



Service Bulletin

Bulletin No. 2013-03
OEM No. 2013-03

Circulate to: Sales Manager Accounting Service Manager Technician Parts Manager

25/30 EFI FourStroke Timing Belt and Timing Belt Tensioner Components

Models Affected

Models Covered	Serial Number Or Year
25/30 EFI FourStroke	0R106999-0R406654

Situation

Mercury Marine has revised the timing belt and the timing belt tensioner system on the above mentioned outboards. These engines no longer require the use of a timing belt tensioner if a new timing belt is installed.

The old style timing belt and the timing belt tensioner components will be made no longer available. Engines requiring these components will need to have the new style timing belt installed. Engines being updated to the new timing belt should have the timing belt tensioner and components removed. Refer to the chart below for the supersession part numbers.

Parts Supersession

Part Number	Description	New Part Number Needed
851845001	Hook	8M0072670 Timing belt
815093002	Spring, tensioner	
895265	Tensioner, belt	
895266	Cover, tensioner	
879194259	Screw	
895120001	Belt, timing	

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