



MERCUISER SERVICE BULLETIN

Section: XII (Bulletins)

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MerCruiser 80 Oil and Fuel Pump Replacement

MERCUISER "80"

Oil and Fuel Pump Replacement

We have been advised by the manufacturer of the basic MerCruiser 80 engine block assembly that there have been instances where the oil pump in the engine has become loose, thus causing a loss in oil pressure.

Changes also have been made in the fuel pump and both are of such significance that, we feel, replacement of the oil pump and fuel pump must be made on every MerCruiser 80 between Serial No. 2049045 and up to and including 2050044. Therefore, all MerCruiser 80 engines within these serial numbers should have the new oil pump and fuel pump assemblies installed immediately on a no charge basis.

Order one Part No. B-47167A1 Oil and Fuel Pump Replacement Kit (includes necessary gaskets) for each MerCruiser 80 engine listed in this serial number group which you have in stock or have sold to a customer. Impress your MerCruiser 80 customers with the importance of completing this change immediately.

After completing installation of the oil pump and fuel pump assemblies, stamp a letter "X" on the engine serial number plate to indicate that these parts have been changed. (A screwdriver can be used to make the "X".)

To obtain reimbursement for labor, fill out "Application for Adjustment of Warranty Material and Labor", Form SB3-17. If the form is not available, use your shop work order form or invoice and list the customer's name and address and engine serial number. Labor reimbursement will be paid at your normal local area labor rate at a flat rate of 4.2 hours (not to exceed \$7.00 per hr.). THE CUSTOMER MUST SIGN THE WORK ORDER OR INVOICE. Send the form to your MerCruiser distributor or factory branch along with the old oil pump and fuel pump assemblies, Part No. B-47167A1, for credit.

This exchange will terminate on Aug. 31, 1967.