



# MERCUISER SERVICE BULLETIN

Section : X (Bulletins)

Number: 71-~~4~~-01

Date : 2/22/71

*Cut individual items along broken lines and attach in appropriate sections of your MerCruiser Service Manual.*

- A. MC 215H-215E Power Package Anti-Vibration Kit (Secs. 2F & 2G)
- B. MC 215E Shift Cable Bracket Assembly Replacement (Sec. 2G)
- C. MerCruiser IA-IB-IC Superseded Complete Drives (Sec. 2B)

## A. MERCUISER 215H and 215E POWER PACKAGE ANTI-VIBRATION KIT

*(For Removal-Installation-Alignment Sections 2F and 2G)*

Some boats, which operate under certain conditions and RPM, may develop a telegraphing resonant vibration. If a complaint of a boat with vibration is received, order and install a Rear Engine Mount Anti-Vibration Kit (B-60527A1).

Credit will be issued upon receipt of a completed warranty claim form. Labor rate allowance is 1.5 hours.

A new spacer in the rear engine mount changes the installation order of washers. Fiber washers are no longer used.

**B-60527A1      MC 215H-215E Anti-Vibration Kit (Rear Engine Mount)**

## B. MERCUISER 215E SHIFT CABLE BRACKET ASSEMBLY REPLACEMENT

*(For Removal-Installation-Alignment Section 2G)*

Replace the original shift cable bracket assembly with the new bracket assembly (C-60403A2) on all MerCruiser 215E Power Packages not so equipped so that the flexible shift shaft cable routing will be improved.

Credit will be issued upon receipt of the old bracket assembly and completed warranty claim. Labor rate allowance is 0.3 hours.

**B-60403A2      Shift Cable Bracket Assembly**

## C. MERCUISER IA-IB-IC SUPERSEDED COMPLETE DRIVES *(For Removal-Installation-Alignment Section 2B)*

*(Delete Information in Service Bulletin No. 71-1, Item C, 9/30/70)*

The MerCruiser IA, IB or IC drive shaft housing assembly with gear housing assembly complete has been superseded by the drive shaft housing assembly less gear housing.

When a complete drive is required, it will be necessary to order a gear housing assembly complete (B-1623-2511A5) with the drive shaft housing. This applies ONLY to MerCruiser IA-IB-IC drives.

**IA-IB Drive Shaft Hsg. and Gear Hsg. Assembly Complete:**

Order (1) B-1547-2411A16

(1) B-1623-2511A5

**IC Drive Shaft Hsg. and Gear Hsg. Assembly Complete:**

Order (1) B-1547-2411A14

(1) B-1623-2511A5