

**MERCURISER 215E SHIFT ACTUATOR**

*(Attach Bulletin Reference Sticker to P. 2G-8 of Your Service Manual.)*

Shift Actuator B-54240A5 has been replaced on MerCruiser Model 215E by a new Shift Actuator (B-54240A7). This new actuator will require a new II-TR Electric Shift MerControl which has wiring circuits and switch functions necessary to operate the new shift actuator. Model 215E Electric MerControls cannot be converted. Following is a comparison list of MerCruiser II-TR and MerCruiser 215E controls and extension harnesses.

MerControl Description	215E	II-TR
Deluxe	B-55722A2	*N.L.A.
Console (single engine)	B-56453A1	B-64327A4
§ Dual Console (dual engine)	B-56453A2	B-64327A5
Panel (standard only)	B-56426A1	B-64326A3
Two Lever Control	B-57157A1	B-63064A2

*\*A console, panel or 2-lever MerControl MUST BE installed in place of the deluxe MerControl.*

*§Control B-64327A5 is used for dual engine, single station installation. With this control, the shift actuators on both engines must be changed.*

Extension Harness	215E	II-TR
Length 10 Ft. (3.05m)	B-56327A3	B-84-63510A3
Length 25 Ft. (7.62m)	B-56327A5	B-84-63510A4

In the event of a B-54240A5 shift actuator failure, it will be exchanged for a B-54240A7 actuator and required II-TR control (extension harness is extra). This exchange will not include those failures which result from water, corrosion or external damage. Old shift actuators and controls must be returned to your branch or distributor to receive credit toward exchange. Contact your factory branch or distributor for exchange prices.

Shift Actuator (B-54240A5) Exchange Program (@ \$75.00 net) has been discontinued.