

TO: PARTS MANAGER   
SERVICE MANAGER

**QUICKSILVER**  
MARINE PARTS AND ACCESSORIES

No. 98-5

## 454/502 cid Replacement Parts

### Backplate Gasket Kit for V8 454/502 cid Gen VI and L29 Engines That Use P/N 850454 Circulating Water Pump

This new Gasket Kit can be used on all GM circulating pumps used on the engines with the pump listed above. Now you can repair any circulating pumps that have a leaking gasket instead of replacing the complete pump. The kit contains the backplate gasket plus the 2 pump mounting gaskets and an instruction sheet for torquing the backplate fasteners.

P/N 27-803192A 2 Backplate Gasket Kit.

### Rocker Arm Stud Kit for V8 454/502 cid Gen V, VI and L29 Engines

These engines use a net lash or non adjustable rocker arm system. Torquing the rocker arm bolt to a specified torque sets the valve lash. When rebuilding these engines with a net lash, machining of the cylinder deck surface or cylinder head surface or grinding the valve seats or valves may cause an incorrect valve lash condition. The most common problem that happens is the valves not closing completely after the rocker arm bolt is torqued.

To correct this condition, a Rocker Arm Stud Kit is now available from Quicksilver. By using the rocker arms and ball units from the original engine along with this kit, the engine can be converted from a non adjustable to an adjustable valve lash engine like the older Mark IV engines. There are 8 studs and 8 nuts in each kit.

The valve lash is 1 turn down from 'O' lash. Follow Mark IV engine 'Valve Adjustment' procedure as outlined in #15 service manual.

P/N 16-803785A 1 Rocker Arm Stud Kit.