

TO: PARTS MANAGER
SERVICE MANAGER

QUICKSILVER[®]
MARINE PARTS AND ACCESSORIES

No. 97-8

Gasoline Engine Exhaust Riser Kits

1997 and older models used either cast iron or stainless steel exhaust elbows.
All 1998 model engines use cast iron exhaust elbows.
The type of elbow mounting bolts will aid in identification.

1. Cast iron elbows use 4 long bolts.
2. Stainless steel elbows use 1 in. (24 mm) long bolts.

Refer to the chart below for part numbers.

NOTE: If these Riser Kits are going on a 1997 or older engine that has the exhaust manifolds in the closed cooling system, order the following gaskets. The Separator Gaskets go between the manifold and riser.

(2) 27-860231 Separator Gaskets

Exhaust Elbow Type and Models	3 in. (76 mm) Riser Kit P/N	6 in. (152 mm) Riser Kit P/N
<u>Cast Iron Exhaust Elbows.</u> V6 with 2 piece exhaust manifold or All V8 1998 models or 1997 and older models:	93320A 5	93322A 7
<u>Stainless Steel Exhaust Elbows.</u> V8 1997 and older models:	807476A 7	807477A 5