



Service Bulletin

Bulletin No. 2013-06R1
OEM No. 2013-05R1

Circulate to: Sales Manager Accounting Service Manager Technician Parts Manager

Service Replacement Sea Pump Impeller Undersized

NOTICE

This bulletin supersedes the previous service bulletin number 2013-06/OEM 2013-05 June 2013.

Part Number Affected

Part Number	Packaged Date Range
862232A2	February 16, 2011 to May 30, 2013

Scope

Worldwide

Situation

Mercury Marine has identified service replacement sea pump impellers measuring below the minimum height specification which can cause the sea pump not to prime. Without the proper supply of cooling water to the engine, an engine overheat could occur.

Correction

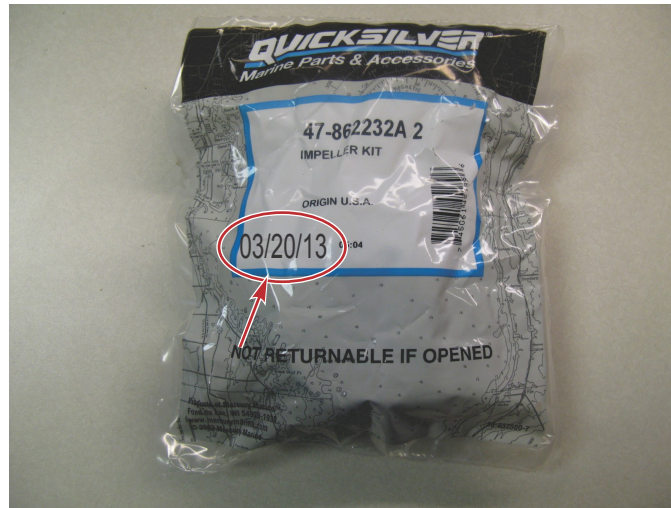
Inspect your inventory of service replacement impellers and return any parts within the date range above that do not have a green dot on the impeller per the instructions following.

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Parts Required

All inventories at Mercury Marine have been inspected as of May 2013 with a packaged date of 5/31/13 and newer. Impellers packaged from February 16, 2011 to May 30, 2013 must be inspected for a green dot present on the impeller to confirm inspection. If the impeller does not have the green dot, return the part.



53343

Date code location, example of 3/20/13

Parts Return

To return impellers use the Mercury Precision Parts under 30 days return program. You may use the form on the back of any parts and accessories packing list. Please note on the form that the return is part of MerCruiser Service Bulletin 2013-06R1 or OEM Service Bulletin 2013-05R1. All returns must be sent freight prepaid to: Mercury Marine, Attn: Return Goods – MerCruiser Service Bulletin 2013-06R1 or OEM Service Bulletin 2013-05R1.

Outside the United States and Canada: Follow the instructions issued by your local office or distributor.

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