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Service Bulletin

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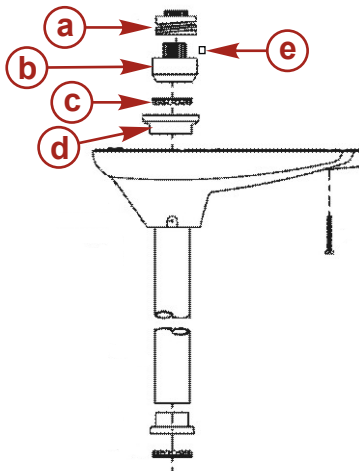
Drum Coupling Change

Models Affected

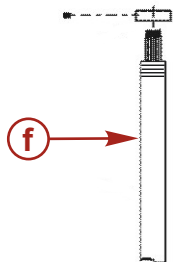All Tour edition models with the old style drum coupling.

Situation

Drum coupling part number MFM06402T is no longer available. The old style drum coupling was secured to the column shaft with a rivet. The new style drum coupling is threaded onto the column shaft and secured with a set screw.

Replacement Instructions

If drum coupling part number MFM06402T requires replacement, a new drum coupling with a set screw, roller bearing, bearing cup, drum control, and threaded column must be installed. Refer to the appropriate service manual for installation instructions.

a - Drum control
b - Drum coupling
c - Bearing
d - Bearing cup
e - Set screw
f - Threaded column

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Parts Required

Refer to the following chart for part replacement or consult the Mercury Electronic Parts Catalog.

Qty.	Description	Part Number
1	Drum control	879330T60
1	Set screw (0.250-20 x 0.312) (hex socket head)	10-M899381T
1	Drum coupling	879330T59
1	Ball bearing	MFM00502T
1	Bearing cup	879330T58
1	Threaded column	MAF049__ [1]

1. Order the correct length threaded column for the application.