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CIRCULATE TO:
SERVICE MANAGER
PARTS MANAGER
MECHANICS

A. V-6 POWER TRIM CYLINDER REPAIR KIT

(Attach Service Bulletin Sticker on Sec. 8C Index Page in Your Service Manual.)

A Power Trim Cylinder Repair Kit (A-25-69387A1) is available for V-6 Outboards. The kit consists of replacement "O" rings, slipper ring and instructions for repair of the cylinder.

A-25-69387A1 V-6 Power Trim Cylinder Repair Kit

B. CYLINDER HEAD MODIFICATION - V-6 Outboards

(Attach Service Bulletin Sticker on P. 6D-7 in Your Service Manual.)

There have been V-6 powerhead failures directly related to modification (milling, etc) of cylinder heads. Any modification of this type by the customer or dealer will void warranty, should a related failure occur.

C. REINSTALLATION of YELLOW PLASTIC PLUG in FLYWHEEL

(Attach Service Bulletin Sticker on P. 1A 4 in Your Service Manual.)

Be certain to reinstall the yellow plastic plug in the flywheel after using the engine lift ring or flywheel puller. Moisture accumulation or condensation on the flywheel inner hub threads can cause rust and make future removal difficult.

D. ENGINE HARNESS to CONTROL HARNESS PLUG - V-6 Outboards

(Attach Service Bulletin Sticker on Sec. 2A Index Page in Your Service Manual.)

Boat riggers and mechanics should make certain that they are installing the clamps on harness connections (to prevent water or moisture from entering the plugs). Customer complaints of engine cutout or misfire often have been traced to a moisture accumulation in the connection plug, because the clamp was not installed. Also, secure all harness connections properly to prevent them from entering the bilge area.

E. TILLER HANDLE KITS for MERC 40M and 50M MODELS

(Attach Service Bulletin Sticker on P. 8E-5 in Your Service Manual.)

Current literature shows part number A-78551A1 for the above application. This part number and superseding part number A-78551A3 were designed to fit both the Merc 40M and 50M models. An improved design recently was released, and the application now requires two separate kits, as follows:

| Part No. | Application |
|-----------|-------------------------|
| A-78551A4 | Merc 40 Manual Starting |
| A-78551A5 | Merc 50 Manual Starting |

With the two part numbers replacing one number, Mercury Marine is unable to supersede the kits (A-78551A1 or A3). Please order the new numbers only. All orders for A-78551A1 or A3 will be cancelled automatically. Pricing of the new handles will remain the same as A-78551A1 and A3.