

Fleet Master Gear Case Change For 300 Pro Max

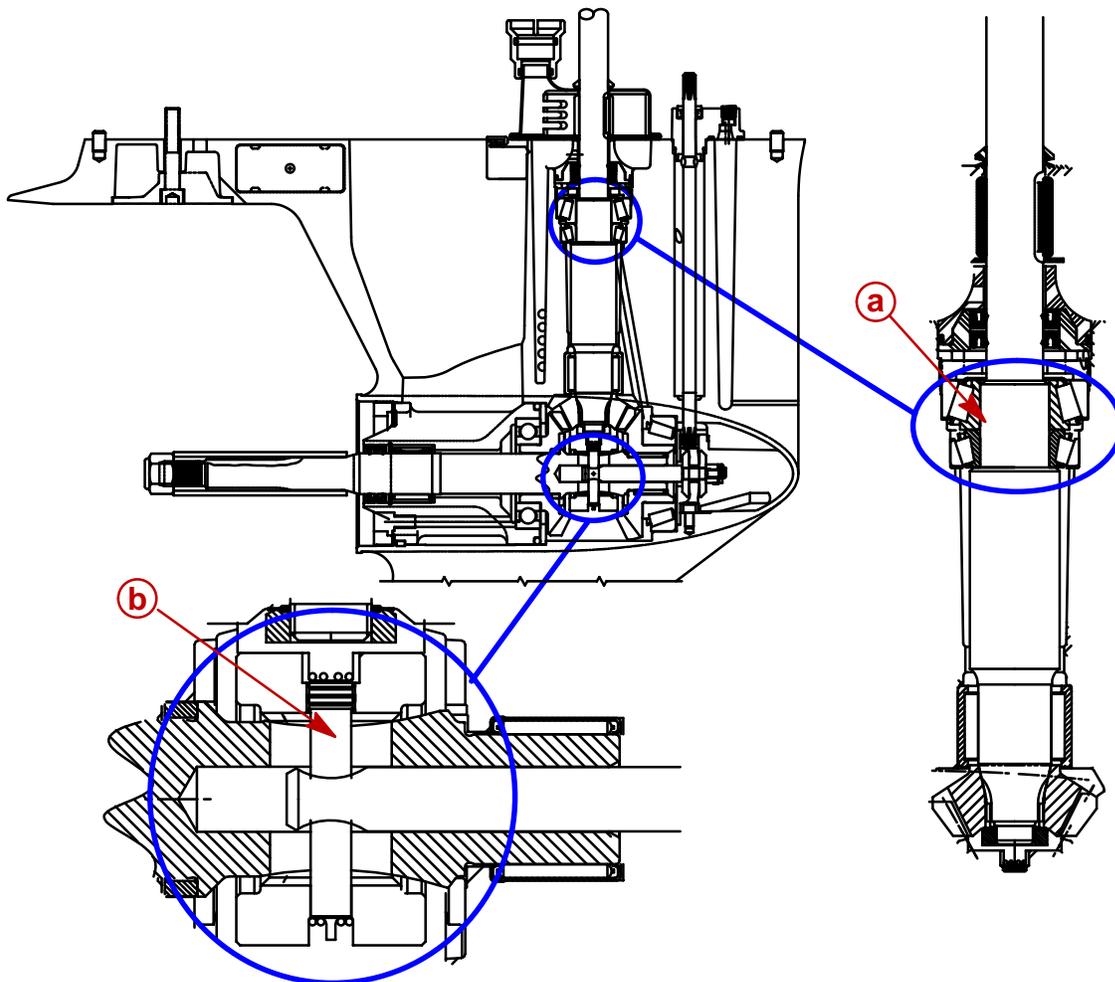
Model Affected

All 1999 1/2 model year 300 Pro Max engines with the model code ending in **9H**.
Example: 1930311**9H**

Changes

Two changes will be implemented for the 1999 1/2 Fleet Master gear case.

1. Double upper driveshaft bearings (gear housing is also modified to accept double bearing)
2. Screw-in style clutch pin



- a** - Double Upper Driveshaft Bearings
b - Screw-In Style Clutch Pin

Service Procedures

GEAR HOUSINGS

The single bearing driveshaft gear housing can be superceded by the double bearing drive-shaft gear housing.

INTERNAL PARTS

Sliding clutches are interchangeable between single and double style bearing gear cases.

Single bearing drive shafts can be used as is in double bearing gear cases.

Double bearing drive shafts can not be used in single bearing gear housings, however single bearing drive shafts will remain available as a service part.

SERVICE REPAIR PROCEDURES.

Use the service repair procedures in the 300 Pro Max/Super Magnum Service Manual P/N 90-849372, Section 6A (Torque Master Gear Housing).