



CIRCULATE TO:

SERVICE MGR.

PARTS MGR.

MECHANICS

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- A. Incorrect Matching of Quicksilver Rotary Head and Steering Mounts
- B. Locking Sleeve C-71669A1 - Use with MerCruiser 110-thru-470 Power Steering Systems

A. INCORRECT MATCHING of QUICKSILVER ROTARY HEAD and STEERING MOUNTS

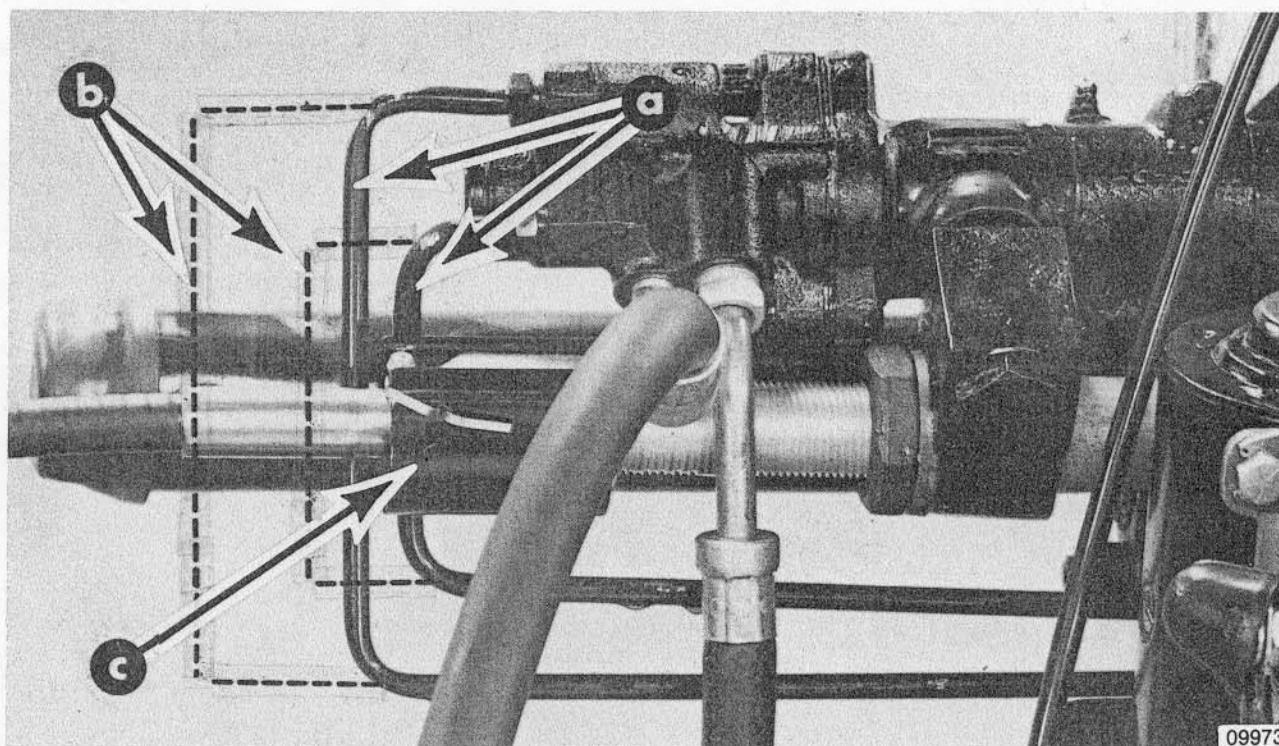
(Attach Bulletin Reference Sticker to P.7B-6 of Your Service Manual.)

It has been brought to our attention that Quicksilver rotary head assemblies C-54121A____ and C-76042A____ may (with minor alterations) be installed to Quicksilver steering mounts C-66786A2, C-66786A3 and C-76640A1. **This mismatch must not be made.** There are no splines in the rotary head to mate with splines in the steering mount assembly, therefore, the gear teeth will not engage properly. This could cause failure of the pinion gear or the retaining bolts and result in the loss of steering control.

B. LOCKING SLEEVE C-71669A1 - USE with MERCUISER 110-thru-470 POWER STEERING SYSTEMS

(Attach Bulletin Reference Sticker to Section 2A and 7B Index Pages of Your Service Manual.)

When installing Locking Sleeve C-71669A1 (Figure 1) on a Ride-Guide cable with MerCruiser Power Steering B-60501A1, B-71333A1 (MCM 110-thru-165) and B-76742A1 and A2 (MCM 470), interference may exist between the locking sleeve ("c" shown in Figure 1) and the short hydraulic tubes ("a"). With the above Power Steering Systems, it is necessary to replace the short hydraulic tubes with longer tubes (B-32-78895 and B-32-78896) before installing the locking sleeve.



a - Short Hydraulic Tubes b - Long Tube Location c - Locking Sleeve

Figure 1. Typical Power Steering Cylinder and Valve Assembly