

## service bulletin

TO: SERVICE MANAGER 
MECHANICS
PARTS MANAGER

No. 93-2

## MERCURY HI-PERFORMANCE HEAVY DUTY BRAVO GIMBAL RING

All 1994 model Hi-Performance MerCruiser products equipped with Bravo One stern drives are being delivered with a new transom plate assembly which has a heavy duty gimbal ring and hinge pin assembly.

The new transom plate can be identified with the following sales code: 6 - 6020004GS

Because of the design of the new hinge pin arrangement the (ear muff) style trim sender and trim limit sender cannot be used. A cable operated trim indicator will be required.

A heavy duty gimbal ring kit is also available to convert earlier Bravo One transom plates to the new Hi-Performance style.

The part number for the kit is: 822374A2

Order either of these components through your normal distribution channels. These components will not be stocked in the Hi-Performance division.