

TO: SERVICE MANAGER  MECHANICS   
PARTS MANAGER

No. 96-2

## Change in Valve Lash Specification For Hydraulic Roller Lifter Engines

### MODELS AFFECTED

All HP 500C MerCruiser engines with roller lifters.

### OLD VALVE LASH SPECIFICATION

One (1) turn down from zero lash. Both intake and exhaust valves.

### NEW VALVE LASH SPECIFICATION

Three quarters (3/4) turn down from zero lash. Both intake and exhaust valves. See appropriate service manual for correct procedure.

### UPDATING ENGINES TO THE NEW SPECIFICATION

There is no need to readjust roller lifters to the new specification until normal servicing requires adjustment.