

OUTBOARDS

# service bulletin

No. 96-14

# **Counter Rotation Gearcase Installation – 135 thru 250**

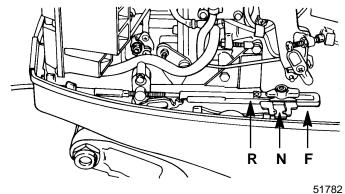
Mercury Marine field failure reports show occasional gearcase failures due to the motor being run in reverse instead of forward gear. These failures have been attributed to installation errors by using the wrong propeller, using the wrong control box, the shift cables being installed wrong inside the control box, or the gearcase is installed on the opposite motor when being serviced or winterized.

It is important to use the proper control box and install the shift cable properly for the correct rotation.

If the counter rotation outboard is rigged similar to a standard rotation outboard or if a standard rotation outboard is rigged similar to a counter rotation outboard, the reverse gear and bearing in the gearcase must function as forward gear. The reverse gear/ bearing is not designed to carry the sustained loads that are generated when running under constant high rpm and thrust conditions.

#### **Counter Rotation Shift**

On counter (left hand) rotation outboards, the shift guide block moves aft for the forward gear and forward for the reverse gear. This is opposite motion compared to a standard (right hand) rotation outboard.



- F Forward
- N Neutral





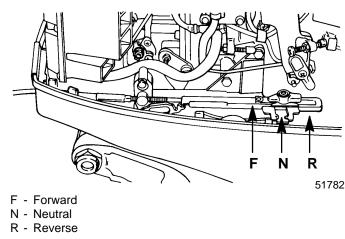
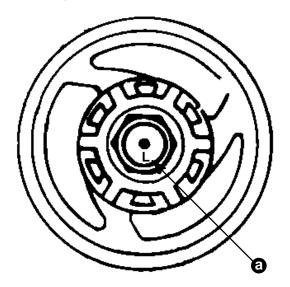


Figure 2. Standard Rotation Shift

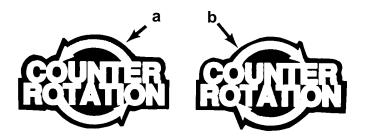
Printed in U.S.A.

**Counter Rotation Gearcase Identification:** Counter rotation (left hand) gearcases can be identified by a "L" stamped into the end of the propeller shaft, and a counter rotation decal is placed on the rear engine cowl. This decal is shipped inside the engine mounting packet on all counter rotation motors and is placed on the cowl by the installer of the outboard.



a - "L" Stamp

Figure 3. Counter Rotation Prop Shaft Stamp



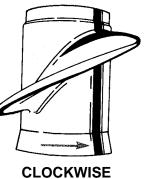
a - Counter Rotation Decal (Left-Hand Rotation Outboard)b - Counter Rotation Decal (Right-Hand Rotation Outboard)

Figure 4. Decal Location

#### **Propeller Identification**



COUNTERCLOCKWISE OR LEFT HAND



CLOCKWISE OR RIGHT HAND

Figure 5. Shows how to identify a standard rotation propeller verses a left hand propeller

## **Remote Controls**

The proper control box must be used. To allow the gearcase to shift opposite for counter rotation, the following can be used for counter rotation gearcase.

NOTE: Installation instructions or a service manual should be used for proper cable installation.

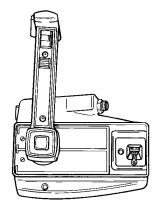
#### **Counter Rotation Control Boxes**



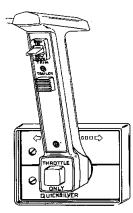
STANDARD SINGLE LEVER SIDE MOUNT



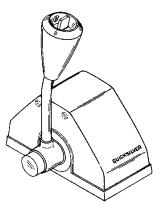
NO DELUXE SINGLE LEVER SIDE MOUNT



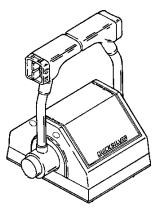
YES COMMANDER SIDE MOUNT



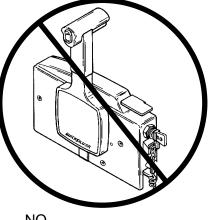
YES COMMANDER PANEL MOUNT



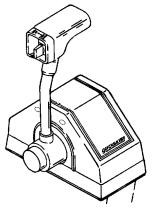
YES COMMANDER PANEL MOUNT



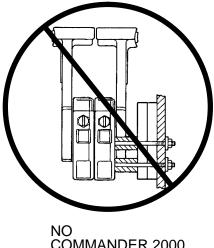
YES COMMANDER DUAL ENGINE



NO COMMANDER 2000 SIDE MOUNT

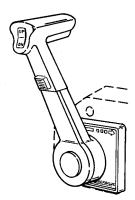


YES COMMANDER SINGLE ENGINE

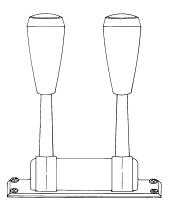


NO COMMANDER 2000 SIDE MOUNT STACKED

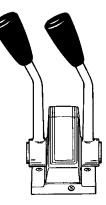
## **Counter Rotation Control Boxes cont.**



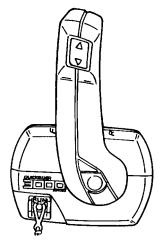
YES COMMANDER 2000 PANEL MOUNT



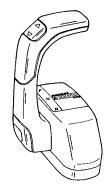
YES COMMANDER RECESSED CONSOLE MOUNT TWO LEVER



YES COMMANDER CONSOLE MOUNT TWO LEVER

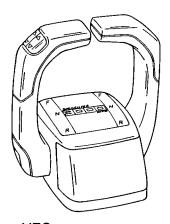


YES COMMANDER 3000 PANEL MOUNT



YES COMMANDER 3000 CONSOLE MOUNT SINGLE ENGINE

YES COMMANDER 3000 CLASSIC PANEL MOUNT



YES COMMANDER 3000 CONSOLE MOUNT DUAL ENGINE