

TO: SERVICE MANAGER MECHANICS
PARTS MANAGER

No. 91-10

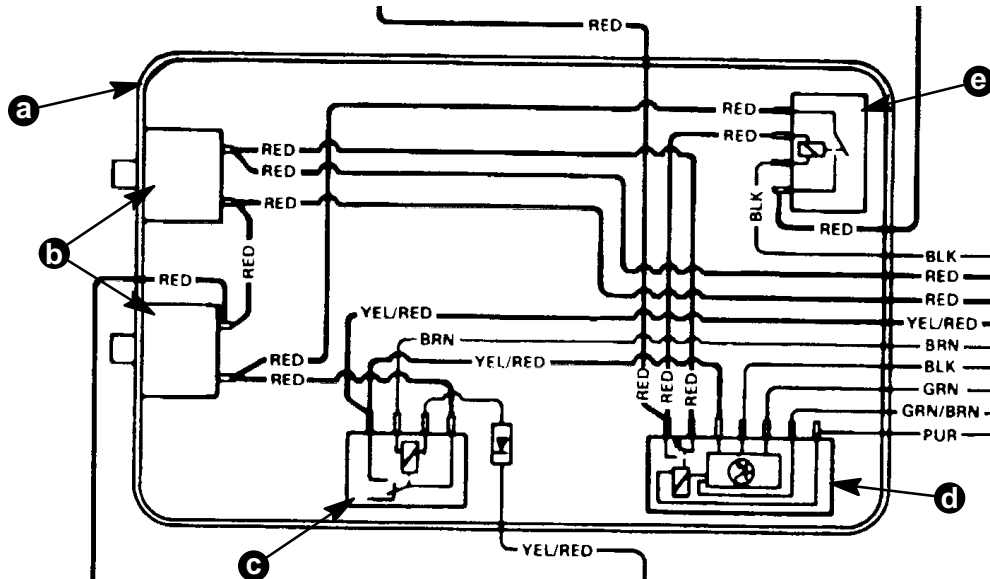
A. STARTER RELAY "CHATTER" ON DIESEL ENGINES

Models

MCM/MIE 530/D183
MCM/MIE 636/D219
MCM/MIE D254

Problem

Sometimes the starter relay will "chatter" when trying to start the engine. This starter relay is inside the electrical box mounted on the port side of the engine.



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- a - Electrical Box
- b - 60 A Circuit Breakers
- c - Starter Relay
- d - Pre-Glow Relay
- e - Power Relay

Correction

A new starter relay has been released to correct this problem. Remove electrical box cover. Inspect the starter relay. If it has 12V on it, install new 6V relay.

Parts Required

(1) 87-821173 Starter Relay

Warranty

Fill out warranty claim and send to your normal warranty processing center.

Warranty Code: No code number

Labor: 0.30 hours