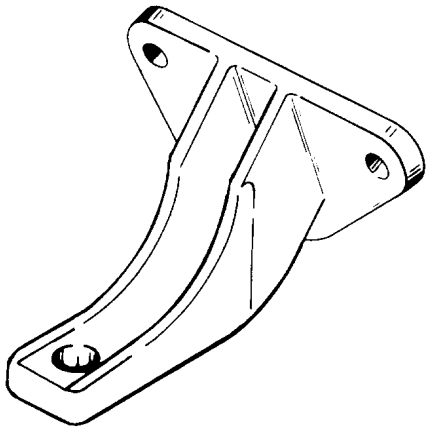


TO: SERVICE MANAGER  TECHNICIANS   
PARTS MANAGER

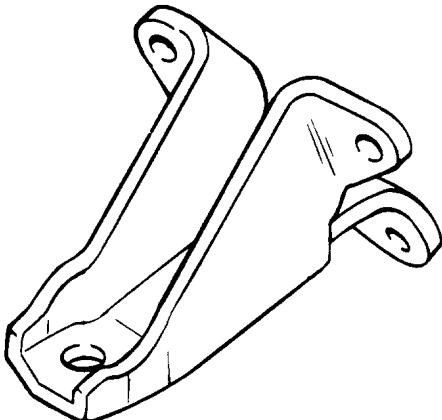
**No. 87-3**

## Motor Mount Breakage on MCM 175, 200, 205, 230, 260, 350 Magnum and 330 TR/TRS Engines

MerCruiser Service has received a few isolated reports of motor mount breakage on MCM V-6 and V-8 engines, similar to those on 454 Magnum engines. (Refer to Service Bulletin 86-24). If a customer experienced motor mount breakage on these models, both of the stamped steel mount brackets should be replaced with cast iron mount brackets Part No. 79550A1. Unlike the 454 Magnums, this is not a recall and should be handled on an individual basis according to our warranty policy.

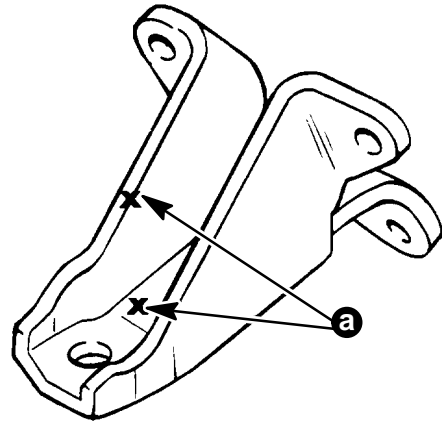


**Cast Mount Bracket Part No. 79550A1**



**Stamped Mount Bracket Part No. 44364A1**

Due to the severe conditions under which they are operated, the 350 Magnums and the 330 TR/TRS engines will be equipped with cast mount brackets as standard equipment starting immediately. The other V-6 and V-8 engines will receive a new stamped mount made of a new material. These mounts can be identified by an "X" stamped in one of two places.



a - "X" Stamped on Mount to Identify Improved Material

If a customer experiences any mount breakage with a stamped steel motor mount identified with an "X" notify your Regional Service Center immediately.