

TO: SERVICE MANAGER MECHANICS
PARTS MANAGER

92-7

A. SEAWATER/FUEL PUMP HOSE CONNECTIONS

Models

MCM/MIE 454 and 502 CID LH Rotation Engines

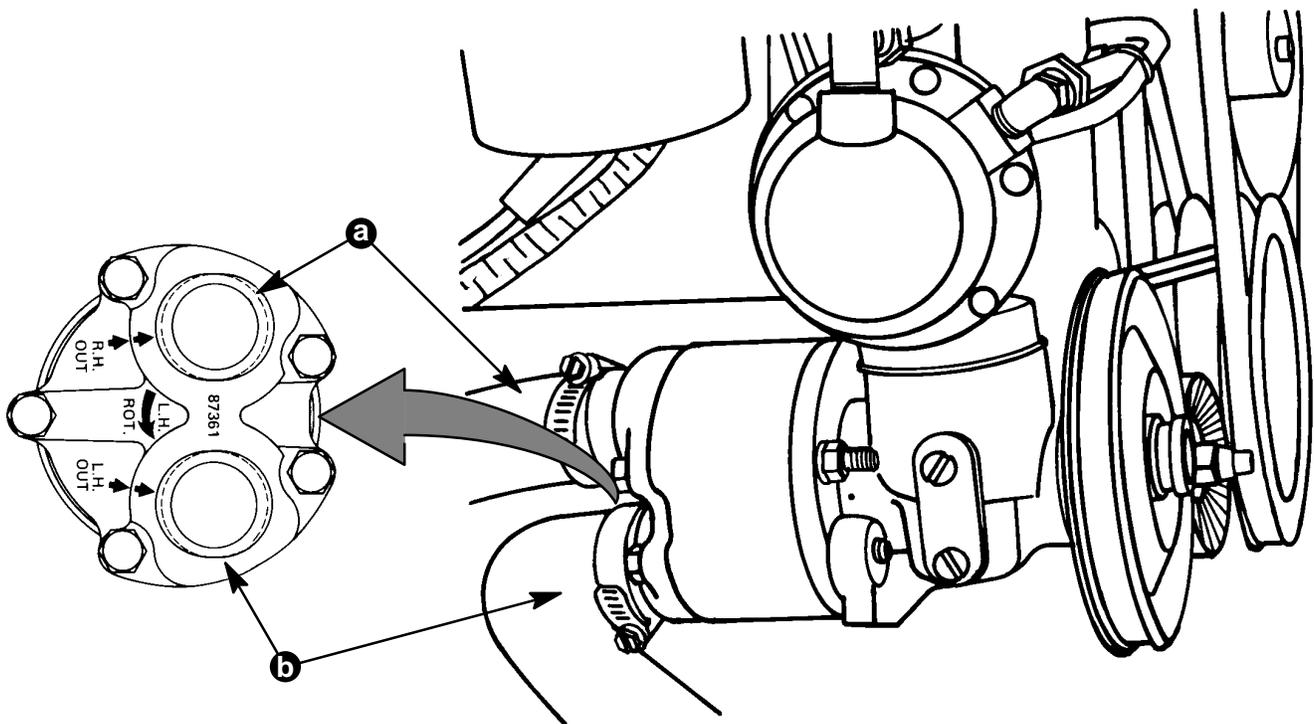
All GM Generation V engines only. The following information does not apply to GM Mark IV engines. Refer to Service Manual for Mark IV hose connections.

Problem

If the water hoses are not connected to the Seawater/Fuel Pump as shown in Figure 1, the pump will not pump water and engine damage will occur.

Correct Hose Connection

The lower nipple will always be "LH OUT", which means that the hose connected to it must go to the fluid cooler. The upper nipple will always be "RH OUT", which has the seawater inlet hose from the stern drive (MCM) or thru hull fitting (MIE) connected to it.



a - Seawater Inlet from Stern Drive (MCM) or thru Hull Fitting (MIE)
b - Seawater Outlet to Fluid Cooler

Figure 1.

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