

SERVICE BULLETIN



- A. Remote Control Handle Installation
- B. Stopping Procedure 1974 Merc 110-75
- C. Swivel Pin Lubrication 1974 Merc 200-110-75-40
- D. Power Trim Cylinder Repair Kit

A. REMOTE CONTROL HANDLE INSTALLATION

(Attach Service Bulletin Sticker on Section 7BIndex page of Your Service Manual.)

Dealers are reminded to caution **all** boat rigging and servicing personnel to securely tighten all remote control handle screws when installing handles.

B. STOPPING PROCEDURE - 1974 Merc 110-75

(Attach Service Bulletin Sticker on Section IA Index Page of Your Service Manual.)

When conveying pre-delivery operation instructions to **1974** Merc **110** and Merc **75** customers, caution them to hold "Stop" button down until engine has stopped running completely.

C. SWIVEL PIN LUBRICATION - 1974 Merc 200-110-75-40

(Attach Service Bulletin Sticker on Page 1C-3of Your Service Manual.)

Observe the following swivel pin lubrication procedure for 1974 Merc 200-110-75-40 models:

- 1. Remove upper vent screw and plastic grease fitting cap.
- 2. Pump grease into swivel bracket grease fitting until grease "oozes" from vent hole.
- 3. Reinstall vent screw and grease fitting cap.

If preceding procedure is not followed, swivel pin bushings can be pushed out by grease pressure.

D. POWER TRIM CYLINDER REPAIR KIT (A-64507A1)

(Attach Service Bulletin Sticker on Page 7C-7 of Your Service Manual.)

A Power Trim Cylinder Repair Kit (A-64507A1) now is available for the A-45194A18 heavy-duty trim cylinder assembly. Order Kit A-64507A1 from your branch or distributor. Power Trim Cylinder Repair Kit A-48664A1 still is available for the A-45194A9 cylinder.

A-64507A1	Power Trim Cylinder Repair Kit (Heavy Duty)	\$5.20 U.S. List
A48664A1	Power Trim Cylinder Repair Kit (Standard)	4.70 U.S. List