



MERCUISER SERVICE BULLETIN

Section: XII (Bulletins)

Number: 70-9-05

Date: 3/26/70

Cut individual items along broken lines and attach in appropriate sections of your MerCruiser Service Manual.

- A. Loctite No. 35 for Stainless Steel Studs (Sec. III)
- B. Universal Joint Lubricant (Section III)
- C. MerCruiser E-Z Shift Shaft (For Section IX)

A. LOCTITE NO. 35 for STAINLESS STEEL STUDS (For Lower Unit Section III)

Loctite No. 35 is required on all replacement studs for MerCruiser and Mercury Outboard housings to hold studs in position. Later studs do not have an interference fit between housings and stud.

NOTE: Use Locquic Primer (included with Loctite No. 35 in C-92-58254A1 kit) to speed curing of Loctite adhesive.

C-92-58254A1

Loctite Compound No. 35 (2cc)
with Locquic Primer

\$1.75 U.S. List

B. UNIVERSAL JOINT LUBRICANT (For Lower Unit Section III)

Universal Joint Lubricant (C-92-58229-1) is especially compounded for lubricating universal joint cross and bearings. This lubricant is not compatible with other than the original lubricant. If another type lube was used previously, the old lubricant first must be removed.

To lubricate universal joint cross and bearings, follow disassembly procedures outlined in Section IX of your MerCruiser Service Manual. Relubricate universal cross bearings every 100 hours of operation or once a season, whichever occurs first.

C-92-58229-1

Universal Joint Lubricant,
½ Pt. (8 Oz.) (22 kg)

\$ 1.25 Net U.S.

C. MERCUISER E-Z SHIFT SHAFT (For Drive Unit Section IX)

Some shift shafts (B-37973) have splined ends that are too long. (Figure 1)

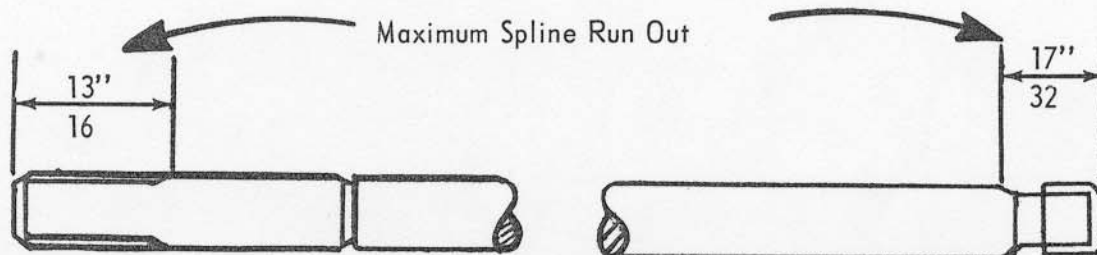


Figure 1. B-37973 Shift Shaft

Return shafts, which are too long, to your branch or distributor for exchange. The long spline of the defective shift shaft (B-37973) positions the shift shaft with the top splines below the oil seal, thus causing an oil leak.