

service bulletin

NUMBER: 85-18

CIRCULATE TO:
SERVICE MANAGER
PARTS MANAGER
MECHANICS
"Place in a Service
Bulletin Binder"

MERCRUISER 215E SHIFT ACTUATORS

Mercury Marine is undertaking a program to offer rebuilt 215E shift actuators. (Figures 1 and 2)

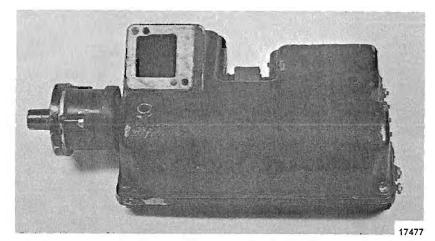


Figure 1. Old Style Actuator, 54240A4

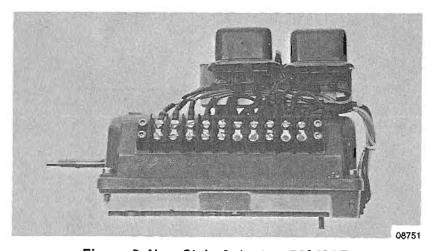


Figure 2. New Style Actuator, 54240A7

We need to obtain old units (cores) in order to get this program started. If you have any inoperative actuators which are in reasonably good condition, we would like to purchase these units from you. Payment will range from \$25.00 to \$50.00, depending upon the condition of the actuator. This will be determined after they have been returned to our facility.

Please contact the address listed below if you have an actuator to sell.

Mercury Marine 1939 Pioneer Road Fond du Lac, WI 54935 Telephone: (414) 929-5742

Attn: Stern Drive Product Service Manager

Printed in U.S.A.