

TO: SERVICE MANAGER MECHANICS
 PARTS MANAGER

REVISED
1-31-94

No. 93-6

CHANGE-OVER KITS FOR MARK IV TO GEN V 454 AND 502 CID ENGINES

General Motors has quit producing the Mark IV partial engines. At this time there are limited quantities of Mark IV partial engines in Quicksilver distribution. When these quantities are depleted, a Mark IV engine will need to be replaced with a Gen V partial and a change over kit. Following is a list of part numbers required.

Model	MK IV Partial Engine	Gen V Partial Engine	Change-Over Kit
HP 425	*816185A17	847705A13	847818A 4
HP 465	816239A 5	805659A 1	847818A 3
HP 525 SC	*817358A 7	805541A 1	847818A 2
HP 600 SC	*816287A 2	805124A 1	847818A 1

NOTE: 1) HP 465 and 525 SC Bravo drive line models also require a new flywheel, P/N 230-811563

NOTE: 2) HP 525 SC models with a III or V SSM also require a new flywheel, P/N 274-821985

* Indicates some quantities still available in Quicksilver distribution at this time.