



Service Bulletin

Bulletin No. 2012-69
OEM No. 2012-67

Circulate to: Sales Manager Accounting Service Manager Technician Parts Manager

Oetiker Ring Clamps from Mercury Marine

Models Affected

Models Covered	Serial Number
All Mercury Marine Product	All

Oetiker Ring Clamps from Mercury Marine

Inside Diameter mm	Part Number	Band Width mm
8.7	54-814200	5
12.5	54-889691	9
13.3	54-12999	8
13.5	54-888988023	7
14	54-850241	7
15.3	54-856880	7
15.7	54-13791	7
16.2	54-855697	7
16.8	54-898101237	8
18.5	54-888988022	7
19.8	54-848763	7
21	54-848764	7
22.6	54-888988019	7
25.5	54-8M0046568	7
25.6	54-855228	7
27.1	54-8M2000353	9
28.6	54-850896	7
30.8	54-8M6001924	7
31.6	54-8M0028753	7
32	54-863821	10
34.6	54-888988008	7
36.1	54-888988001	7
38.1	54-888988011	7
39.6	54-8M6000385	7

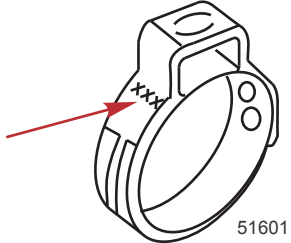
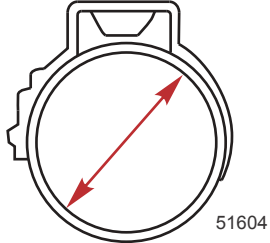
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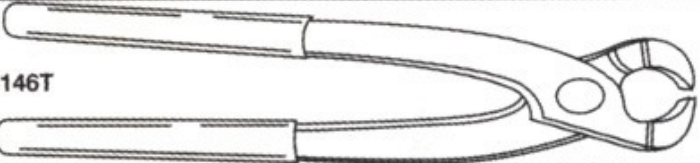
Oetiker Ring Clamps from Mercury Marine

Inside Diameter mm	Part Number	Band Width mm
42.5	54-888988007	7
43.5	54-863040	10
45.5	54-8M6001459	7
57.5	54-888988002	7
59	54-888988006	7
62	54-888988004	7
63.5	54-888988025	7
71	54-888988020	9
75.5	54-888441	7
77	54-888988021	9
81.5	54-8M0012531	7
84.5	54-888988026	7
96.5	54-888988016	9 (0.6 mm band thickness)
96.5	54-888988027	9 (0.8 mm band thickness)

Oetiker Clamp Size Identification

Size Identification Number Millimeters (XX.X mm)	Inside Diameter
 <p>51601</p>	 <p>51604</p>

91-803146A04 Clamp Kit

 <p>91-803146T</p>					
54-850241	54-856880	54-888441	54-855228		54-850896
14.0	15.3	12.8	25.6		28.6
54-13791	54-855697				
15.7	16.2				

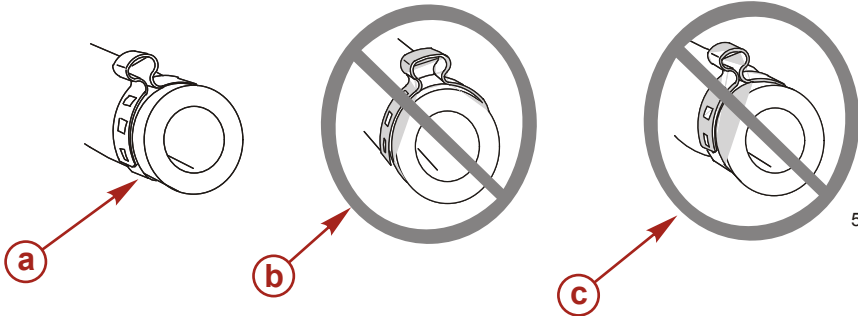
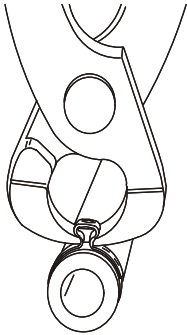
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Oetiker Ring Clamp Installation and Removal

INSTALLATION



- a** - Correct
- b** - Too loose
- c** - Too tight

REMOVAL



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