

TO: SERVICE MANAGER TECHNICIANS
PARTS MANAGER

No. 88-16

Possible Water Leak Caused by TR/TRS Transom Cutout

It has been brought to our attention that some boat manufacturers have been incorrectly cutting the transom cutout for the TR/TRS model stern drives.

The current style gimbal housing (shown in Figure 2) is now cast with a hole for access to the "U" bolt nuts at the top of the gimbal ring. Keep this in mind when replacing the gimbal housing. The cross member between the upper and lower cutout opening (shown in Figure 1 following) is required to support the cork gasket to prevent water from leaking into the boat.

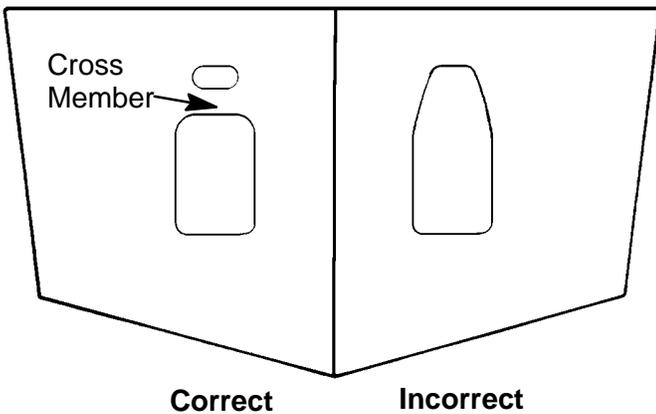
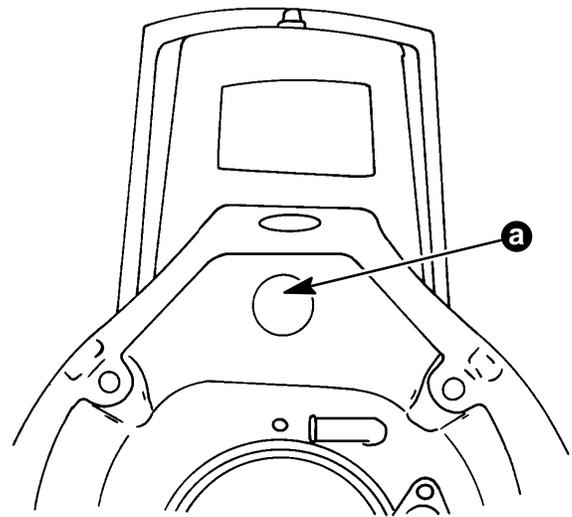
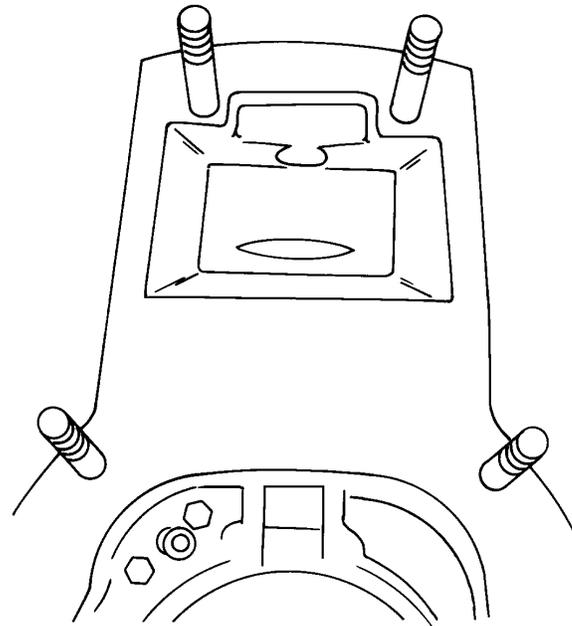


Figure 1.



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a - Water Leakage Problem
Current Style



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Early Style
Figure 2.