

## service bulletin

TO: SERVICE MANAGER D
PARTS MANAGER E

MECHANICS

No. 86-15

## 262 CID V-6 Replacement Cylinder Blocks

Because of design changes and lack of availability, the 262 CID cylinder block part no. 841-9426 has been superseded by 841-9556.

The 841-9556 cylinder block is no longer just a fitted block but rather an automotive style short block. This means the block comes with pistons, rods, crankshaft, main bearings, rod bearings, and cam bearings. This short block is of the newest G.M. design which has a full circle one piece rear seal. To make this short block

back fit pre 1986 model engines which originally had a split two piece rear seal you must order a parts kit, number 16522A1, which contains a flywheel, engine coupler, oil pan and pan reinforcements, flywheel housing, flywheel cover, and timing cover. When using the 841-9556 on a 1986 engine which originally had a one piece rear seal the 16522A1 parts kit is not required.

IMPORTANT: In either case other parts such as cam shafts, cylinder heads, intake manifolds, and exhaust manifolds from the original engine will work on the replacement short block.

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