

- A. MerCruiser 888 Carburetor Baffle
- B. MerCruiser 215H and 215E Exhaust Shutter Kit
- C. MerCruiser 888 Heavy-Duty Cooling Kit

**A. MERCUISER 888 CARBURETOR BAFFLE**

*(Attach Bulletin Reference Sticker to P. 4B-65 of Your Service Manual.)*

Some MerCruiser 888 Engines have experienced fuel accumulation in a recess under the carburetor in the intake manifold. When this recess is full of fuel, any rocking of the boat can cause the fuel to spill over into the manifold and cause a rough-running or flooding condition.

If this condition occurs, it can be corrected by installation of a baffle plate (B-63421A1) which blocks off the recess and prevents accumulation of fuel. All future production MerCruiser 888 engines, above Serial No. 3439196, will have this baffle plate as standard equipment.

Install the baffle plate (B-63421A1) as follows:

1. Remove carburetor.
2. Clean gasket surfaces on carburetor and intake manifold.
3. Install plate and gaskets in the following order: Gasket, plate, gasket.
4. Replace carburetor and torque attaching nuts to 200 inch pounds.

Quan.	Part No.	Description	U.S. List
1	B-63421A1	Baffle Assembly	\$ 1.20

**Labor Rate Allowance: 0.5 Hr.**

**B. MERCUISER 215H and 215E EXHAUST SHUTTER KIT**

*(Attach Bulletin Reference Sticker to PP. 2F-8 and 2G-7 of Your Service Manual.)*

A new Exhaust Shutter Kit (B-60930A1), similar to that used on present stern drive engines, now is available for installation on MerCruiser 215H and 215E Stern Drive Engines. The kit contains all necessary parts for installing the shutter kit in each exhaust pipe on one engine.

This exhaust shutter system is offered as an accessory to help prevent the taking-in of a large volume of water under unusual circumstances, which could cause extensive internal engine damage.

Quan.	Part No.	Description
1	C-60930A1	Shutter Kit

**C. MERCUISER 888 HEAVY-DUTY COOLING KIT (Engine Serial No. 3322532 and Below)**

*(Attach Bulletin Reference Sticker to P. 7D-5 of Your Service Manual.)*

MerCruiser 888 Engines (Serial No. 3322532 and below) may overheat when operated in warm water and warm air temperatures. If this situation exists, a Heavy-Duty Cooling Kit (B-63918A1) should be installed. The kit contains a new thermostat housing, cover and large water inlet hose to remedy the overheating condition.

Install the kit on MerCruiser 888 Engines, below Serial No. 3322533, as a warranty replacement item until Dec. 31, 1972.

*NOTE: If the engine is equipped with Power Steering, a larger oil cooler (B-49770) must be installed along with the heavy-duty cooling kit.*

Quan.	Part No.	Description
1	B-63918A1	Heavy-Duty Cooling Kit

**Labor Rate Allowance: 0.7 Hr.**