

Service Bulletin

☐ Warranty Information ☐ Parts Information		Service Information		Outboard No. 2004-01 OEM No. 2004-01	
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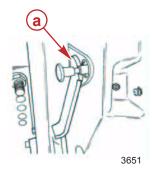
Tilt Lock Lever Removed from Offshore Swivel **Brackets** (Single-Ram Hydraulic System)

Models Affected

- 2.5L EFI (Serial Number 0T818611 and up)
- 200XS OptiMax (Serial Number 0T818617 and up)
- 250XS OptiMax (Serial Number 0T818520 and up)
- 300X Pro Max (Serial Number 0T818628 and up)

Situation

The original intent of the tilt lock lever was to provide a manual support of the outboard when fully tilted. Due to advances in hydraulic technology, our current products no longer require this feature.



a - Tilt lock lever (no longer available)

Some customers have used the tilt lock lever incorrectly as a trailering support device, exceeding its design limitations. The hydraulic system is fully capable of supporting the outboard during normal tilting operation. However, if trailering the boat in the trim/tilt position, use an accessory outboard support device.

When servicing the hydraulic system, use a hoist to secure the outboard.

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