SERVICE BULLETIN

MERCURY OUTBOARDS

Number: 77-9
Date : 3/1/77

CIRCULATE TO:	SERVICE MGR.	PARTS MGR.	MECHANICS	Place in Your "Service Bulletins Binder

A. Outboard Display Stand
B. Trigger Failure - 1975 Merc 650-850 and 1975-76 Merc 1150-1500
C. Merc 1750EL Gear Housing Exchange
D. "Micro-Card Change Notices" File Cards

A. OUTBOARD DISPLAY STAND

(Attach Service Bulletin Sticker to P. 10D-3 of Your Service Manual.)

The Mercury Marine Service Department does not recommend the use of outboard display stands (such as C-91-74242A1) as repair stands. The outboard can, if tilted up, drop down and cause the mounting plate to break off at the upright post.

B. TRIGGER FAILURE- 1975 MERC 650-850 and 1975-76 MERC 1150-1500

(Attach Service Bulletin Sticker to P. 3A-13 of Your Service Manual.)

Should a customer complain of very erratic engine operation (such as misfire or engine stopping) for no apparent reason, it may be caused by a defective trigger. When a customer complains of this erratic type engine operation, it may be difficult to locate the problem with the Ignition Analyzer. The trigger could have a failed solder connection which is affected by heat and/or vibration that causes the erratic operation. Should you be unable to find this type of failure when troubleshooting, it will be necessary to replace the trigger (distributor housing).

C. MERC 1750EL GEAR HOUSING EXCHANGE

(Attach Service Bulletin Sticker to P. 7C-1 of Your Service Manual.)

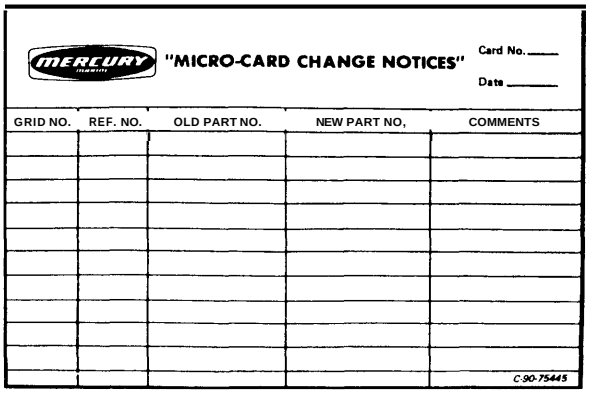
Early Merc 1750 gear housings can be exchanged for the new style gear housing and forward gear for high speed applications over 65 MPH. Part number of the new gear housing and forward gear assembly is **A-1647-6464A5.** Return the replaced UNDAMAGED gear housing to your Branch or Distributor for exchange.

Merc 1750EL Outboards Serial No. 4588950 and up already have the new style gear housing assembly installed. Merc 1750XL Outboards do not have the new gear housing and are not included on the exchange. Inquire of your Branch/Distributor Service or Parts Manager for the proper exchange procedure and price.

D. "MICRO-CARD CHANGE NOTICES" FILE CARDS

Handy 4x6" cards (shown on right) on which to record "Micro-Card Change Notices", they fit in your Visual Card Holder (C-90-63295) or microfiche file box. Order in packs of 100.

C-90-75445 **"Micro-Card Change Notices" Cards (Pack of 100)**


"MICRO-CARD CHANGE NOTICES"
Card No. ____
Date ____

GRID NO.	REF. NO.	OLD PART NO.	NEW PART NO,	COMMENTS

C-90-75445