



MERCRUISER SERVICE BULLETIN

Ports Manual
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Stocking and Ordering Shims in New Shim Sets

STOCKING AND ORDERING SHIMS IN NEW SHIM SETS

The Service Parts Department is in the process of revising and simplifying the method of stocking and ordering shims.

Individual shims will be "no longer available" (N.L.A.) All shims, therefore, will be in shim sets which will include one shim of each different thickness of the same part number, except where noted in the following chart.

These shim sets will permit any combination of thickness to be made and will provide greater selection and availability for the dealer.

Kit Part No.	Includes Shims of These Thicknesses	Kit Price U.S. List	Kit Part No.	Includes Shims of These Thicknesses	Kit Price U.S. List
A-15-20082A1	.002-.003-.005-.010"	.65	C-15-29955A1	.002-.003-.005-.010"	.60
A-15-20085A1	.002-.003-.005-.010"	.80	C-15-30278A1	.002-.003-.005-.010"	.40
A-15-20473A1	.010-.020"	.10	A-15-30326A1	.002-.003-.005-.010"	.40
A-15-20475A1	.005-.010"	.20	A-15-30497A1	.010-.020"	.20
A-15-20514A1	.002-.003-.005-.010"	.40	A-15-30502A1	.002-.003-.005-.010"	.60
A-15-20788A1	.002-.003-.005-.010"	.40	A-15-30522A1	.002-.003-.005-.010"	.25
A-15-20804A1	.002-.003-.005-.010"	.40	A-15-30527A1	.002-.003-.005-.010"	.20
A-15-20822A1	.002-.003-.005-.010"	.15	A-15-30532A1	.002-.003-.005-.010"	.20
A-15-20911A1	.003-.005-.010"	.15	C-15-30923A1	.002-.003-.005-.010"	.45
A-15-20919A1	.002-.003-.005"	.30	C-15-31154A1	.002-.003-.005-.010"	.40
C-15-20927A1	.002-.003-.005-.010"	.40	A-15-31283A1	.002-.003-.005-.010"	.90
C-15-20928A1	.002-.003-.005-.010"	.40	A-15-31412A1	.002-.003-.005-.010"	.60
C-15-20929A1	.002-.003-.005-.010"	.40	B-15-31535A1	.002-.003-.005-.010-.020"	1.00
A-15-20939A1	.003-.005-.010"	.15	B-15-32057A1	.002-.003-.005-.010-.025"	.95
A-15-20941A1	.002-.003-.005-.010"	.40	B-15-32058A1	.002-.003-.005-.010"	2.70
A-15-21148A1	.003-.005-.010"	.15	B-15-32061A1	.002-.003-.005-.010-.025"	1.20
A-15-21158A1	.003-.005-.010"	.20	B-15-32062A1	.002-.003-.005-.010-.025"	1.70
A-15-21756A1	.002-.003-.005-.010"	.60	B-15-32363A1	.002-.003-.005-.010"	2.30
A-15-21884A1	.002-.003-.005-.010-.031"	.50	B-15-32562A1	.002-.003-.005-.010"	.45
A-15-21886A1	.002-.003-.005-.020-.020"	.40	C-15-32563A1	.002-.003-.005-.010-.025"	.40
A-15-21887A1	.003-.005-.010"	.15	B-15-32564A1	.002-.003-.005-.010-.025"	1.50
A-15-22369A1	.002-.003-.005-.010"	.40	B-15-33143A1	.002-.003-.005-.010"	.40
A-15-22401A1	.002-.003-.005-.010"	.40	B-15-33195A1	.010-.015-.020"	.30
A-15-22759A1	.002-.003-.005"	.30	A-15-33431A1	.002-.003-.005-.010"	.40
A-15-22765A1	(A-15-22765) .003"	.25	A-15-33903A1	.002-.003-.005-.010"	.65
	(A-15-22766) .005"		B-15-35244A1	.002-.003-.004-.005-.006-.007-.008-.010"	1.80
	(A-15-22767) .007"		C-15-35931A1	.002-.003-.005-.010"	.45
C-15-23097A1	.003-.005-.010"	.30	B-15-35980A1	.002-.003-.005-.010-.025"	.70
A-15-23544A1	(A-15-23544) .015"	.20	B-15-36178A1	.002-.003-.005-.010-.015"	.50
	(A-15-23545) .031"		B-15-37541A1	.002-.003-.005-.010-.025"	3.00
A-15-24492A1	(A-15-24492) .005"	.15	B-15-37542A1	.002-.003-.005-.010"	2.80
	(A-15-24494) .015"		B-15-38093A1	.002-.003-.005-.010"	.40
A-15-24536A1	(A-15-24536) .002"	.40	B-15-38095A1	.002-.003-.005-.010"	.20
	(A-15-24537) .003"		B-15-38374A1	.002-.003-.005-.010"	.40
	(A-15-24538) .005"		A-15-38657A1	.002-.003-.005-.010"	.40
	(A-15-24539) .010"		A-15-38666A1	.002-.003-.005-.010-.025"	.50
A-15-24542A1	(A-15-24542) .031"	.55	A-15-38667A1	.002-.003-.005-.010-.025"	.50
	(A-15-24543) .002"		A-15-38668A1	.002-.003-.005-.010-.025"	.50
	(A-15-24544) .003"		B-15-39700A1	.002-.003-.005-.010-.025"	.50
	(A-15-24545) .005"		A-15-39952A1	.005-.010-.015"	.20
	(A-15-24546) .010"				
A-15-24592A1	.002-.003-.005-.010"	.40			
A-15-25600A1	.010-.020"	.20			
A-15-26201A1	.002-.003-.005-.010"	.40			
A-15-26229A1	.003-.005-.010"	.30			
A-15-26320A1	.002-.003-.005-.010-.020"	.50			
A-15-26728A1	.002-.003-.010-.020-.030-.040"	.45			

Metric Conversion:					
.002"	= .051mm	.005"	= .127mm	.008"	= .203mm
.010"	= .254mm	.020"	= .508mm		
.003"	= .076mm	.006"	= .152mm	.010"	= .254mm
.004"	= .102mm	.007"	= .178mm	.015"	= .381mm
				.025"	= .635mm
				.031"	= .787mm