



# service bulletin

TO: SERVICE MANAGER  TECHNICIANS   
PARTS MANAGER

**No. 89-29**

## 224 C.I.D. Engine Push Rod Length

Over the years, the push rod has been superseded and new lengths have been provided for newer model engine applications.

Listed below are the latest part numbers, color code and size of the push rod in relationship to the standard length.

<u>Part Number</u>	<u>Color Code</u>	<u>Length</u>
67502T1	No Dye	Standard
67502--3	Red Dye	.030 Undersize
67502T	Blue Dye	.030 Oversize
67502T2	Yellow Dye	.060 Oversize

When assembling the valve train the above chart will aid in ordering and/or installing the correct length push rod.

Refer to the proper MerCruiser Service Manual engine section for the correct measuring procedure.