

PERFORMANCE OUTBOARDS

# service bulletin

No. 97-9

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## **IMPORTANT INFORMATION**

### Low Water Pressure Condition

**Revisions Are Underlined** 

#### **MODELS AFFECTED**

| ENGINE MODEL                | GEAR CASE TYPE                        |
|-----------------------------|---------------------------------------|
|                             | TORQUEMASTER &<br>XR - 4.25" DIAMETER |
| PRO MAX/SUPER<br>MAGNUM 300 | TORQUE MASTER                         |

#### RECOMMENDATION

For applications where lower than recommended water pressure to the engine is experienced, a HIGH SPEED GEAR CASE WATER <u>INLET</u> COVER KIT (P/N 832066A1) is available to help increase water pressure.

**NOTE:** <u>Always install **both** pickups from the kit. If only</u> <u>one cover is installed, water entering the side with the</u> <u>cover may flow out the side without a cover, causing</u> <u>insufficient cooling to the powerhead.</u>

#### WATER PRESSURE SPECIFICATIONS

During outboard operation, water pressure should be as follows.

#### Pro Max/Super Mag 150/200/225

Normal Water Pres @ 5500 RPM = 15-22 psi

Min. Pres. at W.O.T. = 12 psi

Max. Pres. at W.O.T. = 25 psi

#### Pro Max/Super Mag 300

Normal Water Pres @ 5500 RPM = 15-22 psi

Min. Pres. at W.O.T. = 12 psi

Max. Pres. at W.O.T. = 30 psi

IMPORTANT: If at operating speed the water pressure is above the recommended pressure, stop the engine IMMEDIATELY and inspect the outboard to find and correct the problem before operation or damage to the outboard could occur.

#### WATER INDICATOR HOLE

#### Pro Max/Super Magnum150/200/225 HP

When the engine is cold and the thermostats are closed, very little water will come out of the water indicator hole at idle. However, once the thermostats open, a stream of water should be visible at idle. If not, stop the engine IMMEDIATELY and inspect the outboard to find and correct the problem before further operation or damage could occur to the powerhead.

#### Pro Max/Super Magnum 300 HP

This family of engines should always have a stream of water coming from the water indicator hole, whether the engine is cold or warm. If not, stop the engine IMMEDIATELY and inspect the outboard to find and correct the problem before further operation or damage could occur to the powerhead.