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## New Connecting Rod Torque Specification

### Models Affected

Models Covered	Starting Serial Number
HP575 SCi	0L601000
HP525 EFI	0M900146
HP600 SCi	0M950332
HP662 SCi	0M956580
HP700 SCi	0M954560
565	0M967311
QC4v 1100	0M967121
QC4v 1350	0M967121

### Scope

Worldwide

### Situation

ARP is no longer offering the moly lube we recommend for lubricating the engine fasteners.

### Correction

We are now recommending ARP Ultra-Torque™ lube for engine assembly; however, the tightening process for the connecting rod screws has changed. To achieve the proper screw stretch, apply ARP Ultra-Torque lube on the threads and underneath the head of the screw, and tighten to 40 Nm (30 lb-ft) plus an additional 55°.

Description	Nm	lb-in.	lb-ft
Connecting rod screw (add 55° after initial torque)	40	-	30

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