



Bulletin No. 2010-07

```
Circulate to:
```

Sales Manager

Accounting

Service Manager

Technician

Parts Manager

Engine Wiring Harness Repair Kits - 75/90/115 EFI (FourStroke) and 1.5L, 2.5L, 3.0L OptiMax

Models Affected

Models Covered	Serial Number
75–115 EFI (FourStroke)	1B366823 and above
1.5L OptiMax	All
2.5L OptiMax	All
3.0L OptiMax	All

Situation

This service bulletin releases the engine wiring harness repair kits available for the above listed models. These kits are to be used for the warranty repair of engine wiring harnesses and are an economical option for a nonwarrantable repair. These kits are intended to eliminate the unnecessary replacement of complete engine wiring harnesses.

NOTE: Installation instructions are included with each harness repair kit.

87934	6A31 CAN 1 Harness Repair Kit (10 Pin)		
1			Where Used
	<image/> <image/>	75–115 EFI (FourSt OptiMax: CAN 1 ter	roke): CAN 1 terminator minator
Ref.	Description	Qty.	Part Number
а	CAN 1 repair harness (10 pin)	1	NSS
b	Crimp splice 22-18 AWG	5	86-8M0045338

THE INFORMATION IN THIS DOCUMENT IS CONFIDENTIAL AND PROTECTED BY COPYRIGHT AND IS THE PROPERTY OF MERCURY MARINE

		<u>۱</u>	Where Used
	۵ ۰ ۰ ۰ ۰ ۰ 43166	canister switch, vent switch, trim relay har	tch, temperature sensors, fuel
Ref.	Description	Qty.	Part Number
а	Packard repair harness (2 pin), black	1	NSS
	Crimp splice 22-18 AWG	2	86-8M0045338

			Where Used
	<image/> <image/>	OptiMax: DTS Po	ower Harness
Ref.	Description	Qty.	Part Number
а	Packard repair harness (2 pin)	1	NSS
b	Crimp splice 22-18 AWG	2	86-8M0045338

87934	6A35 Packard Repair Kit (3 Pin), Gray		
			Where Used
	<image/> <image/>	75–115 EFI (FourS OptiMax: MAP sen	troke): MAP sensor sor
Ref.	Description	Qty.	Part Number
а	Packard repair harness (3 pin), gray	1	NSS
b	Crimp splice 22-18 AWG	3	86-8M0045338

87934	6A36 Packard Repair Kit (4 Pin)		
			Where Used
	<image/> <image/>	75–115 EFI (FourSti OptiMax: Diagnostic	roke): Diagnostics connector s connector
Ref.	Description	Qty.	Part Number
а	Packard repair harness (4 pin)	1	NSS
b	Crimp splice 22-18 AWG	4	86-8M0045338

			Where Used
a	<image/> <image/>	OptiMax DTS: Sł	nift actuator
	Description	Qty.	Part Number
Pac	kard repair harness (5 pin)	1	NSS
	rimp splice 22-18 AWG	5	86-8M0045338

879346A38 Packard Repair Kit (6 Pin)

			Where Used
	<image/> <image/>	75–115 EFI (FourStr FSM harness OptiMax: SmartCraft	oke): SmartCraft boat harness, : boat harness
Ref.	Description	Qty.	Part Number
а	Packard repair harness (6 pin)	1	NSS
b	Crimp splice 22-18 AWG	4	86-8M0045338
С	Crimp splice 16-14 AWG	2	86-896711T

THE INFORMATION IN THIS DOCUMENT IS CONFIDENTIAL AND PROTECTED BY COPYRIGHT AND IS THE PROPERTY OF MERCURY MARINE.

879346A39 P	ackard Repair Kit (3 Pin), Round		
Contraction of the			Where Used
	<image/> <image/>	water pressure, oil p (TPS)	oke): MAP, pitot pressure, block ressure, throttle position sensor r pressure, pitot pressure
Ref.	Description	Qty.	Part Number
а	Packard repair harness (3 pin)	1	NSS
b	Crimp splice 22-18 AWG	3	86-8M0045338
879346A40 lg	nition Coil Driver Repair Kit (2 Pin)		
13763			Where Used
	a		

		OptiMax: Ignition	coil driver
	44970		
Ref.		Qty.	Part Number
Ref.	44970	Qty.	Part Number NSS

27	a		Where Used
	<image/> <image/>	OptiMax: Ignitior	ı coil driver
Ref.	Description	Qty.	Part Number
а	Ignition coil driver repair harness (4 pin)	1	NSS
b	Crimp splice 22-18 AWG	4	86-8M0045338
879346A4	6 Pencil Coil Repair Kit (3 Pin)		
			Where Used
a	b		

	43179		
Ref.	Description	Qty.	Part Number
а	Pencil coil repair harness (3 pin)	1	NSS
b	Crimp splice 22-18 AWG	3	86-8M0045338

75-115 EFI (FourStroke): Pencil coil

THE INFORMATION IN THIS DOCUMENT IS CONFIDENTIAL AND PROTECTED BY COPYRIGHT AND IS THE PROPERTY OF MERCURY MARINE.

879346A51 Ignition Coil Repair Kit (5 Pin)				
		Where Used		
	<image/> <image/>	OptiMax: Igni	tion coil	
Ref.	Description	Qty.	Part Number	
а	Ignition coil repair harness (5 pin)	1	NSS	
b	Crimp splice 22-18 AWG	5	86-8M0045338	



87934	879346A44 Electronic Throttle Control (ETC) Repair Kit (6 Pin)				
	· · ·		Where Used		
	<image/> <image/>	OptiMax: Electronic	throttle control (ETC)		
Ref.	Description	Qty.	Part Number		
а	Electronic throttle control repair harness (6 pin)	1	NSS		
b	Crimp splice 22-18 AWG	6	86-8M0045338		

879346A45 Manifold Air Temperature (MAT) Repair Kit (2 Pin)

			Where Used	
	<image/> <image/>	75–115 EFI (FourS	Stroke): MAT sensor	
Ref.	Description	Qty.	Part Number	
а	Manifold air temperature (MAT) repair harness (2 pin)	1	NSS	
b	Crimp splice 22-18 AWG	2	86-8M0045338	

THE INFORMATION IN THIS DOCUMENT IS CONFIDENTIAL AND PROTECTED BY COPYRIGHT AND IS THE PROPERTY OF MERCURY MARINE.

879346A47 Cowl Tilt Switch Repair Kit (3 Pin)				
			Where Used	
	<image/> <image/>	75–115 EFI (FourSt OptiMax: Cowl tilt s	roke): Cowl tilt switch witch	
Ref.	Description	Qty.	Part Number	
а	Cowl tilt switch repair harness (3 pin)	1	NSS	
b	Crimp splice 22-18 AWG	3	86-8M0045338	

879346A48 Relay Base Repair Kit (White)				
			Where Used	
	<image/> <image/>	75–115 EFI (FourSt OptiMax: Main powe	roke): Main power relay er relay	
Ref.	Description	Qty.	Part Number	
а	Relay base repair harness (white)	1	NSS	
b	Crimp splice 22-18 AWG	2	86-8M0045338	
с	Crimp splice 16-14 AWG	2	86-896711T	

879346A49 Direct Injector Harness Repair Kit				
And the set of the set o		Where Used		
		ector		
Ref.	Description	Qty.	Part Number	
а	Direct injector repair harness	1	NSS	
b	Crimp splice 22-18 AWG	2	86-8M0045338	
87934	46A50 Fuel Injector Harness Repair Kit			
		Where Used		
	<image/> <image/>	75–115 EFI (FourStroke): Fuel injector OptiMax: Fuel injector		
Ref.	Description	Qty.	Part Number	
а	Fuel injector repair harness	1	NSS	
b	Crimp splice 22-18 AWG	2	86-8M0045338	

87934	879346A52 Crankshaft Position Sensor (CPS) Repair Kit (2 Pin)				
			Where Used		
	<image/> <image/>	(CPS)	roke): Crankshaft position sensor t position sensor (CPS)		
Ref.	Description	Qty.	Part Number		
а	Crankshaft position sensor (CPS) repair harness (2 pin)	1	NSS		
b	Crimp splice 22-18 AWG	2	86-8M0045338		

879346A53 Alternator Repair Kit (2 Pin)				
			Where Used	
	<image/> <image/>	75–115 EFI (FourSt OptiMax: Alternator	roke): Alternator	
Ref.	Description	Qty.	Part Number	
а	Alternator repair harness (2 pin)	1	NSS	
b	Crimp splice 16-14 AWG	2	86-896711T	

8M00	8M0050085 Amp Repair Kit (2 Pin)				
1			Where Used		
	<image/> <image/>	75–115 EFI (FourSt	roke): Idle air control (IAC)		
Ref.	Description	Qty.	Part Number		
а	AMP repair harness (2 pin)	1	NSS		
b	Crimp splice 22-18 AWG	2	86-8M0045338		