service bulletin

☐ WARRANTY INFORMAT☐ PARTS INFORMATION	TION 🗹 SEI	RVICE INFORMATIO)N Bul	letin No. 2002-18
Circulate to: Sales Manager	Accounting	Service Manager	Technician	Parts Manager

Carburetor Fuel Inlet Clamp - 25 Four Stroke

Models Affected

MERCURY/MARINER

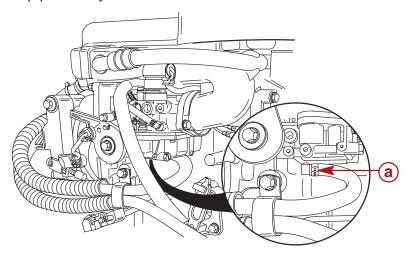
2002 & 2003 25 HP Four Stroke

Serial Number

USA 0T409000 thru 0T625286 Belgium 0P153500 thru 0P216534

Situation

When servicing the carburetor on the models listed in this bulletin, install a new 12.8 mm Oetiker stainless steel clamp 54-888441 to the inlet fuel line connection. The new clamp greatly improves the fuel line connection to the carburetor. The metal fuel clamp replaces the nylon sta-strap previously used.



00249

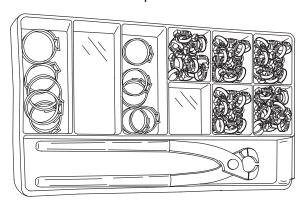
a - Carburetor Inlet Fuel Line Clamp

THE INFORMATION IN THIS DOCUMENT IS CONFIDENTIAL AND PROTECTED BY COPYRIGHT AND IS THE PROPERTY OF MERCURY MARINE.

This document is provided for the sole and exclusive use of the original recipient as prescribed by Mercury Marine and may not be distributed or copied, digitally or otherwise, without the prior written consent of Mercury Marine.

Correction

The only way to ensure proper installation of the Oetiker clamp is to use the proper clamp tool 91-803146T that is included in the Oetiker Hose Clamp Kit 91-803146A2. The new 12.8 mm clamp will be included in the clamp kit in the near future.



57316

Clamp Kit 91-803146A2

Parts Required

Qty. 1 54-888441 Clamp

Warranty

Servicing Change/Product Improvement

The installation of the stainless steel clamp during normal carburetor servicing is a product improvement and not covered under warranty. Mercury Marine is NOT recommending soliciting the owners to return their outboards to replace the sta-strap with the new metal clamp. It is a recommendation to install the new style clamp when the carburetor is serviced.

Normal Warranty

If a fuel leak occurs at the fuel line/carburetor float bowl fitting within the normal warranty period, submit a warranty claim.

Complete a warranty claim listing:

- Outboard serial number
- Qty. 1 54-888441 Clamp
- One half (0.5) hour labor
- Warranty Flat Rate Code CF16
- Part Code 703
- Failure Code 22

THE INFORMATION IN THIS DOCUMENT IS CONFIDENTIAL AND PROTECTED BY COPYRIGHT AND IS THE PROPERTY OF MERCURY MARINE.

This document is provided for the sole and exclusive use of the original recipient as prescribed by Mercury Marine and may not be distributed or copied, digitally or otherwise, without the prior written consent of Mercury Marine.

Page 2 of 2 OCTOBER 2002 2002-18