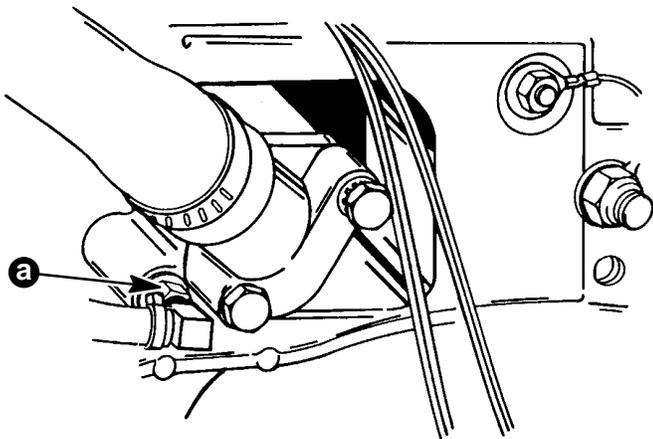


TO: SERVICE MANAGER TECHNICIANS
PARTS MANAGER

No. 89-23

Attachment of Gear Lube Monitor Hose Fitting to Gimbal Housing Connector on the Bravo Transom Assembly

It has been brought to our attention that the gear lube monitor hose fitting (a) shown in Figure 1, has been mistakenly attached by a few boat manufacturers to the transom assembly stud (b) rather than on connector (c) in the gimbal housing. This will cause premature failure of the drive unit because the oil will be forced out through the connector into the bilge area of the boat, draining the drive unit oil low enough to cause bearing failure usually at the drive gear on the universal joint.



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Figure 1.

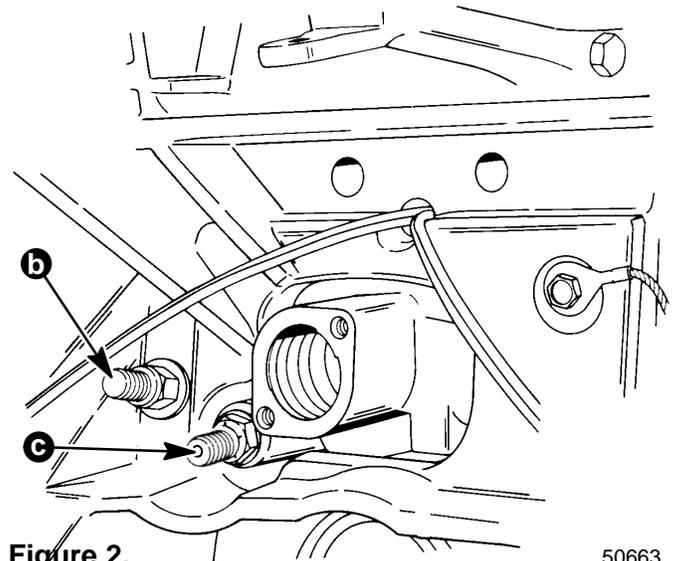


Figure 2.

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We suggest that the dealer inspect for this condition before delivery of the boat.