

- B. MerCruiser 215E-215H-III and II-TR Hinge Pin Installation Change
C. MerCruiser 120 Camshaft and Crankshaft Gears

B. MERCURISER 215E-215H-III and II-TR HINGE PIN INSTALLATION CHANGE

(Attach Bulletin Reference Sticker to PP 6C-18, 6D-17 and 6F-23 of Your Service Manual.)

MerCruiser 215E-215H-III and II-TR hinge pin threads **MUST BE** cleaned and primed with Locquic Primer "T" (C-92-59327-1) before installing with Loctite No. 35 (C-92-59328-1). Make correction on Pages 6C-18, 6D-17 and 6F-23 of Service Manual Section 6, deleting references "to use Loctite C-92-32609-1" and substituting "properly use Locquic Primer 'T' and Loctite No. 35".

| | | |
|--------------|---------------------------------|-----------------|
| C-92-59327-1 | Locquic Primer "T" (6 Oz. Tube) | \$2.10 Net U.S. |
| C-92-59328-1 | Loctite No. 35 | 1.75 Net U.S. |

C. MERCURISER 120 CAMSHAFT and CRANKSHAFT GEARS

(Attach Bulletin Reference Sticker to P. 5A-26 of Your Service Manual.)

When changing MerCruiser 120 camshaft and/or crankshaft gears individually, **DO NOT INTER-CHANGE** one type of gear with the other. Compatible "120" camshaft/crankshaft gears are:

| MerCruiser "120" Serial No. | Camshaft Gear Part No. | Crankshaft Gear Part No. |
|--------------------------------|---------------------------|-----------------------------|
| 3253905 and Below | B-43-34465 | B-43-34467 |
| 3253906 and Above | B-43-46743 | B-43-58283 |