



parts bulletin



REVISED 96-2 (3-13-98)

No. 96-2

NOTICE

This is a revision of Outboard Parts Bulletin 96-2 Revised 3-13-98. Destroy Bulletin 96-2 and insert Revised 3-13-98.

SERVICE REPLACEMENT BASIC GEAR CASE ON 3.0L ENGINES

MODEL

225 Carb Models (90-824403-96)(0D280813 & UP)

225 EFI Models (90-809170-95)(0G129222 & UP)

200 DFI Models (90-809170-97)(0G386496 & UP)

BASIC GEAR CASE P/N'S NO LONGER AVAILABLE

1623-822442A25

1623-822442A26

CHANGE

Engines with **S/N-0G437999 & BELOW** were built with a 1623-822442C2 casting. **(10 WATER PICK-UP HOLES)**. These castings can no longer be produced, and have been replaced with a 1623-822442C3 casting. **(16 WATER PICK-UP HOLES)**. This change also incorporated a smaller outside diameter forward gear bearing and a non-ratcheting clutch.

In order to back-fit your internal components of your gear housing to the new casting, order from the chart below:

GEAR HOUSING 1623-822442A83 (BLACK)
GEAR HOUSING 1623-822442A84 (GRAY)

AND

FORWARD GEAR BEARING 31-828439A2 (**STANDARD ROTATION**)
REVERSE GEAR BEARING ADAPTOR 828830A2 (**COUNTER ROTATION**)

AND

SHIM SET (As Required) 15-44491A1