER PIN, CLEVIS SCREW NUT
36	11-49662		1,1	NUT, ROD END CLEVIS SCREW
37	12-20086		1,1	WASHER, BOOSTER CYLINDER SHAFT
38	11-49197		1,1	NUT, BOOSTER CYLINDER SHAFT
39	17-52798		1,1	PIN, CLEVIS - STEERING CABLE ATTACHING
40	18-46950		1,1	COTTER PIN, CLEVIS PIN RETAINING
41	12-20959		1,1	WASHER, VALVE ADAPTOR STUD
42	11-28040		1,1	NUT, VALVE ADAPTOR STUD

# POWER STEERING KIT (MERCURISER I)



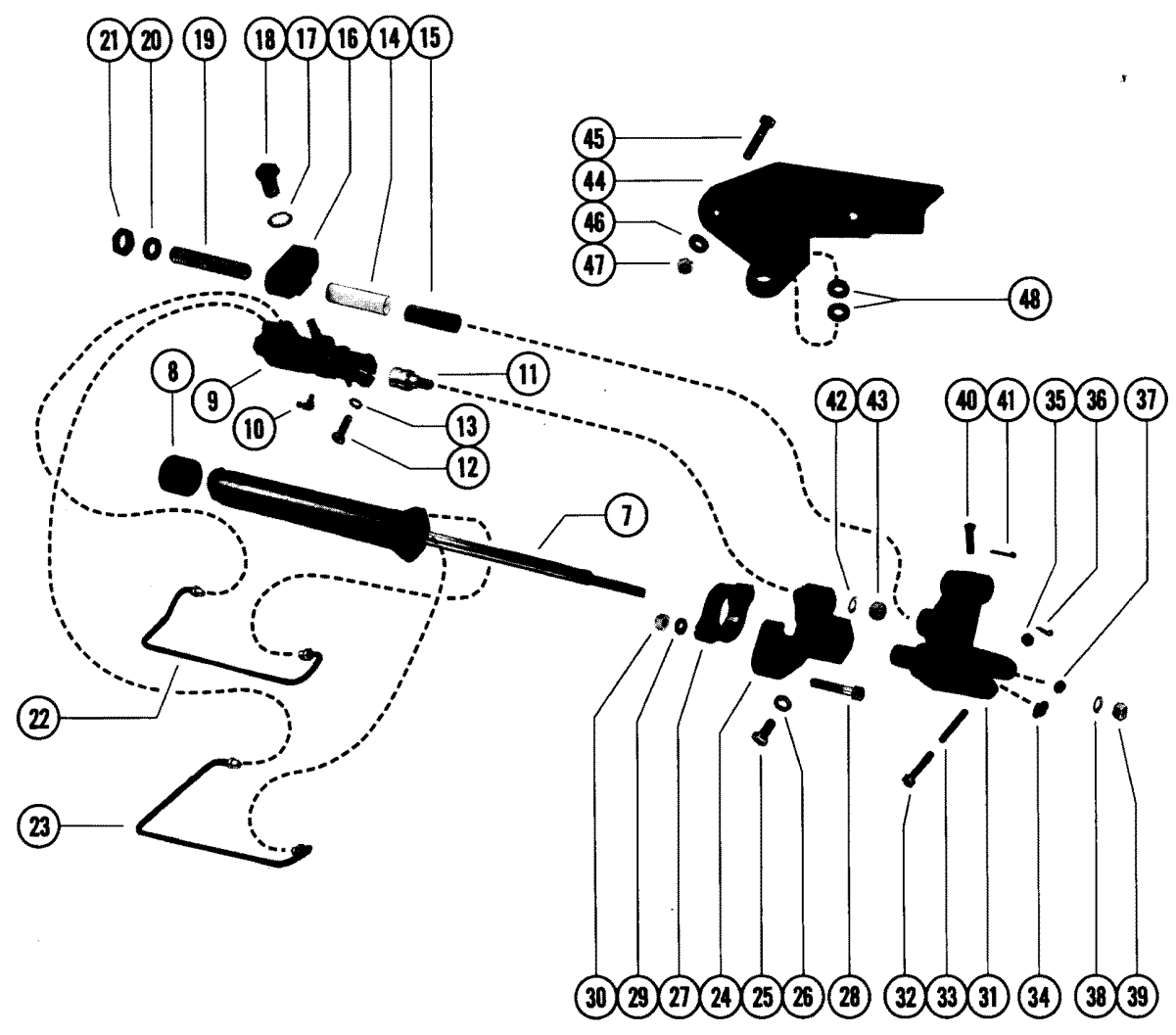
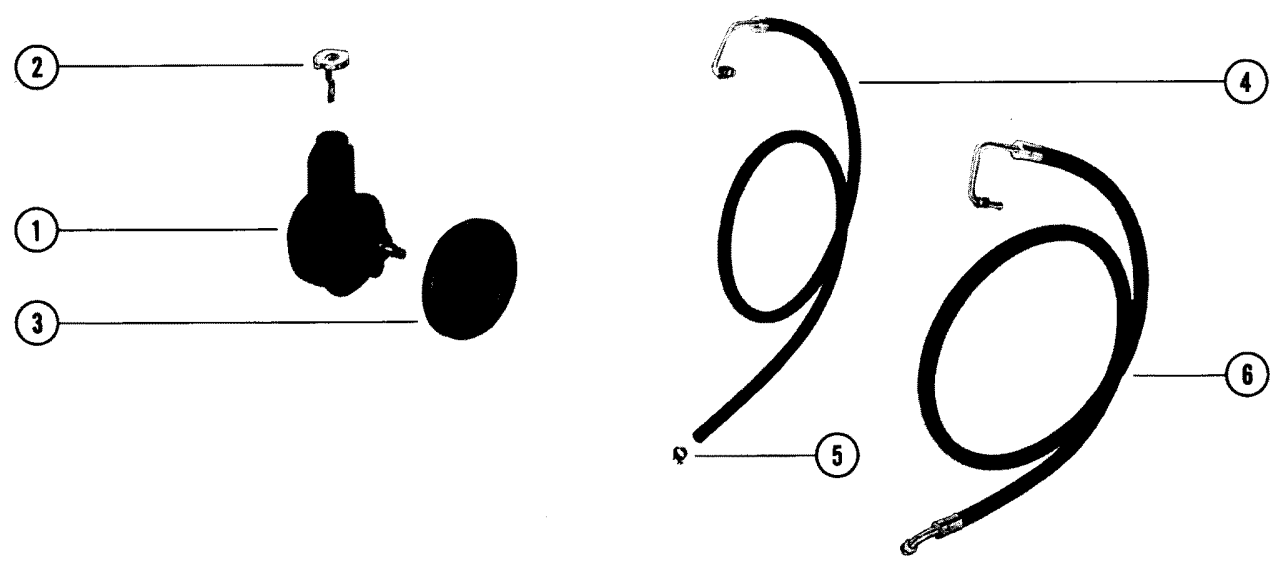


## POWER STEERING KIT (MERCUISER I)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	71333A1		1	<b>POWER STEERING KIT (MERCUISER I - TRANSOM MOUNTED)</b>
1	71317A1		1	HYDRAULIC PUMP ASSEMBLY, POWER STEERING
2	38333		1	CAP, FILLER - HYDRAULIC PUMP
3	73873		1	PULLEY, HYDRAULIC PUMP
4	32-55117		1	HOSE, RETURN - POWER STEERING (72") - NOT AS SHOWN
5	54-35830		1	CLAMP, RETURN HOSE TO HYDRAULIC PUMP
6	32-55116		1	HOSE, PRESSURE POWER STEERING (72 ") - NOT AS SHOWN
7	55103		1	CYLINDER, BOOSTER(B-25-58224AL SEAL REPAIR KIT)
8	26059		1	CAP, RUBBER - BOOSTER CYLINDER
9	52779		1	VALVE, POWER STEERING(B-25-58226AL SEAL REPAIR KIT)
10	22-67305		1	GREASE FITTING
11	16-55109		1	STUD, ADAPTOR - POWER STEERING VALVE
12	10-37612		1	SCREW, CLAMPING (1 1/4")
13	13-37459		1	LOCKWASHER, CLAMPING SCREW
14	23-60775		1	SLEEVE, SPACER
15	23-60652		1	SLEEVE, ADJUSTING - CABLE GUIDE TUBE
16	55110		1	ADAPTOR, CABLE GUIDE TUBE (DUAL)
17	13-20897		1	LOCKWASHER, DUAL ADAPTOR NUT
18	11-55111		1	NUT, DUAL ADAPTOR TO POWER STEERING VALVE
19	32-55112		1	TUBE, CABLE GUIDE
20	12-37985		1	WASHER, CABLE GUIDE TUBE
21	11-37984		1	NUT, CABLE GUIDE TUBE
22	32-55104		1	TUBE, EXTENDING - POWER STEERING
23	32-55105		1	TUBE, RETRACTING - POWER STEERING
24	55106		1	BRACKET, MOUNTING - TRANSOM PLATE
25	10-31832		2	SCREW, MOUNTING BRACKET TO TRANSOM PLATE
26	13-31848		2	LOCKWASHER, MOUNTING BRACKET SCREW
27	55107		1	COLLAR, CLAMPING
28	10-55108		2	SCREW, MOUNTING BRACKET TO COLLAR (2 ")
29	12-20086		2	WASHER, MOUNTING BRACKET SCREW
30	11-49197		2	NUT, MOUNTING BRACKET SCREW
31	55114		1	CLEVIS, ROD END
32	10-67462		1	SCREW, ROD END CLEVIS TO STEERING ARM (2 1/4")
33	23-55118		1	SPACER, ROD END CLEVIS SCREW
34	23-60776		1	BUSHING, CLEVIS
35	11-49662		1	NUT, ROD END CLEVIS SCREW
36	18-32665		1	COTTER PIN, CLEVIS SCREW NUT
37	23-60503		1	BUSHING, STEERING ARM
38	12-20086		1	WASHER, BOOSTER CYLINDER SHAFT
39	11-49197		1	NUT, BOOSTER CYLINDER SHAFT

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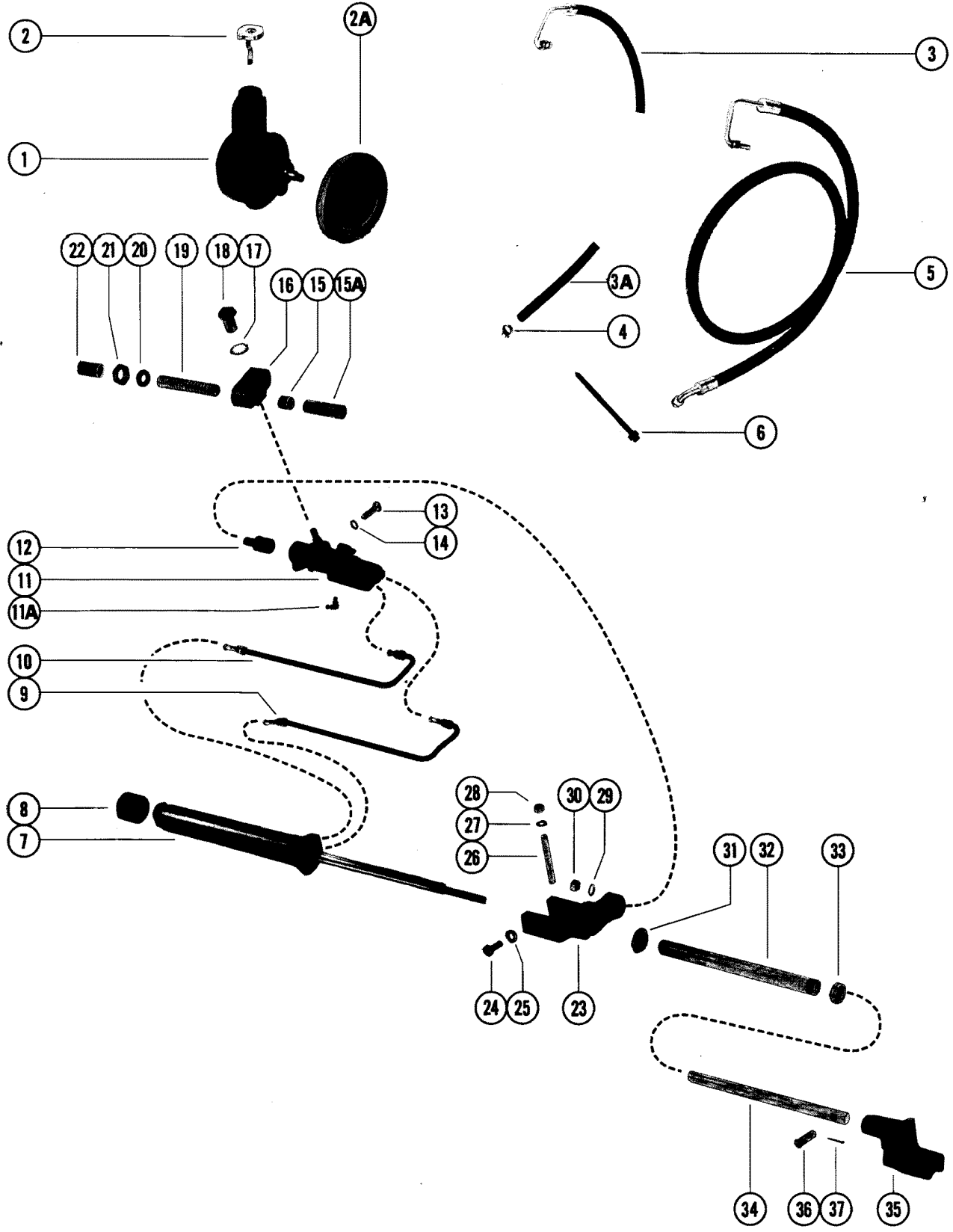
# POWER STEERING KIT (MERCURISER I)



## POWER STEERING KIT (MERCUISER I)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
40	17-52798		1	PIN, CLEVIS - STEERING CABLE ATTACHING
41	18-46950		1	COTTER PIN, CLEVIS PIN RETAINING
42	12-20959		1	WASHER, VALVE ADAPTOR STUD
43	11-28040		1	NUT, VALVE ADAPTOR STUD
44	60502		1	BRACKET, MOUNTING - POWER STEERING
45	10-60504		2	BOLT, POWER STEERING BRACKET TO TRANSOM PLATE
46	12-20959		2	WASHER, POWER STEERING BRACKET SCREW
47	11-20958		2	NUT, POWER STEERING BRACKET SCREW
48	12-47533		2	WASHER, SHIM - PIVOT SHAFT

# POWER STEEREG KIT (MERCUISER 888) E

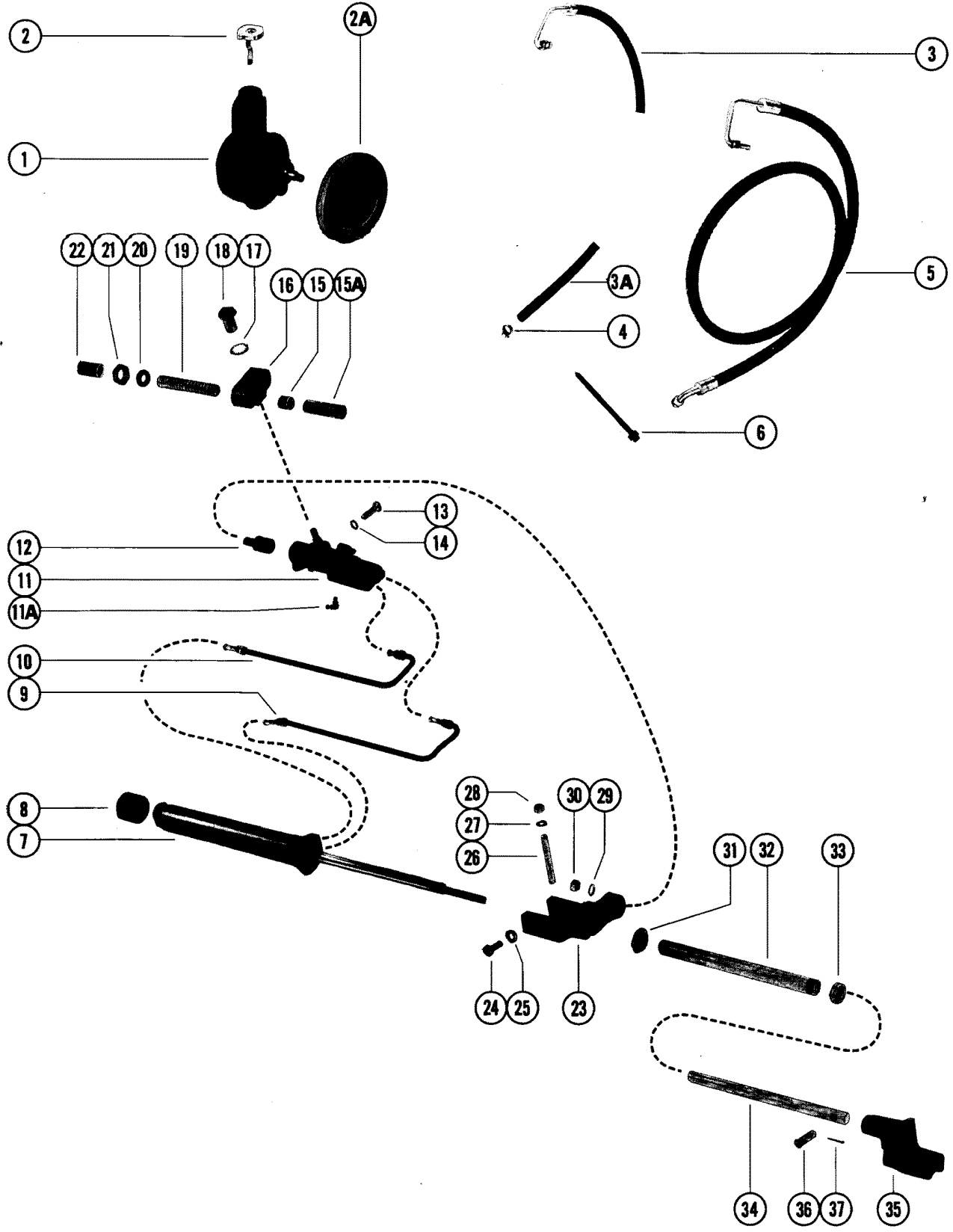


## POWER STEEREG KIT (MERCUISER 888) E

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	71332A1		1,	POWER STEERING SEE NOTE
-	71332A2		,1	POWER STEERING KIT (PORT MOUNTING) SEE NOTE
1	71317A1		1,1	HYDRAULIC PUMP ASSEMBLY, POWER STEERING
2	38333		1,1	CAP, FILLER - HYDRAULIC PUMP
2A	73873		1,1	PULLEY, HYDRAULIC PUMP
3	32-65929		1,1	HOSE, RETURN - VALVE TO OIL COOLER (32")
3A	32-65231		1,1	HOSE, RETURN - OIL COOLER TO HYDRAULIC PUMP (40")
4	54-35830		1,1	CLAMP, RETURN HOS E TO HYDRAULIC PUMP
5	32-55116		1,1	HOSE, PRESSURE - POWER STEERING (72")
6	61990		1,1	STA-STRAP, HYDRAULIC HOSES
7	57969		1,1	CYLINDER, BOOSTER (B-25-58224A1 SEAL REPAIR KIT)
8	26059		1,1	CAP, RUBBER - BOOSTER CYLINDER
9	32-57633		1,	TUBE, EXTENDING - POWER STEERING
10	32-57634		1,	TUBE, RETRACTING - POWER STEERING
9	32-57632		,1	TUBE, EXTENDING - POWER STEERING
10	32-57631		,1	TUBE, RETRACTING - POWER STEERING
11	52779		1,1	VALVE, POWER STEERING (B-25-58226A1 SEAL REPAIR KIT)
11A	22-67305		1,1	FITTING, GREASE - POWER STEERING VALVE
12	16-55109		1,1	STUD, ADAPTOR - POWER STEERING VALVE
13	10-37612		1,1	SCREW, CLAMPING (1 1/4")
14	13-37459		1,1	LOCKWASHER, CLAMPING SCREW
15	23-60773		1,1	SLEEVE, ADJUSTING - CABLE GUIDE TUBE
15A	23-60652		1,1	SLEEVE, ADJUSTING - CABLE GUIDE TUBE
16	55110		1,1	ADAPTOR, CABLE GUIDE TUBE (DUAL)
17	13-20897		1,1	LOCKWASHER, DUAL ADAPTOR NUT
18	11-55111		1,1	NUT, DUAL ADAPTOR TO POWER STEERING VALVE
19	32-55112		1,1	TUBE, CABLE GUIDE
20	12-37985		1,1	WASHER, CABLE GUIDE TUBE
21	11-37984		1,1	NUT, CABLE GUIDE TUBE
22	64414		1,1	GUIDE, CABLE GUIDE TUBE
23	57286		1,1	BRACKET, MOUNTING - TRANSOM PLATE
24	10-31832		2,2	SCREW, MOUNTING BRACKET TO TRANSOM PLATE
25	13-31848		2,2	LOCKWASHER, MOUNTING BRACKET SCREW
26	10-57968		1,1	SCREW, ADJUSTING - MOUNTING BRACKET
27	13-37459		1,1	LOCKWASHER, ADJUSTING SCREW
28	11-24883		1,1	NUT, ADJUSTING SCREW
29	12-20959		1,1	WASHER, VALVE ADAPTOR STUD
30	11-28040		1,1	NUT, VALVE ADAPTOR STUD
31	11-32882		1,1	NUT, MOUNTING TUBE
32	57971		1,1	TUBE, MOUNTING - BOOSTER ROD EXTENSION
33	11-55983		1,1	NUT, JAM - MOUNTING TUBE

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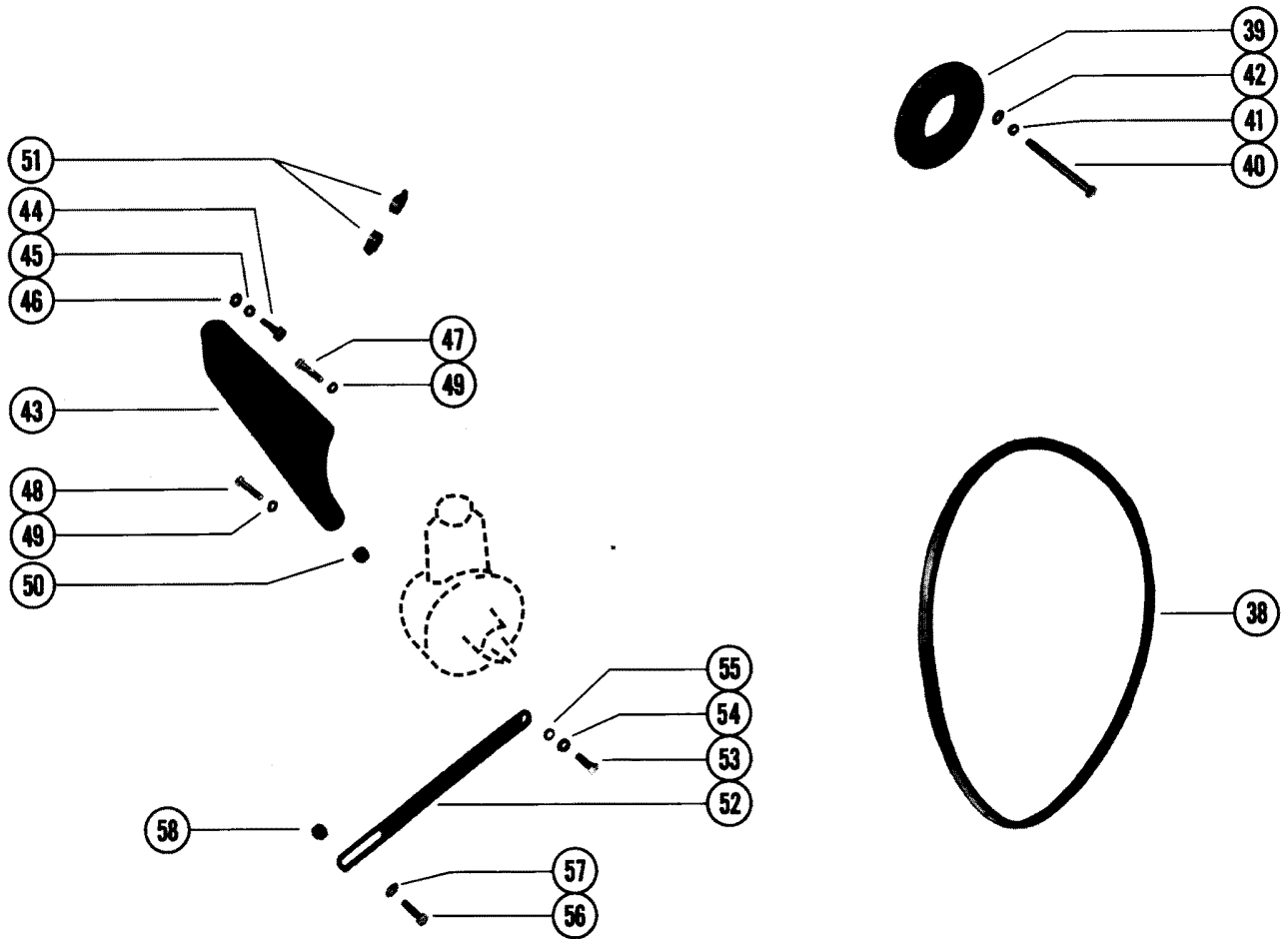
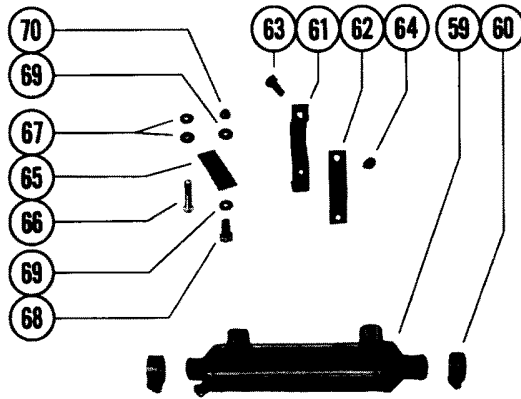
# POWER STEEREG KIT (MERCURISER 888) E



## POWER STEEREG KIT (MERCUISER 888) E

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
34	57970		1,1	EXTENSION, CYLINDER BOOSTER ROD
35	66626		1,	ADAPTOR, ROD END
	66627		,1	ADAPTOR, ROD END
36	17-52798		3,3	PIN, CLEVIS - STEERING CABLE AND CLEVIS ATTACHING
37	18-46950		3,3	COTTER PIN, CLEVIS PIN RETAINING

# POWER STEERING KIT (MERCURISER 888) F

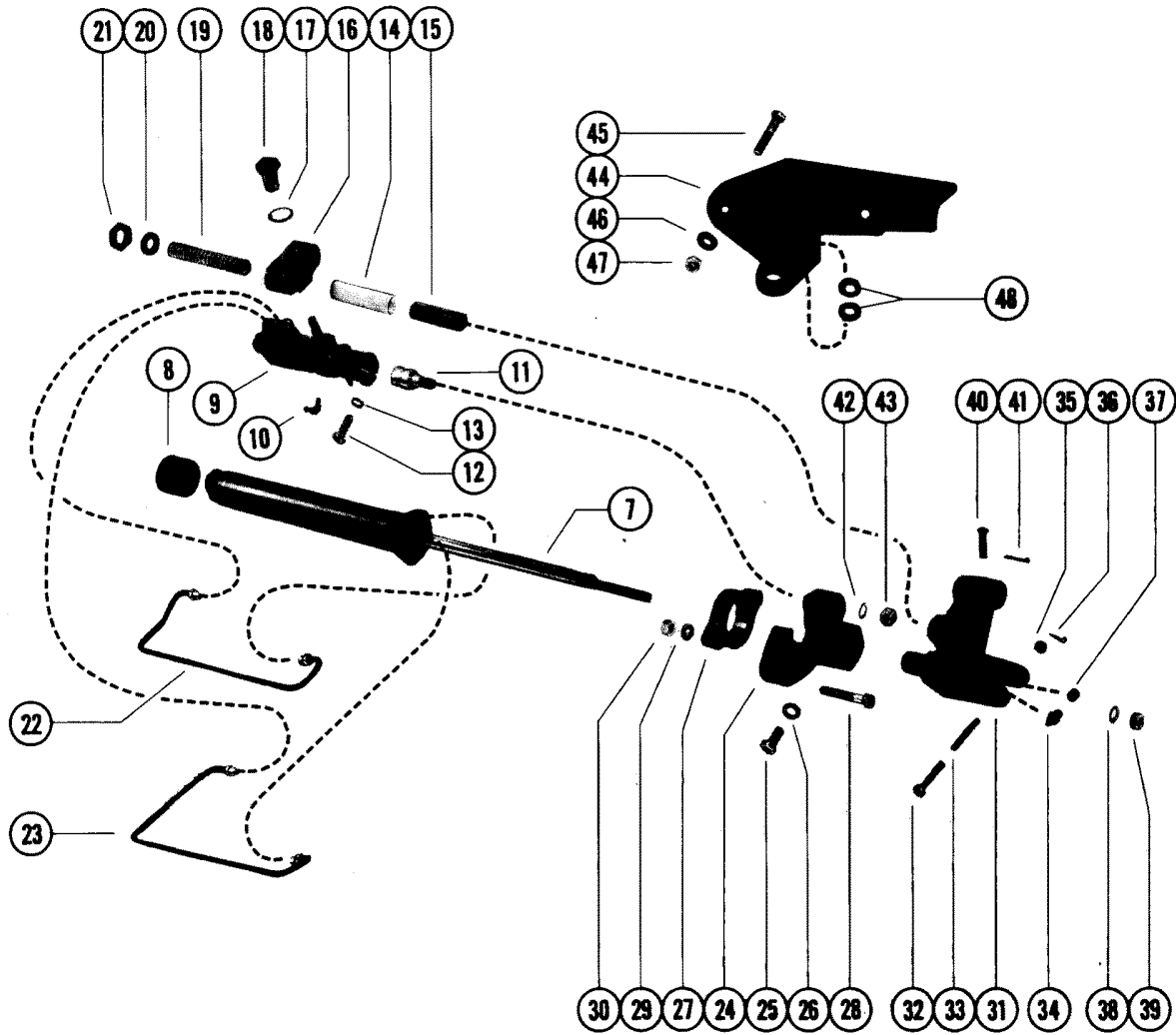
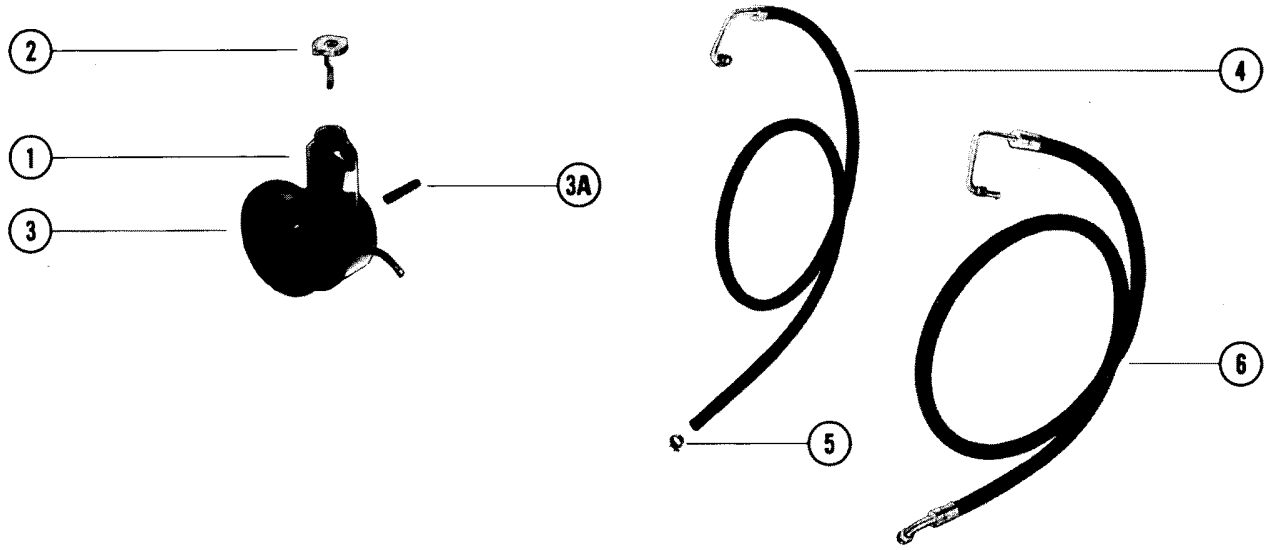




## POWER STEERING KIT (MERCUISER 888) F

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	71332A1		1,	POWER STEERING KIT (STARBOARD MOUNTING) SEE NOTE
-	71332A2		,1	POWER STEERING KIT (PORT MOUNTING) SEE NOTE
38	57-57298		1,1	"V" BELT, HYDRAULIC PUMP DRIVE
39	56331A1		1,1	PULLEY ASSEMBLY, CRANKSHAFT (NOT AS SHOWN)
40	10-52693		3,3	SCREW, PULLEY TO CRANKSHAFT (5")
41	13-35048		3,3	LOCKWASHER, PULLEY SCREW
42	12-20553		3,3	WASHER, PULLEY SCREW
43	56313		1,1	BRACKET, HYDRAULIC PUMP MOUNTING
44	10-47651		2,2	SCREW, PUMP MOUNTING BRACKET TO CYL.BLOCK (1 1/2")
45	13-37272		2,2	LOCKWASHER, PUMP MOUNTING BRACKET SCREW
46	12-34567		1,1	WASHER, PUMP MOUNTING BRACKET SCREW
47	10-37612		1,1	SCREW, HYDRAULIC PUMP TO MOUNTING BRACKET (1 1/4")
48	10-34354		1,1	SCREW, HYDRAULIC PUMP TO MOUNTING BRACKET (1 1/2 ")
49	13-35048		2,2	LOCKWASHER, HYDRAULIC PUMP SCREW
50	23-57369		1,1	SPACER, HYDRAULIC PUMP SCREW
51	54-35830		2,2	CLAMP, HOSE TO OIL COOLER AND HYDRAULIC PUMP
52	61056		1,1	BRACE, HYDRAULIC PUMP
53	10-21077		1,1	SCREW, BRACE TO HYDRAULIC PUMP (7/8")
54	12-20572		1,1	WASHER, BRACE SCREW
55	13-35048		1,1	LOCKWASHER, BRACE SCREW
56	10-49220		1,1	SCREW, BRACE TO WATER PUMP MOUNTING BRACKET (2 1/4")
57	12-20572		1,1	WASHER, BRACE SCREW
58	11-20509		1,1	NUT, BRACE SCREW
59	62649		1,1	OIL COOLER
60	54-32780		2,2	CLAMP, HOSE TO OIL COOLER
61	62870		1,1	BRACKET, OIL COOLER
62	56328		1,1	BRACKET, CLAMP - OIL COOLER
63	10-21625		2,2	SCREW, CLAMP BRACKET TO OIL COOLER BRACKET (3/4")
64	11-30506		2,2	NUT, CLAMP BRACKET SCREW
65	57356		1,1	PLATE, MOUNTING - OIL COOLER BRACKET
66	10-57357		1,1	SCREW, MOUNT PLATE TO ENGINE MOUNTING (2 1/4")
67	12-34567		2,2	WASHER, MOUNT PLATE SCREW
68	10-26065		1,1	SCREW, OIL COOLER BRACKET TO MOUNT PLATE (1")
69	12-26825		2,2	WASHER, OIL COOLER BRACKET SCREW
70	11-25594		1,1	NUT, OIL COOLER BRACKET SCREW

# POWER STEERING KIT (MERCURISER 470) A

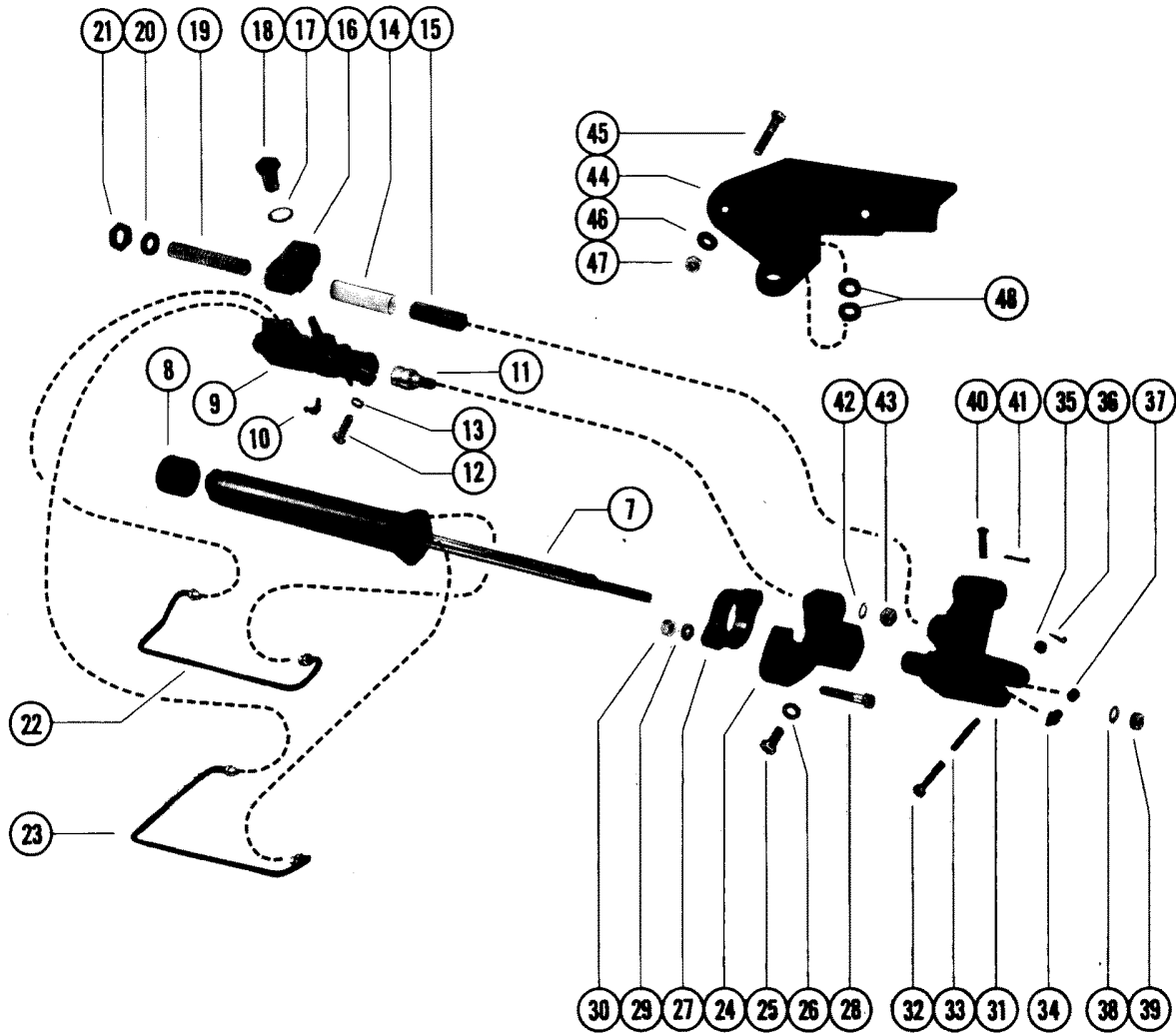
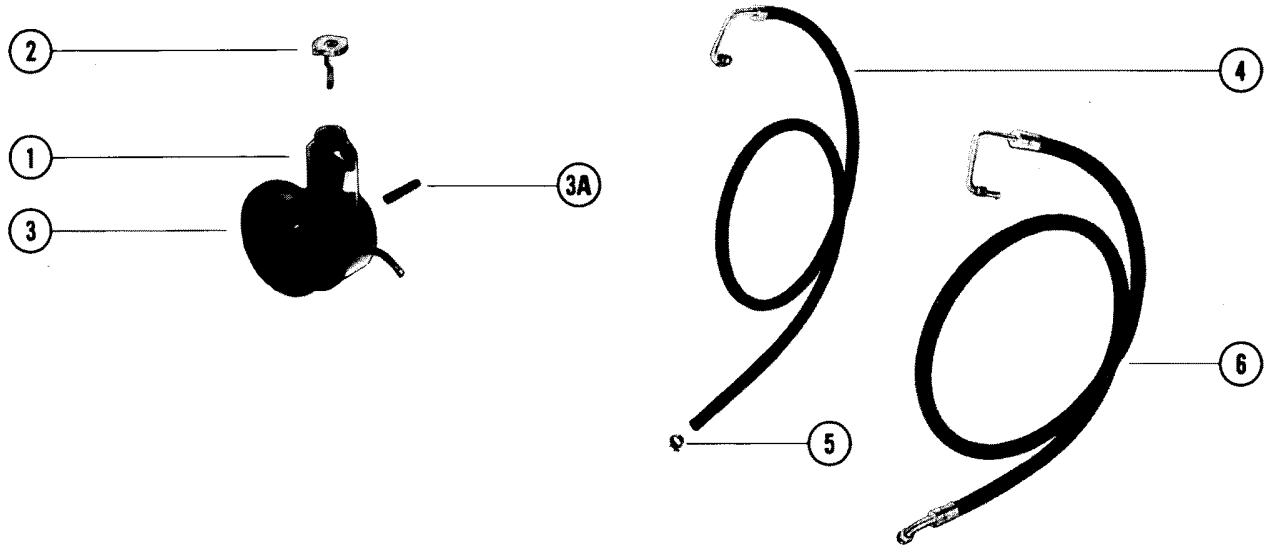


## POWER STEERING KIT (MERCUISER 470) A

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	76742A1		1,,	POWER STEERING KIT (MERCUISER 470)
-	76742A2		,1,	POWER STEERING KIT (MERCUISER 470)
-	76742A3		,,1	POWER STEERING KIT (MERCUISER 470)
1	76345A1		1,1,1	HYDRAULIC PUMP ASSEMBLY, POWER STEERING
2	38333		1,1,1	CAP, FILLER - HYDRAULIC PUMP
3	73873		1,1,1	PULLEY, HYDRAULIC PUMP
3A	16-52938		1,1,1	STUD, HYDRAULIC PUMP
4	32-76272		1,1,1	HOSE, RETURN - POWER STEERING (33")
5	54-35830		1,1,1	CLAMP, RETURN HOSE TO HYDRAULIC PUMP
6	32-76331		1,,	HOSE, PRESSURE POWER STEERING (48 1/2")
	32-77408		,1,1	HOSE, PRESSURE POWER STEERING (39 1/2")
7	55103		1,1,1	CYLINDER, BOOSTER(B-25-58224A1 SEAL REPAIR KIT)
8	26059		1,1,1	CAP, RUBBER - BOOSTER CYLINDER
9	52779A2		1,1,1	VALVE, POWER STEERING(B-25-58226AL SEAL REPAIR KIT)
10	22-67305		1,1,1	GREASE FITTING
11	16-55109		1,1,1	STUD, ADAPTOR - POWER STEERING VALVE
12	10-37612		1,1,1	SCREW, CLAMPING (1 1/4")
13	13-37459		1,1,1	LOCKWASHER, CLAMPING SCREW
14	23-60775		1,1,	SLEEVE, SPACER
15	23-60652		1,1,	SLEEVE, ADJUSTING - CABLE GUIDE TUBE
	23-87592A1		,,1	SLEEVE KIT
16	55110		1,1,1	ADAPTOR, CABLE GUIDE TUBE (DUAL)
17	13-20897		1,1,1	LOCKWASHER, DUAL ADAPTOR NUT
18	11-55111		1,1,1	NUT, DUAL ADAPTOR TO POWER STEERING VALVE
19	32-55112		1,1,1	TUBE, CABLE GUIDE
20	12-37985		1,1,1	WASHER, CABLE GUIDE TUBE
21	11-37984		1,1,1	NUT, CABLE GUIDE TUBE
22	32-78895		1,1,1	TUBE, EXTENDING - POWER STEERING
23	32-78896		1,1,1	TUBE, RETRACTING - POWER STEERING
24	55106		1,1,1	BRACKET, MOUNTING - TRANSOM PLATE
25	10-31832		2,2,2	SCREW, MOUNTING BRACKET TO TRANSOM PLATE
26	13-31848		2,2,2	LOCKWASHER, MOUNTING BRACKET SCREW
27	55107		1,1,1	COLLAR, CLAMPING
28	10-55108		2,2,2	SCREW, MOUNTING BRACKET TO COLLAR (2 ")
29	12-20086		2,2,2	WASHER, MOUNTING BRACKET SCREW
30	11-49197		2,2,2	NUT, MOUNTING BRACKET SCREW
31	55114		1,1,	CLEVIS, ROD END
	79988A1		,,1	CLEVIS, ROD END
32	10-67462		1,1,1	SCREW, ROD END CLEVIS TO STEERING ARM (2 1/4")
33	23-55118		1,1,1	SPACER, ROD END CLEVIS SCREW
34	23-60776		1,1,1	BUSHING, CLEVIS
35	11-49662		1,1,1	NUT, ROD END CLEVIS SCREW

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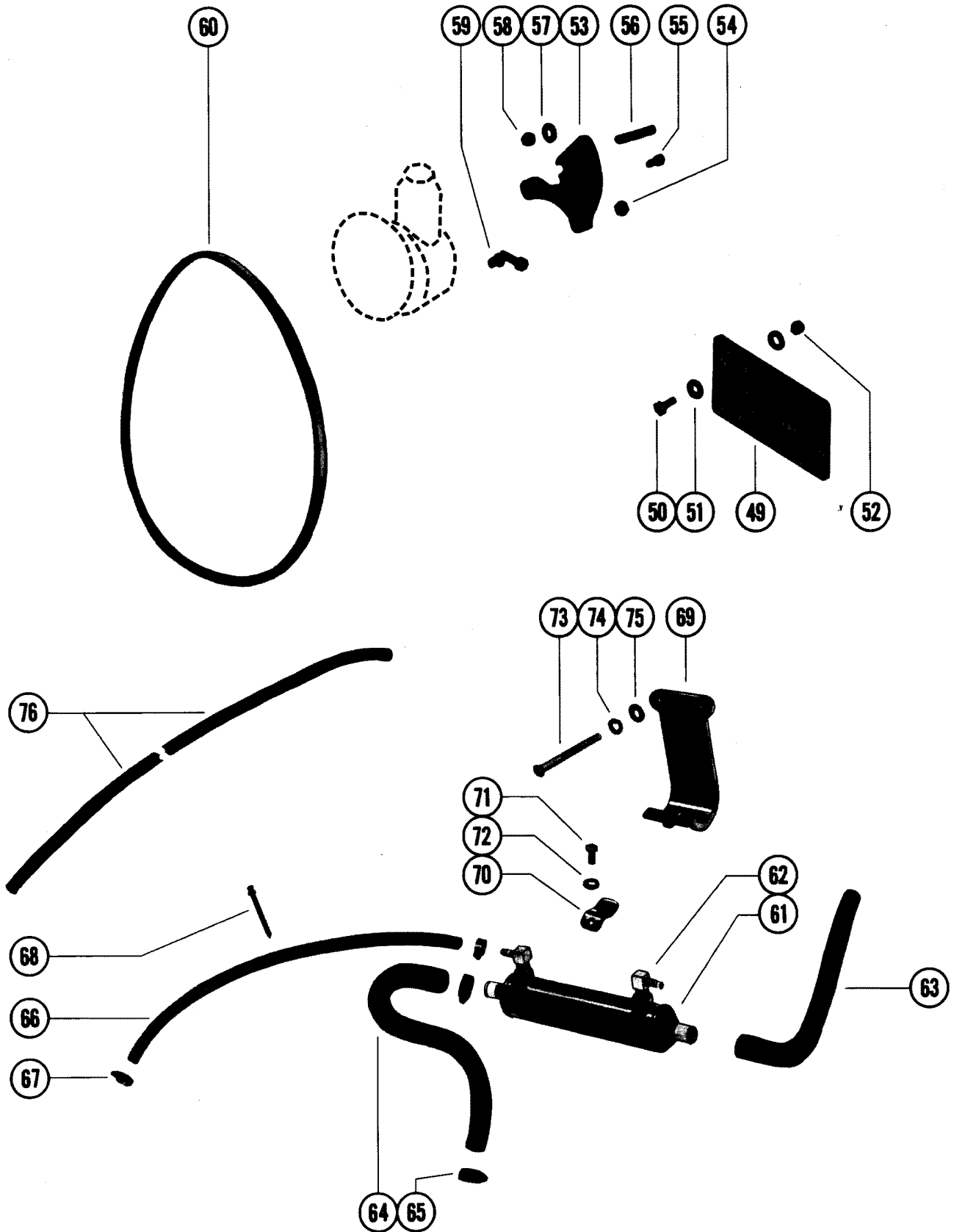
# POWER STEERING KIT (MERCURISER 470) A



## POWER STEERING KIT (MERCUISER 470) A

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
36	18-32665		1,1,1	COTTER PIN, CLEVIS SCREW NUT
37	23-60503		1,1,1	BUSHING, STEERING ARM
38	12-20086		1,1,	WASHER, BOOSTER CYLINDER SHAFT
39	11-49197		1,1,	NUT, BOOSTER CYLINDER SHAFT
40	17-52798		1,1,1	PIN, CLEVIS - STEERING CABLE ATTACHING
41	18-46950		1,1,1	COTTER PIN, CLEVIS PIN RETAINING
42	12-20959		1,1,1	WASHER, VALVE ADAPTOR STUD
43	11-28040		1,1,1	NUT, VALVE ADAPTOR STUD
44	60502		1,1,1	BRACKET, MOUNTING - POWER STEERING
45	10-60504		2,2,2	BOLT, POWER STEERING BRACKET TO TRANSOM PLATE
46	12-20959		2,2,2	WASHER, POWER STEERING BRACKET SCREW
47	11-20958		2,2,2	NUT, POWER STEERING BRACKET SCREW
48	12-47533		2,2,2	WASHER, SHIM - PIVOT SHAFT

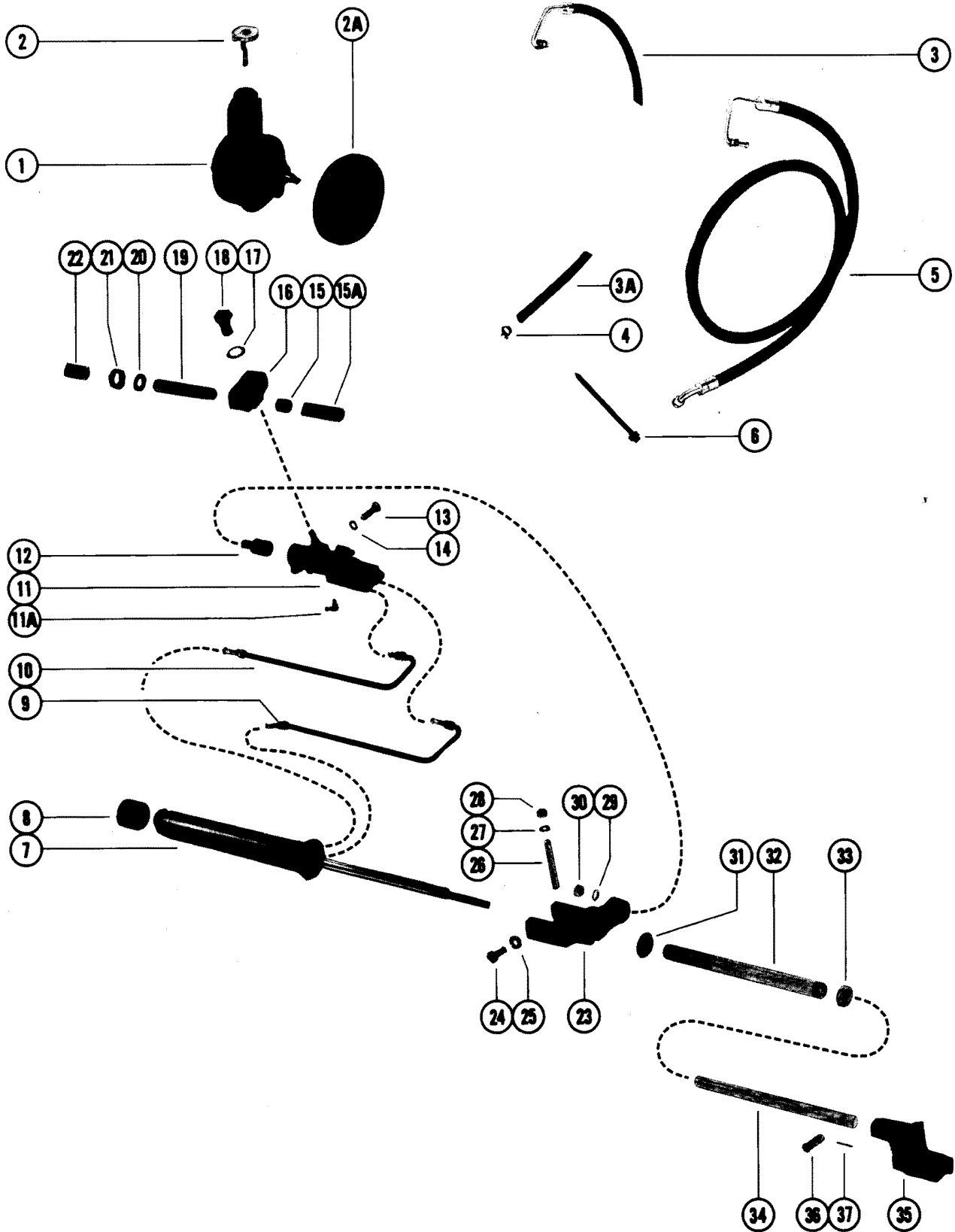
# POWER STEERING KIT (MERCURISER 470) B



## POWER STEERING KIT (MERCUISER 470) B

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	76742A1		1,,	POWER STEERING KIT (MERCUISER 470)
-	76742A2		,1,	POWER STEERING KIT (MERCUISER 470)
-	76742A3		,,1	POWER STEERING KIT (MERCUISER 470)
49	63695		1,1,1	PLATE, EXTENSION - POWER TRIM PUMP
50	10-26065		3,3,3	SCREW, PLATE TO BRACKET (1 ")
51	12-26825		6,6,6	WASHER, PLATE SCREW
52	11-45592		3,3,3	NUT, PLATE SCREW
53	74401		1,,	BRACKET, HYDRAULIC PUMP
	77563		,1,1	BRACKET, HYDRAULIC PUMP
54	11-25269		1,1,1	NUT, HYDRAULIC PUMP STUD
55	10-76769		1,1,1	SCREW, ALLEN - BRACKET TO HYDRAULIC PUMP (7/8")
56	16-56826		2,,	STUD, BRACKET TO CYLINDER HEAD (1 1/2")
	16-54176		,2,2	STUD, BRACKET TO CYLINDER HEAD (1 5/8")
57	12-55149		2,2,2	WASHER, BRACKET STUD
58	11-25269		2,2,2	NUT, BRACKET STUD
59	76252		1,,	SWIVEL, HYDRAULIC PUMP
60	57-76269		1,1,1	V-BELT
61	49535		1,1,1	OIL COOLER
62	22-37760		2,2,2	ELBOW, OIL COOLER
63	32-76206		1,1,1	HOSE, MOLDED - OIL COOLER TO TRANSOM
64	32-76205		1,,	HOSE, MOLDED - OIL COOLER TO HEAT EXCHANGER
	32-77475		,1,1	HOSE, MOLDED - OIL COOLER TO HEAT EXCHANGER
65	54-38426		2,2,2	CLAMP, MOLDED HOSES
66	32-49533		1,1,1	HOSE, OIL COOLER TO WATER PUMP (21")
67	54-54428		5,5,5	CLAMP, HOSE ATTACHING
68	77054		1,1,1	STRAP, HOSE ATTACHING
69	76210		1,1,1	BRACKET, OIL COOLER
70	54-76209		1,1,1	CLAMP, OIL COOLER
71	10-35585		1,1,1	SCREW, OIL COOLER CLAMP TO BRACKET (3/4")
72	13-26992		1,1,1	LOCKWASHER, OIL COOLER CLAMP SCREW
73	10-76770		2,2,	SCREW, BRACKET TO EXHAUST MANIFOLD (5 3/4")
	10-85484		,,2	SCREW, BRACKET TO EXHAUST MANIFOLD
74	13-35048		2,2,2	LOCKWASHER, BRACKET SCREW
75	12-25970		2,2,2	WASHER, BRACKET SCREW
76	32-77457-2		1,1,1	HOSE, RELOCATING WATER RESERVOIR (48")

# POWER STEERING KIT (MERCURISER 888) G



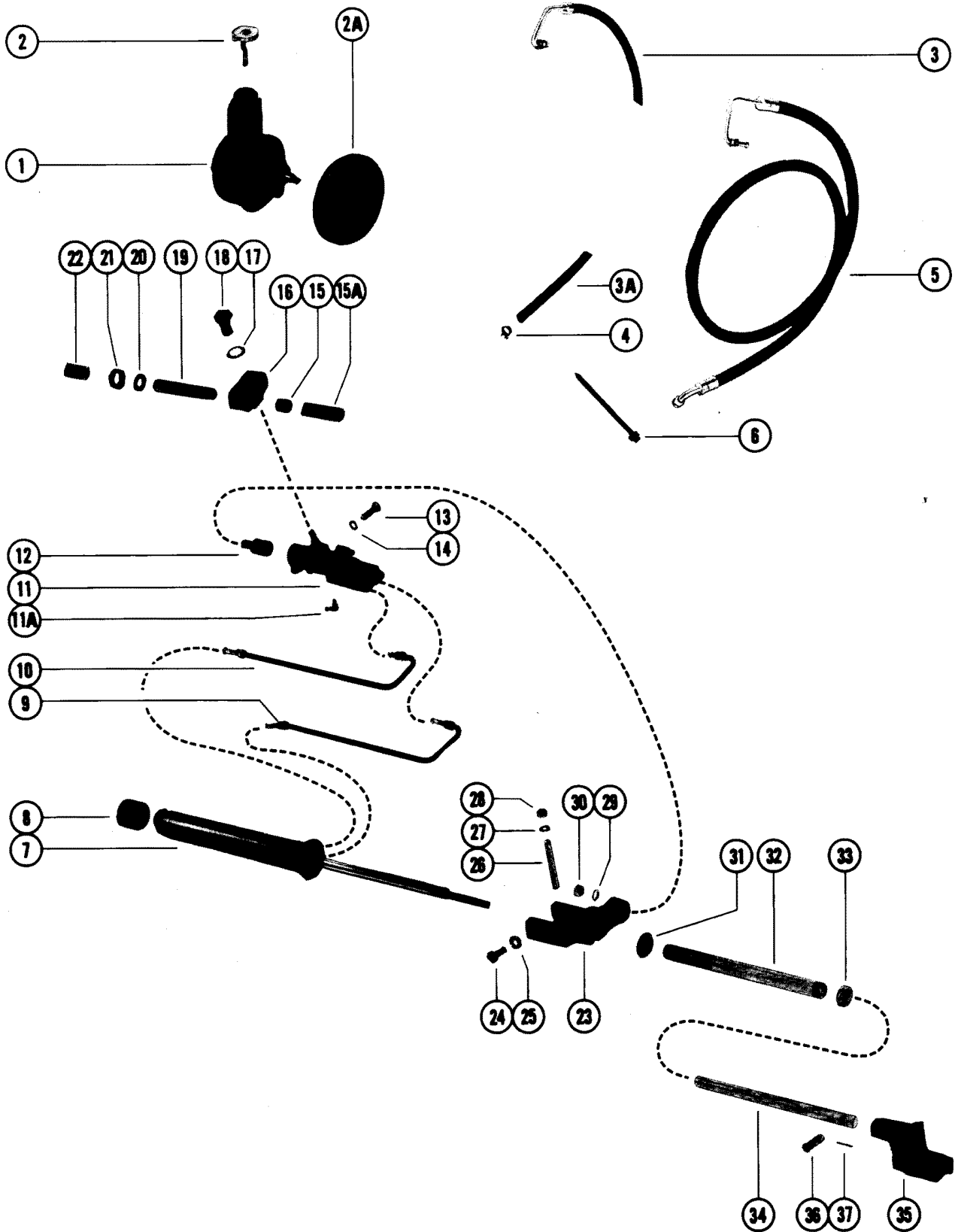


## POWER STEERING KIT (MERCUISER 888) G

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	71332A3		1,	<b>POWER STEERING KIT (STARBOARD MOUNTING)</b>
-	71332A4		,1	<b>POWER STEERING KIT (PORT MOUNTING)</b>
1	71317A5		1,1	HYDRAULIC PUMP ASSEMBLY, POWER STEERING
2	38333		1,1	CAP, FILLER - HYDRAULIC PUMP
2A	73873		1,1	PULLEY, HYDRAULIC PUMP
3	32-65929		1,1	HOSE, RETURN - VALVE TO OIL COOLER (32")
3A	32-65231		1,1	HOSE, RETURN - OIL COOLER TO HYDRAULIC PUMP (40")
4	54-35830		1,1	CLAMP, RETURN HOSE TO HYDRAULIC PUMP
5	32-55116		1,1	HOSE, PRESSURE - POWER STEERING (72")
6	61990		1,1	STA-STRAP, HYDRAULIC HOSES
7	57969		1,1	CYLINDER, BOOSTER(B-25-58224A1 SEAL REPAIR KIT)
8	26059		1,1	CAP, RUBBER - BOOSTER CYLINDER
9	32-57633		1,	TUBE, EXTENDING - POWER STEERING
10	32-57634		1,	TUBE, RETRACTING - POWER STEERING
9	32-57632		,1	TUBE, EXTENDING - POWER STEERING
10	32-57631		,1	TUBE, RETRACTING - POWER STEERING
11	52779A2		1,1	VALVE, POWER STEERING(B-25-58226AL SEAL REPAIR KIT)
11A	22-67305		1,1	FITTING, GREASE - POWER STEERING VALVE
12	16-55109		1,1	STUD, ADAPTOR - POWER STEERING VALVE
13	10-37612		1,1	SCREW, CLAMPING (1 1/4 ")
14	13-37459		1,1	LOCKWASHER, CLAMPING SCREW
15	23-60773		1,1	SLEEVE, ADJUSTING - CABLE GUIDE TUBE
15A	23-60652		1,1	SLEEVE, ADJUSTING - CABLE GUIDE TUBE
16	55110		1,1	ADAPTOR, CABLE GUIDE TUBE (DUAL)
17	13-20897		1,1	LOCKWASHER, DUAL ADAPTOR NUT
18	11-55111		1,1	NUT, DUAL ADAPTOR TO POWER STEERING VALVE
19	32-55112		1,1	TUBE, CABLE GUIDE
20	12-37985		1,1	WASHER, CABLE GUIDE TUBE
21	11-37984		1,1	NUT, CABLE GUIDE TUBE
22	64414		1,1	GUIDE, CABLE GUIDE TUBE
23	57286		1,1	BRACKET, MOUNTING - TRANSOM PLATE
24	10-31832		2,2	SCREW, MOUNTING BRACKET TO TRANSOM PLATE
25	13-31848		2,2	LOCKWASHER, MOUNTING BRACKET SCREW
26	10-57968		1,1	SCREW, ADJUSTING - MOUNTING BRACKET
27	13-37459		1,1	LOCKWASHER, ADJUSTING SCREW
28	11-24883		1,1	NUT, ADJUSTING SCREW
29	12-20959		1,1	WASHER, VALVE ADAPTOR STUD
30	11-28040		1,1	NUT, VALVE ADAPTOR STUD
31	11-32882		1,1	NUT, MOUNTING TUBE
32	57971		1,1	TUBE, MOUNTING - BOOSTER ROD EXTENSION
33	11-55983		1,1	NUT, JAM - MOUNTING TUBE

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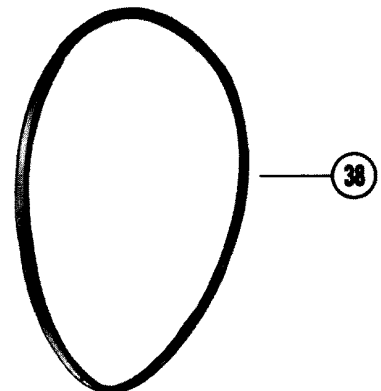
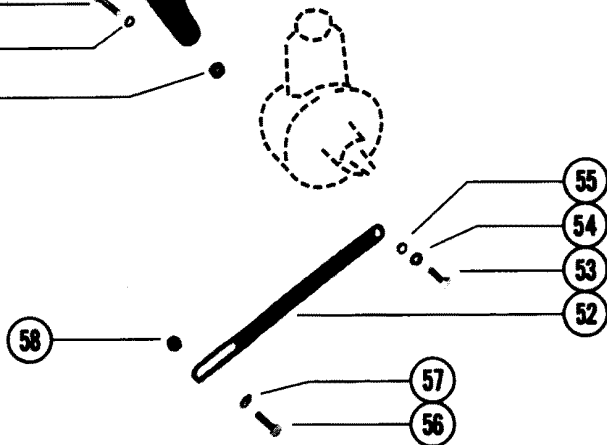
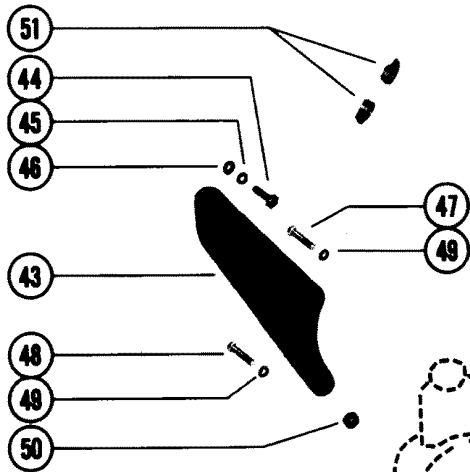
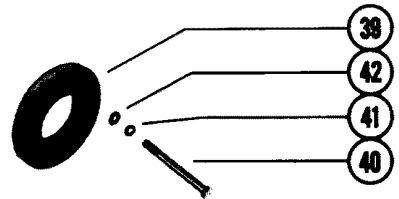
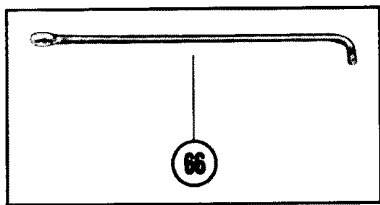
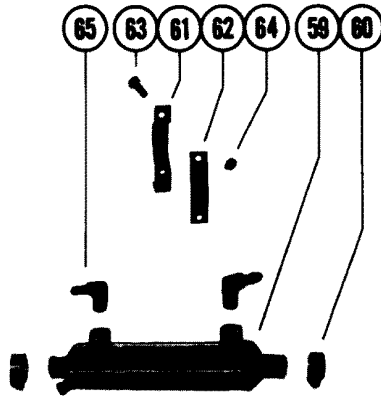
# POWER STEERING KIT (MERCURISER 888) G



## POWER STEERING KIT (MERCUISER 888) G

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
34	57970		1,1	EXTENSION, CYLINDER BOOSTER ROD
35	66626		1,	ADAPTOR, ROD END
	66627		,1	ADAPTOR, ROD END
36	17-52798		3,3	PIN, CLEVIS - STEERING CABLE AND CLEVIS ATTACHING
37	18-46950		3,3	COTTER PIN, CLEVIS PIN RETAINING

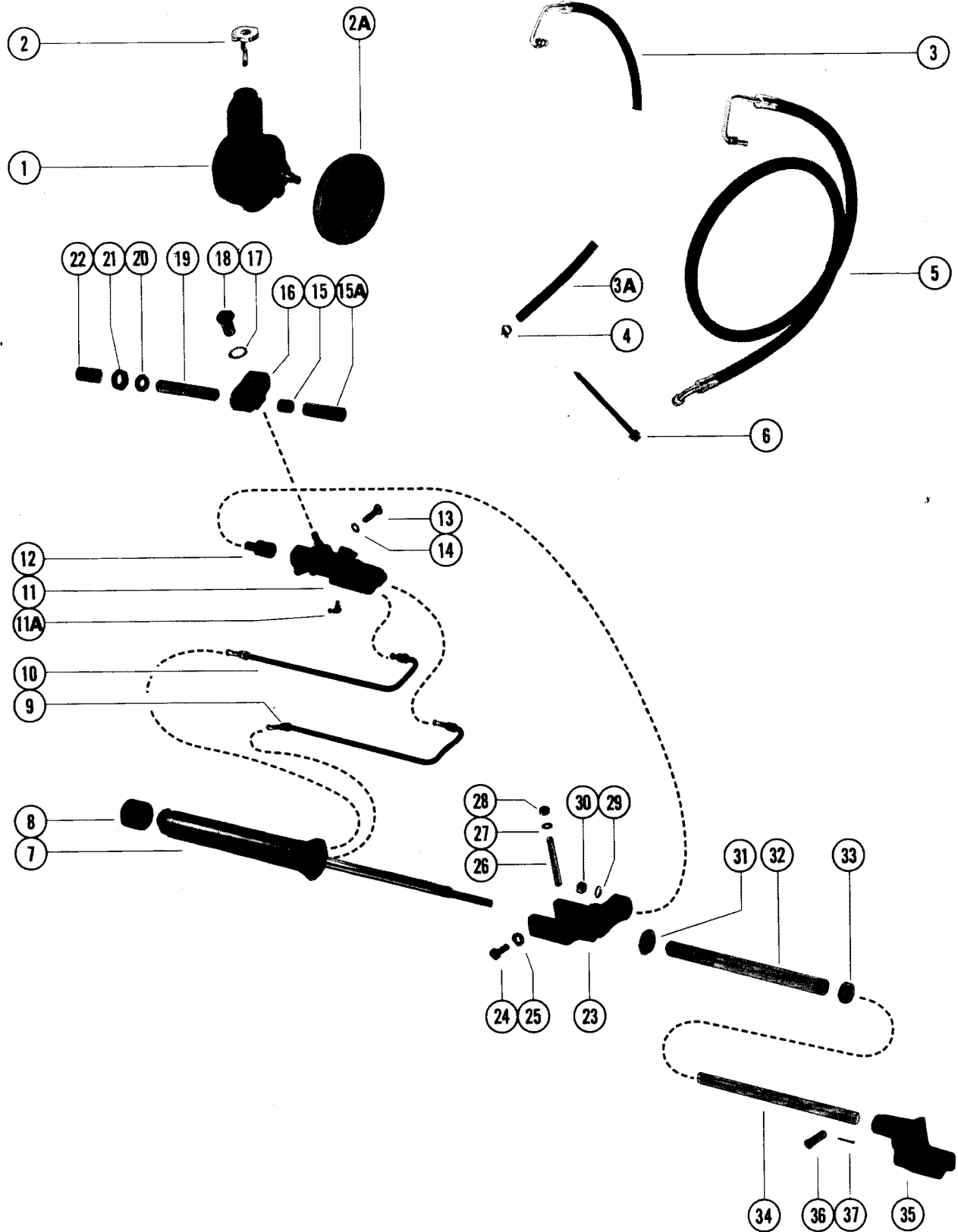
# POWER STEERING KIT (MERCUISER 888) H



## POWER STEERING KIT (MERCUISER 888) H

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	71332A3		1,	POWER STEERING KIT (STARBOARD MOUNTING)
-	71332A4		,1	POWER STEERING KIT (PORT MOUNTING)
38	57-53215		1,1	"V" BELT, HYDRAULIC PUMP DRIVE (29")
39	56331A1		1,1	PULLEY ASSEMBLY, CRANKSHAFT(NOT AS SHOWN)
40	10-52693		3,3	SCREW, PULLEY TO CRANKSHAFT (5")
41	13-35048		3,3	LOCKWASHER, PULLEY SCREW
42	12-20553		3,3	WASHER, PULLEY SCREW
43	56313		1,1	BRACKET, HYDRAULIC PUMP MOUNTING
44	10-47651		2,2	SCREW, PUMP MOUNTING BRACKET TO CYL. BLOCK (1 1/2")
45	13-37272		2,2	LOCKWASHER, PUMP MOUNTING BRACKET SCREW
46	12-34567		1,1	WASHER, PUMP MOUNTING BRACKET SCREW
47	10-37612		1,1	SCREW, HYDRAULIC PUMP TO MOUNTING BRACKET (1 1/4")
48	10-34354		1,1	SCREW, HYDRAULIC PUMP TO MOUNTING BRACKET (1 1/2")
49	13-35048		2,2	LOCKWASHER, HYDRAULIC PUMP SCREW
50	23-57369		1,1	SPACER, HYDRAULIC PUMP SCREW
51	54-35830		2,2	CLAMP, HOSE TO OIL COOLER AND HYDRAULIC PUMP
52	61056		1,1	BRACE, HYDRAULIC PUMP
53	10-21077		1,1	SCREW, BRACE TO HYDRAULIC PUMP (7/8")
54	12-20572		1,1	WASHER, BRACE SCREW
55	13-35048		1,1	LOCKWASHER, BRACE SCREW
56	10-49220		1,1	SCREW, BRACE TO WATER PUMP BRACKET (2 1/4")
57	12-20572		1,1	WASHER, BRACE SCREW
58	11-20509		1,1	NUT, BRACE SCREW
59	49770		1,1	OIL COOLER
60	54-32780		2,2	CLAMP, HOSE TO OIL COOLER
61	72410		1,1	BRACKET, OIL COOLER
62	72409		1,1	BRACKET, CLAMP - OIL COOLER
63	10-21625		2,2	SCREW, CLAMP BRACKET TO OIL COOLER BRACKET (3/4")
64	11-30506		2,2	NUT, CLAMP BRACKET SCREW
65	22-37760		2,2	ELBOW, OIL COOLER - 90 DEGREES
66	78790A1		1,1	ROD,STEERING LINK

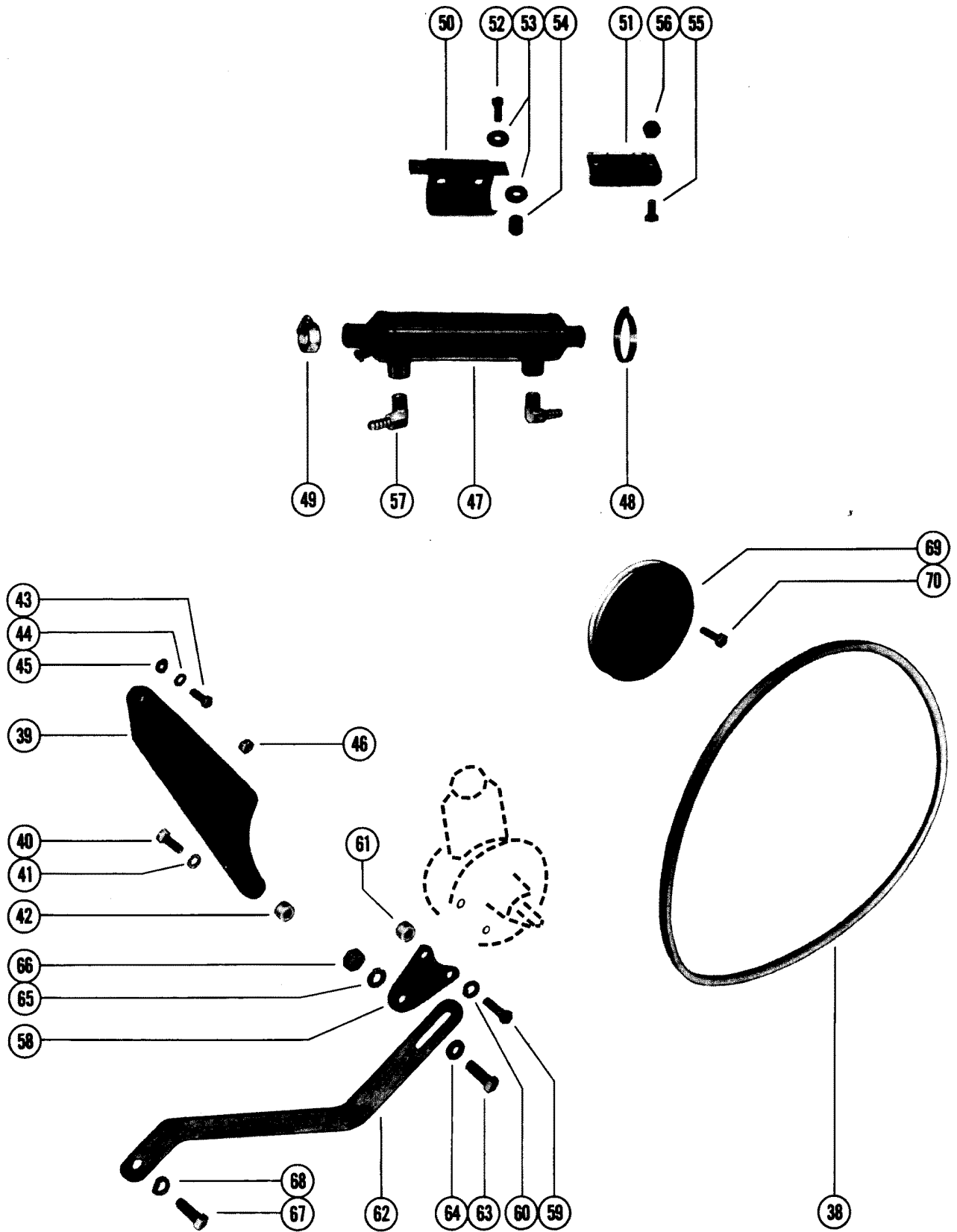
# POWER STEERING KIT (MERCURISER 898 AND 228) A



# POWER STEERING KIT (MERCUISER 898 AND 228) A

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	<b>71302A6</b>		1	<b>POWER STEERING KIT</b>
1	71317A5		1	HYDRAULIC PUMP ASSEMBLY, POWER STEERING
2	38333		1	CAP, FILLER - HYDRAULIC PUMP
2A	73873		1	PULLEY, HYDRAULIC PUMP
3	32-65929		1	HOSE, RETURN - VALVE TO OIL COOLER (32")
3A	32-65231		1	HOSE, RETURN - OIL COOLER TO HYDRAULIC PUMP (40")
4	54-35830		1	CLAMP, RETURN HOSE TO HYDRAULIC PUMP
5	32-55116		1	HOSE, PRESSURE - POWER STEERING (72 ")
6	61990		1	STA-STRAP, HYDRAULIC HOSES
7	57969		1	CYLINDER, BOOSTER ( B-25-58224A1 SEAL REPAIR KIT)
8	26059		1	CAP, RUBBER - BOOSTER CYLINDER
9	32-57633		1	TUBE, EXTENDING - POWER STEERING
10	32-57634		1	TUBE, RETRACTING - POWER STEERING
11	52779A2		1	VALVE, POWER STEERING(B-25-58226AL SEAL REPAIR KIT)
LLA	22-67305		1	FITTING, GREASE - POWER STEERING VALVE
12	16-55109		1	STUD, ADAPTOR - POWER STEERING VALVE
13	10-37612		1	SCREW, CLAMPING (1 1/4")
14	13-37459		1	LOCKWASHER, CLAMPING SCREW
15	23-60773		1	SLEEVE, ADJUSTING - CABLE GUIDE TUBE
15A	23-60652		1	SLEEVE, ADJUSTING - CABLE GUIDE TUBE
16	55110		1	ADAPTOR, CABLE GUIDE TUBE (DUAL)
17	13-20897		1	LOCKWASHER, DUAL ADAPTOR NUT
18	11-55111		1	NUT, DUAL ADAPTOR TO POWER STEERING VALVE
19	32-55112		1	TUBE, CABLE GUIDE
20	12-37985		1	WASHER, CABLE GUIDE TUBE
21	11-37984		1	NUT, CABLE GUIDE TUBE
22	64414		1	GUIDE, CABLE GUIDE TUBE
23	57286		1	BRACKET, MOUNTING - TRANSOM PLATE
24	10-31832		2	SCREW, MOUNTING BRACKET TO TRANSOM PLATE
25	13-31848		2	LOCKWASHER, MOUNTING BRACKET SCREW
26	10-57968		1	SCREW, ADJUSTING - MOUNTING BRACKET
27	13-37459		1	LOCKWASHER, ADJUSTING SCREW
28	11-24883		1	NUT, ADJUSTING SCREW
29	12-20959		1	WASHER, VALVE ADAPTOR STUD
30	11-28040		1	NUT, VALVE ADAPTOR STUD
31	11-32882		1	NUT, MOUNTING TUBE
32	57971		1	TUBE, MOUNTING - BOOSTER ROD EXTENSION
33	11-55983		1	NUT, JAM - MOUNTING TUBE
34	57970		1	EXTENSION, CYLINDER BOOSTER ROD
35	66626		1	ADAPTOR, ROD END
36	17-52798		3	PIN, CLEVIS - STEERING CABLE AND CLEVIS ATTACHING
37	18-46950		3	COTTER PIN, CLEVIS PIN RETAINING

# POWER STEERING KIT (MERCUISER 898 AND 228) B





## POWER STEERING KIT (MERCUISER 898 AND 228) B

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	<b>71302A6</b>		<b>1</b>	<b>POWER STEERING KIT</b>
38	57-77274		1	V -BELT, STEERING PUMP (32 1/2 ")
39	57611		1	BRACKET, PUMP MOUNTING
40	10-34354		1	SCREW, STEERING PUMP TO BRACKET (1 3/4")
41	13-35048		1	LOCKWASHER, STEERING PUMP SCREW
42	23-36534		1	SPACER, STEERING PUMP SCREW
43	10-37612		2	SCREW, BRACKET TO CYLINDER BLOCK (1 1/4")
44	13-35048		2	LOCKWASHER, BRACKET SCREW
45	12-38622		1	WASHER, BRACKET SCREW (FOR SLOT)
46	11-68411		1	NUT, STEERING PUMP STUD
47	49770		1	OIL COOLER
48	54-32781		2	CLAMP, OIL COOLER TO BRACKET
49	54-64324		2	CLAMP, HOSE ATTACHING TO OIL COOLER
50	49748A1		1	BRACKET ASSEMBLY, OIL COOLER
51	49735		1	BRACKET, OIL COOLER MOUNT
52	10-48424		2	SCREW, BRACKET TO ENGINE (1 5/8")
53	13-35048		2	LOCKWASHER, BRACKET SCREW
54	23-36365		2	SPACER, BRACKET SCREW
55	10-27165		1	SCREW, OIL COOLER MOUNT BRACKET
56	11-52412		1	NUT, MOUNT BRACKET SCREW
57	22-37760		2	ELBOW, OIL COOLER
58	77577		1	BRACKET, HYDRAULIC PUMP
59	10-26487		2	SCREW, BRACKET TO HYDRAULIC PUMP
60	13-35048		2	LOCKWASHER, BRACKET SCREW
61	23-36365		2	SPACER, BRACKET SCREW
62	77570		1	BRACE, POWER STEERING PUMP
63	10-35786		1	SCREW, BRACE TO BRACKET (1")
64	12-25909		1	WASHER, BRACE SCREW
65	13-35048		1	LOCKWASHER, BRACE SCREW
66	11-23161		1	NUT, BRACE SCREW
67	10-34353		1	SCREW, BRACE TO ENGINE (1")
68	13-35048		1	LOCKWASHER, BRACE SCREW
69	75040		1	PULLEY, CRANKSHAFT
70	10-35786		3	SCREW,PULLEY TO CRANKSHAFT (1 ")

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Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
26059	CAP, RUBBER - BOOSTER CYLINDER .....	27	7	36369	PULLEY, CRANKSHAFT ...	7	2
26059	CAP, RUBBER - BOOSTER CYLINDER .....	31	7	36369	PULLEY, CRANKSHAFT ...	15	2
26059	CAP, RUBBER - BOOSTER CYLINDER .....	39	8	36370	SPACER, CRANKSHAFT PULLEY .....	15	5
26059	CAP, RUBBER - BOOSTER CYLINDER .....	45	7	36376A10	POWER STEERING CABLE ASSEMBLY (84") .....	3	-
26059	CAP, RUBBER - BOOSTER CYLINDER .....	49	8	36376A11	POWER STEERING CABLE ASSEMBLY (96") .....	3	-
26059	CAP, RUBBER - BOOSTER CYLINDER .....	59	8	36376A12	POWER STEERING CABLE ASSEMBLY (108") .....	3	-
26059	CAP, RUBBER - BOOSTER CYLINDER .....	63	8	36376A13	POWER STEERING CABLE ASSEMBLY (120") .....	3	-
26059	CAP, RUBBER - BOOSTER CYLINDER .....	67	8	36376A14	POWER STEERING CABLE ASSEMBLY (132") .....	3	-
26059	CAP, RUBBER - BOOSTER CYLINDER .....	73	8	36376A15	POWER STEERING CABLE ASSEMBLY (144") .....	3	-
26059	CAP, RUBBER - BOOSTER CYLINDER .....	79	8	36376A2	POWER STEERING CABLE ASSEMBLY (24") .....	3	-
26059	CAP, RUBBER - BOOSTER CYLINDER .....	85	8	36376A3	POWER STEERING CABLE ASSEMBLY (30") .....	3	-
32833	MOUNT, RUBBER - FRONT MOUNTING BRACKET ...	9	54	36376A4	POWER STEERING CABLE ASSEMBLY (36") .....	3	-
32895	BRACE, TENSION - HYDRAULIC PUMP .....	9	33	36376A5	POWER STEERING CABLE ASSEMBLY (42") .....	3	-
32895	BRACE, TENSION - HYDRAULIC PUMP .....	17	30	36376A6	POWER STEERING CABLE ASSEMBLY (48") .....	3	-
34409	CLAMP, OIL COOLER TO ENGINE .....	15	7	36376A7	POWER STEERING CABLE ASSEMBLY (54") .....	3	-
34413	BRACKET, OIL COOLER ...	15	6	36376A8	POWER STEERING CABLE ASSEMBLY (60") .....	3	-
34414	OIL COOLER .....	15	12	36376A9	POWER STEERING CABLE ASSEMBLY (72") .....	3	-
36259A1	POWER STEERING KIT(SEE NOTE)-B-25-36324AL "O" RING REPAIR KIT .....	3	1	37247	PULLEY, HYDRAULIC PUMP	9	30
36261A1	BRACKET ASSEMBLY, FRONT MOUNTING .....	9	52	37247	PULLEY, HYDRAULIC PUMP	17	27
36334	SHIELD, DIRT - POWER STEERING CYLINDER ...	3	9	37620A1	POWER STEERING MOUNTING KIT FOR CORRECT ORDERING PROCEDURE, SEE CHART	7	-
36368	HYDRAULIC PUMP ASSEMBLY, POWER STEERING .....	3	18	37620A10	POWER STEERING PUMP MOUNTING KIT (MARINE 200) .....	13	-
36368	HYDRAULIC PUMP ASSEMBLY, POWER STEERING .....	23	22	37620A11	POWER STEERING MOUNTING KIT FOR CORRECT ORDERING PROCEDURE, SEE CHART	7	-
36368	HYDRAULIC PUMP ASSEMBLY, POWER STEERING .....	27	1	37620A13	POWER STEERING PUMP MOUNTING KIT .....	19	-
36368	HYDRAULIC PUMP ASSEMBLY, POWER STEERING .....	31	1	37620A2	POWER STEERING PUMP MOUNTING KIT FOR CORRECT ORDERING PROCEDURE, SEE CHART	15	-
36368	HYDRAULIC PUMP ASSEMBLY, POWER STEERING .....	39	1	37620A4	POWER STEERING PUMP MOUNTING KIT FOR CORRECT ORDERING PROCEDURE, SEE CHART	15	-
36368	HYDRAULIC PUMP ASSEMBLY, POWER STEERING .....	45	1	37620A5	POWER STEERING MOUNTING KIT FOR CORRECT ORDERING PROCEDURE, SEE CHART	7	-
36368	HYDRAULIC PUMP ASSEMBLY, POWER STEERING .....	49	1				

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Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
37620A7	POWER STEERING MOUNTING KIT FOR CORRECT ORDERING PROCEDURE, SEE CHART	7	-	48085A1	PULLEY ASSEMBLY, CRANKSHAFT	19	6
37620A8	POWER STEERING PUMP MOUNTING KIT FOR CORRECT ORDERING PROCEDURE, SEE CHART	19	-	48086A1	PULLEY ASSEMBLY, CRANKSHAFT	19	6
37620A9	POWER STEERING PUMP MOUNTING KIT FOR CORRECT ORDERING PROCEDURE, SEE CHART	19	-	48785A1	BRACKET ASSEMBLY, MOUNTING - HYDRAULIC PUMP	13	26
37621	BRACKET, MOUNTING - HYDRAULIC PUMP	15	19	48786	BRACKET, MOUNTING - HYDRAULIC PUMP (90 DEGREES)	9	42
37622	BRACKET, MOUNTING - HYDRAULIC PUMP	7	21	48786	BRACKET, MOUNTING - HYDRAULIC PUMP (90 DEGREES)	55	24
37623	BRACKET, TENSION BRACE TO ENGINE	17	36	48787	BRACE, ADJUSTING - HYDRAULIC PUMP	9	45
37625	BRACKET, MOUNTING - ADJUSTING BRACE	13	20	48787	BRACE, ADJUSTING - HYDRAULIC PUMP	55	26
37625	BRACKET, TENSION BRACE TO ENGINE	9	39	49181	PULLEY, HYDRAULIC PUMP	9	30
37633	BRACKET, OIL COOLER	7	7	49181	PULLEY, HYDRAULIC PUMP	13	23
37633	BRACKET, OIL COOLER	15	6	49181	PULLEY, HYDRAULIC PUMP	21	32
37634	OIL COOLER	7	14	49181	PULLEY, HYDRAULIC PUMP	35	43
38333	CAP, FILLER - HYDRAULIC PUMP	3	19	49181	PULLEY, HYDRAULIC PUMP	43	43
38333	CAP, FILLER - HYDRAULIC PUMP	23	23	49181	PULLEY, HYDRAULIC PUMP	53	43
38333	CAP, FILLER - HYDRAULIC PUMP	27	2	49181	PULLEY, HYDRAULIC PUMP	55	21
38333	CAP, FILLER - HYDRAULIC PUMP	31	2	49181	PULLEY, HYDRAULIC PUMP	57	26
38333	CAP, FILLER - HYDRAULIC PUMP	39	2	49371	BRACKET, MOUNTING - HYDRAULIC PUMP	7	21
38333	CAP, FILLER - HYDRAULIC PUMP	45	2	49372	BRACKET, MOUNTING - HYDRAULIC PUMP	7	21
38333	CAP, FILLER - HYDRAULIC PUMP	49	2	49535	OIL COOLER	7	14
38333	CAP, FILLER - HYDRAULIC PUMP	59	2	49535	OIL COOLER	43	61
38333	CAP, FILLER - HYDRAULIC PUMP	63	2	49535	OIL COOLER	55	7
38333	CAP, FILLER - HYDRAULIC PUMP	67	2	49535	OIL COOLER	57	8
38333	CAP, FILLER - HYDRAULIC PUMP	73	2	49535	OIL COOLER	77	61
38333	CAP, FILLER - HYDRAULIC PUMP	79	2	49683	BRACKET, HYDRAULIC PUMP MOUNTING	19	24
38333	CAP, FILLER - HYDRAULIC PUMP	85	2	49684	BRACKET, HYDRAULIC PUMP MOUNTING	19	24
38873	PAD, OIL COOLER CLAMP	15	-	49735	BRACKET, OIL COOLER MOUNT	19	18
45207	BRACKET, MOUNTING - WIRING HARNESS	11	57	49735	BRACKET, OIL COOLER MOUNT	87	51
46757A1	BRACKET ASSEMBLY, FRONT MOUNTING	9	52	49748A1	BRACKET ASSEMBLY, OIL COOLER	19	15
46757A2	BRACKET ASSEMBLY, FRONT MOUNTING	9	52	49748A1	BRACKET ASSEMBLY, OIL COOLER	87	50
46761	PULLEY, CRANKSHAFT	7	2	49754	BRACE, HYDRAULIC PUMP	21	35
46761	PULLEY, CRANKSHAFT	13	2	49770	OIL COOLER	13	5
				49770	OIL COOLER	19	10
				49770	OIL COOLER	35	61
				49770	OIL COOLER	83	59
				49770	OIL COOLER	87	47
				52694	SPACER BLOCK	13	35
				52696	BRACE, ADJUSTING - HYDRAULIC PUMP	13	14
				52777A1	POWER STEERING KIT (SINGLE) SEE NOTE	23	1
				52777A2	POWER STEERING KIT (DUAL) SEE NOTE	23	1

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Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
52779	VALVE, POWER STEERING (B-25-58226A1 SEAL REPAIR KIT) . . . . .	67	11	55103	CYLINDER, BOOSTER(B-25-58224AL SEAL REPAIR KIT) . . . . .	45	6
52779	VALVE, POWER STEERING(B-25-58226AL SEAL REPAIR KIT) . . . . .	27	8	55103	CYLINDER, BOOSTER(B-25-58224AL SEAL REPAIR KIT) . . . . .	63	7
52779	VALVE, POWER STEERING(B-25-58226AL SEAL REPAIR KIT) . . . . .	31	10	55106	BRACKET, MOUNTING - TRANSOM PLATE . . . . .	27	23
52779	VALVE, POWER STEERING(B-25-58226AL SEAL REPAIR KIT) . . . . .	39	11	55106	BRACKET, MOUNTING - TRANSOM PLATE . . . . .	45	22
52779	VALVE, POWER STEERING(B-25-58226AL SEAL REPAIR KIT) . . . . .	45	8	55106	BRACKET, MOUNTING - TRANSOM PLATE . . . . .	59	25
52779	VALVE, POWER STEERING(B-25-58226AL SEAL REPAIR KIT) . . . . .	49	11	55106	BRACKET, MOUNTING - TRANSOM PLATE . . . . .	63	24
52779	VALVE, POWER STEERING(B-25-58226AL SEAL REPAIR KIT) . . . . .	59	9	55106	BRACKET, MOUNTING - TRANSOM PLATE . . . . .	73	24
52779	VALVE, POWER STEERING(B-25-58226AL SEAL REPAIR KIT) . . . . .	63	9	55107	COLLAR, CLAMPING . . . . .	27	26
52779A2	VALVE, POWER STEERING(B-25-58226AL SEAL REPAIR KIT) . . . . .	79	11	55107	COLLAR, CLAMPING . . . . .	45	25
52779A2	VALVE, POWER STEERING(B-25-58226AL SEAL REPAIR KIT) . . . . .	73	9	55107	COLLAR, CLAMPING . . . . .	59	28
52779A2	VALVE, POWER STEERING(B-25-58226AL SEAL REPAIR KIT) . . . . .	85	11	55107	COLLAR, CLAMPING . . . . .	63	27
52780	CYLINDER, BOOSTER (B-25-58224A1 SEAL REPAIR KIT) . . . . .	23	3	55107	COLLAR, CLAMPING . . . . .	73	27
52786	ADAPTOR, POWER STEERING VALVE . . . . .	23	14	55110	ADAPTOR, CABLE GUIDE TUBE (DUAL) . . . . .	27	15
52788	BRACKET, ATTACHING - PRESSURE AND RETURN HOSE . . . . .	23	27	55110	ADAPTOR, CABLE GUIDE TUBE (DUAL) . . . . .	31	17
52790	END CAP, INPUT . . . . .	25	42	55110	ADAPTOR, CABLE GUIDE TUBE (DUAL) . . . . .	39	16
52791	END CAP, OUTPUT . . . . .	25	38	55110	ADAPTOR, CABLE GUIDE TUBE (DUAL) . . . . .	45	14
52792A1	CYLINDER ASSEMBLY, OUTER - POWER STEERING . . . . .	23	34	55110	ADAPTOR, CABLE GUIDE TUBE (DUAL) . . . . .	49	16
52793	TIE ROD, OUTPUT END CAP TO INPUT END CAP . . . . .	25	39	55110	ADAPTOR, CABLE GUIDE TUBE (DUAL) . . . . .	59	17
52794	COVER, INSPECTION-OUTER CYLINDER . . . . .	23	35	55110	ADAPTOR, CABLE GUIDE TUBE (DUAL) . . . . .	63	16
52795	STOP, STEERING CABLE . . . . .	23	13	55110	ADAPTOR, CABLE GUIDE TUBE (DUAL) . . . . .	67	16
52803	BRACKET, OIL COOLER . . . . .	13	11	55110	ADAPTOR, CABLE GUIDE TUBE (DUAL) . . . . .	73	16
54745	ROD, ADJUSTING . . . . .	23	36	55110	ADAPTOR, CABLE GUIDE TUBE (DUAL) . . . . .	79	16
55103	CYLINDER, BOOSTER (B-25-58224A1 SEAL REPAIR KIT) . . . . .	27	6	55110	ADAPTOR, CABLE GUIDE TUBE (DUAL) . . . . .	85	16
55103	CYLINDER, BOOSTER (B-25-58224AL SEAL REPAIR KIT) . . . . .	59	7	55114	CLEVIS, ROD END . . . . .	27	30
				55114	CLEVIS, ROD END . . . . .	45	29
				55114	CLEVIS, ROD END . . . . .	59	32
				55114	CLEVIS, ROD END . . . . .	63	31
				55114	CLEVIS, ROD END . . . . .	73	31
				55115	CLEVIS, ROD END . . . . .	27	30
				55115	CLEVIS, ROD END . . . . .	59	32
				55120A1	POWER STEERING KIT (MERCUISER III - STARBOARD MOUNTING) . . . . .	27	-
				55120A2	POWER STEERING KIT (MERCUISER III - PORT MOUNTING) . . . . .	27	-
				55502	STA-STRAP, HYDRAULIC HOSES . . . . .	39	6
				55502	STA-STRAP, HYDRAULIC HOSES . . . . .	49	6

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Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
55536	GUIDE, CABLE GUIDE TUBE	27	14	57288A3	POWER STEERING KIT (STARBOARD MOUNTING)SEE NOTE	31	-
55536	GUIDE, CABLE GUIDE TUBE	59	16				
55859	END CAP, INPUT	25	42				
55982	ADAPTOR, POWER STEERING VALVE	23	14	57288A4	POWER STEERING KIT (PORT MOUNTING) SEE NOTE	35	-
56313	BRACKET, HYDRAULIC PUMP MOUNTING	35	45	57288A4	POWER STEERING KIT (PORT MOUNTING)SEE NOTE	31	-
56313	BRACKET, HYDRAULIC PUMP MOUNTING	43	45				
56313	BRACKET, HYDRAULIC PUMP MOUNTING	53	45	57356	PLATE, MOUNTING - OIL COOLER BRACKET	35	70
56313	BRACKET, HYDRAULIC PUMP MOUNTING	71	43	57356	PLATE, MOUNTING - OIL COOLER BRACKET	43	68
56313	BRACKET, HYDRAULIC PUMP MOUNTING	83	43	57356	PLATE, MOUNTING - OIL COOLER BRACKET	53	68
56328	BRACKET, CLAMP - OIL COOLER	35	67	57356	PLATE, MOUNTING - OIL COOLER BRACKET	71	65
56328	BRACKET, CLAMP - OIL COOLER	43	65	57611	BRACKET, HYDRAULIC PUMP MOUNTING	19	24
56328	BRACKET, CLAMP - OIL COOLER	71	62	57611	BRACKET, PUMP MOUNTING	87	39
56328	BRACKET, CLAMP, OIL COOLER	53	65	57760	BRACE, HYDRAULIC PUMP	21	35
56329	BRACKET, OIL COOLER	35	66	57969	CYLINDER, BOOSTER ( B-25-58224A1 SEAL REPAIR KIT)	85	7
56329	BRACKET, OIL COOLER	43	64	57969	CYLINDER, BOOSTER (B-25-58224A1 SEAL REPAIR KIT)	67	7
56331A1	PULLEY ASSEMBLY, CRANKSHAFT (NOT AS SHOWN)	43	39	57969	CYLINDER, BOOSTER (B-25-58224AL SEAL REPAIR KIT)	31	6
56331A1	PULLEY ASSEMBLY, CRANKSHAFT (NOT AS SHOWN)	53	39	57969	CYLINDER, BOOSTER (B-25-58224AL SEAL REPAIR KIT)	39	7
56331A1	PULLEY ASSEMBLY, CRANKSHAFT (NOT AS SHOWN)	71	39	57969	CYLINDER, BOOSTER (B-25-58224AL SEAL REPAIR KIT)	49	7
56331A1	PULLEY ASSEMBLY, CRANKSHAFT(NOT AS SHOWN)	35	39	57969	CYLINDER, BOOSTER(B-25-58224A1 SEAL REPAIR KIT)	79	7
56331A1	PULLEY ASSEMBLY, CRANKSHAFT(NOT AS SHOWN)	83	39	57970	EXTENSION, CYLINDER BOOSTER ROD	33	34
56430	BRACKET, OIL COOLER	7	11	57970	EXTENSION, CYLINDER BOOSTER ROD	41	34
56430	BRACKET, OIL COOLER	55	3	57970	EXTENSION, CYLINDER BOOSTER ROD	51	34
57097	BRACE, HYDRAULIC PUMP	35	55	57970	EXTENSION, CYLINDER BOOSTER ROD	67	34
57224	ADAPTOR, CRANKSHAFT PULLEY	7	2A	57970	EXTENSION, CYLINDER BOOSTER ROD	81	34
57286	BRACKET, MOUNTING - TRANSOM PLATE	31	23	57970	EXTENSION, CYLINDER BOOSTER ROD	85	34
57286	BRACKET, MOUNTING - TRANSOM PLATE	39	23	57971	TUBE, MOUNTING - BOOSTER ROD EXTENSION	31	32
57286	BRACKET, MOUNTING - TRANSOM PLATE	49	23	57971	TUBE, MOUNTING - BOOSTER ROD EXTENSION	39	32
57286	BRACKET, MOUNTING - TRANSOM PLATE	67	23				
57286	BRACKET, MOUNTING - TRANSOM PLATE	79	23				
57286	BRACKET, MOUNTING - TRANSOM PLATE	85	23				
57288A3	POWER STEERING KIT (STARBOARD MOUNTING) SEE NOTE	35	-				

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Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
57971	TUBE, MOUNTING - BOOSTER ROD EXTENSION	67	32	61120A6	POWER STEERING KIT (PORT MOUNTING) SEE NOTE	49	-
57971	TUBE, MOUNTING - BOOSTER ROD EXTENSION	79	32	61120A6	POWER STEERING KIT (PORT MOUNTING) SEE NOTE	53	-
57971	TUBE, MOUNTING - BOOSTER ROD EXTENSION	85	32	61990	STA-STRAP, HYDRAULIC HOSES	67	6
57972	GUIDE, CABLE GUIDE TUBE	31	16	61990	STA-STRAP, HYDRAULIC HOSES	79	6
57972	GUIDE, CABLE GUIDE TUBE	39	22	61990	STA-STRAP, HYDRAULIC HOSES	85	6
59523	ADAPTOR, ROD END	33	35	62253	BRACKET, OIL COOLER	57	3
59523	ADAPTOR, ROD END	41	35	62649	OIL COOLER	53	61
59523	ADAPTOR, ROD END	51	35	62649	OIL COOLER	71	59
59524	ADAPTOR, ROD END	33	35	62870	BRACKET, OIL COOLER	53	64
59524	ADAPTOR, ROD END	41	35	62870	BRACKET, OIL COOLER	71	61
59524	ADAPTOR, ROD END	51	35	63695	PLATE, EXTENSION - POWER TRIM PUMP	77	49
60501A1	POWER STEERING KIT (MERCUISER I - TRANSOM MOUNTED)	45	-	64414	GUIDE, CABLE GUIDE TUBE	49	22
60502	BRACKET, MOUNTING - POWER STEERING	47	41	64414	GUIDE, CABLE GUIDE TUBE	67	22
60502	BRACKET, MOUNTING - POWER STEERING	65	44	64414	GUIDE, CABLE GUIDE TUBE	79	22
60502	BRACKET, MOUNTING - POWER STEERING	75	44	64414	GUIDE, CABLE GUIDE TUBE	85	22
61056	BRACE, HYDRAULIC PUMP	43	54	65515A1	POWER STEERING MOUNTING KIT SEE NOTE	55	-
61056	BRACE, HYDRAULIC PUMP	53	54	65515A2	POWER STEERING MOUNTING KIT SEE NOTE	55	-
61056	BRACE, HYDRAULIC PUMP	71	52	65606	BRACKET, MOUNTING - HYDRAULIC PUMP	55	14
61056	BRACE, HYDRAULIC PUMP	83	52	65608	PULLEY, WATER CIRCULATING PUMP(L-3/4" PULLEY BOLT PATTERN)	55	2
61120A1	POWER STEERING KIT (STARBOARD MOUNTING) SEE NOTE	43	-	65608	PULLEY, WATER CIRCULATING PUMP(L-3/4" PULLEY BOLT PATTERN)	57	2
61120A1	POWER STEERING KIT (STARBOARD MOUNTING)SEE NOTE	39	-	65897A1	POWER STEERING MOUNTING KIT SEE NOTE	57	-
61120A2	POWER STEERING KIT (PORT MOUNTING) SEE NOTE	39	-	65897A2	POWER STEERING MOUNTING KIT SEE NOTE	57	-
61120A2	POWER STEERING KIT (PORT MOUNTING) SEE NOTE	43	-	66626	ADAPTOR, ROD END	51	35
61120A3	POWER STEERING KIT (STARBOARD MOUNTING) SEE NOTE	53	-	66626	ADAPTOR, ROD END	69	35
61120A3	POWER STEERING KIT (STARBOARD MOUNTING)SEE NOTE	49	-	66626	ADAPTOR, ROD END	81	35
61120A4	POWER STEERING KIT (PORT MOUNTING) SEE NOTE	49	-	66626	ADAPTOR, ROD END	85	35
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61120A4	POWER STEERING KIT (PORT MOUNTING) SEE NOTE	53	-	66627	ADAPTOR, ROD END	69	35
61120A5	POWER STEERING KIT (STARBOARD MOUNTING) SEE NOTE	49	-	66627	ADAPTOR, ROD END	81	35
61120A5	POWER STEERING KIT (STARBOARD MOUNTING) SEE NOTE	53	-	68039	BRACKET, CIRCUIT BREAKER	57	23
				68040	BRACKET, MOUNTING - HYDRAULIC PUMP	57	15
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				71302A6	POWER STEERING KIT	85	-
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71317A5	HYDRAULIC PUMP ASSEMBLY, POWER STEERING	79	1	76742A1	POWER STEERING KIT (MERCUISER 470)	73	-
71317A5	HYDRAULIC PUMP ASSEMBLY, POWER STEERING	85	1	76742A1	POWER STEERING KIT (MERCUISER 470)	77	-
71331A1	POWER STEERING KIT MERCUISER III - STARBOARD MOUNTING	59	-	76742A2	POWER STEERING KIT (MERCUISER 470)	73	-
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71332A1	POWER STEERING KIT (STARBOARD MOUNTING) SEE NOTE	71	-	76742A3	POWER STEERING KIT (MERCUISER 470)	77	-
71332A1	POWER STEERING SEE NOTE	67	-	77054	STRAP, HOSE ATTACHING	77	68
71332A2	POWER STEERING KIT (PORT MOUNTING) SEE NOTE	67	-	77563	BRACKET, HYDRAULIC PUMP	77	53
71332A2	POWER STEERING KIT (PORT MOUNTING) SEE NOTE	71	-	77570	BRACE, POWER STEERING PUMP	87	62
71332A3	POWER STEERING KIT (STARBOARD MOUNTING)	79	-	77577	BRACKET, HYDRAULIC PUMP	87	58
71332A3	POWER STEERING KIT (STARBOARD MOUNTING)	83	-	78790A1	ROD,STEERING LINK	83	66
71332A4	POWER STEERING KIT (PORT MOUNTING)	79	-	79988A1	CLEVIS, ROD END	73	31
71332A4	POWER STEERING KIT (PORT MOUNTING)	83	-	10-20359	SCREW, MOUNTING BRACKET TO ADJUSTING BRACE (3/8-16 X 1")	13	18
71333A1	POWER STEERING KIT (MERCUISER I - TRANSOM MOUNTED)	63	-	10-20776	SCREW, BREAKER TO PUMP MOUNT (1/4-28 X 1/2")	57	24
72409	BRACKET, CLAMP - OIL COOLER	83	62	10-21077	SCREW, BRACE TO HYDRAULIC PUMP (7/8")	43	55
72410	BRACKET, OIL COOLER	83	61	10-21077	SCREW, BRACE TO HYDRAULIC PUMP (7/8")	53	55
73483	PULLEY, WATER CIRCULATING PUMP(2-L/8" PULLEY BOLT PATTERN)	55	2	10-21077	SCREW, BRACE TO HYDRAULIC PUMP (7/8")	71	53
73483	PULLEY, WATER CIRCULATING PUMP(2-L/8" PULLEY BOLT PATTERN)	57	2	10-21077	SCREW, BRACE TO HYDRAULIC PUMP (7/8")	83	53
73873	PULLEY, HYDRAULIC PUMP	59	3	10-21077	SCREW, MOUNTING BRACKET TO ENGINE (3/8-16 X 7/8")	13	21
73873	PULLEY, HYDRAULIC PUMP	63	3	10-21077	SCREW, MOUNTING BRACKET TO HYDRAULIC PUMP (3/8-16 X 7/8")	13	27
73873	PULLEY, HYDRAULIC PUMP	67	2A	10-21625	SCREW, ATTACHING BRACKET (3/4" )	23	28
73873	PULLEY, HYDRAULIC PUMP	73	3	10-21625	SCREW, CLAMP BRACKET TO OIL COOLER	35	68
73873	PULLEY, HYDRAULIC PUMP	79	2A	10-21625	SCREW, CLAMP BRACKET TO OIL COOLER BRACKET (3/4")	43	66
73873	PULLEY, HYDRAULIC PUMP	85	2A	10-21625	SCREW, CLAMP BRACKET TO OIL COOLER BRACKET (3/4")	53	66
74401	BRACKET, HYDRAULIC PUMP	77	53	10-21625	SCREW, CLAMP BRACKET TO OIL COOLER BRACKET (3/4")	71	63
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10-21951	SCREW, PULLEY TO CRANKSHAFT (3/8-24 X 1 1/4")	7	5	10-28464	SCREW, BRACE TO WATER PUMP MOUNTING BRACKET (1 1/2")	35	58
10-22460	SCREW, CLAMP TO ENGINE (3/8-24 X 3/4")	15	8	10-30679	SCREW, ROD END CLEVIS TO STEERING ARM (2 1/4")	27	31
10-24217	SCREW, POWER STEERING CYLINDER FASTENING	3	15	10-30679	SCREW, ROD END CLEVIS TO STEERING ARM (2 1/4")	45	30
10-26065	SCREW, OIL COOLER BRACKET TO MOUNT PLATE (1")	37	73	10-31832	SCREW, MOUNTING BRACKET TO TRANSOM PLATE	27	24
10-26065	SCREW, OIL COOLER BRACKET TO MOUNT PLATE (1")	43	71	10-31832	SCREW, MOUNTING BRACKET TO TRANSOM PLATE	31	24
10-26065	SCREW, OIL COOLER BRACKET TO MOUNT PLATE (1")	53	71	10-31832	SCREW, MOUNTING BRACKET TO TRANSOM PLATE	39	24
10-26065	SCREW, OIL COOLER BRACKET TO MOUNT PLATE (1")	71	68	10-31832	SCREW, MOUNTING BRACKET TO TRANSOM PLATE	45	23
10-26065	SCREW, PLATE TO BRACKET (1")	77	50	10-31832	SCREW, MOUNTING BRACKET TO TRANSOM PLATE	49	24
10-26065	SCREW, PULLEY ATTACHING (5/16-24X L")	7	3	10-31832	SCREW, MOUNTING BRACKET TO TRANSOM PLATE	59	26
10-26065	SCREW, TENSION BRACE TO BRACKET (5/16-24 X 1")	17	33	10-31832	SCREW, MOUNTING BRACKET TO TRANSOM PLATE	63	25
10-26065	SCREW, TENSION BRACE TO BRACKET (5/16-24X1")	9	36	10-31832	SCREW, MOUNTING BRACKET TO TRANSOM PLATE	67	24
10-26127	SCREW, SET - POWER STEERING VALVE	23	11	10-31832	SCREW, MOUNTING BRACKET TO TRANSOM PLATE	73	25
10-26487	SCREW, BRACKET TO HYDRAULIC PUMP	87	59	10-31832	SCREW, MOUNTING BRACKET TO TRANSOM PLATE	79	24
10-26487	SCREW, MOUNTING BRACKET TO HYDRAULIC PUMP (3/8-16 X 1 1/8")	13	28	10-31832	SCREW, MOUNTING BRACKET TO TRANSOM PLATE	85	24
10-26632	SCREW, MOUNTING BRACKET TO HYDRAULIC PUMP (3/8-16 X 1 1/4")	9	26	10-31832	SCREW, MOUNTING BRACKET TO TRANSOM PLATE	19	7
10-26632	SCREW, MOUNTING BRACKET TO HYDRAULIC PUMP (3/8-16 X 1 1/4")	15	23	10-32515	SCREW, PULLEY TO CRANKSHAFT (7/16-20 X 2 1/2")	15	3
10-27165	SCREW, BRACE TO HYDRAULIC PUMP (3/4")	35	56	10-32775	SCREW, PULLEY TO CRANKSHAFT (3/8-24 X 3 1/2")	15	3
10-27165	SCREW, CLAMP FASTENING (3/8-16 X 3/4")	57	5	10-33162	SCREW, PULLEY TO CRANKSHAFT (3/8-24 X 4")	15	3
10-27165	SCREW, OIL COOLER BRACKET (3/8-16 X 3/4")	19	16	10-34352	SCREW, CLAMP TO ENGINE (3/8-24 X 7/8")	7	9
10-27165	SCREW, OIL COOLER MOUNT BRACKET	87	55	10-34353	SCREW, ADAPTING BRACE TO HYDRAULIC PUMP (3/8-16 X L")	9	49
10-28263	SCREW, MOUNTING BRACKET TO ADJUSTING BRACE (3/8-24 X 1")	9	46				
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10-34353	SCREW, BRACE TO HYDRAULIC PUMP (3/8-16 X 1")	21	40	10-35786	SCREW, BRACE TO BRACKET (1")	87	63
10-34353	SCREW, BRACKET TO HYDRAULIC PUMP (3/8-16 X 1")	57	18	10-35786	SCREW, MOUNTING BRACKET TO ADJUSTING BRACE (3/8-24 X 1")	9	46
10-34353	SCREW, BRACKET TO HYDRAULIC PUMP (3/8-16 X 1")	55	17	10-35786	SCREW, PULLEY TO CRANKSHAFT (1")	87	70
10-34353	SCREW, MOUNTING BRACKET TO ENGINE (3/8-16 X 1")	9	43	10-35871	SCREW, PULLEY TO CRANKSHAFT (3/8-24 X 1 1/2")	13	3
10-34353	SCREW, MOUNTING BRACKET TO HYDRAULIC PUMP (3/8-16 X 1")	9	25	10-36328	SCREW, ADJUSTING- REAR	3	13
10-34353	SCREW, MOUNTING BRACKET TO HYDRAULIC PUMP (3/8-16 X 1")	15	22	10-36355	SCREW, CLAMP TO ENGINE (3/8-16 X 5 1/4")	15	8
10-34353	SCREW, TENSION BRACE TO HYDRAULIC PUMP (3/8-16 X 1")	9	34	10-36355	SCREW, FRONT MOUNTING BRACKET TO ENGINE (3/8-16 X 5 1/4")	11	55
10-34353	SCREW, TENSION BRACE TO HYDRAULIC PUMP (3/8-16 X 1")	17	31	10-36359	SCREW, FRONT MOUNTING BRACKET TO ENGINE (7/16-16 X 5")	11	56
10-34354	SCREW, BRACKET TO HYDRAULIC PUMP (3/8-16 X 1 1/2")	57	19	10-37558	SCREW, BRACE TO ALTERNATOR (5/16-18 X 1 1/4")	19	2
10-34354	SCREW, HYDRAULIC PUMP TO MOUNTING BRACKET (1 1/2")	71	48	10-37612	SCREW, BRACE TO HYDRAULIC PUMP 13/8-16 X 1 1/4")	57	30
10-34354	SCREW, HYDRAULIC PUMP TO MOUNTING BRACKET (1 1/2")	35	50	10-37612	SCREW, BRACKET TO CYLINDER BLOCK (1 1/4")	87	43
10-34354	SCREW, HYDRAULIC PUMP TO MOUNTING BRACKET (1 1/2")	43	50	10-37612	SCREW, BRACKET TO HYDRAULIC PUMP (3/8-16 X 1 1/4")	55	16
10-34354	SCREW, HYDRAULIC PUMP TO MOUNTING BRACKET (1 1/2")	53	50	10-37612	SCREW, CLAMPING (1 1/4")	79	13
10-34354	SCREW, HYDRAULIC PUMP TO MOUNTING BRACKET (1 1/2")	83	48	10-37612	SCREW, CLAMPING (1 1/4")	27	10
10-34354	SCREW, MOUNTING BRACKET TO ENGINE (3/8-16 X 1 1/2")	57	16	10-37612	SCREW, CLAMPING (1 1/4")	31	12
10-34354	SCREW, STEERING PUMP TO BRACKET (1 3/4")	87	40	10-37612	SCREW, CLAMPING (1 1/4")	39	13
10-34613	SCREW, HYDRAULIC PUMP TO MOUNTING BRACKET (3/8-16 X 1 1/4")	21	28	10-37612	SCREW, CLAMPING (1 1/4")	45	10
10-35585	SCREW, OIL COOLER CLAMP TO BRACKET (3/4")	77	71	10-37612	SCREW, CLAMPING (1 1/4")	49	13
10-35765	SCREW, COOLER MOUNTING (5/16-18 X 3/4") - 120 & 140	55	4	10-37612	SCREW, CLAMPING (1 1/4")	59	12
10-35765	SCREW, OIL COOLER BRACKET (5/16-18 X 3/4")	7	12	10-37612	SCREW, CLAMPING (1 1/4")	63	12
				10-37612	SCREW, CLAMPING (1 1/4")	67	13
				10-37612	SCREW, CLAMPING (1 1/4")	73	12
				10-37612	SCREW, CLAMPING (1 1/4")	85	13
				10-37612	SCREW, HYDRAULIC PUMP BRACE TO OIL PAN (3/8-16 X 1 1/4")	21	36
				10-37612	SCREW, HYDRAULIC PUMP MOUNTING BRACKET TO CYLINDER BLOCK (3/8-16 X 1 1/4")	19	25
				10-37612	SCREW, HYDRAULIC PUMP TO MOUNTING BRACKET (1 1/4")	35	49
				10-37612	SCREW, HYDRAULIC PUMP TO MOUNTING BRACKET (1 1/4")	43	49
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10-37612	SCREW, MOUNTING BRACKET TO ENGINE (3/8-16 X 1 1/4")	55	25	10-52693	BOLT, OIL COOLER BRACKET TO EXHAUST MANIFOLD (3/8-16 X 5")	13	12
10-37627	SCREW, MOUNTING BRACKET TO ENGINE (3/8-24 X 5")	15	20	10-52693	SCREW, PULLEY TO CRANKSHAFT (5")	35	40
10-3762B	SCREW, MOUNTING BRACKET TO ENGINE T3/8-24 X 4 L/4")	9	22	10-52693	SCREW, PULLEY TO CRANKSHAFT (5")	43	40
10-38050	SCREW, BRACKET TO ENGINE (3/8-24 X 1 1/2")	17	37	10-52693	SCREW, PULLEY TO CRANKSHAFT (5")	53	40
10-47462	SCREW, HYDRAULIC PUMP MOUNTING BRACKET TO CYLINDER BLOCK (7/16-14 X 1 1/4")	19	25	10-52693	SCREW, PULLEY TO CRANKSHAFT (5")	71	40
10-47651	SCREW, HYDRAULIC PUMP MOUNTING BRACKET TO CYLINDER BLOCK (7/16-14 X 1 1/2")	19	25	10-52781	SCREW, PULLEY TO CRANKSHAFT (5")	83	40
10-47651	SCREW, PUMP MOUNTING BRACKET TO CYL. BLOCK (1 1/2")	35	46	10-52781	SCREW, POWER STEERING VALVE	23	10
10-47651	SCREW, PUMP MOUNTING BRACKET TO CYL. BLOCK (1 1/2")	83	44	10-54689	SCREW, BRACKET TO ADJUSTING BRACE (3/8-24 X 1 3/4")	55	27
10-47651	SCREW, PUMP MOUNTING BRACKET TO CYL. BLOCK (1 1/2")	43	46	10-55108	SCREW, MOUNTING BRACKET TO COLLAR (2")	63	28
10-47651	SCREW, PUMP MOUNTING BRACKET TO CYL. BLOCK (1 1/2")	53	46	10-55108	SCREW, MOUNTING BRACKET TO COLLAR (2")	73	28
10-47651	SCREW, PUMP MOUNTING BRACKET TO CYL. BLOCK (1 1/2")	71	44	10-55108	SCREW, MOUNTING BRACKET TO COLLAR (2")	27	27
10-47688	SCREW, MOUNTING BRACKET TO ENGINE (3/8-16 X 2 3/4")	55	15	10-55108	SCREW, MOUNTING BRACKET TO COLLAR (2")	45	26
10-48115	SCREW, SPACER BLOCK TO ENGINE (3/8-16 X 3 1/2")	13	36	10-55108	SCREW, MOUNTING BRACKET TO COLLAR (2")	59	29
10-48308	SCREW, PULLEY TO DAMPER (3/8-24 X 3 3/4")	19	8	10-57357	SCREW, MOUNT PLATE TO ENGINE MOUNT (2 1/4")	37	71
10-48424	SCREW, BRACKET TO ENGINE (1 5/8")	87	52	10-57357	SCREW, MOUNT PLATE TO ENGINE MOUNT (2 1/4")	43	69
10-48424	SCREW, MOUNT BRACKET TO ENGINE MOUNT BRACKET (3/8-16 X 1 5/8")	19	19	10-57357	SCREW, MOUNT PLATE TO ENGINE MOUNT (2 1/4")	53	69
10-48989	SCREW, MOUNTING BRACKET TO SPACER BLOCK (3/8-16 X 4")	13	32	10-57357	SCREW, MOUNT PLATE TO ENGINE MOUNTING (2 1/4")	71	66
10-48989	SCREW, PULLEY TO DAMPER (3/8-16 X 4")	19	8	10-57968	SCREW, ADJUSTING - MOUNTING BRACKET	31	26
10-49220	SCREW, BRACE TO WATER PUMP BRACKET (2 1/4")	83	56	10-57968	SCREW, ADJUSTING - MOUNTING BRACKET	39	26
10-49220	SCREW, BRACE TO WATER PUMP MOUNTING BRACKET (2 1/4")	43	58	10-57968	SCREW, ADJUSTING - MOUNTING BRACKET	49	26
				10-57968	SCREW, ADJUSTING - MOUNTING BRACKET	67	26
				10-57968	SCREW, ADJUSTING - MOUNTING BRACKET	79	26
				10-57968	SCREW, ADJUSTING - MOUNTING BRACKET	85	26
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10-60504	BOLT, POWER STEERING BRACKET TO TRANSOM PLATE	75	45	11-25269	NUT, OIL COOLER CLAMP SCREW	7	10
10-63826	SCREW, BRACE TO ENGINE MOUNT (3 /8 - 16 X 2 1/2 ")	57	34	11-25269	NUT, OIL COOLER CLAMP SCREW	15	11
10-67462	SCREW, ROD END CLEVIS TO STEERING ARM (2 1/4")	59	33	11-25269	NUT, POWER STEERING CYLINDER SCREW	3	17
10-67462	SCREW, ROD END CLEVIS TO STEERING ARM (2 1/4")	63	32	11-25594	NUT, OIL COOLER BRACKET SCREW	37	75
10-67462	SCREW, ROD END CLEVIS TO STEERING ARM (2 1/4")	73	32	11-25594	NUT, OIL COOLER BRACKET SCREW	43	73
10-67462	SCREW, ROD END CLEVIS TO STEERING ARM (2 1/4")	73	32	11-25594	NUT, OIL COOLER BRACKET SCREW	53	73
10-76769	SCREW, ALLEN - BRACKET TO HYDRAULIC PUMP (7/8")	77	55	11-25594	NUT, OIL COOLER BRACKET SCREW	71	70
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10-85484	SCREW, BRACKET TO EXHAUST MANIFOLD	77	73	11-25899	NUT, PULLEY TO HYDRAULIC PUMP	13	25
11-20220	NUT, BOOSTER CYLINDER STUD	23	7	11-25899	NUT, PULLEY TO HYDRAULIC PUMP	17	29
11-20361	NUT, ROD END CLEVIS SCREW	27	33	11-25899	NUT, PULLEY TO HYDRAULIC PUMP	21	34
11-20361	NUT, ROD END CLEVIS SCREW	45	33	11-25899	NUT, PULLEY TO HYDRAULIC PUMP	35	44
11-20509	NUT, BRACE SCREW	43	60	11-25899	NUT, PULLEY TO HYDRAULIC PUMP	43	44
11-20509	NUT, BRACE SCREW	53	60	11-25899	NUT, PULLEY TO HYDRAULIC PUMP	53	44
11-20509	NUT, BRACE SCREW	71	58	11-25899	NUT, PULLEY TO HYDRAULIC PUMP	55	23
11-20509	NUT, BRACE SCREW	83	58	11-25899	NUT, PULLEY TO HYDRAULIC PUMP	57	28
11-20958	NUT, POWER STEERING BRACKET SCREW	47	44	11-26484	NUT, OIL COOLER BRACKET SCREW	7	13
11-20958	NUT, POWER STEERING BRACKET SCREW	65	47	11-26484	NUT, OIL COOLER BRACKET SCREW	55	6
11-20958	NUT, POWER STEERING BRACKET SCREW	75	47	11-28010	NUT, HYDRAULIC PUMP TO ADJUSTING BRACE	13	17
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11-29241	NUT, REAR ADJUSTING SCREW .....	3	14	11-49197	NUT, MOUNTING BRACKET SCREW .....	59	31
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11-29250	NUT, TENSION BRACE SCREW .....	17	35	11-49197	NUT, MOUNTING BRACKET SCREW .....	73	30
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12-20572	WASHER, BRACE SCREW	53	59	12-25909	WASHER, MOUNTING BRACKET SCREW	13	4
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12-20572	WASHER, BRACE SCREW	71	57	12-25909	WASHER, MOUNTING BRACKET SCREW	13	4
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18-46950	COTTER PIN, CLEVIS PIN RETAINING . . . . .	69	37	23-36365	SPACER, MOUNTING BRACKET SCREW (1/4") . . . . .	13	30
18-46950	COTTER PIN, CLEVIS PIN RETAINING . . . . .	75	41	23-36365	SPACER, MOUNTING BRACKET SCREW (1/4") . . . . .	15	25
18-46950	COTTER PIN, CLEVIS PIN RETAINING . . . . .	81	37	23-36534	BUSHING, MOUNTING BRACKET SCREW . . . . .	55	28
18-46950	COTTER PIN, CLEVIS PIN RETAINING . . . . .	85	37	23-36534	SPACER, ALTERNATOR BRACE SCREW . . . . .	19	5
22-26000	FITTING, GREASE - POWER STEERING CABLE . . . . .	5	-	23-36534	SPACER, HYDRAULIC PUMP SCREW . . . . .	21	30
22-36372	ELBOW, FRONT AND REAR TUBES . . . . .	3	4	23-36534	SPACER, MOUNTING BRACKET SCREW (7/16") . . . . .	13	31
22-37760	ELBOW, HOSES TO OIL COOLER RETURN . . . . .	13	7	23-36534	SPACER, MOUNTING BRACKET SCREW (7/16") . . . . .	17	26
22-37760	ELBOW, OIL COOLER . . . . .	77	62	23-36534	SPACER, MOUNTING BRACKET SCREW (7LL6") . . . . .	9	29
22-37760	ELBOW, OIL COOLER . . . . .	87	57	23-36534	SPACER, STEERING PUMP SCREW . . . . .	87	42
22-37760	ELBOW, OIL COOLER - 90 DEGREES . . . . .	83	65	23-36534	SPACER, TENSION BRACE SCREW (7/16") . . . . .	57	33
22-37760	ELBOW, RETURN HOSE TO OIL COOLER . . . . .	7	15	23-45353	SPACER, OIL COOLER CLAMP SCREW (9/16") . . . . .	15	10
22-37760	ELBOW, RETURN HOSE TO OIL COOLER . . . . .	15	13	23-46742	SPACER, FRONT MOUNTING BRACKET . . . . .	9	53
22-37760	ELBOW, RETURN HOSE TO OIL COOLER . . . . .	19	11	23-49744	SPACER, HYDRAULIC PUMP . . . . .	21	33
22-37760	ELBOW, RETURN HOSE TO OIL COOLER . . . . .	35	62	23-52787	COLLAR, PLASTIC - CYLINDER . . . . .	23	2
22-37760	ELBOW, RETURN HOSE TO OIL COOLER . . . . .	43	62	23-52796	SPACER, CABLE STOP . . . . .	23	12
22-37760	ELBOW, RETURN HOSE TO OIL COOLER . . . . .	55	8	23-52796	SPACER, CABLE STOP . . . . .	23	12
22-37760	ELBOW, RETURN HOSE TO OIL COOLER . . . . .	57	9	23-55113	SLEEVE, ADJUSTING - CABLE GUIDE TUBE . . . . .	27	12
22-38385	FITTING, POWER STEERING CYLINDER TO HOSES . . . . .	3	12	23-55113	SLEEVE, ADJUSTING - CABLE GUIDE TUBE . . . . .	31	14
22-67305	FITTING, GREASE - POWER STEERING VALVE . . . . .	49	LLA	23-55118	SPACER, ROD END CLEVIS SCREW . . . . .	27	32
22-67305	FITTING, GREASE - POWER STEERING VALVE . . . . .	67	11A	23-55118	SPACER, ROD END CLEVIS SCREW . . . . .	45	31
22-67305	FITTING, GREASE - POWER STEERING VALVE . . . . .	79	11A	23-55118	SPACER, ROD END CLEVIS SCREW . . . . .	59	34
22-67305	FITTING, GREASE - POWER STEERING VALVE . . . . .	85	LLA	23-55118	SPACER, ROD END CLEVIS SCREW . . . . .	63	33
22-67305	GREASE FITTING . . . . .	63	10	23-55118	SPACER, ROD END CLEVIS SCREW . . . . .	73	33
22-67305	GREASE FITTING . . . . .	73	10	23-56777	SPACER, MOUNTING BRACKET SCREW (1") . . . . .	57	22
22-67305	GREASE FITTING, VALVE . . . . .	59	10	23-57369	SPACER, HYDRAULIC PUMP SCREW . . . . .	35	52
23-33186	SPACER, MOUNTING BRACKET SCREW (1/4") . . . . .	55	20	23-57369	SPACER, HYDRAULIC PUMP SCREW . . . . .	43	52
23-35016	SPACER, CABLE END . . . . .	3	-	23-57369	SPACER, HYDRAULIC PUMP SCREW . . . . .	53	52
23-35035	SLEEVE, CABLE END . . . . .	3	-	23-57369	SPACER, HYDRAULIC PUMP SCREW . . . . .	71	50
23-36317	BUSHING, POWER STEERING CABLE . . . . .	3	-	23-57369	SPACER, HYDRAULIC PUMP SCREW . . . . .	83	50
23-36317	BUSHING, STEEL - POWER STEERING CABLE . . . . .	23	19	23-60503	BUSHING, STEERING ARM . . . . .	45	34
23-36365	SPACER, BRACE SCREW . . . . .	21	43	23-60503	BUSHING, STEERING ARM . . . . .	63	37
23-36365	SPACER, BRACKET SCREW . . . . .	87	54	23-60503	BUSHING, STEERING ARM . . . . .	75	37
23-36365	SPACER, BRACKET SCREW . . . . .	87	61				
23-36365	SPACER, MOUNT BRACKET SCREW . . . . .	19	21				

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23-60652	SLEEVE, ADJUSTING - CABLE GUIDE TUBE . . . .	39	15A	32-37576	HOSE, OUTLET - ENGINE TO OIL COOLER (24 3/4")	7	16
23-60652	SLEEVE, ADJUSTING - CABLE GUIDE TUBE . . . .	45	13	32-37635	HOSE, OUTLET - THERMOSTAT HOUSING TO OIL COOLER (19. 1/2")	15	14
23-60652	SLEEVE, ADJUSTING - CABLE GUIDE TUBE . . . .	49	15A	32-37762	HOSE, RETURN - OIL COOLER TO HYDRAULIC PUMP (40") . . . . .	7	19
23-60652	SLEEVE, ADJUSTING - CABLE GUIDE TUBE . . . .	59	14	32-37869	HOSE, RETURN - OIL COOLER TO HYDRAULIC PUMP (14") . . . . .	15	17
23-60652	SLEEVE, ADJUSTING - CABLE GUIDE TUBE . . . .	63	15	32-38871	HOSE, RETURN - OIL COOLER TO HYDRAULIC PUMP (17") . . . . .	15	17
23-60652	SLEEVE, ADJUSTING - CABLE GUIDE TUBE . . . .	67	15A	32-49528	HOSE, OUTLET - ENGINE TO OIL COOLER (33") . . .	7	16
23-60652	SLEEVE, ADJUSTING - CABLE GUIDE TUBE . . . .	73	15	32-49528	HOSE, OUTLET - ENGINE TO OIL COOLER (33") . . .	55	9
23-60652	SLEEVE, ADJUSTING - CABLE GUIDE TUBE . . . .	79	15A	32-49529	HOSE, INTAKE - OIL COOLER TO TRANSOM PLATE (18") . . . . .	7	18
23-60652	SLEEVE, ADJUSTING - CABLE GUIDE TUBE . . . .	85	15A	32-49533	HOSE, OIL COOLER TO HYDRAULIC PUMP (36") . . .	35	53
23-60773	SLEEVE, ADJUSTING - CABLE GUIDE TUBE . . . .	39	15	32-49533	HOSE, OIL COOLER TO WATER PUMP (21") . . . . .	77	66
23-60773	SLEEVE, ADJUSTING - CABLE GUIDE TUBE . . . .	49	15	32-49533	HOSE, RETURN - OIL COOLER TO HYDRAULIC PUMP (48") . . . . .	7	19
23-60773	SLEEVE, ADJUSTING - CABLE GUIDE TUBE . . . .	67	15	32-49533	HOSE, RETURN - OIL COOLER TO HYDRAULIC PUMP (48") . . . . .	55	12
23-60773	SLEEVE, ADJUSTING - CABLE GUIDE TUBE . . . .	79	15	32-49745	HOSE, RETURN - OIL COOLER TO HYDRAULIC PUMP (48") . . . . .	57	13
23-60773	SLEEVE, ADJUSTING - CABLE GUIDE TUBE . . . .	85	15	32-49763	HOSE, OIL COOLER TO WATER PICK-UP PUMP . .	19	12
23-60775	SLEEVE, SPACER . . . . .	45	12	32-49763	HOSE, OIL COOLER TO WATER PICK-UP PUMP . .	19	12
23-60775	SLEEVE, SPACER . . . . .	63	14	32-52406	HOSE, OIL COOLER TO HYDRAULIC PUMP . . . . .	19	22
23-60775	SLEEVE, SPACER . . . . .	73	14	32-52406	HOSE, RETURN - HYDRAULIC PUMP TO OIL COOLER (36") . . . . .	13	8
23-60776	BUSHING, CLEVIS . . . . .	45	32	32-52480	HOSE, OIL COOLER TO HYDRAULIC PUMP . . . . .	19	22
23-60776	BUSHING, CLEVIS . . . . .	63	34	32-52782	TUBE, EXTENDING - POWER STEERING . . . . .	23	17
23-60776	BUSHING, CLEVIS . . . . .	73	34	32-52783	TUBE, RETRACTING - POWER STEERING . . . . .	23	18
23-87592A1	SLEEVE KIT . . . . .	73	15	32-52784	HOSE, PRESSURE - POWER STEERING (72") . . . . .	23	26
27-34345	GASKET, EXHAUST MANIFOLD END CAP . . . .	15	-	32-52785	HOSE, RETURN - POWER STEERING (72") . . . . .	23	24
32-34346	HOSE, INTAKE - OIL COOLER TO EXHAUST MANIFOLD (MOLDED) . . .	15	16	32-55104	TUBE, EXTENDING - POWER STEERING . . . . .	45	20
32-34407	HOSE, OUTLET - THERMOSTAT HOUSING TO OIL COOLER (22 1/2")	15	14	32-55104	TUBE, EXTENDING - POWER STEERING . . . . .	59	23
32-35015	TUBE, CABLE GUIDE . . . . .	3	2	32-55104	TUBE, EXTENDING - POWER STEERING . . . . .	63	22
32-35015	TUBE, CABLE GUIDE . . . . .	25	43				
32-35015	TUBE, CABLE GUIDE . . . . .	25	43				
32-36316	TUBE, REAR - POWER STEERING CYLINDER . . .	3	5				
32-36333	TUBE, FRONT - POWER STEERING CYLINDER . . .	3	6				
32-36337	HOSE, RETURN - POWER STEERING CYLINDER (6 )	3	21				
32-36338	HOSE, PRESSURE - POWER STEERING CYLINDER (6 )	3	20				
32-37573	HOSE, INTAKE - OIL COOLER TO EXHAUST MANIFOLD (6 3/4") . . . . .	15	16				
32-37574	HOSE, INTAKE - OIL COOLER TO TRANSOM PLATE (12") . . . . .	7	18				

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32-55105	TUBE, RETRACTING - POWER STEERING	45	21	32-55117	HOSE, RETURN- POWER STEERING (72")-NOT AS SHOWN	27	3
32-55105	TUBE, RETRACTING - POWER STEERING	59	24	32-55246	TUBE, EXTENDING - POWER STEERING	59	23
32-55105	TUBE, RETRACTING - POWER STEERING	63	23	32-55246	TUBE, EXTENDING- POWER STEERING	27	21
32-55105	TUBE, RETRACTING- POWER STEERING	27	22	32-55247	TUBE, RETRACTING - POWER STEERING	59	24
32-55112	TUBE, CABLE GUIDE	27	18	32-55247	TUBE, RETRACTING- POWER STEERING	27	22
32-55112	TUBE, CABLE GUIDE	31	20	32-57230	HOSE, OIL COOLER TO WATER PUMP	35	64
32-55112	TUBE, CABLE GUIDE	39	19	32-57231	HOSE, OIL COOLER TO THERMOSTAT HOUSING	35	63
32-55112	TUBE, CABLE GUIDE	45	17	32-57631	TUBE, RETRACTING - POWER STEERING	31	9
32-55112	TUBE, CABLE GUIDE	49	19	32-57631	TUBE, RETRACTING - POWER STEERING	39	10
32-55112	TUBE, CABLE GUIDE	59	20	32-57631	TUBE, RETRACTING - POWER STEERING	49	10
32-55112	TUBE, CABLE GUIDE	63	19	32-57631	TUBE, RETRACTING - POWER STEERING	67	10
32-55112	TUBE, CABLE GUIDE	67	19	32-57631	TUBE, RETRACTING - POWER STEERING	79	10
32-55112	TUBE, CABLE GUIDE	73	19	32-57632	TUBE, EXTENDING - POWER STEERING	31	8
32-55112	TUBE, CABLE GUIDE	79	19	32-57632	TUBE, EXTENDING - POWER STEERING	39	9
32-55112	TUBE, CABLE GUIDE	85	19	32-57632	TUBE, EXTENDING - POWER STEERING	49	9
32-55116	HOSE, PRESSURE - POWER STEERING (72 ")	85	5	32-57632	TUBE, EXTENDING - POWER STEERING	67	9
32-55116	HOSE, PRESSURE - POWER STEERING (72")	49	5	32-57632	TUBE, EXTENDING - POWER STEERING	79	9
32-55116	HOSE, PRESSURE - POWER STEERING (72")	67	5	32-57633	TUBE, EXTENDING - POWER STEERING	31	8
32-55116	HOSE, PRESSURE - POWER STEERING (72")	79	5	32-57633	TUBE, EXTENDING - POWER STEERING	39	9
32-55116	HOSE, PRESSURE - POWER STEERING (72") - NOT AS SHOWN	31	5	32-57633	TUBE, EXTENDING - POWER STEERING	49	9
32-55116	HOSE, PRESSURE - POWER STEERING (72") - NOT AS SHOWN	39	5	32-57633	TUBE, EXTENDING - POWER STEERING	67	9
32-55116	HOSE, PRESSURE - POWER STEERING (72") - NOT AS SHOWN	45	5	32-57633	TUBE, EXTENDING - POWER STEERING	79	9
32-55116	HOSE, PRESSURE - POWER STEERING (72") - NOT AS SHOWN	59	6	32-57633	TUBE, EXTENDING - POWER STEERING	31	8
32-55116	HOSE, PRESSURE - POWER STEERING (72")-NOT AS SHOWN	27	5	32-57633	TUBE, EXTENDING - POWER STEERING	39	9
32-55116	HOSE, PRESSURE POWER STEERING (72 ") - NOT AS SHOWN	63	6	32-57633	TUBE, EXTENDING - POWER STEERING	49	9
32-55117	HOSE, RETURN - POWER STEERING (72") - NOT AS SHOWN	31	3	32-57633	TUBE, EXTENDING - POWER STEERING	79	9
32-55117	HOSE, RETURN - POWER STEERING (72") - NOT AS SHOWN	39	3	32-57633	TUBE, EXTENDING - POWER STEERING	85	9
32-55117	HOSE, RETURN - POWER STEERING (72") - NOT AS SHOWN	45	3	32-57634	TUBE, RETRACTING - POWER STEERING	31	9
32-55117	HOSE, RETURN - POWER STEERING (72") - NOT AS SHOWN	59	4	32-57634	TUBE, RETRACTING - POWER STEERING	39	10
32-55117	HOSE, RETURN - POWER STEERING (72") - NOT AS SHOWN	63	4	32-57634	TUBE, RETRACTING - POWER STEERING	49	10
				32-57634	TUBE, RETRACTING - POWER STEERING	67	10
				32-57634	TUBE, RETRACTING - POWER STEERING	79	10
				32-57634	TUBE, RETRACTING - POWER STEERING	85	10

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32-64909	HOSE, INTAKE - OIL COOLER TO TRANSOM PLATE (22")	57	12	54-32780	CLAMP, WATER HOSES TO OIL COOLER	13	6
32-65231	HOSE, RETURN - OIL COOLER TO HYDRAULIC PUMP (40")	49	3A	54-32781	CLAMP, OIL COOLER TO BRACKET	87	48
32-65231	HOSE, RETURN - OIL COOLER TO HYDRAULIC PUMP (40")	67	3A	54-32781	CLAMP, OIL COOLER TO MOUNTING BRACKETS	19	14
32-65231	HOSE, RETURN - OIL COOLER TO HYDRAULIC PUMP (40")	79	3A	54-32880	CLAMP, HOSE TO OIL COOLER	43	63
32-65231	HOSE, RETURN - OIL COOLER TO HYDRAULIC PUMP (40")	85	3A	54-32880	CLAMP, INTAKE AND OUTLET HOSE TO OIL COOLER	7	17
32-65929	HOSE, RETURN - VALVE TO OIL COOLER (32")	49	3	54-32880	CLAMP, INTAKE AND OUTLET HOSE TO OIL COOLER	15	15
32-65929	HOSE, RETURN - VALVE TO OIL COOLER (32")	67	3	54-35830	CLAMP, HOSE TO OIL COOLER AND HYDRAULIC PUMP	53	53
32-65929	HOSE, RETURN - VALVE TO OIL COOLER (32")	79	3	54-35830	CLAMP, HOSE TO OIL COOLER AND HYDRAULIC PUMP	71	51
32-65929	HOSE, RETURN - VALVE TO OIL COOLER (32")	85	3	54-35830	CLAMP, HOSE TO OIL COOLER AND HYDRAULIC PUMP	83	51
32-66348	HOSE, OUTLET - OIL COOLER TO HEAT EXCHANGER (26")	57	10	54-35830	CLAMP, RETURN HOSE TO HYDRAULIC PUMP	67	4
32-76205	HOSE, MOLDED - OIL COOLER TO HEAT EXCHANGER	77	64	54-35830	CLAMP, RETURN HOSE TO HYDRAULIC PUMP	49	4
32-76206	HOSE, MOLDED - OIL COOLER TO TRANSOM	77	63	54-35830	CLAMP, RETURN HOSE TO HYDRAULIC PUMP	59	5
32-76272	HOSE, RETURN - POWER STEERING (33")	73	4	54-35830	CLAMP, RETURN HOSE TO HYDRAULIC PUMP	63	5
32-76331	HOSE, PRESSURE POWER STEERING (48 1/2")	73	6	54-35830	CLAMP, RETURN HOSE TO HYDRAULIC PUMP	73	5
32-77408	HOSE, PRESSURE POWER STEERING (39 1/2")	73	6	54-35830	CLAMP, RETURN HOSE TO HYDRAULIC PUMP	79	4
32-77457-2	HOSE, RELOCATING WATER RESERVOIR (48")	77	76	54-37295	CLAMP, RETURN HOSE TO HYDRAULIC PUMP	85	4
32-77475	HOSE, MOLDED - OIL COOLER TO HEAT EXCHANGER	77	64	54-37295	CLAMP, HOSE TO OIL COOLER AND HYDRAULIC PUMP	19	23
32-78895	TUBE, EXTENDING - POWER STEERING	73	22	54-37295	CLAMP, HOSE TO OIL COOLER AND HYDRAULIC PUMP	35	54
32-78896	TUBE, RETRACTING - POWER STEERING	73	23	54-37295	CLAMP, HOSE TO OIL COOLER AND HYDRAULIC PUMP	43	53
37-37359	DECAL, DIRT SHIELD	3	10	54-37295	CLAMP, RETURN HOSE TO HYDRAULIC PUMP	3	22
37-37359	DECAL, OUTER CYLINDER	23	--	54-37295	CLAMP, RETURN HOSE TO HYDRAULIC PUMP	23	25
54-32780	CLAMP, HOSE TO OIL COOLER	35	65	54-37295	CLAMP, RETURN HOSE TO HYDRAULIC PUMP	27	4
54-32780	CLAMP, HOSE TO OIL COOLER	53	63	54-37295	CLAMP, RETURN HOSE TO HYDRAULIC PUMP	31	4
54-32780	CLAMP, HOSE TO OIL COOLER	71	60	54-37295	CLAMP, RETURN HOSE TO HYDRAULIC PUMP	39	4
54-32780	CLAMP, HOSE TO OIL COOLER	83	60	54-37295	CLAMP, RETURN HOSE TO HYDRAULIC PUMP	45	4
54-32780	CLAMP, HOSE TO OIL COOLER AND WATER PICK-UP PUMP	19	13	54-37295	CLAMP, RETURN HOSE TO HYDRAULIC PUMP AND OIL COOLER	13	9

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54-37295	CLAMP, RETURN HOSE TO OIL COOLER AND HYDRAULIC PUMP .....	15	18	57-69143	"V" BELT, HYDRAULIC PUMP DRIVE (40") .....	55	1
54-37295	CLAMP, RETURN HOSE TO OIL COOLER AND HYDRAULIC PUMP .....	55	13	57-76269	V-BELT .....	77	60
54-37295	CLAMP, RETURN HOSE TO OIL COOLER AND HYDRAULIC PUMP .....	57	14	57-77274	V -BELT, STEERING PUMP (32 1/2 ") .....	87	38
54-37631	CLAMP, OIL COOLER TO ENGINE .....	7	8	92-38927-1	LOCTITE,SCREW LOCK (.2CC CAPSULE) .....	5	-
54-37631	CLAMP, OIL COOLER TO ENGINE .....	15	7	92-38928-1	LOCTITE, STUD LOCK (.2CC CAPSULE) .....	5	-
54-37631	CLAMP, OIL COOLER TO ENGINE .....	57	4	A1-52198	PIN, CLEVIS - STEERING CABLE AND CLEVIS ATTACHING .....	41	36
54-37759A1	CLAMP ASSEMBLY, WATER HOSE TO TENSION BRACKET .....	9	51				
54-38426	CLAMP, INTAKE AND OUTLET HOSE TO OIL COOLER .....	55	10				
54-38426	CLAMP, MOLDED HOSES ..	77	65				
54-38888	CLAMP, OIL COOLER TO BRACKET .....	13	10				
54-52789	CLAMP, PRESSURE AND RETURN HOSE TO ATTACHING BRACKET ..	23	30				
54-54428	CLAMP, HOSE ATTACHING	77	67				
54-64324	CLAMP, HOSE ATTACHING TO OIL COOLER .....	87	49				
54-76209	CLAMP, OIL COOLER .....	77	70				
57-36356	"V" BELT, HYDRAULIC PUMP DRIVE (42") .....	7	1				
57-37619	"V" BELT, HYDRAULIC PUMP DRIVE (52") .....	15	1				
57-49211	"V" BELT, HYDRAULIC PUMP DRIVE (43") .....	7	1				
57-49213	"V" BELT, HYDRAULIC-PUMP DRIVE (44") .....	7	1				
57-49756	"V" BELT, HYDRAULIC PUMP DRIVE .....	19	1				
57-52692	"V" BELT, HYDRAULIC PUMP DRIVE .....	13	1				
57-53215	"V" BELT, HYDRAULIC PUMP DRIVE .....	19	1				
57-53215	"V" BELT, HYDRAULIC PUMP DRIVE (29") .....	83	38				
57-57298	"V" BELT, HYDRAULIC PUMP DRIVE .....	35	38				
57-57298	"V" BELT, HYDRAULIC PUMP DRIVE .....	43	38				
57-57298	"V" BELT, HYDRAULIC PUMP DRIVE .....	53	38				
57-57298	"V" BELT, HYDRAULIC PUMP DRIVE .....	71	38				
57-65607	"V" BELT, HYDRAULIC PUMP DRIVE (37") .....	55	1				
57-68038	"V" BELT, HYDRAULIC PUMP DRIVE (34") .....	57	1				