

TO: SERVICE MANAGER  MECHANICS   
PARTS MANAGER

**No. 93-9**

## A. NEW REVERSE GEAR 43-824109 AND THRUST SPACER 23-824108

### Models

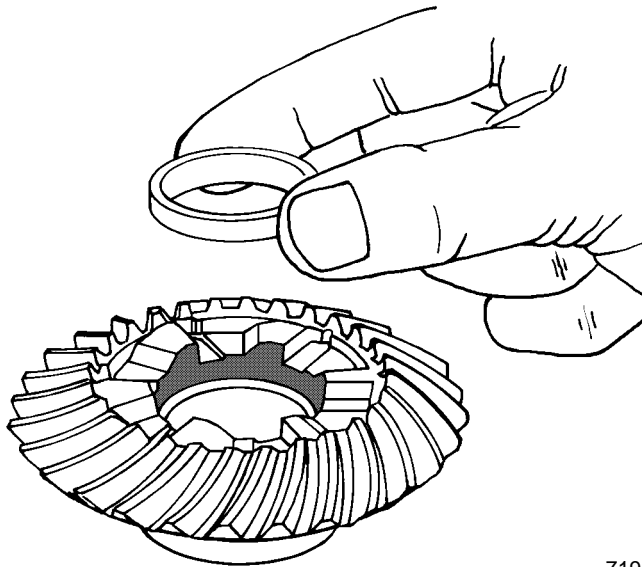
Mcl / Alpha One / Alpha one Generation II

### Changes

The reverse gear has had a machining change to accommodate for a thrust spacer to eliminate wear between the propeller shaft at the collar on the splined area of the shaft and the gear.

### Parts

43-824109A1 Reverse Gear Kit which includes the spacer with the gear.



71910

### Procedure

When installing the new gear it may be necessary to replace the prop shaft if the collar on the shaft at the aft end of the clutch spline area is worn and or discolored from wear.

When installing follow the installation instructions that come with the gear kit.