

Circulate to: Sales Manager Accounting Service Manager Technician Parts Manager

Required Replacement of the Coolant Recovery Reservoir Cap

Scope

Worldwide

Models Affected

Models Covered	Serial Numbers
Vazer	All

Situation

The coolant recovery reservoir cap on Vazer engines may crack, causing an unexpected high pressure discharge of hot coolant.

Correction

Replace the existing cap with the new cap and discharge hose assembly. Position the discharge hose between the coolant recovery reservoir and the silver engine cover as shown.



46050

Coolant recovery reservoir cap

Required Part

Qty.	Description	Part Number
1	Reservoir cap (with discharge hose)	8M8025749

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Customer Notification

A letter will be sent to every registered owner of an affected Vazer-powered boat. The letter will advise the owner to take the boat to any Mercury MerCruiser authorized dealer for replacement of the coolant recovery reservoir cap. Mercury MerCruiser dealers should also contact affected customers to make them aware of this recall and to schedule an appointment for the repair. A copy of the customer letter is attached.

Warranty

United States and Canada: Mercury Marine will credit the dealer for the cost of parts and labor through November 30, 2013. Submit a warranty claim through your normal warranty-processing channel, listing:

- MerCruiser engine serial number
- Labor: 0.2 hour
- Warranty flat rate code: SB02
- Part code: 699
- Failure code: 40

Outside the United States and Canada: Follow instructions issued by your local office or by your distributor.

Old parts

1. **United States and Canada:** Scrap.
2. **Outside the United States and Canada:** Follow instructions issued by your local office or by your distributor.

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Dear Mercury Marine Customer,

Thank you for your purchase of a boat powered by a Mercury MerCruiser Vazer engine package. We appreciate your business and hope you are enjoying your boat.

We have made an improvement to the cap on coolant recovery tank. There is a possibility that the original cap could crack, enabling a discharge of hot coolant. We would like to replace this cap for you at no charge.

What you should do:

Contact your authorized Mercury MerCruiser dealer and arrange to have the cap replaced. The dealer will refer to MerCruiser Service Bulletin 2011-04. Mercury Marine will reimburse the dealer for the parts and labor to perform the work. If you need assistance locating an authorized dealer, a dealer locator function is available at www.mercurymarine.com. If you need assistance or no longer own the boat, please contact MerCruiser Customer Service at +1 405 743 6566.

Mercury Marine apologizes for any inconvenience this rework may cause you. However, we have taken this action to ensure that your boating experience will be enjoyable and trouble-free.

Sincerely,

Mercury MerCruiser Service