

SERVICE BULLETIN

MERCUISER STERN DRIVES and ENGINES

Number: 76-9
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CIRCULATE TO:	SERVICE MGR.	PARTS MGR.	MECHANICS	Place in Your "Service Bulletins Binder"
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- A. MerCruiser 233 Flame Arrestor Inspection
- B. MerCruiser 233 and 888 Distributor Service Procedure
- C. Ink Roller Replacement - Data Imprinter

A. MERCUISER 233 (SERIAL NOS. 4493231-thru-4494605) FLAME ARRESTOR INSPECTION

(Attach Bulletin Reference Sticker to Section 5B Index of Your Service Manual.)

Inspect flame arrestors on all MerCruiser 233 Engines (Serial Nos. 4493231-thru-4494605) for excessive air gap between the riveted plates. If excessive gap is found, the flame arrestor **MUST BE** replaced.

To check with flame arrestor on engine, use fingers to inspect for loose plates. If plates are loose or emit a rattling noise, remove and replace. Flame arrestors with loose plates are considered defective.

USE CAUTION when replacing flame arrestor to prevent attaching nut from falling into carburetor. Parts and labor will be covered by warranty in the usual manner in the amount of 0.2 hrs.

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Flame Arrestor

B. MERCUISER 888 and 233 DISTRIBUTOR SERVICE PROCEDURE

(Attach Bulletin Reference Sticker to P. 3B-13 of Your Service Manual.)

When servicing MerCruiser 888 and 233 Engines equipped with Prestolite distributors (Serial No. 4465030 and above), care should be taken to prevent damage to the distributor cap hold-down clamps.

Remove retaining screw from clamps when removing distributor cap. **DO NOT** snap clamps off; they will be deformed and cap will fit too loosely. A loose fitting distributor cap will destroy the flame-proof qualities of the distributor.

C. INK ROLLER REPLACEMENT - DATA IMPRINTER

If your data imprinter is not printing clearly or is too light, it is time to replace the ink roller.

A replacement ink roller can be obtained from your Branch or Distributor by ordering Mercury Marine Part No. C-91-66220. If your Branch or Distributor is temporarily out-of-stock, the ink roller can be purchased direct from your local Addressograph Multigraph dealer by ordering its Part No. 12-506-51.