

TO: SERVICE MANAGER  TECHNICIANS   
PARTS MANAGER

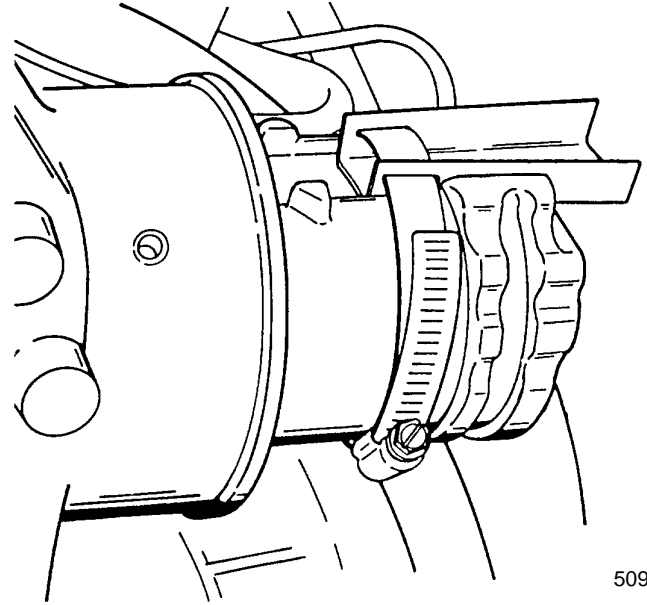
No. 89-32

## Water Ingestion on MerCruiser V6/V8 Stern Drive and Inboard Engines

Under certain operating conditions, V6/V8 engines equipped with thru transom exhaust systems may ingest (suck) water back into the exhaust manifold. This condition is caused by the design of the exhaust system from the exhaust manifold elbow (on the engine) back.

If you have an engine with this condition, install Exhaust Elbow Trough Kit. This kit cannot be installed on engines that have Quicksilver Mufflers (P/N 42-17705A3), Below Swim Platform Kit (P/N 18563A1) or Silent Choice Exhaust System.

**IMPORTANT: Before installing this kit, make sure the engine is mechanically sound. Check for stuck valves, fouled spark plugs, or other internal damage caused by water ingestion.**



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Exhaust Elbow Trough Kit 813070A1