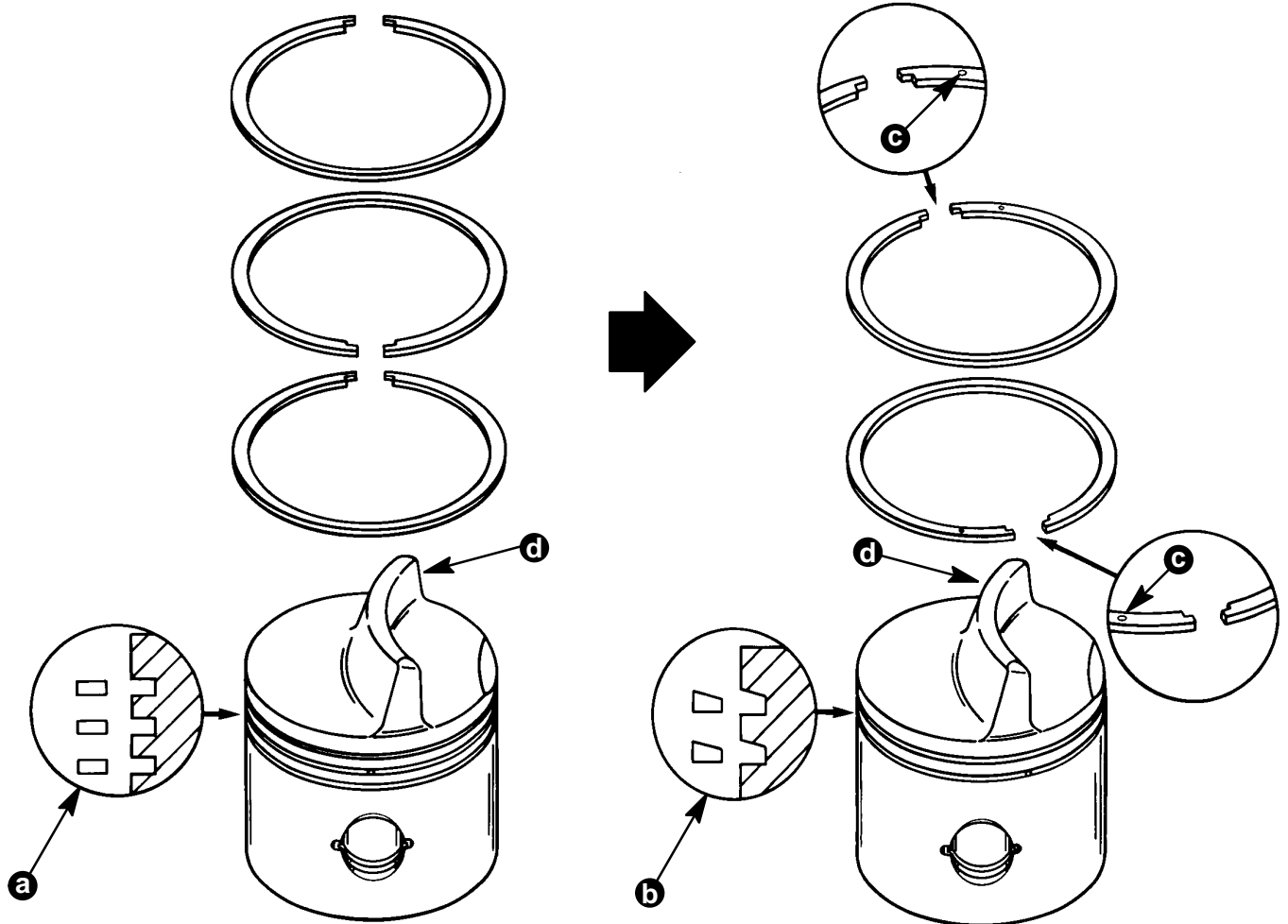


Direct Charged Piston Assemblies with Half Keystone Rings 35 thru 150 (In-lines)

MARINER AND MERCURY 35 THRU 150 (IN-LINE)

Piston assemblies with half keystone rings are now available as service replacements, on models listed. The half keystone ring design is more resistant to carbon sticking than the previous rectangular ring design.

IMPORTANT: Half keystone piston rings **MUST BE** installed dot side up.



a - Three Rectangular Rings
Previous Piston Assembly

b - Two Half Keystone Rings
c - Dot Mark **MUST** Face Up
d - Piston Deflector
New Piston Assembly

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PISTON ASSEMBLY APPLICATION CHART

<u>New Piston Assembly with 2 Half Keystone Piston Rings</u>	<u>Previous Piston Assembly with 3 Rectangular Piston Rings</u>	
Standard Piston 774-9137A9	774-8600A3	Low Deflector 50 (3 Cyl.) 115 (I-6 Cyl.) 1980 and newer 140 & 150 (I-6 Cyl.)
+0.015 in. Oversized Piston 774-9137A10	774-9095A1	
+0.030 in. Oversized Piston 774-9137A11	774-9096A1	
Standard Piston 774-9137A12	776-8896A3 or 776-8899A3	High Deflector 35, 40 (2 Cyl.) 402
+0.015 in. Oversized Piston 774-9137A13	776-8900A2	60 (3 Cyl.) 70 (3 Cyl.) 75 (4 Cyl.) 80 (4 Cyl.) 85 (4 Cyl.) 90 (I-6 Cyl.) 1976 and up 115 (I-6 Cyl.) 1976-1979
+0.030 in. Oversized Piston 774-9137A14	776-8898A2	

NOTE: Piston assemblies include; piston, piston rings, piston pin and piston pin lock rings.

Replacement Half Keystone Ring Sets (6 piston rings per set)

Part No.	Description
39-817096A6	Piston Ring Set @ 6 (Standard)
39-817096A16	Piston Ring Set @ 6 (+ 0.015 Oversize)
39-817096A26	Piston Ring Set @ 6 (+ 0.030 Oversize)

QUICKSILVER:

NOTE: Half keystone two ring pistons and rectangular three ring pistons may be intermixed in the same engine.

Piston assemblies with half keystone rings, will supersede the corresponding piston assembly with rectangular rings.

PRODUCT IMPROVEMENT:

Piston assemblies with half keystone piston rings, are offered as a product improvement and are not covered by warranty to up-grade previous models.