

service bulletin

No. 91-6

150 HP Exhaust Manifold Gasket

There have been some field reports of water entering the cylinders on some 1991 and early 1992 150 HP engines. If this condition exists, serious engine damage can occur. Investigation has shown that this is caused by exhaust cover gasket failure. To correct this situation a new exhaust manifold gasket must be installed. The new gasket is made of a different material and will correct the problem. They can be ordered through your normal parts ordering procedure under P/N 819053 2. If you have any of the old gaskets in stock P/N 694253-4, 8190531 they should be replaced with the new type (P/N 819053 2).

If you have any gasket sets in stock P/N G1027-1. The exhaust manifold gasket should be replaced with the new type.

It is not necessary to replace the complete gasket set (G1027-1), just replace the old exhaust manifold gasket with the new.

DEALER STOCK:

Return any unused gaskets P/N 694153-4, 8190531 along with a warranty claim.

WARRANTY:

If a gasket failure occurs replace it with the new type gasket P/N 8190532 an return the failed gasket with a warranty claim.

COMPLETE WARRANTY FORM LISTING:

Motor Model and Serial Number

Qty.____ 8190532 Gasket

Flat Rate Code	Flat Rate Time
OP41	1.2
OP82	1.0