

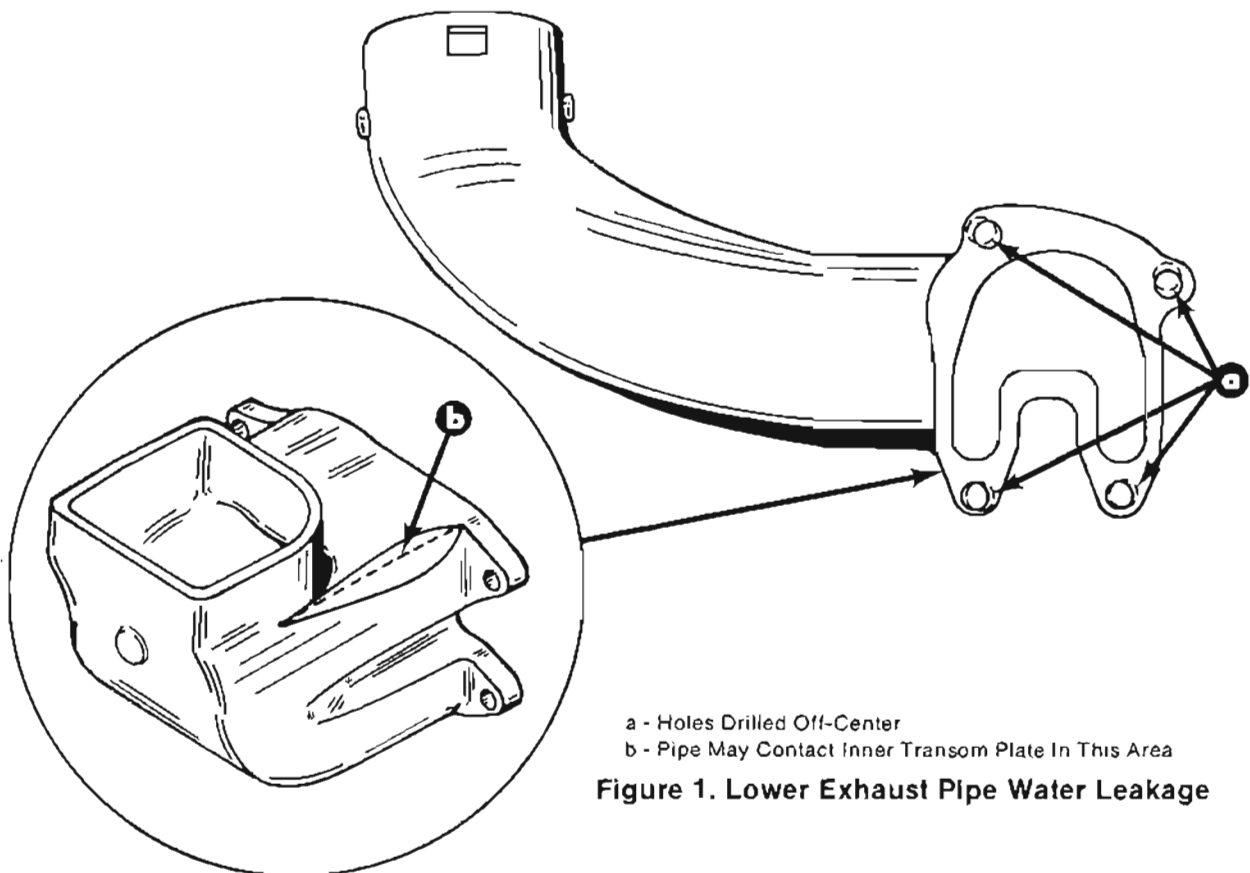
NUMBER: 84-23

CIRCULATE TO:  
SERVICE MANAGER   
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MECHANICS   
"Place in a Service  
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## LEAKING EXHAUST PIPE ON MCM 120MR and 140MR

MerCruiser 120MR and 140MR power packages with engine serial number 6865151 to 6876739 may be subject to a water leak at the lower exhaust pipe. The problem could be caused by one or both of the following conditions: (Figure 1)

1. Mounting holes in exhaust pipe may be drilled off-center. This could cock the exhaust pipe and prevent it from sealing properly against the seal on the gimbal housing.
2. Exhaust pipe may be contacting inner transom plate, preventing it from butting squarely against gimbal housing mounting surface.



a - Holes Drilled Off-Center  
b - Pipe May Contact Inner Transom Plate In This Area

**Figure 1. Lower Exhaust Pipe Water Leakage**

If you encounter a power package with either of the above conditions, install new, lower exhaust pipe, 42421A5. Labor allowance is 3.5 hours.