### Motor Guide MARINE

## **THRUSTER**

# service bulletin

<ul><li>■ WARRANTY INFORMATION</li><li>■ SERVICE INFORMATION</li><li>■ PARTS INFORMATION</li></ul>	Bulletin No. 2003-0
Circulate to: ☐ Sales Manager ☐ Accounting ✓ Service Manager ✓ Tech  ■ Revised May 2003. This bulletin supercedes the previous bulletin 2003.	_
Major Motor Mount Components Are No Longe (NLA)	er Available

#### **▲**Models Affected

All motors using 16, 20, and 23 mounts

#### **▲**Situation

The components of the clutch channel assembly (clutch channel, top channel and clutch insert assemblies) for the 16, 20, and 23 mounts are No Longer Available (NLA).

#### Correction

To repair the unit, parts must be ordered individually rather than by a whole assembly.

#### ATTENTION:

Pay close attention to the <u>model</u> when ordering the black clutch channel (MRK36101), white clutch channel (MRK36102), and the clutch insert (MRK07901) because there are multiple uses for these parts. New parts will be painted black or white. Any gray parts will be superseded to black components and may need to be painted. Paint is not included.

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#### **Parts Required**

			Replacement Parts		
Models Affected	NLA Part Number	Description	Qty	Part Number	Description
			1	MRK30810	Top Channel
		Top Channel	1	MRK36104	Clutch Channel
20 Black Bow	MRK330819	Clutch	1	MRK07905	Clutch Insert
Mount	WINTE	Assembly	2	MRK02504	Clutch Bolt
		Assembly	2	MXT01101	Clutch Washer
			2	MRK08204	Clutch Knob
			1	MRK30814	Top Channel
		Top Channel	1	MRK36105	Clutch Channel
20 White Bow	MRK330829	Clutch	1	MRK07905	Clutch Insert
Mount	WINN330629		2	MRK02504	Clutch Bolt
		Assembly	2	MXT01101	Clutch Washer
			2	MRK08204	Clutch Knob
			1	MRK30812 Top Chann	Top Channel
		54" Top	1	MRK36104	Clutch Channel
23 Black Bow	MRK330839	Channel Clutch	1	MRK07905	Clutch Insert
Mount	WINNSSUGSS		2	MRK02504	Clutch Bolt
		Assembly	2	MXT01101	Clutch Washer
			2	MRK08204	Clutch Knob
			1	MRK30815	Top Channel
		Ton Channal	1	MRK36105	Clutch Channel
23 White Bow Mount	MRK330849	Top Channel Clutch	1	MRK07905	Clutch Insert
	WINN330049		2	MRK02504	Clutch Bolt
		Assembly SW	2	MXT01101	Clutch Washer
			2	MRK08204	Clutch Knob

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Page 2 of 6 MAY 2003 2003-01R1

			Replacement Parts		
Models Affected	NLA Part Number	Description	Qty	Part Number	Description
			1	MRK30814	Top Channel
			Clutch Channel		
20 Gray Bow	MRK330859	Top Channel	1	MRK07905	Clutch Insert
Mount	WINNOSOOS	Gray	2	MRK02504	Clutch Bolt
			2	MXT01101	Clutch Washer
			2	MRK08204	Clutch Knob
			1	MRK30814	Top Channel
			1	MRK36105	Clutch Channel
20 Black Bow	MRK30801	Top Channel	1	MRK07905	Clutch Insert
Mount	WRK30801	Black 2 MRK02504 2 MXT01101 2 MRK08204	2	MRK02504	Clutch Bolt
			MXT01101	Clutch Washer	
			2	MRK08204	Clutch Knob
			1 MRK30810 Top Cl	Top Channel	
			1	MRK36104	Clutch Channel
20 Black Bow	MRK36101	Clutch Channel	1	MRK07905	Clutch Insert
Mount	IVINNOUTUT	Black	ck 2 MRK02504 Clut	Clutch Bolt	
			2	MXT01101	Clutch Washer
			2	MRK08204	Clutch Knob
			1	MRK30810	Top Channel
			1	MRK36104	Clutch Channel
20 Black Bow Mount	MRK07901	Clutch Insert	1	MRK07905	Clutch Insert
	IVINNU/ 90 I	Ciulcii iiiseit	2	MRK02504	Clutch Bolt
			2	MXT01101	Clutch Washer
			2	MRK08204	Clutch Knob

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2003-01R1 MAY 2003 Page 3 of 6

			Replacement Parts		
Models Affected	NLA Part Number	Description	Qty	Part Number	Description
			1	MRK30812	Top Channel
			1	MRK36104	Clutch Channel
23 Black Bow	MRK30804	23 Mount Top	1	MRK07905	Clutch Insert
Mount	WIXK30004	Channel Black	2	MRK02504	Clutch Bolt
			2	MXT01101	Clutch Washer
			2	MRK08204	Clutch Knob
			1	MRK30812	Top Channel
			1	MRK36104	Clutch Channel
23 Black Bow	MRK36101	Clutch Channel	1	MRK07905	Clutch Insert
Mount	IVIKKSOTOT	Black	2	MRK02504	Clutch Bolt
			2	MXT01101	Clutch Washer
			2	MRK08204	Clutch Knob
			1	MRK30812	Top Channel
			1	MRK36104	Clutch Channel
23 Black Bow	MRK07901	Clutch Insert	1	MRK07905	Clutch Insert
Mount	IVINNO7901	Ciulcii iiiseit	2	MRK02504	Clutch Bolt
			2	MXT01101	Clutch Washer
			2	MRK08204	Clutch Knob
			1	MRK30814	Top Channel
			1	MRK36105	Clutch Channel
20 White Bow	MRK30802	Top Channel	1	MRK07905	Clutch Insert
Mount	WILLYSUOUZ	White	2	MRK02504	Clutch Bolt
			2	MXT01101	Clutch Washer
			2	MRK08204	Clutch Knob

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Page 4 of 6 MAY 2003 2003-01R1

			Replacement Parts		
Models Affected	NLA Part Number	Description	Qty	Part Number	Description
			1	MRK30814	Top Channel
			1	MRK36105	Clutch Channel
20 White Bow	MRK36102	Clutch Channel	1	MRK07905	Clutch Insert
Mount	WINTE	White	2	MRK02504	Clutch Bolt
			2	MXT01101	Clutch Washer
			2	MRK08204	Clutch Knob
			1	MRK30814	Top Channel
			1	MRK36105	Clutch Channel
20 White Bow	MRK07901	Clutch Insert	1	MRK07905	Clutch Insert
Mount	IVIIXIXO7 90 I	Ciulcii ilisett	2	MRK02504	Clutch Bolt
			2	MXT01101	Clutch Washer
			2	MRK08204	Clutch Knob
		1 MRK30815	Top Channel		
			1	MRK36105	Clutch Channel
23 White Bow	MRK30805	54" Top	1	MRK07905	Clutch Insert
Mount	IVINNOUOU	Channel White	2	MRK02504	Clutch Bolt
			2		Clutch Washer
			2	MRK08204	Clutch Knob
			1	MRK30815	Top Channel
			1	MRK36105	Clutch Channel
23 White Bow Mount	MRK36102	Clutch Channel	1	MRK07905	Clutch Insert
	WIKK301U2	White	2	MRK02504	Clutch Bolt
			2	MXT01101	Clutch Washer
			2	MRK08204	Clutch Knob

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2003-01R1 MAY 2003 Page 5 of 6

			Replacement Parts		
Models Affected	NLA Part Number	Description	Qty	Part Number	Description
			1	MRK30815	Top Channel
			1	MRK36105	Clutch Channel
23 White Bow	MRK07901	Clutch Insert	1	MRK07905	Clutch Insert
Mount	WINTO 7 30 I	Ciutori irisert	2	MRK02504	Clutch Bolt
			2	MXT01101	Clutch Washer
			2	MRK08204	Clutch Knob
			1	MRK30810	Top Channel
			1	MRK36104	Clutch Channel
20 Gray Bow	MRK308066	Top Channel	1	MRK07905	Clutch Insert
Mount	WKK3U0U00	Gray	2	MRK02504	Clutch Bolt
			2	MXT01101	Clutch Washer
			2	MRK08204	Clutch Knob
			MRK30810	Top Channel	
			MRK36104	Clutch Channel	
20 Gray Bow	MRK361036	Clutch Channel	1	MRK07905	Clutch Insert
Mount	WINTE	Gray		Clutch Bolt	
			2	MXT01101	Clutch Washer
			2	MRK08204	Clutch Knob
			1	MRK30810	Top Channel
			1	MRK36104	Clutch Channel
20 Gray Bow	MRK07901	Clutch Insert	1	MRK07905	Clutch Insert
Mount	IVIIXIXO1 30 I	Ciulon maeri	2	MRK02504	Clutch Bolt
			2	MXT01101	Clutch Washer
			2	MRK08204	Clutch Knob
▲16 Black Bow Mount	MRK07901	Clutch Insert	1	MRK07906	Clutch Insert

Page 6 of 6 MAY 2003 2003-01R1

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