



Service Bulletin

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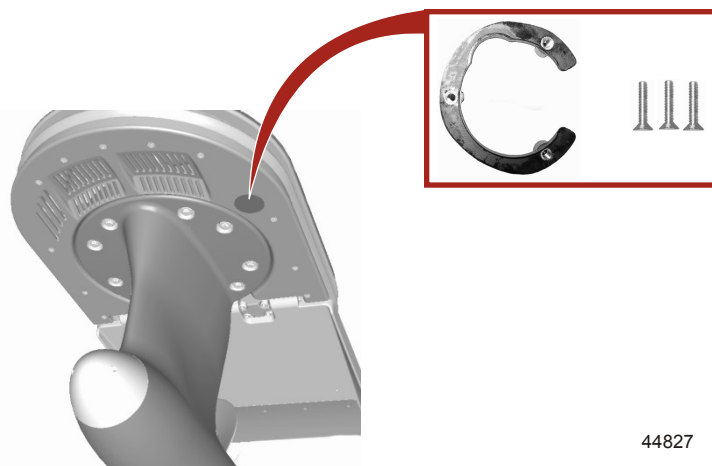
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Improved Fasteners for MerCathode Anode on Zeus Pod Drives Models Affected

Model	Serial Number Range
Zeus Pod drives	0M957858–0M964861

Situation

The screws used to attach the MerCathode anode to the seawater inlet cover on some Zeus drives may have corroded and do not retain the anode properly.



Correction

Cummins MerCruiser Diesel (CMD) has released a MerCathode Anode Backing Plate Kit to correct this situation. The kit contains detailed instructions on reattaching the anode with the provided titanium screws.

Parts List

Description	Part Number
MerCathode Anode Backing Plate Kit	8M8025265

Warranty

Cummins MerCruiser Diesel will credit the dealer for the cost of parts and labor to make the repair of corroded attaching screws during the warranty period. Submit a warranty claim through your normal warranty processing channel, listing:

- MerCruiser serial number
- Part code: 548
- Failure code: 40

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Improved Fasteners for MerCathode Anode on Zeus Pod Drives

- Flat rate code and time: SB 10, 1.0 hour

Old parts:

- United States and Canada: scrap
- Outside the United States and Canada: follow the instructions issued by your Marine Power International office or by your distributor.

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