

service bulletin

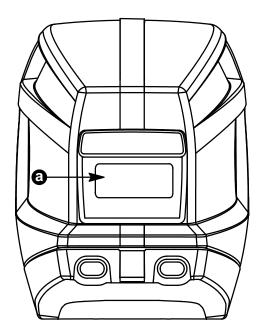
No. 97-6

IMPORTANT INFORMATION

300 Pro Max/Super Magnum Rigging and Installation

PROPER BREAK-IN PROCEDURE

The dealer <u>should not</u> remove the orange warning decal attached to the front of the cowl prior to delivery of the engine to the customer. The decal can be removed after the customer has had a thorough explanation by the dealer as to the proper break-in procedure as outlined in the Operations and Maintenance Manual. The dealer should also inform the customer of the correct fuel grade and oils that should be used with his engine package as well as normal operating water pressure. Following are those recommendations.



a - Decal Location

Minimum Posted Octane Fuel Requirement: R + M \div 2 = 92

Oil: Quicksilver Premium Plus TC-W3 two-cycle outboard oil (Use a 50:1 gasoline/oil mixture in the first 50 gallons of fuel in conjunction with the oil supplied from the oil injection system)

Minimum Water Pressure:

- @ WOT=12 psi
- @ 4000 RPM=8 psi
- @ Idle (approx.)=5 psi

IMPORTANT: Powerhead failure will not be covered by warranty if the ECM hour/RPM recorder reveals improper break-in.

NOTE: Do not idle the engine for extended periods with no load during break-in. The engine requires a load and above idle RPM for proper break-in.

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