

Service Bulletin

Bulletin No. 2013-69 OEM No. 2013-67

Circulate to:

Sales Manager

Accounting

Service Manager

Technician

Parts Manager

Mercury Diesel TDI 4.2L V8 Exhaust Back Pressure Specification

Models Affected

Models Covered

Mercury TDI 4.2L V8 Diesel Engines

Scope

Worldwide

Situation

Installation manuals for the TDI 4.2L V8 diesel engines call out the incorrect maximum exhaust back pressure specification. Affected installation manuals are Mercury part numbers 8M0078225 and 8M0078226. This specification will be corrected in the subsequent release of the installation manuals.

Exhaust Back Pressure Requirement Correction

Engine	Exhaust Back Pressure Requirement
TDI 4.2L V8	750 mbar (10.9 psi)

THE INFORMATION IN THIS DOCUMENT IS CONFIDENTIAL AND PROTECTED BY COPYRIGHT AND IS THE PROPERTY OF MERCURY MARINE.

This document is provided for the sole and exclusive use of the original recipient as prescribed by Mercury Marine and may not be distributed or copied, digitally or otherwise, without the prior written consent of Mercury Marine.