



PARTS CATALOG

MERC 1100

SERIAL NUMBER

1100 1870204 THRU 2314955

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NOTE: Indented description indicate that these parts are included in preceding assembly.

AR = As Required

NSS = Not Sold Separate

OPT = Optional

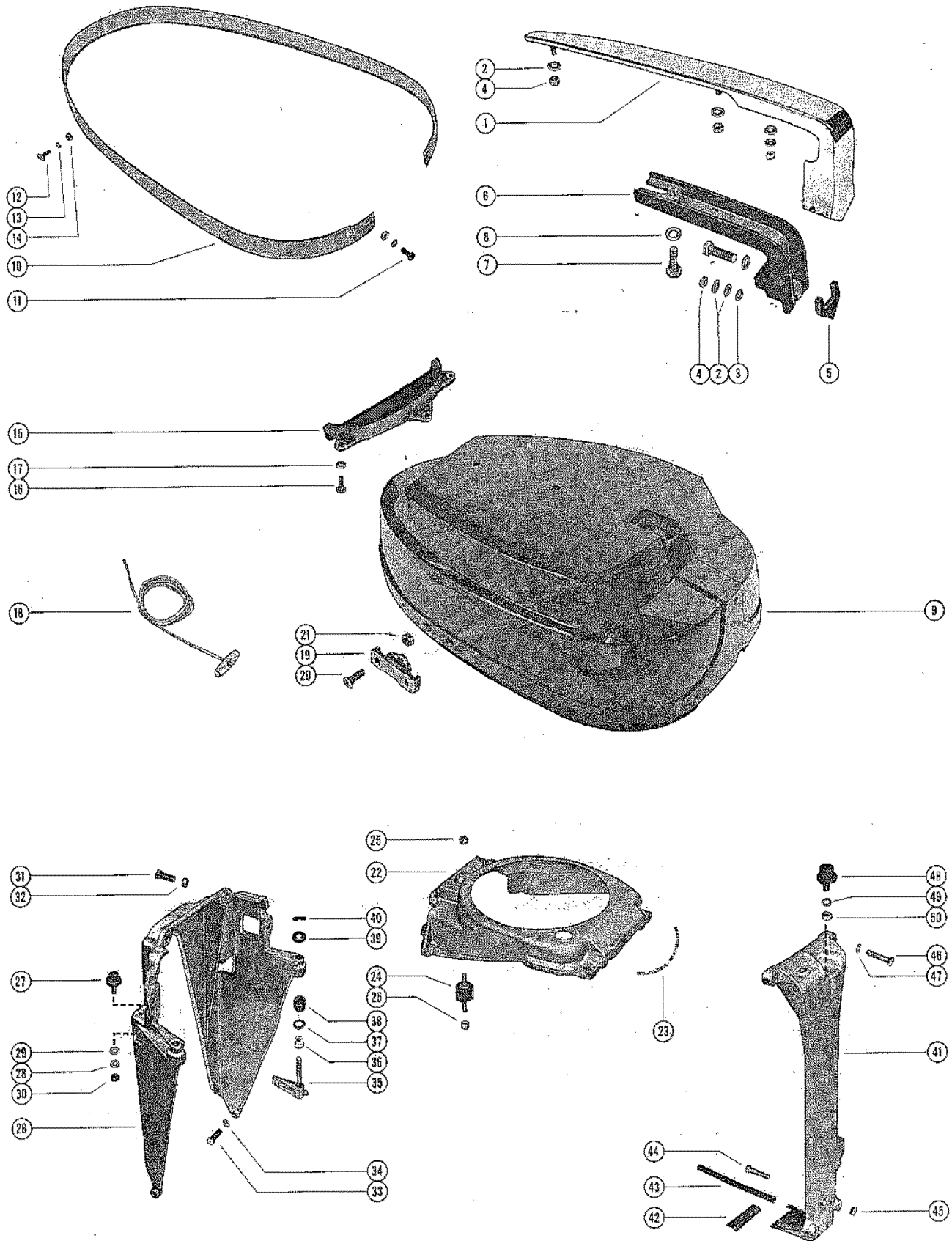
NS = Not Shown

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MISCELLANEOUS PARTS/ACCESSORIES

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	90-39957		0	MERC 1100E AND 1100E-SS PARTS LIST, COMPLETE
-	27-37741A1		0	GASKET SET (MOTOR OVERHAUL) MERC 1100E-SS AND 1100EL-SS
-	27-37741A2		0	GASKET SET (MOTOR OVERHAUL) MERC 1100EL-SS-1
-	94-39387		0	SHIPPING CARTON (MERC 1100E AND MERC 1100E-SS)
-	94-39388		0	SHIPPING CARTON (MERC 1100EL AND MERC 1100EL-SS)
-	94-29616		0	SHIPPING CARTON (FUEL TANK)
-	32-26329		0	BULK LINE (DISTRIBUTOR VENT TUBES) PER FOOT
-	32-26626		0	BULK LINE (JUMPER LEAD SLEEVES)
-	92-25234--1		0	GLUE (BLANKET ADHESIVE)
-	92-32641-12		0	EXTRA DUTY GEAR LUBRICANT (CASE)
-	46-37433A4		0	EXTRA HEAVY DUTY WATER PUMP KIT
-	37-39603A1		0	DECAL SET (MERC 1100E)
-	37-45226A1		0	DECAL SET (MERC 1100E-SS)
-	37-45968A1		0	DECAL SET (MERC 1100E-SS-1)
-	SEEPAGE		0	TACHOMETER ASSEMBLY

TOP COWL AND SUPPORT BRACKETS

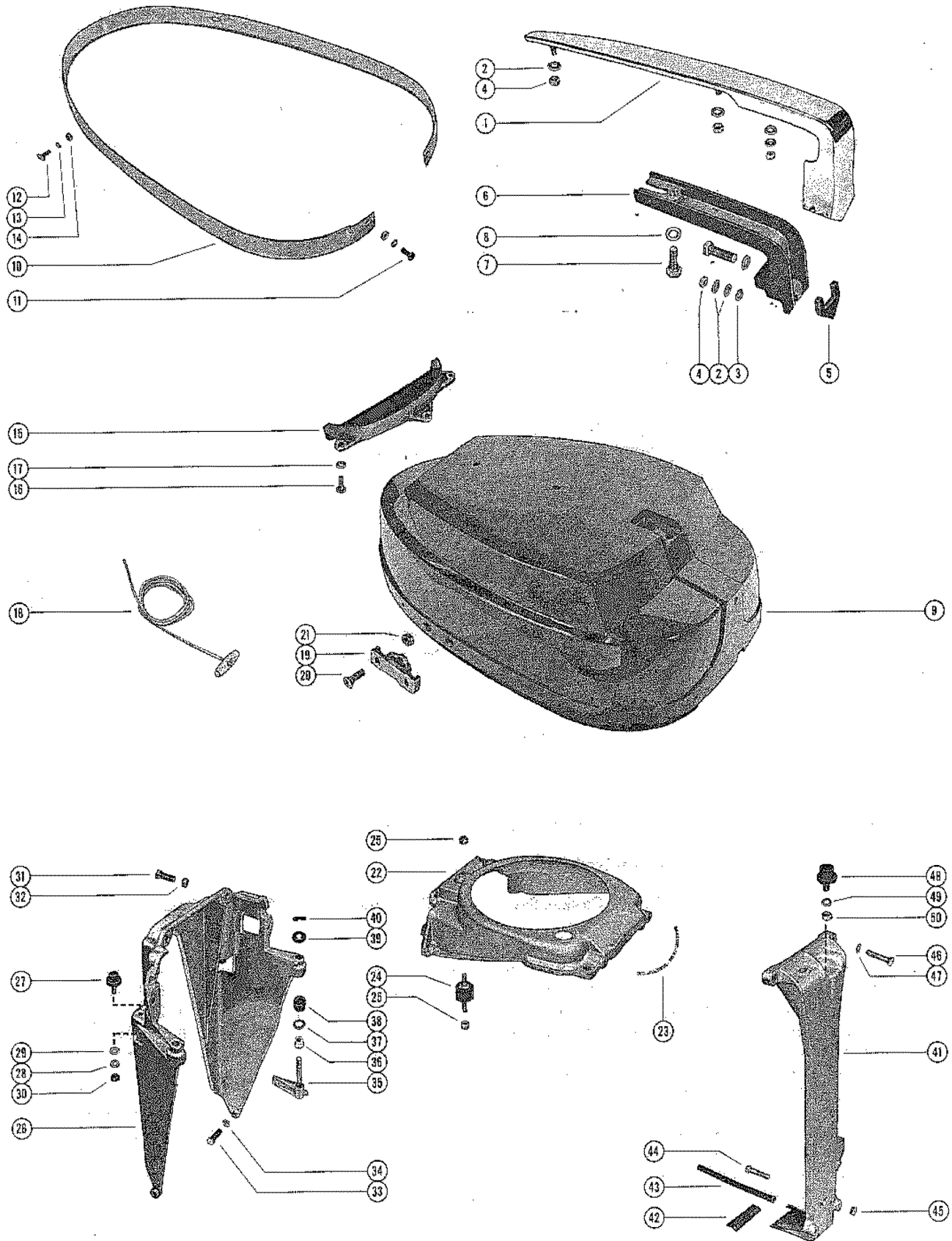


TOP COWL AND SUPPORT BRACKETS

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	37408		1,1,1	HANDLE, CHROME - TOP COWL
2	12-20533		6,6,6	WASHER, CHROME HANDLE TO INSIDE HANDLE STUD
3	12-21631		AR,AR,AR	WASHER, CHROME HANDLE TO INSIDE HANDLE STUD (FRONT)
4	11-20361		4,4,4	NUT, CHROME HANDLE TO INSIDE HANDLE STUD
5	35496		1,1,1	PAD, BUMPER - TOP COWL HANDLE
6	37434		1,1,1	HANDLE, INSIDE - TOP COWL
7	10-24234		2,2,2	SCREW, HANDLE TO TOP COWL (1")
8	13-26993		2,2,2	LOCKWASHER, HANDLE TO TOP COWL SCREW
9	2114-2455		1,1,1	COWL, TOP
10	37410A1		1,1,1	TRIM MOULDING ASSEMBLY, TOP COWL
11	10-29227		2,2,2	SCREW, BRASS - MOULDING TO TOP COWL
12	10-29226		2,2,2	SCREW, DECORATIVE - MOULDING TO TOP COWL
13	13-26995		4,4,4	LOCKWASHER, MOULDING FASTENING SCREW
14	11-26419		4,4,4	NUT, MOULDING FASTENING SCREW
15	37569		1,1,1	SHIELD, TOP COWL - REAR
16	10-37370		3,3,3	SCREW, SHIELD TO TOP COWL (5/8")
17	13-37371		3,3,3	LOCKWASHER, SHIELD SCREW
18	50-37901		1,1,1	ROPE, STARTER (FOR MANUAL STARTING ONLY)
19	37411		2,2,2	BRACKET, COWL LATCH - TOP COWL FASTENING
20	10-37560		4,4,4	SCREW, COWL LATCH BRACKET TO TOP COWL
21	11-37556		4,4,4	NUT, COWL LATCH BRACKET SCREW
22	37409		1,1,1	FRAME, TOP COWL SUPPORT
23	37-45200		,1,1	DECAL, TIMING
24	37639		3,3,3	MOUNT, RUBBER - TOP COWL FRAME
	46096		OPT.,OPT.,	MOUNT, RUBBER - TOP COWL FRAME (HEAVY DUTY)
25	11-20361		6,6,6	NUT, RUBBER MOUNT TO TOP COWL FRAME
26	39239		1,1,1	BRACHET, TOP COWL SUPPORT - REAR
27	31014		2,2,2	MOUNT, RUBBER - REAR SUPPORT BRACKET
28	13-26992		2,2,2	LOCKWASHER, RUBBER MOUNT TO REAR SUPPORT BRACKET
29	12-20346		2,2,2	WASHER, RUBBER MOUNT TO REAR SUPPORT BRACKET
30	11-20088		2,2,2	NUT, RUBBER MOUNT TO RREAR SUPPORT BRACKET
31	10-26065		4,4,4	SCREW, REAR BRACKET TO TOP COWL FRAME (1")
32	11-46793		4,4,4	NUT, REAR BRACKET SCREW
33	10-37558		2,2,2	SCREW, REAR BRACKET TO BOTTOM COWL (1 1/4")
34	13-26993		2,2,2	LOCKWASHER, REAR SUPPORT BRACKET SCREW
35	37412		2,2,2	LEVER, CLAMPING - TOP COWL MOUNTING
36	23-26819		2,2,2	BUSHING, NYLON - CLAMPING LEVER
37	12-38006		2,2,2	WASHER, CLAMPING LEVER
38	23-31293		2,2,2	BUSHING, RUBBER - CLAMPING LEVER
39	53-30428		2,2,2	FASTENER, CLAMPING LEVER
40	17-29077		2,2,2	PIN, ROLL - CLAMPING LEVER
41	37667A1		1,,	BRACKET ASSEMBLY, TOP COWL SUPPORT - FRONT

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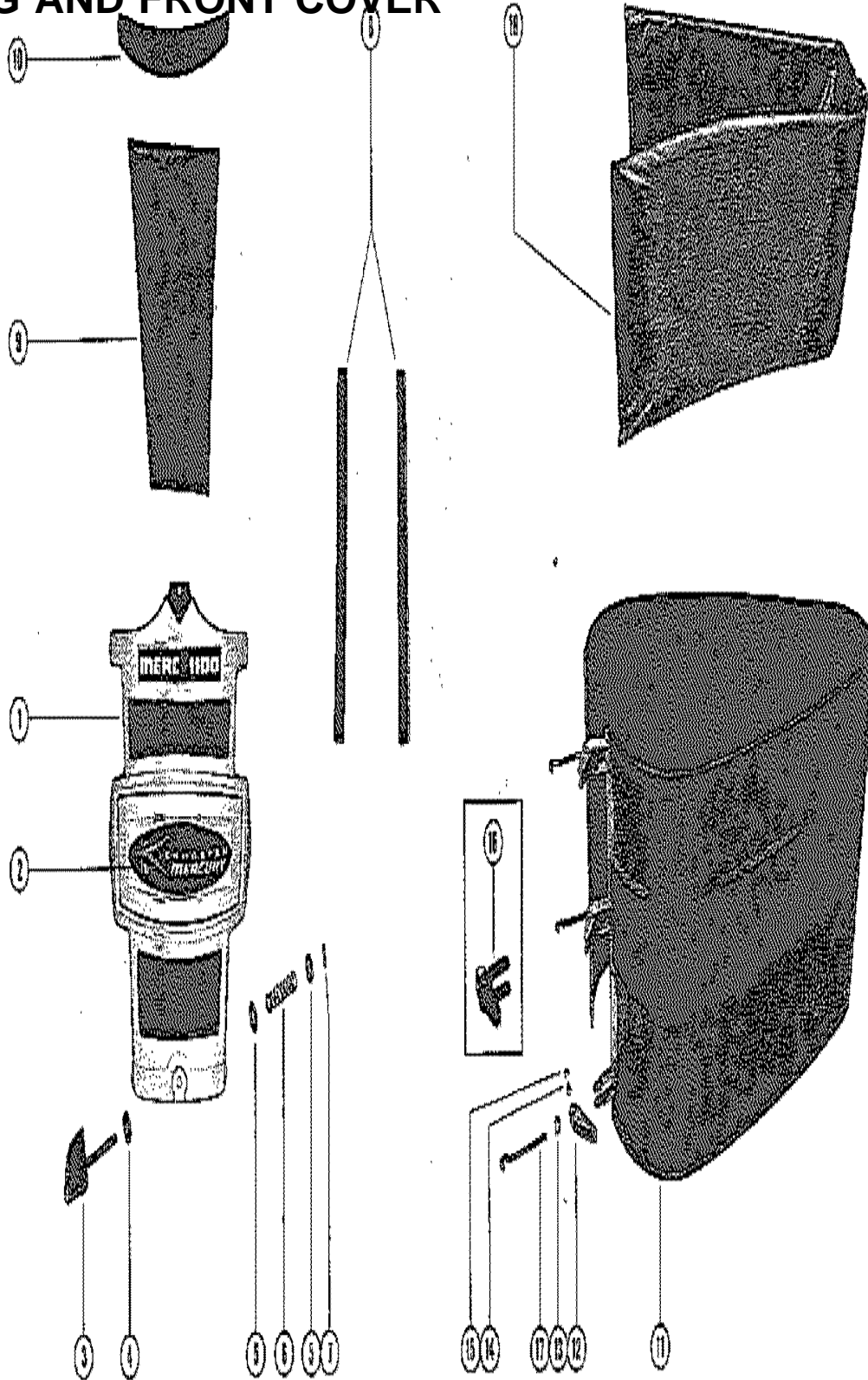
TOP COWL AND SUPPORT BRACKETS



TOP COWL AND SUPPORT BRACKETS

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
41	39978A2		,1,	BRACKET ASSEMBLY, TOP COWL SUPPORT - FRONT
	45883A2		,,1	BRACKET ASSEMBLY, TOP COWL SUPPORT - FRONT
42	37903		1,1,1	FLANGE, RUBBER - FRONT TOP COWL SUPPORT BRACKET
43	32-37670		1,1,1	HOSE, FRONT SUPPORT BRACKET TO BOTTOM COWL
44	10-22040		2,2,2	SCREW, FRONT BRACKET TO BOTTOM COWL (1 1/2')
45	11-46793		2,2,2	NUT, FRONT SUPPORT BRACKET SCREW
46	10-20362		2,2,2	SCREW, FRONT BRACKET TO TOP COWL FRAME (1 1/2")
47	13-26993		2,2,2	LOCKWASHER, FRONT SUPPORT BRACKET SCREW
48	37640		1,1,1	MOUNT, RUBBER - FRONT SUPPORT BRACKET
49	13-26993		1,1,1	LOCKWASHER, RUBBER MOUNT TO FRONT SUPPORT BRACKET
50	11-22053		1,1,1	RUBBER MOUNT TO FRONT SUPPORT BRACKET

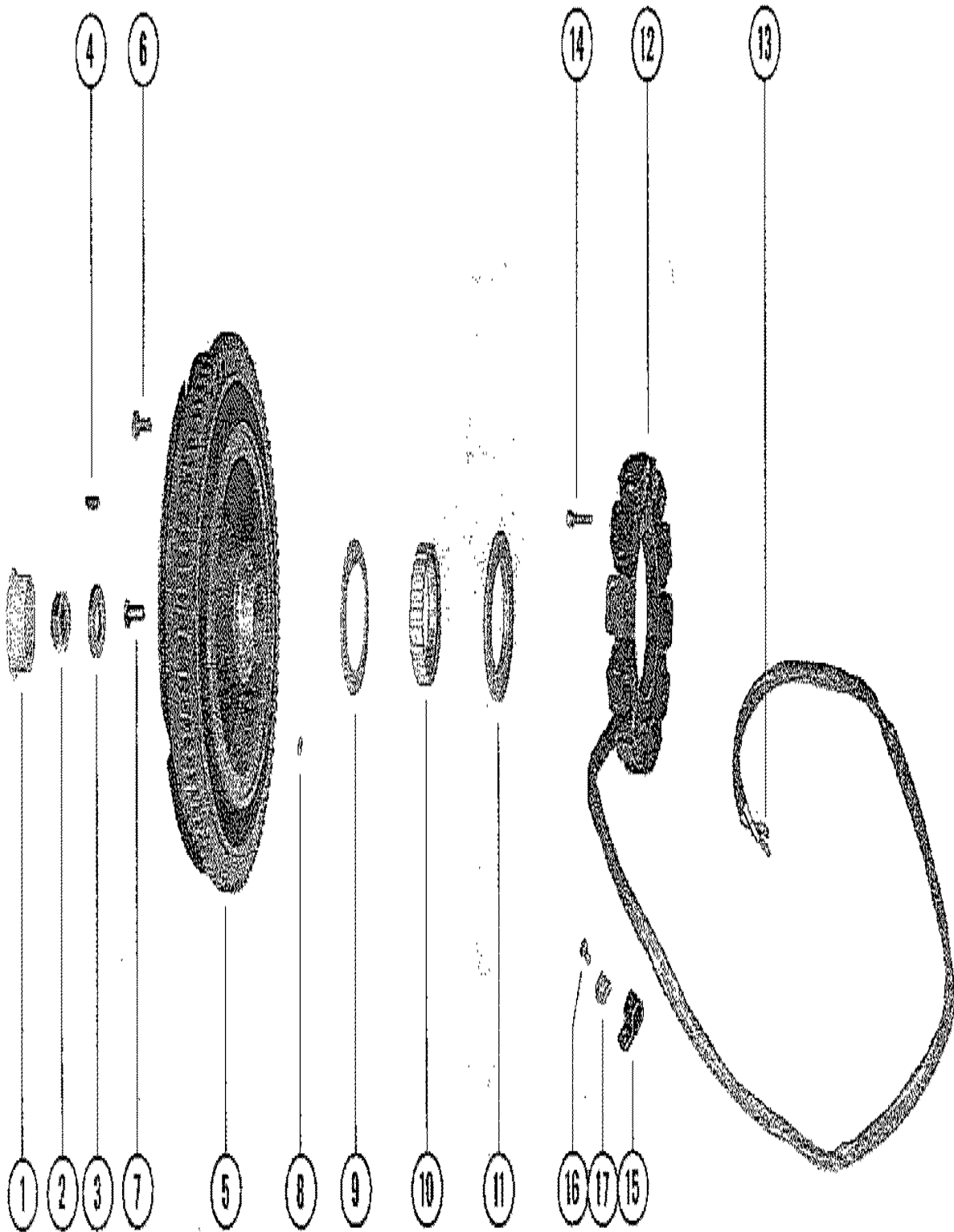
COWLING AND FRONT COVER



COWLING AND FRONT COVER

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	2113-2663A2		1,,	COWL FRONT COVER ASSEMBLY
	2113-2663A4		,1,	COWL FRONT COVER ASSEMBLY
	2113-2663A6		,,1	COWL FRONT COVER ASSEMBLY
2	35753		1,1,1	EMBLEM, FRONT COVER
3	32362		1,1,1	KNOB, COWL FRONT COVER FASTENING
4	12-30771		2,2,2	WASHER, COVER FASTENING KNOB (RUBBER)
5	12-26825		2,2,2	WASHER, COVER FASTENING KNOB (STEEL)
6	24-30772		1,1,1	SPRING, TENSION - FASTENING KNOB
7	17-29077		1,1,1	ROLL PIN, TENSION SPRING TO KNOB
8	31089		2,2,2	STRIP, SOUND ABSORBING
9	38675		1,1,1	BLANKET, SOUND ABSORBING
10	35769		1,1,1	SEAL, SOUND ABSORBING - UPPER
11	2120-2620A4		1,1,	WRAP AROUND COWL ASSEMBLY
	2120-2620A6		,,1	WRAP AROUND COWL ASSEMBLY
12	38961		3,3,3	HANDLE, COWL LATCH EARLY STYLE
13	38964		3,3,3	SWIVEL, COWL LATCH EARLY STYLE
14	17-21057		6,6,6	PIN, HINGE - COWL LATCH HANDLE EARLY STYLE
15	53-21058		6,6,6	"E" RING, HANDLE TO HINGE PIN EARLY STYLE
16	46785A1		3,3,3	COWL LATCH ASSEMBLY(LATE STYLE)
17	30413		3,3,3	HOOK, COWL LATCH FASTENING
18	30021		1,1,1	BLANKET, SOUND ABSORBING
-	92-25234--1		1,1,1	GLUE, ADHESIVE - BLANKET FASTENING
-	92-27109--1		1,1,1	ADHESIVE COMPOUND, EMBLEM FASTENING

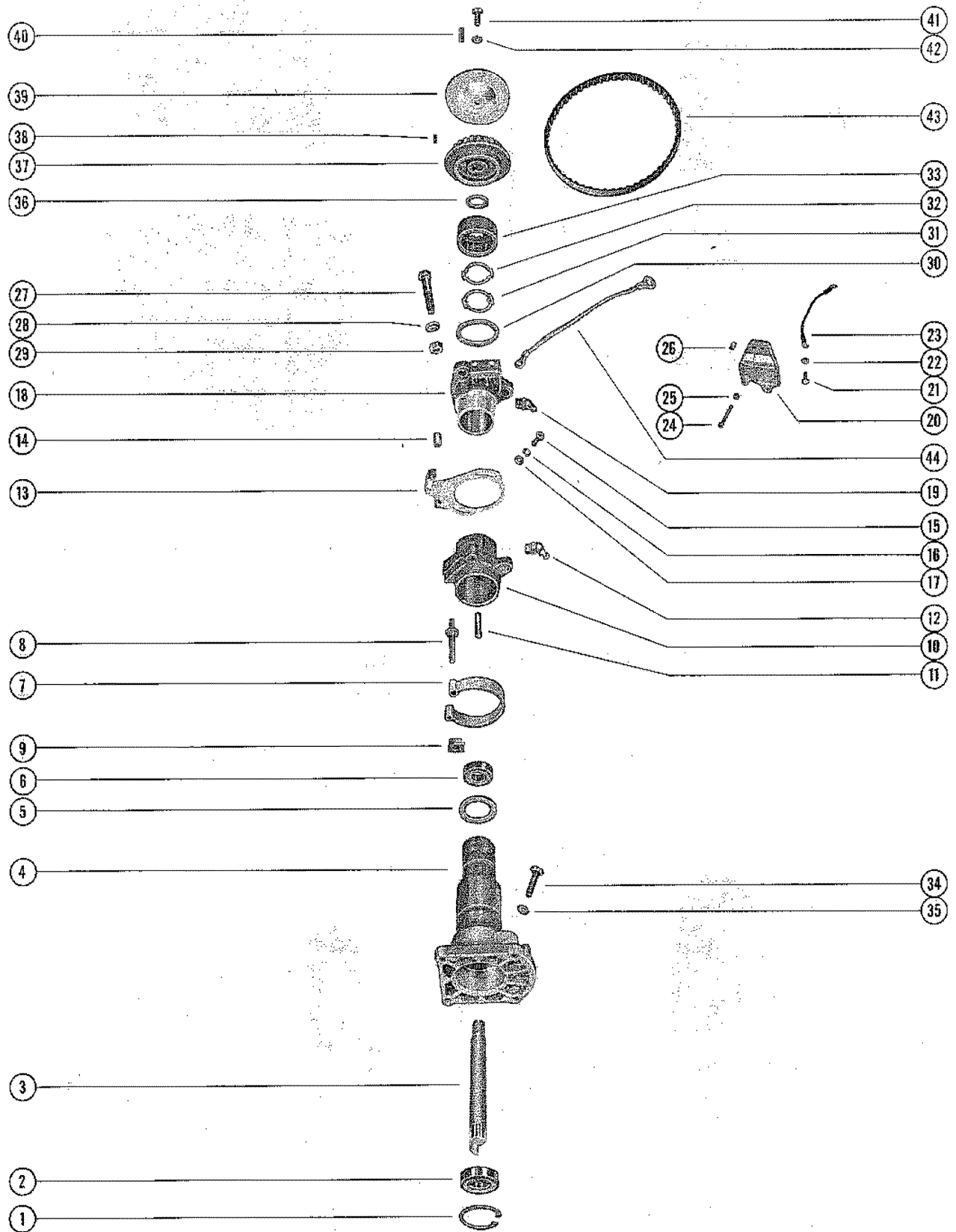
FLYWHEEL ASSEMBLY AND STATOR



FLYWHEEL ASSEMBLY AND STATOR

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	19-45907		„1	PLUG, FLYWHEEL PULLER THREADS
2	11-22339		1,1,1	NUT< FLYWHEEL
3	12-33001		1,1,1	WASHER, FLYWHEEL NUT
4	28-30250		1,1,	KEY, FLYWHEEL DRIVE SERIAL 00000000-02101742
	28-45554		,1,1	KEY, FLYWHEEL DRIVE SERIAL 02101743-09999999
5	225-2494A2		1,1,1	FLYWHEEL ASSEMBLY, COMPLETE
6	10-32417		8,8,8	SCREW, FLEXIBLE PLATE TO FLYWHEEL
7	10-32417		8,8,8	SCREW, PLATE AND HUB TO FLEXIBLE PLATE
8	17-26618		1,1,1	PIN, DOWL - PULLEY TO FLYWHEEL
9	29788		1,1,1	FLANGE, FLYWHEEL PULLEY
10	30306		1,1,1	PULLEY, FLYWHEEL
11	29787		1,1,1	HUB, FLYWHEEL PULLEY
12	398-2188		1,1,1	STATOR, ALTERNATOR
13	30050		2,2,2	TERMINAL, STATOR LEAD WIRE
14	10-32614		4,4,4	SCREW, STARTER TO UPPER END CAP
15	54-22740		4,,	CLIP, STATOR LEAD FASTENING (3/8")
	54-22875		2,,	CLIP, STATOR LEAD FASTENING (7/16")
	54-26550		,5,	CLIP, STATOR/WIRING HARNESS LEADS FASTENING (5/16")
	54-26550		„4	STATOR/WIRING HARNESS LEADS FASTENING (5/16")
16	10-30009		2,,	SCREW, STATOR LEAD CLIP FASTENING (10-24 X 3/8")
	10-30009		,3,	SCREW, STATOR LEAD CLIP FASTENING (10-24 X 3/8")
	10-30009		„1	SCREW, STATOR LEAD CLIP FASTENING (10-24 X 3/8")
	10-31206		2,2,	SCREW, STATOR LEAD CLIP FASTENING (7/16")
	10-31206		„3	SCREW, STATOR LEAD CLIP FASTENING (7/16")
17	22789		4,,4	"D" WASHER, CLIP FASTENING SCREW
	22789		,5,	"D" WASHER, CLIP FASTENING SCREW

DISTRIBUTOR ADAPTOR AND PILOT ASSEMBLY

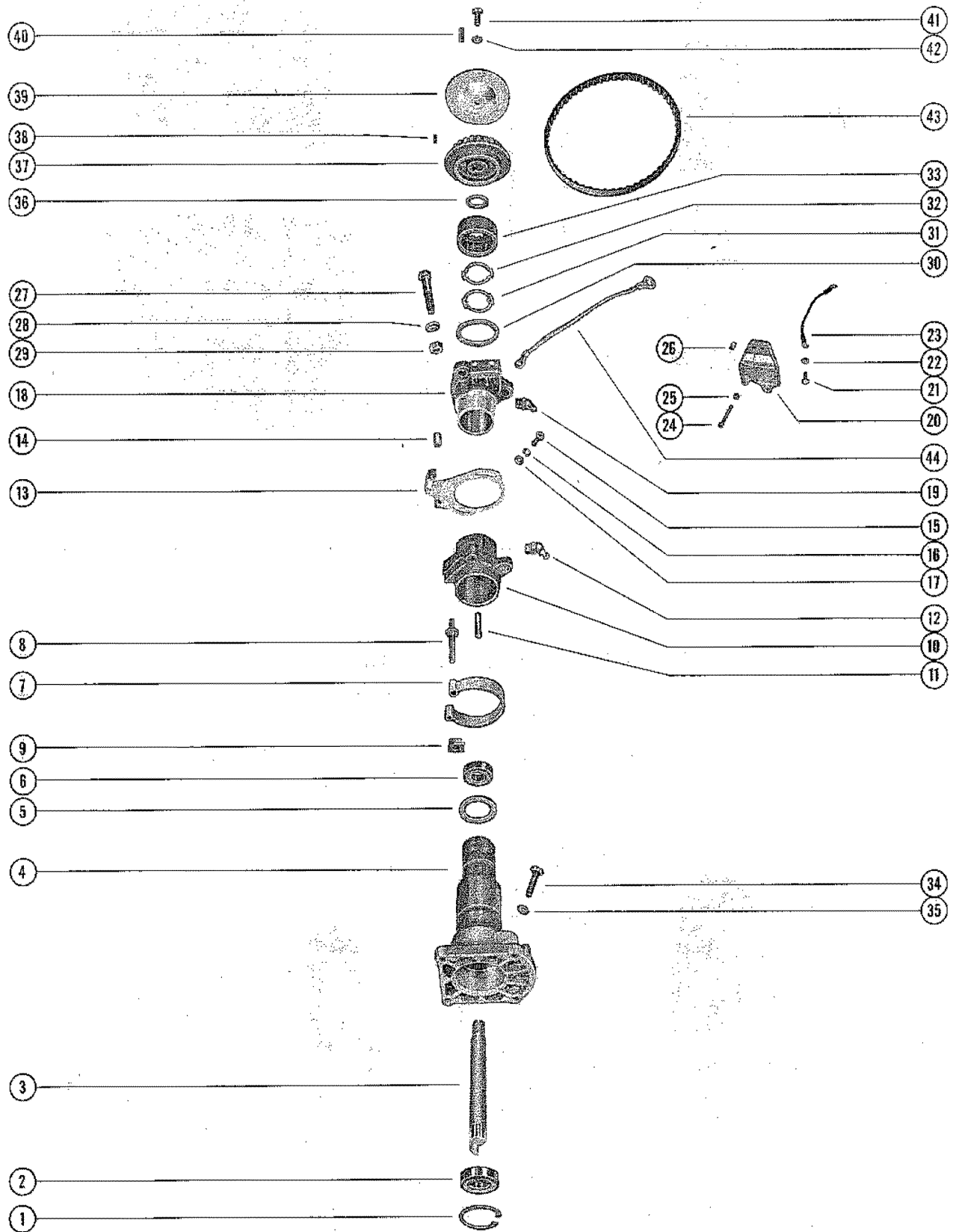


DISTRIBUTOR ADAPTOR AND PILOT ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	53-26406		1,1,1	RING, SNAP - BALL BEARING RETAINING
2	30-26379		1,1,1	BEARING, BALL - DRIVE SHAFT
3	45-30573		1,1,1	DRIVE SHAFT< DISTRIBUTOR
4	39559A1		1,1,	PILOT ASSEMBLY, DISTRIBUTOR SERIAL 00000000-02101742
	45483A4		,1,	PILOT ASSEMBLY, DISTRIBUTOR SERIAL 00210743-09999999
5	12-45484		,1,1	WASHER, DISTRIBUTOR TO PILOT
4	45960A1		,,1	PILOT ASSEMBLY, DISTRIBUTOR
6	30-20066		1,1,1	BEARING, BALL - DISTRIBUTOR PILOT
7	24-29275		1,1,1	SPRING, HORSESHOE
8	17-27962		1,1,1	PIN, SPRING TERMINAL
9	32197		1,1,1	STOP, SPRING TERMINAL PIN
10	30580A1		1,1,1	ECONOMIZER COLLAR AND PIN ASSEMBLY
11	17-27961		1,1,1	PIN, SPRING RETAINER
12	22-25094		1,1,1	FITTING, GREASE - ECONOMIZER COLLAR
13	32044A1		1,1,1	THROTTLE ACTUATOR ASSEMBLY
14	23-26602		1,1,1	BUSHING, NYLON - THROTTLE ACTUATOR
15	10-20100		2,2,2	SCREW, THROTTLE ACTUATOR TO SECTOR GEAR
16	13-26996		2,2,2	LOCKWASHER, THROTTLE ACTUATOR FASTENING SCREW
17	12-20128		2,2,2	WASHER, THROTTLE ACTUCATOR FASTENING SCREW
18	30645		1,1,1	ADAPTOR, DISTRIBUTOR
19	22-25094		1,1,1	FITTING, GREASE - ADAPTOR
20	30585		1,1,1	BRACKET, STOP
21	10-28636		2,2,2	SCREW, STOP BRACKET TO DISTRIBUTOR ADAPTOR
22	12-20533		2,2,2	WASHER, STOP BRACKET FASTENING SCREW
23	37747		1,,	GROUND STRAP, STOP BRACKET TO FRONT SUPPORT BRACKET
24	10-24228		3,3,3	SCREW, STOP BRACKET ADJUSTING
25	11-20890		3,3,3	NUT, STOP BRACKET ADJUSTING SCREW
26	26852		3,3,3	CAP, NYLON - ADJUSTING SCREW
27	10-22040		3,3,3	SCREW, ADAPTOR AND PILOT TO CRANKCASE FLANGE
28	12-20084		3,3,3	WASHER, ADAPTOR AND PILOT FASTENING SCREW
29	11-20083		3,3,3	NUT, ADAPTOR AND PILOT FASTENING SCREW
30	12-27939		1,1,1	WASHER, THRUST - DISTRIBUTOR PILOT
31	14-27960		1,1,1	TAB WASHER, CAP LOCKING
32	13-27959		1,1,1	WASHER, WAVE - TAP WASHER TENSION
33	27955		1,1,1	CAP, ADAPTOR AND PILOT FASTENING
34	10-31299		4,4,	SCREW, ADAPTOR AND PILOT TO DISTRIBUTOR (7/8")
	10-20532		,,4	SCREW, ADAPTOR AND PILOT TO DISTRIBUTOR (1 1/8")
35	13-26992		,,4	LOCKWASHER, ADAPTOR AND PILOT TO DISTRIBUTOR SCREW
36	23-29909		1,1,1	SPACER, DRIVEN PULLEY
37	29906A1		1,1,1	DRIVEN PULLEY ASSEMBLY
38	17-29908		1,1,1	PIN, DRIVE PULLEY
39	29907		1,1,1	FLANGE, DRIVEN PULLEY

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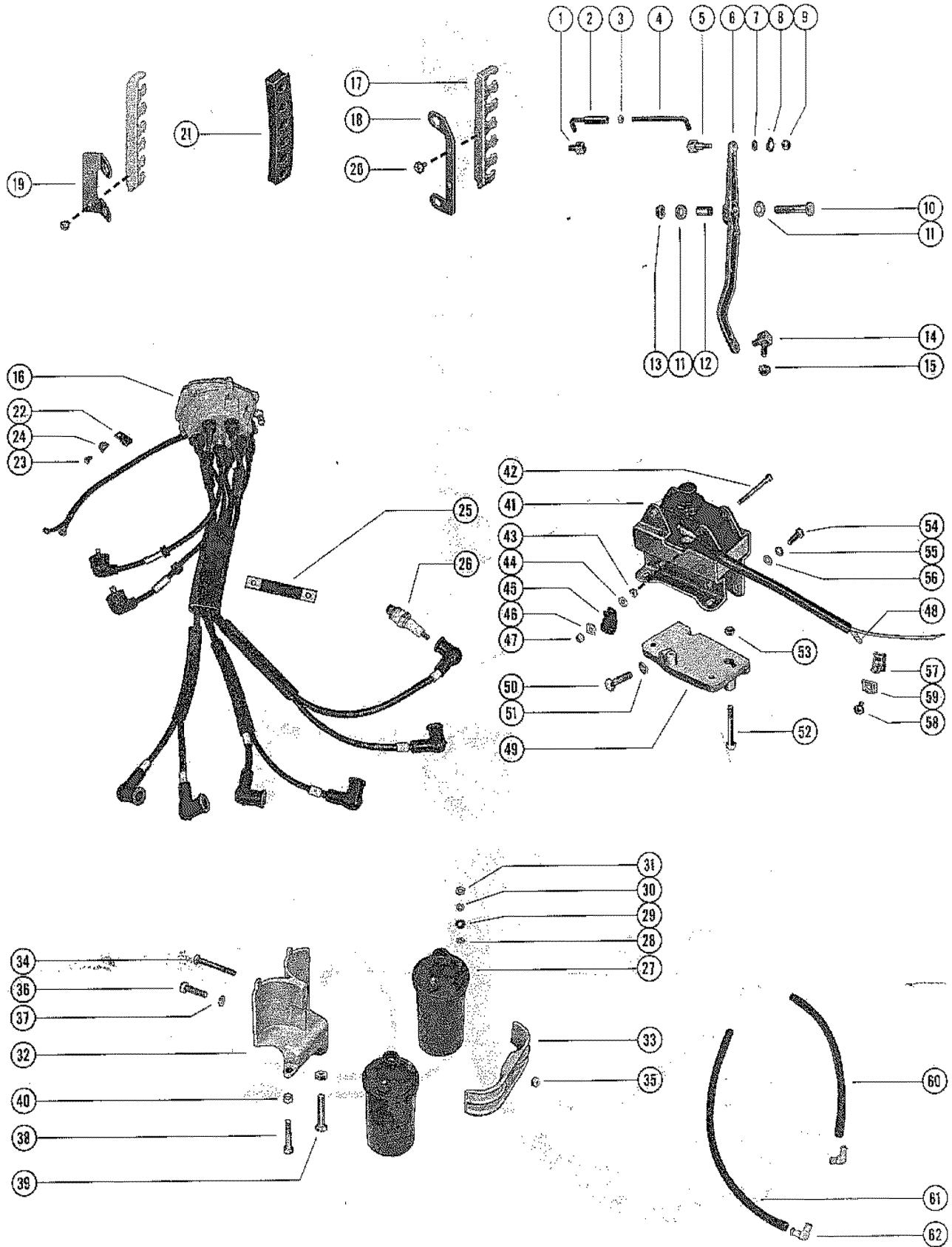
DISTRIBUTOR ADAPTOR AND PILOT ASSEMBLY



DISTRIBUTOR ADAPTOR AND PILOT ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
40	28-29910		1,1,1	KEY, MAGNETO DRIVING
41	10-29911		1,1,1	SCREW, PULLEY CLAMPING
42	13-26996		1,1,1	LOCKWASHER, PULLEY CLAMPING SCREW
43	20140		1,1,1	BELT, TIMING
44	30109		1,1,1	GROUND STRAP ASSEMBLY, ADAPTOR TO CRANKCASE

DISTRIBUTOR VERTICAL LINKAGE AND IGNITION COILS

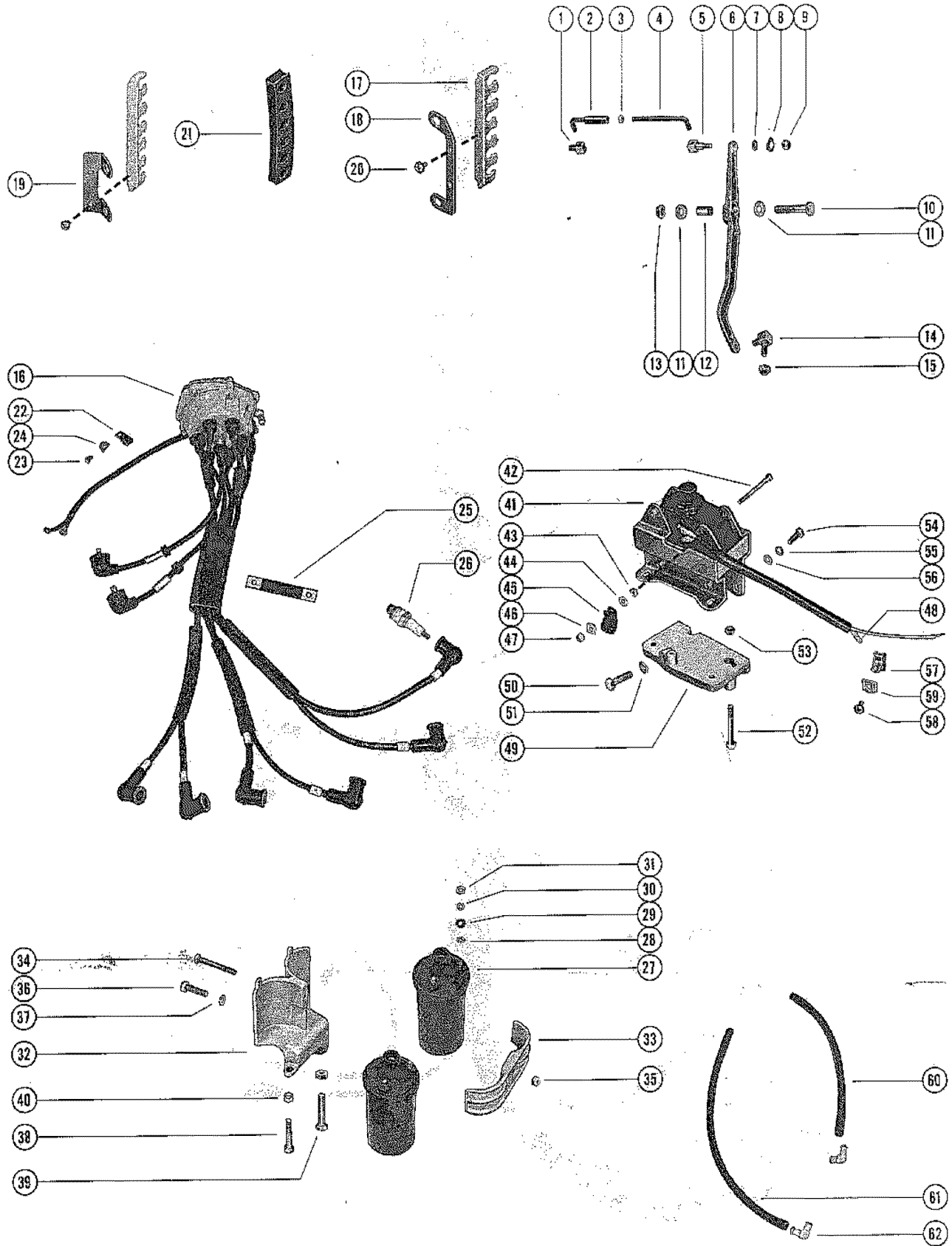


DISTRIBUTOR VERTICAL LINKAGE AND IGNITION COILS

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	27947		1,1,1	SWIVEL, LINKAGE - ECONOMIZER COLLAR
2	25996A1		1,1,1	SWIVEL AND LINK ROD ASSEMBLY
3	11-25168		1,1,1	NUT, UPPER LINK ROD ADJUSTING
4	37931		1,1,1	ROD, LINK - UPPER
5	27948		1,1,1	SWIVEL, UPPER LINK ROD TO THROTTLE CONTROL LEVER
6	38702		1,1,1	LEVER, THROTTLE CONTROL
7	12-29245		1,1,1	WASHER, THROTTLE CONTROL LEVER SWIVEL
8	13-25806		1,1,1	WASHER, WAVE - THROTTLE CONTROL LEVER SWIVEL
9	11-20361		1,1,1	NUT, UPPER LINK ROD SWIVEL TO THROTTLE CONTROL
10	10-37559		1,1,1	SCREW, THROTTLE LEVER TO EXHAUST MANIFOLD COVER (1 3/4")
11	12-29395		2,2	WASHER, THROTTLE CONTROL LEVER SCREW
	12-29395		,,1	WASHER, THROTTLE CONTROL LEVER SCREW
12	23-38994		1,1	BUSHING, STEEL - THROTTLE CONTROL LEVER
	23-45818		,,1	BUSHING, STEEL - THROTTLE CONTROL LEVER
13	11-20509		1,1,1	NUT, THROTTLE CONTROL LEVER SCREW
14	37587		1,1,1	SWIVEL, LOWER - THROTTLE CONTROL LEVER TO THROTTLE CABLE
15	11-20361		1,1,1	NUT, THROTTLE CABLE TO LOWER SWIVEL
16	393-1282A17		1,,	DISTRIBUTION ASSEMBLY, COMPLETE
	393-1282A22		,1,	DISTRIBUTION ASSEMBLY, COMPLETE
	393-2799A2		,,1	DISTRIBUTION ASSEMBLY, COMPLETE SERIAL 00000000-00210743
	393-2799A9		,,1	DISTRIBUTION ASSEMBLY, COMPLETE SERIAL 02210388-09999999
-	45409A1		,1,1	WIRE RETAINER ASSEMBLY -INCLUDED WITH A-393-1282A22 DISTRIBUTOR ASSEMBLY
17	45409		,2,2	WIRE RETAINER, HIGH TENSION LEADS -INCLUDED WITH A-393-1282A22 DISTRIBUTOR ASSEMBLY
18	45392		,1,1	BRACKET, FRONT - WIRE RETAINER -INCLUDED WITH A-393-1282A22 DISTRIBUTOR ASSEMBLY
19	45393		,1,1	BRACKET, REAR - WIRE RETAINER -INCLUDED WITH A-393-1282A22 DISTRIBUTOR ASSEMBLY
20	10-30663		,4,4	SCREW, FRONG AND REAR BRACKET ATTACHING -INCLUDED WITH A-393-1282A22 DISTRIBUTOR ASSEMBLY
21	45391		,1,1	SPACER, RUBBER - HIGH TENSION LEADS -INCLUDED WITH A-393-1282A22 DISTRIBUTOR ASSEMBLY
-	25-26547		,13,13	GROMMET, HIGH TENSION LEADS -INCLUDED WITH A-393-1282A22 DISTRIBUTOR ASSEMBLY
22	54-22875		1,,	CLIP, DISTRIBUTOR PRIMARY GROUND LEAD
23	10-26548		1,,	SCREW, DISTRIBUTOR PRIMARY GROUND LEAD CLIP FASTENING
24	22789		1,,	"D" WASHER, DISTRIBUTOR PRIMARY GROUND LEAD CLIP SCREW
25	54-37811		1,,	C:A<{. JOGJ TEMSOPM :EAD TP <AMOFF:D CPVER
26	33-39635		6,,	SPARK PLUG (CHAMPION - L4J)

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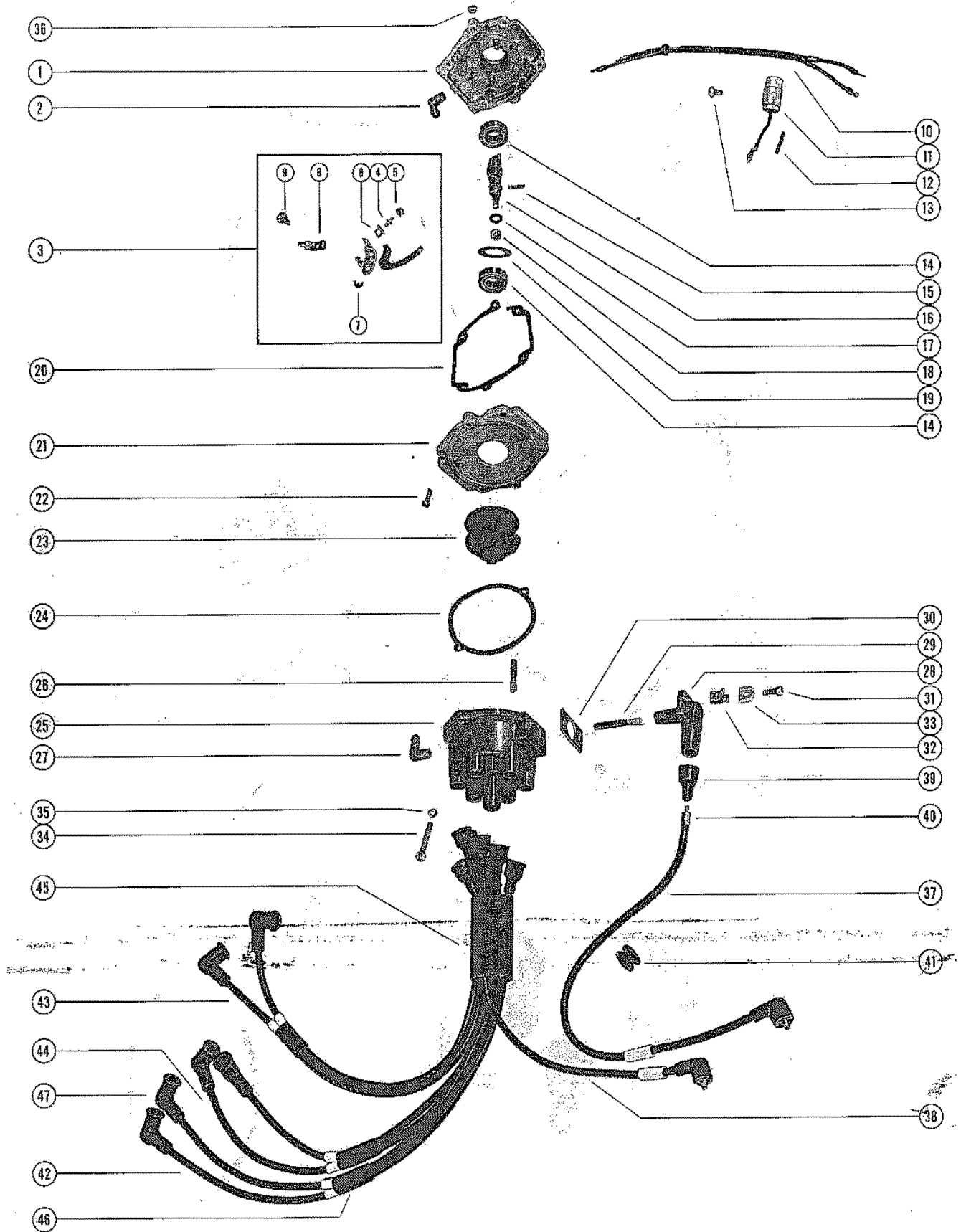
DISTRIBUTOR VERTICAL LINKAGE AND IGNITION COILS



DISTRIBUTOR VERTICAL LINKAGE AND IGNITION COILS

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
26	33-45191		,6,6	APARK PLUGG (CHAMPION - L19V)
27	32193		2,,	COIL, IGNITION
28	25-26543		2,,	"O" RING, IGNITION COIL
29	13-20554		4,,	LOCKWASHER, IGNITION COIL TERMINALS
30	13-26996		4,,	LOCKWASHER, IGNITION COIL TERMINALS
31	11-20645		4,,	NUT, IGNITION COIL TERMINALS
32	26514		1,,	BRACKET, COIL FASTENING
33	32229		1,,	CLAMP, COIL BRACKET
34	10-26889		1,,	SCREW, COIL CLAMP TO BRACKET
35	11-20184		1,,	NUT, COIL CLAMP SCREW
36	10-37558		1,,	SCREW, COIL CLAMP TO BOTTOM COWL (1 1/4") - SIDE
37	13-26993		1,,	LOCKWASHER, COIL BRACKET SCREW
38	10-21937		1,,	SCREW, COIL BRACKET TO BOTTOM COWL (2")
39	10-37742		1,,	SCREW, COIL BRACKET TO BOTTOM COWL (1 3/4") - TOP
40	11-20184		2,,	NUT, COIL BRACKET SCREW
41	332-2826A2		,1,1	IGNITION COIL ASSEMBLY, COMPLETE
42	10-45103		,3,3	SCREW, IGNITION COIL CLAMPBIN (2")
	10-45102		,1,1	SCREW, IGNITION COIL CLAMPING - CLIP ATTACHING (2 3/8")
43	11-20645		,1,1	NUT, IGNITION COIL CLAMPING SCREW
44	12-37407		,1,1	WASHER, IGNITION COIL CLAMPING SCREW
45	54-22740		,1,1	CLIP, LEAD WIRE TO IGNITION COIL
46	22789		,1,1	"D" WASHER, IGNITION COIL CLAMPING SCREW
47	11-20190		,4,4	NUT, IGNITION COIL CLAMPING SCREW
48	22924		,2,2	TERMINAL, COIL TO SWITCH BOX
49	332-2830		,1,1	BRACKET, COIL MOUNTING
50	10-38837		,1,1	SCREW, COIL MOUNTING BRACKET
51	13-26993		,1,1	LOCKWASHER , COIL MOUNTING BRACKET
52	10-26889		,1,1	SCREW, COIL MOUNTING BRACKET (2 1/4")
	10-45086		,1,1	SCREW, COIL MOUNTING BRACKET (3")
53	11-46887		,2,2	NUT, COIL MOUNTING BRACKET SCREW
54	10-21625		,4,4	SCREW, IGNITION COIL
55	12-29245		,4,4	WASHER, IGNITION COIL
56	13-26992		,4,4	LOCKWASHER, IGNITION COIL
57	524-26550		,1,1	CLIP, IGNITION COIL LEAD
58	10-30009		,1,1	SCREW, LEAD WIRE CLIP TO FRONT MOUNTING BRACKET
59	22789		,1,1	'D' WASHER, LEAD WIRE CLIP SCREW
60	32-26542		1,1,1	HOSE, VENT - DISTRIBUTOR TO ELBOW (13")
61	32-37672		1,1,1	HOSE, VENT - DISTRIBUTOR TO ELBOW (18 1/2")
62	22-31521		2,2,2	ELBOW, VENT HOSE TO BOTTOM COWL

DISTRIBUTOR ASSEMBLY, COMPLETE (MERC 1100E & MERC 1100E-SS)

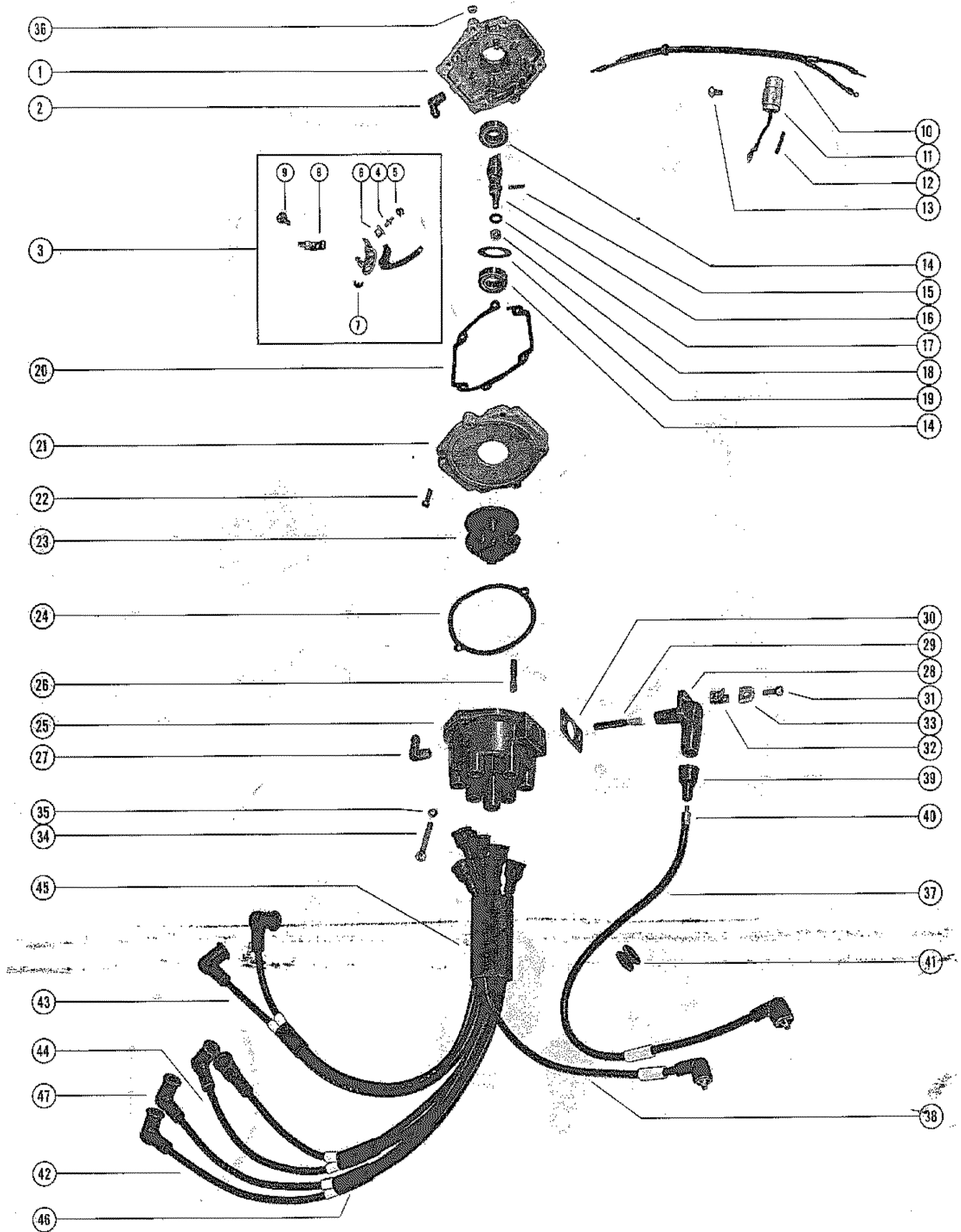


DISTRIBUTOR ASSEMBLY, COMPLETE (MERC 1100E & MERC 1100E-SS)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	393-1282A17		1,	DISTRIBUTOR ASSEMBLY, COMPLETE
-	393-1282A22		,1	DISTRIBUTOR ASSEMBLY, COMPLETE
1	393-1282		1,1	HOUSING, PRIMARY
2	22-25885A1		1,1	ELBOW ASSEMBLY, VENT HOSE - PRIMARY HOUSING
3	393-1504A5		2,2	BREAKER ASSEMBLY, COMPLETE
4	16-29230		2,2	STUD, PRIMARY LEAD AND TENSION SPRING
5	11-29236		2,2	NUT, PRIMARY LEAD FASTENING
6	393-1586		2,2	GROMMET, PLATIC - BREAKER ASSEMBLY
7	53-21058		2,2	"E" RING, BREAKER TO PIVOT PIN
8	393-1287A2		2,2	CAM WICK AND HOLDER ASSEMBLY
9	10-20597		2,2	SCREW, BREAKER HOLDER TO HOUSING
10	393-1656		1,1	WIRE, PRIMARY GROUND
11	393-1283		2,	,CONDENSER
-	23-45006		,2	SPACER
-	393-2730		,2	BRACKET, SPACER MOUNTING
12	38700		1,1	SNUBBER, CONDENSER AND SPACER
13	10-29434		2,2	SCREW, CONDENSER AND SPACER TO HOUSING
14	30-26379		2,2	,BEARING, BALL - CAL SHAFT
15	17-25319		1,1	PIN, ROLL - CAM SHAFT
16	393-1779A2		1,	SHAFT ASSEMBLY- DISTRIBUTOR CAM
	332-2802A2		,1	SHAFT ASSEMBLY - DISTRIBUTOR CAM
17	25-26543		1,1	"O" RING, CAM SHAFT
18	23-28933		1,1	BUSHING, DISTRIBUTOR CAM SHAFT
19	13-26917		2,2	WASHER, WAVE - BALL BEARING TENSION
20	27-26412		1,1	GASKET, HOUSING TO ADAPTOR
21	393-1278		1,1	ADAPTOR, HOUSING TO DISTRIBUTOR CAP
22	10-29180		4,4	SCREW, ADAPTOR TO HOUSING
23	393-1280A1		1,1	ROTOR, DISTRIBUTOR
24	27-36268		1,1	GASKET, DISTRIBUTOR CAP TO ADAPTOR
25	393-1927A5		1,	DISTRIBUTOR CAP ASSEMBLY
	393-1927A9		,1	DISTRIBUTOR CAP ASSEMBLY
26	393-1293A1		1,1	BRUSH AND SPRING ASSEMBLY
27	22-31521		1,1	ELBOW, VENT HOSE - DISTRIBUTOR CAP
28	393-F1277		1,	SLIED INLET COVER ASSEMBLY
29	393-1292A1		1,	BRUSH AND SPRING ASSEMBLY
28	393-2725		,1	COVER, SIDE INLET (NOT AS SHOWN)
30	27-26447		1,1	GASKET, SIDE INLET TO DISTRIBUTOR CAP
31	10-29167		2,	SCREW, SIDE INLET TO DISTRIBUTOR CAP
	10-45380		,2	SCREW, SIDE INLET COVER TO DISTRIBUTOR CAP
32	54-24836		,1	CLIP, DISTRIBUTOR LEAD WIRE TO SWITCH BOX
33	22789		,1	"D" WASHER, SIDE INLET COVER SCREW
34	10-29158		4,4	SCREW, DISTRIBUTOR CAP TO ADAPTOR TO HOUSING
35	12-26436		4,4	WASHER, DISTRIBUTOR CAP FASTENING SCREW

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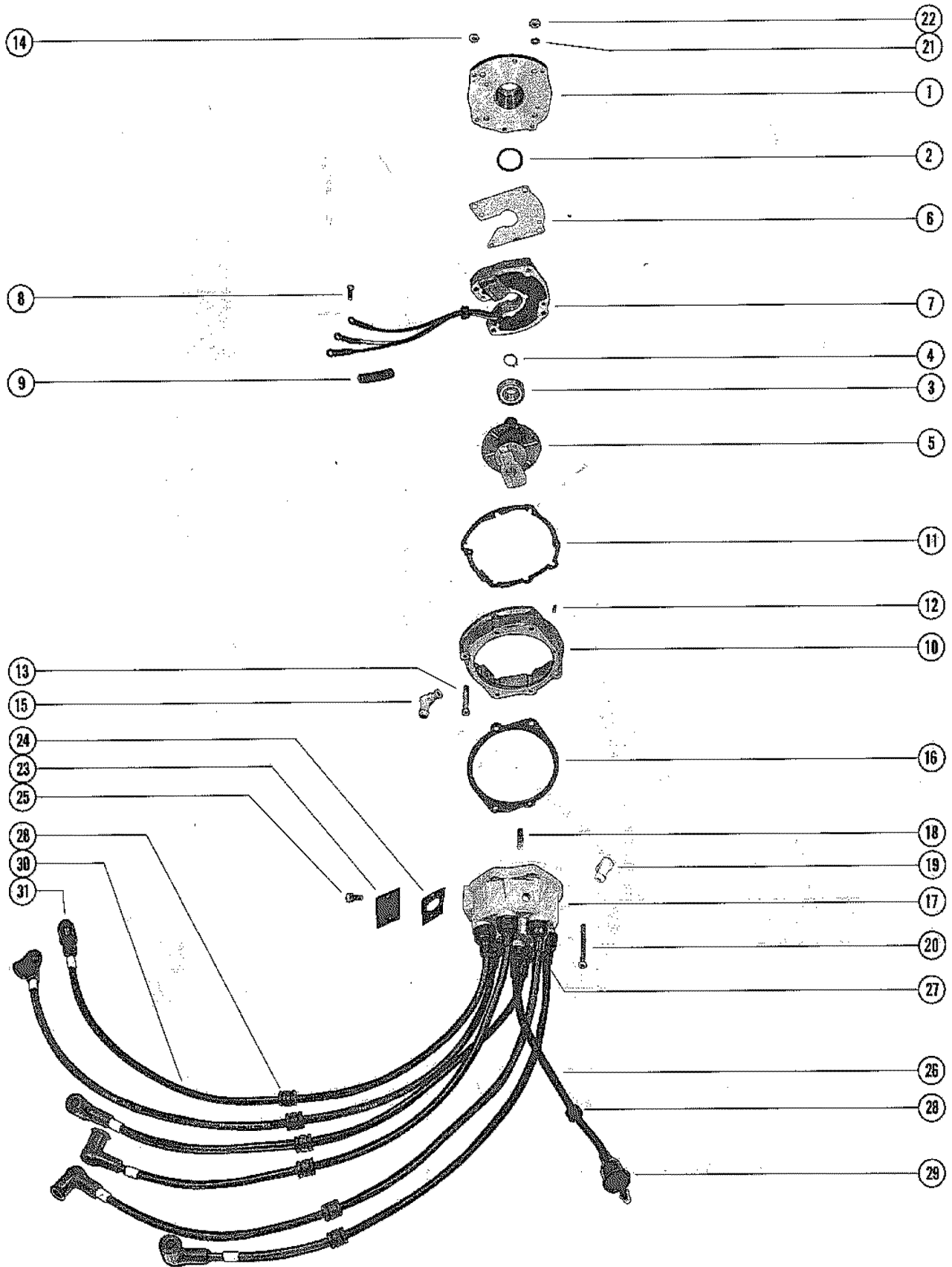
DISTRIBUTOR ASSEMBLY, COMPLETE (MERC 1100E & MERC 1100E-SS)



DISTRIBUTOR ASSEMBLY, COMPLETE (MERC 1100E & MERC 1100E-SS)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
36	11-21806		4,4	NUT, DISTRIBUTOR CAP FASTENING SCREW
37	393-1621A1		1,	HIGH TENSION CABLE ASSEMBLY (COIL #2)
38	393-1622A1		1,	HIGH TENSION CABLE ASSEMBLY (COIL #1)
	393-2729A1		,1	HIGH TENSION CABLE ASSEMBLY
39	393-1275		2,	SLEEVE, TERMINAL END COVER
	393-1275		,1	SLEEVE, TERMINAL END COVER
-	332-2854		,1	BOOT, TERMINAL END COVER
40	20121		2,2	CONNECTOR, HIGH TENSION CABLE (CAP END)
41	25-26547		2,2	GROMMET, HIGH TENSION CABLE
	25-26547		,12	GROMMET, SPARK PLUG LEAD
42	23564A4		3,3	SPARK PLUG LEAD ASSEMBLY (#3, 4 AND 5) ORDER A-36549A1 KIT FOR REPLACEMENT OF LEAD WIRE MARKERS
43	23564A5		2,2	SPARK PLUG LEAD ASSEMBLY (#2 AND 6) ORDER A-36549A1 KIT FOR REPLACEMENT OF LEAD WIRE MARKERS
44	23564A6		1,1	SPARK PLUG LEAD ASSEMBLY (#1) ORDER A-36549A1 KIT FOR REPLACEMENT OF LEAD WIRE MARKERS
40	20121		6,6	CONNECTOR, SPARK PLUG LEAD
39	393-1275		6,6	SLEEVE, TERMINAL END COVER
45	32-30574		1,	SLEEVE, SPARK PLUG LEAD
46	32-26527		2,	SLEEVE, SPARK PLUG LEAD (1 1/2")
	32-38760		3,	SLEEVE, SPARK PLUG LEAD (5 1/8")
47	20119		6,6	PROTECTOR, SPARK PLUG LEAD

DISTRIBUTOR ASSEMBLY, COMPLETE (MERC 1100E-SS-1)

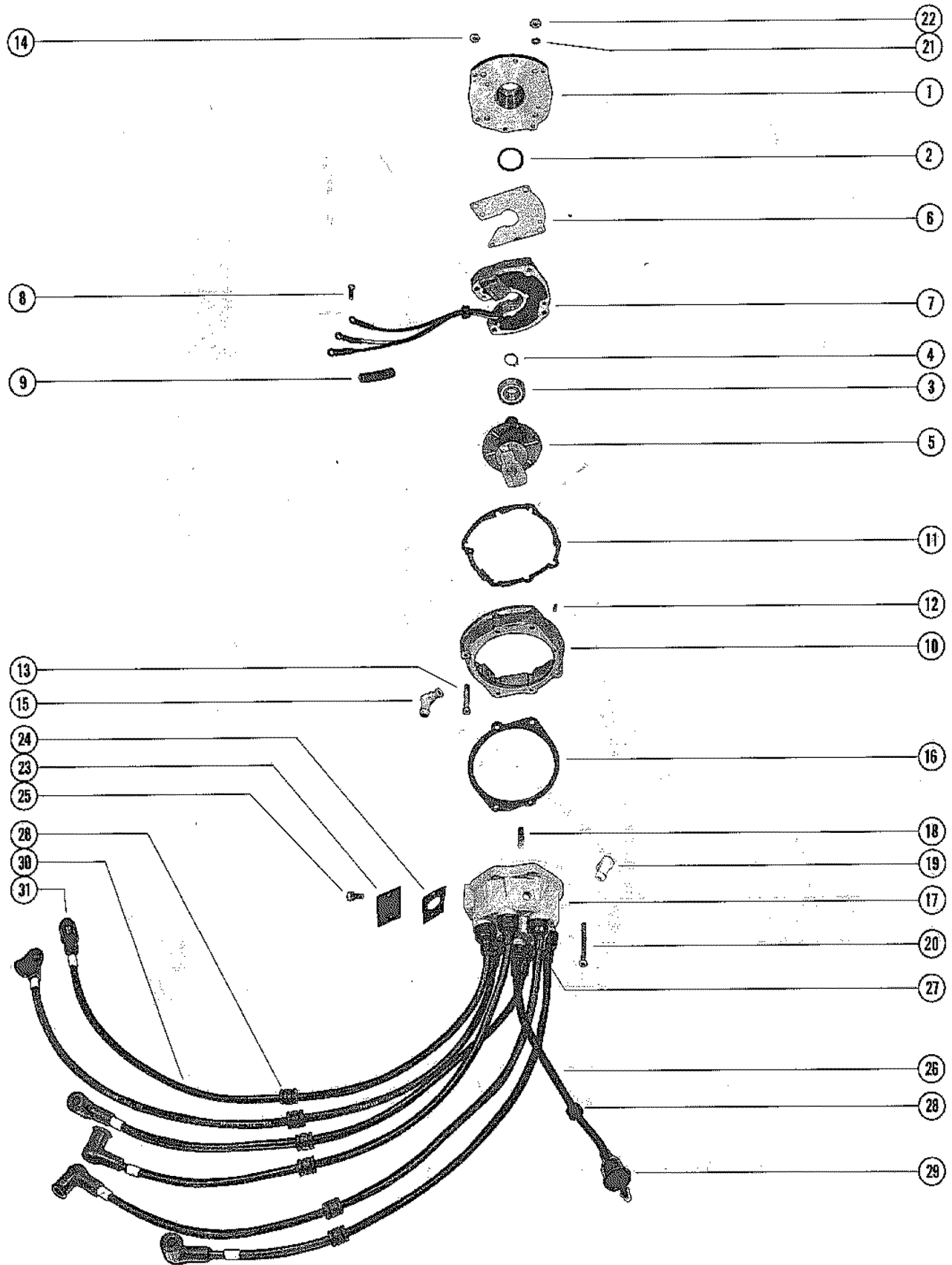


DISTRIBUTOR ASSEMBLY, COMPLETE (MERC 1100E-SS-1)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	393-2799A2		1	DISTRIBUTOR ASSEMBLY, COMPLETE SERIAL 00000000-02210387
-	393-2799A9		1	DISTRIBUTOR ASSEMBLY, COMPLETE SERIAL 02210388-09999999
1	393-2799		1	HOUSING, PRIMARY
2	13-26917		2	WASHER, WAVE - PRIMARY HOUSING
3	30-26379		2	BEARING, BALL - ROTOR SHAFT
4	53-45906		2	RING, RETAINER - ROTOR SHAFT BALL BEARING
5	393-2921A1		1	ROTOR SHAFT ASSEMBLY SERIAL 00000000-02210387
	393-2921A7		1	ROTOR SHAFT ASSEMBLY SERIAL 02210388-09999999
6	393-2795		AR	SHIM, TRIGGER HOUSING TO PRIMARY HOUSING
7	393-2918A1		1	TRIGGER HOUSING ASSEMBLY
8	10-20646		2	SCREW, SHIM AND TRIGGER HOUSING TO PRIMARY HOUSING
9	23-32914		1	SLEEVE, TRIGGER HOUSING CABLES
10	393-3014A2		1	ADAPTOR ASSEMBLY, HOUSING TO DISTRIBUTOR CAP
11	27-46351		1	GASKET, ADAPTOR TO PRIMARY HOUSING SEE NOTE BELOW
	27-45910		1	GASKET, ADAPTOR TO PRIMARY HOUSING SEE NOTE BELOW
12	17-20032		2	DOWEL PIN, ADAPTOR TO PRIMARY HOUSING
13	10-32627		2	SCREW, ADAPTOR TO HOUSING
14	11-46438		2	NUT, ADAPTOR TO HOUSING SCREW
15	22-31521A1		1	ELBOW ASSEMBLY, VENT HOUSE - ADAPTOR HOUSING
16	27-36268		1	GASKET, DISTRIBUTOR TO ADAPTOR
17	393-1927A9		1	DISTRIBUTOR CAP ASSEMBLY
18	393-1293A1		1	BRUSH AND SPRING ASSEMBLY
19	22-31521		1	ELBOW, VEN HOSE - DISTRIBUTOR CAP
20	10-45914		4	SCREW, DISTRIBUTOR CAP TO ADAPTOR TO HOUSING (2")
21	12-26436		4	WASHER, DISTRIBUTOR CAP FASTENING SCREW
22	11-46438		4	NUT, DISTRIBUTOR CAP FASTENING SCREW
23	393-2725		1	COVER, SIDE INLET - DISTRIBUTOR
24	27-26447		1	GASKET, SIDE INLET COVER TO DISTRIBUTOR CAP
25	10-45380		2	SCREW, SIDE INLET COVER TO DISTRIBUTOR CAP
26	393-2729A1		1	HIGH TENSION CABLE ASSEMBLY - DISTRIBUTOR TO COIL
-	20121		1	CONNECTOR, HIGH TENSION CABLE (CAP END)
27	393-1275		1	SLEEVE, TERMINAL COVER
28	25-26547		1	GROMMET, HIGH TENSION CABLE
29	332-2854		1	BOOT, HIGH TENSION CABLE TO COIL
27	393-1275		6	SLEEVE, TERMINAL END COVER
28	25-26547		12	GROMMET, SPARK PLUG LEAD

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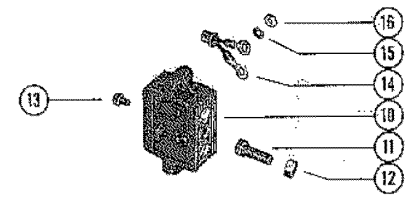
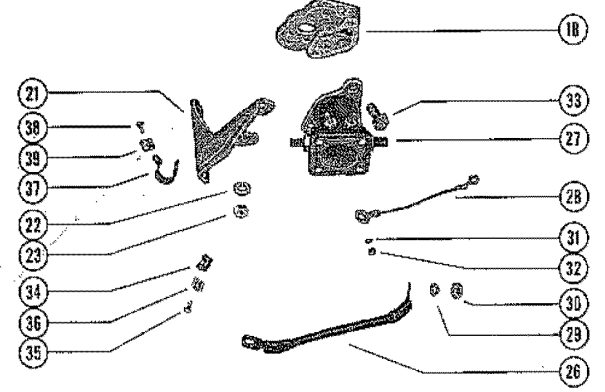
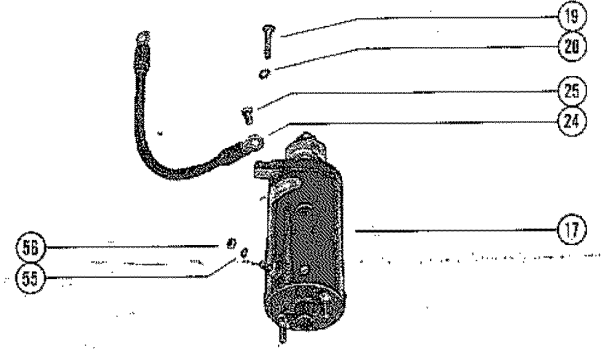
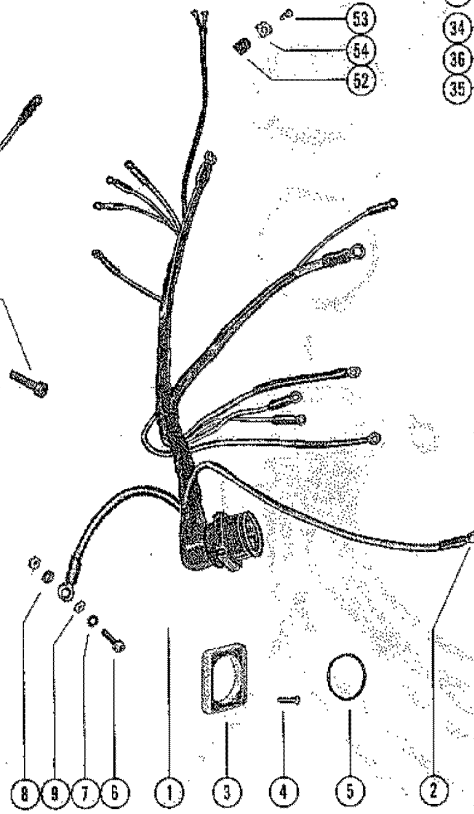
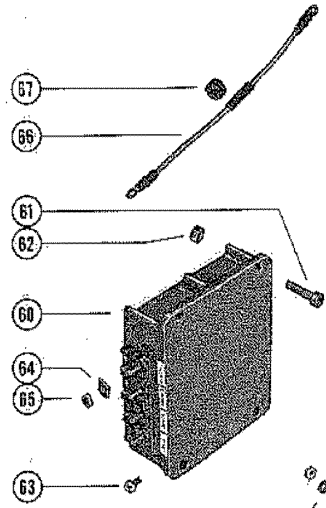
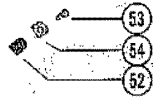
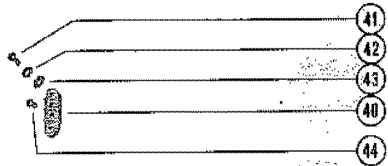
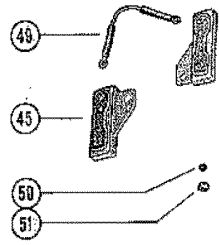
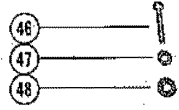
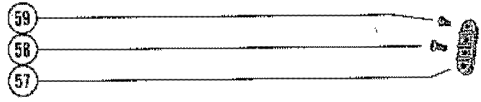
DISTRIBUTOR ASSEMBLY, COMPLETE (MERC 1100E-SS-1)



DISTRIBUTOR ASSEMBLY, COMPLETE (MERC 1100E-SS-1)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
30	23564A4		3	SPARK PLUG LEAD ASSEMBLY (#3, #4 AND #5) ORDER A-36549A1 KIT FOR REPLACEMENT OF LEAD WIRE MEARKERS
	23564A5		2	SPARK PLUG LEAD ASSEMBLY (#2 AND #6) ORDER A-36549A1 KIT FOR REPLACEMENT OF LEAD WIRE MEARKERS
	23564A6		1	SPARK PLUG LEAD ASSEMBLY (#1) ORDER A-36549A1 KIT FOR REPLACEMENT OF LEAD WIRE MEARKERS
-	20121		6	CONNECTOR, SPARK PLUG LEAD
31	20119A1		6	PROTECTOR, SPARK PLUG LEAD

STR MTR,STR SOLENOID,RECTIFIER AND WIRING HARNES(MERC 1100E)

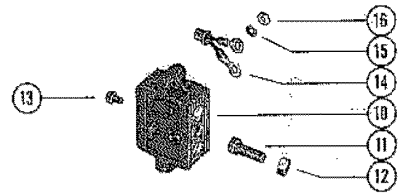
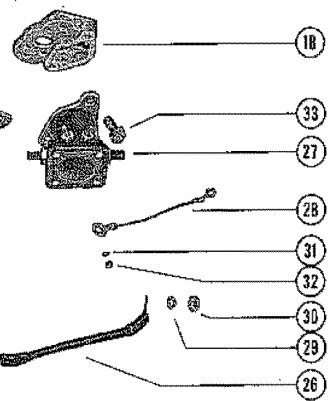
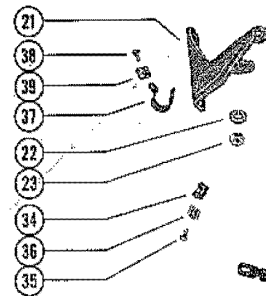
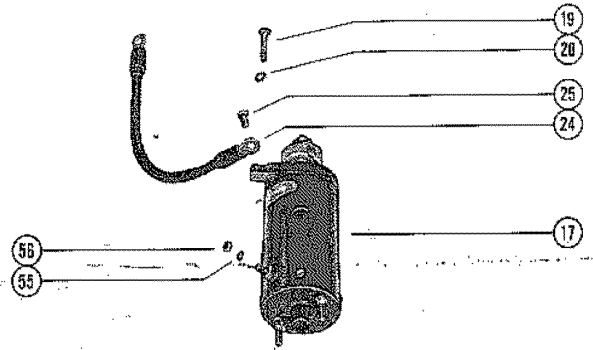
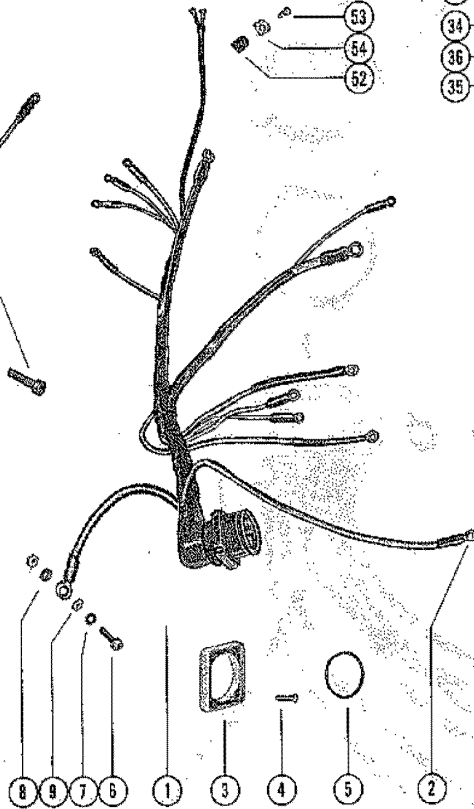
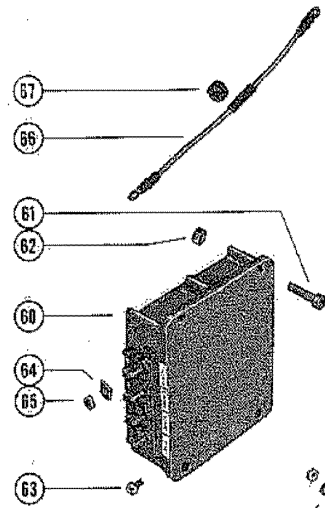
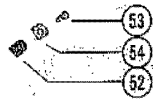
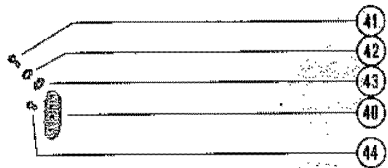
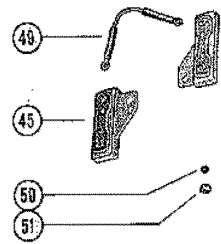
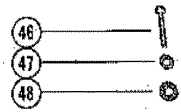
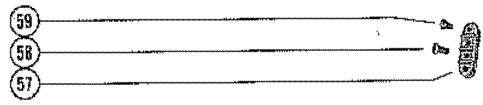


STR MTR,STR SOLENOID,RECTIFIER AND WIRING HARNES(MERC 1100E)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	39177		1,	WIRING HARNESS, INTERNAL
	45070		,1	WIRING HARNESS, INTERNAL
2	30050		AR,AR	TERMINAL, HARNESS AND MERCURY SWITCH LEADS
3	26079		1,1	PLATE, WIRING HARNESS TO BOTTOM COWL
4	10-26128		4,4	SCREW, HARNESS PLATE FASTENING
5	24-28975		1,1	SPRING, GARTER - INTERNAL WIRING HARNESS
6	10-45087		,1	SCREW, GROUND WIRE TO BOTTOM COWL
7	13-25244		,1	LOCKWASHER, GROUND WIRE SCREW
8	13-24669		,1	LOCKWASHER, GROUND WIRE SCREW
9	11-20088		,2	NUT, GROUND WIRE SCREW
10	32177A1		1,1	RECTIFIER ASSEMBLY
11	10-26065		1,1	SCREW, RECTIFIER TO MOUNTING BRACKET
12	11-29250		1,1	NUT, RECTIFIER MOUNTING SCREW
13	10-29852		1,1	SCREW, HARNESS TERMINAL LEAD TO RECTIFIER
14	332-2868A1		,1	CLIPPER, SHORTING
15	13-26996		2,2	LOCKWASHER, RECTIFIER STATOR LEAD TERMINALS
16	11-20645		2,2	NUT, FASTENING - RECTIFIER STATOR LEADS
17	50-37274A1		1,1	STARTER MOTOR ASSEMBLY
18	37332		1,	PLATE, SPACER - STARTER MOTOR
	45125		,1	PLATE, SPACER - STARTER MOTOR
19	10-22698		2,2	SCREW, STARTER MOTOR TO CRANKCASE FLANGE
20	13-26993		2,2	LOCKWASHER, STARTER MOTOR FASTENING SCREW
21	38747		1,1	BRACKET, SUPPORT - STARTER MOTOR
22	13-24669		2,2	LOCKWASHER, THRU BOLT
23	11-20890		2,2	NUT, THRU BOLT - BRACKET TO STARTER MOTOR
24	25596		,1	CABLE, WIRE - STARTER MOTOR TO FRONT SUPPORT BRACKET
25	10-29197		1,1	SCREW, HARNESS GROUND LEAD TO STARTER MOTOR
26	32107		1,1	CABLE, WIRE - STARTER MOTOR TO SOLENOID
27	32082		1,1	SOLENOID, STARTER
28	32278A1		1,1	GROUND STRAP ASSEMBLY, STARTER SOLENOID
29	13-26993		2,2	LOCKWASHER, SOLENOID TERMINAL (5/16")
30	11-20083		2,2	NUT, SOLENOID TERMINAL (5/16")
31	13-26996		2,2	LOCKWASHER, SOLENOID TERMINAL (#10)
32	11-20645		2,2	NUT, SOLENOID TERMINAL (#10)
33	10-29282		2,2	SCREW, SOLENOID TO STARTER MOTOR
34	54-24836		1,	CLIP, LEAD WIRES TO SUPPORT BRACKET
35	10-26548		1,	SCREW, LEAD WIRE CLIP FASTENING
36	22789		1,	"D" WASHER, CLIP FASTENING SCREW
37	54-24871		1,	CLAMP, WIRING HARNESS TO SUPPORT BRACKET
38	10-26548		1,	SCREW, HARNESS CLAMP FASTENING
39	22789		1,	"D" WASHER, HARNESS CLAMP
40	30212		1,	BLOCK, TERMINAL - UPPER FUEL PUMP PAD

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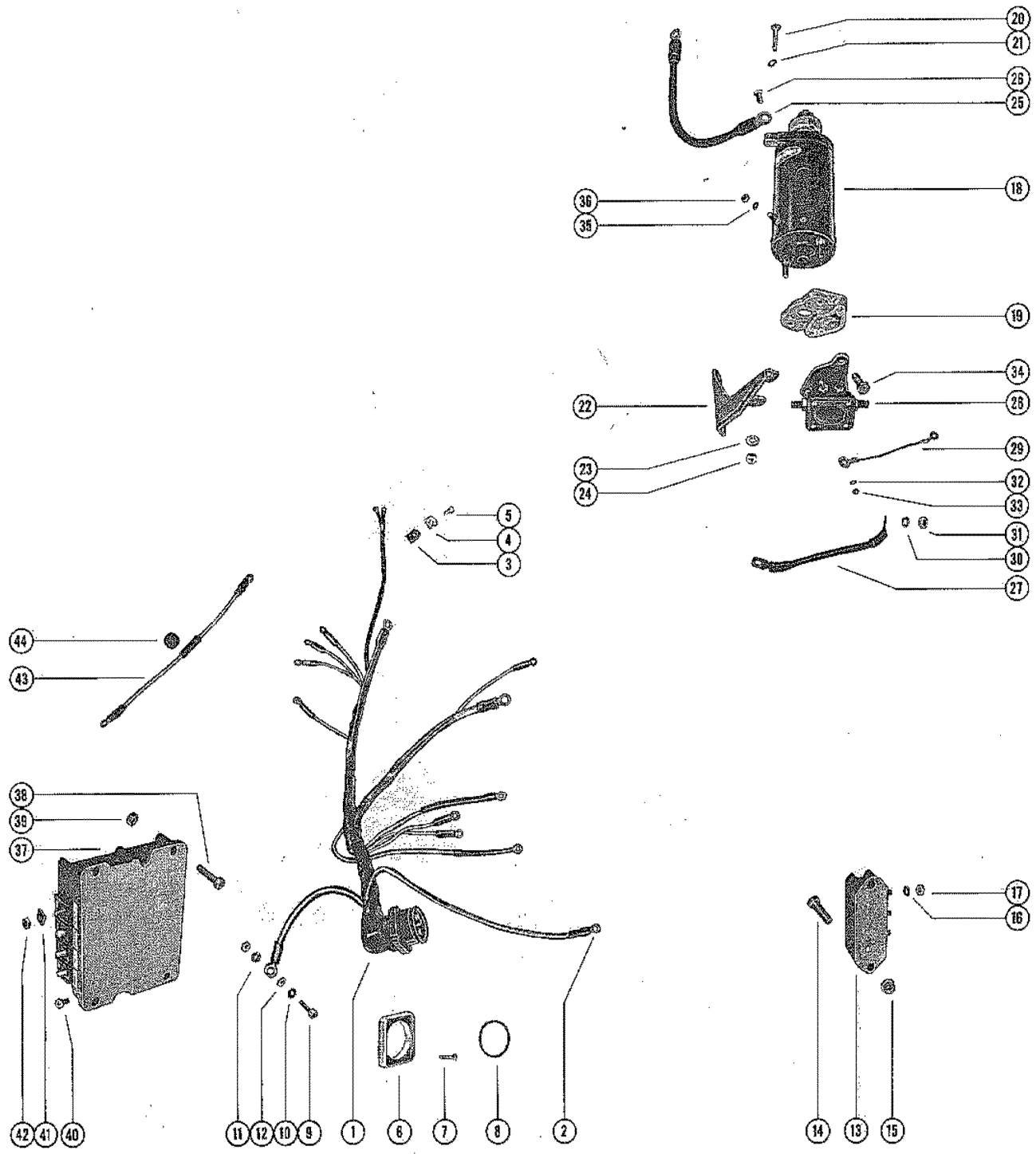
STR MTR,STR SOLENOID,RECTIFIER AND WIRING HARNES(MERC 1100E)



STR MTR,STR SOLENOID,RECTIFIER AND WIRING HARNES(MERC 1100E)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
41	10-22245		2,	SCREW, TERMINAL BLOCK FASTENING
42	13-26996		2,	LOCKWASHER, TERMINAL BLOCK FASTENING SCREW
43	12-26014		2,	WASHER, TERMINAL BLOCK FASTENING SCREW
44	10-30663		2,	SCREW, HARNESS LEADS TO TERMINAL BLOCK
45	32227		2,	BALLAST, IGNITION COIL
46	10-28666		1,	SCREW, BALLAST AND PORT COVER MOUNTING (1")
47	13-26992		1,	LOCKWASHER, BALLAST AND PORT COVER MOUNTING
48	12-20346		3,	WASHER, BALLAST AND PORT COVER MOUNTING
49	39181		1,	JUMPER, BALLAST TO BALLAST
50	13-26995		4,	LOCKWASHER, BALLAST JUMPER LEAD TERMINALS
51	11-21923		4,	NUT, BALLAST JUMPER LEADS FASTENING
52	54-24836		1,	CLIP, WIRING HARNESS TO CRANKCASE FLANGE
53	10-30009		1,	SCREW, HARNESS CLIP FASTENING
54	22789		1,	'D' WASHER, HARNESS CLIP
55	13-26992		1,1	LOCKWASHER, STARTER MOTOR TERMINAL
56	11-20890		1,1	NUT, STARTER MOTOR TERMINAL
57	30212		1,	BLOCK, TERMINAL - EXHAUST COVER
58	10-30663		4,	SCREW, HARNESS LEADS TO TERMINAL BLOCK
59	10-28192		2,	SCREW, TERMINAL BLOCK TO EXHAUST MANIFOLD COVER
60	332-2803A4		,1	SWITCH BOX ASSEMBLY NO LONGER AVAILABLE FOR REPLACEMENT, ORDER A-332-2986A5 SWITCH BOX KIT, WHICH INCLUDES THE FOLLOWING PARTS: A-332-2986A4 SWITCH BOX ASS'Y (1) A-393-2799A9 DISTRIBUTOR ASS'Y (1) A-332-2910A2 RECTIFIER ASS'Y (1)
61	10-31294		,4	SCREW, SWITCH BOX TO FRONT BRACKET
62	11-24652		,4	NUT, SWITCH BOX SCREW
63	10-45218		,1	SCREW, SWITCH BOX
64	12-45075		,5	WASHER, SWITCH BOX TERMINAL
65	11-45076		,5	NUT, SWITCH BOX TERMINAL
66	45146		,1	WIRE, RECTIFER TO SWITCH BOX
67	25-26547		,1	GROMMET, RECTIFIER TO SWITCH BOX WIRE

STR MTR,STR SOLENOID,RECTIFIER AND WIRING HARNES(1100E-SS-1)

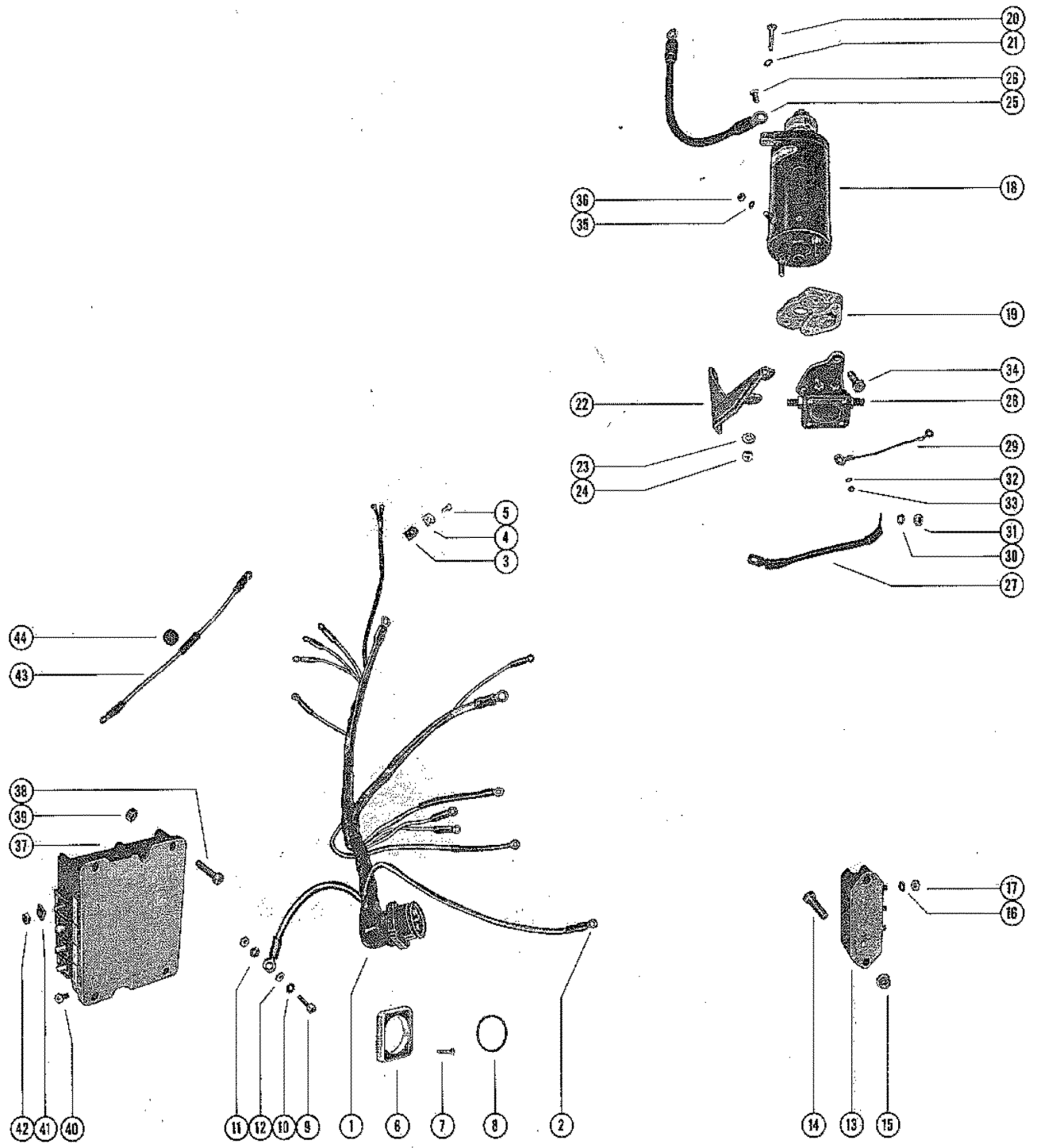


STR MTR,STR SOLENOID,RECTIFIER AND WIRING HARNES(1100E-SS-1)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	46463		1	WIRING HARNESS, INTERNAL
2	30050		AR	TERMINAL, HARNESS AND MERCURY SWITCH LEADS
3	54-26538		1	CLIP, WIRING HARNESS TO FRONT BRACKET (1?8")
4	22789		1	'D" WASHER, WIRING HARNESS CLIP SCREW
5	10-30009		1	SCREW, WIRING HARNESS TO FRONT BRACKET (3/8")
3	54-23567		2	CLIP, WIRING HARNESS TO FRONT BRACKET (9/16")
4	10-31206		2	"D" WASHER, WIRING HARNESS TO FRONT BRACKET
5	22789		2	SCREW, WIRING HARNESS CLIP TO FRONT BRACKET (7/16")
6	26079		1	PLATE, WIRING HARNESS TO BOTTOM COWL
7	10-45893		4	SCREW, HARNESS PLATE FASTENING
8	24-28975		1	SPRING, GRATER - INTERNAL WIRING HARNESS
9	10-45087		1	SCREW, GROUND WIRE TO BOTTOM COWL SERIAL 00000000-02208677
	10-20776		1	SCREW, GROUND WIRE TO BOTTOM COWL SERIAL 02208678-09999999
10	13-25244		1	LOCKWASHER, GROUND WIRE SCREW
11	13-24669		1	LOCKWASHER, GROUND WIRE SCREW
12	11-20088		2	NUT, GROUND WIRE SCREW SERIAL 00000000-02208677
13	332-2910A3		1	RECTIFIER ASSEMBLY
14	10-22485		2	SCREW, RECTIFIER TO MOUNTING SCREW
15	11-46887		2	NUT, RECTIFIER MOUNTING SCREW
16	12-45075		3	WASHER, RECTIFIER STATOR LEAD TERMINAL
17	11-45076		3	NUT, FASTENING - RECTIFIER STATOR LEADS
18	50-45822A1		1	STARTER MOTOR ASSEMBLY
19	45125		1	PLATE, SPACER - STARTER MOTOR
20	10-22698		2	SCREW, STARTER MOTOR TO CRANKCASE FLANGE
21	13-26993		2	LOCKWASHER, STARTER MOTOR FASTENING SCREW
22	38747		1	BRACKET, SUPPORT - STARTER MOTOR
23	13-24669		2	LOCKWASHER, THRU BOLT
24	11-20088		2	NUT, THRU BOLT - BRACKET TO STARTER MOTOR
25	25596		1	CABLE, WIRE - STARTER MOTOR TO FRONT SUPPORT BRACKET
26	10-29197		1	SCREW, HARNESS GROUND LEAD TO STARTER MOTOR
27	32107		1	CABLE, WIRE - STARTER MOTOR TO SOLENOID
28	32082		1	SOLENOID, STARTER
29	46466		1	GROUND STRAP ASSEMBLY, STARTER SOLENOID
30	13-26993		2	LOCKWASHER, SOLENOID TERMINAL (5/16")
31	11-20083		2	NUT, SOLENOID TERMINAL (5/16")
32	13-26996		2	LOCKWASHER, SOLENOID TERMINAL (#10)
33	11-20645		2	NUT, SOLENOID TERMINAL (#10)
34	10-29282		2	SCREW, SOLENOID TO STARTER MOTOR
35	13-26992		1	LOCKWASHER, STARTER MOTOR TERMINAL
36	11-20890		1	NUT, STARTER MOTOR TERMINAL
37	332-2986A4		1	SWITCH BOX ASSEMBLY

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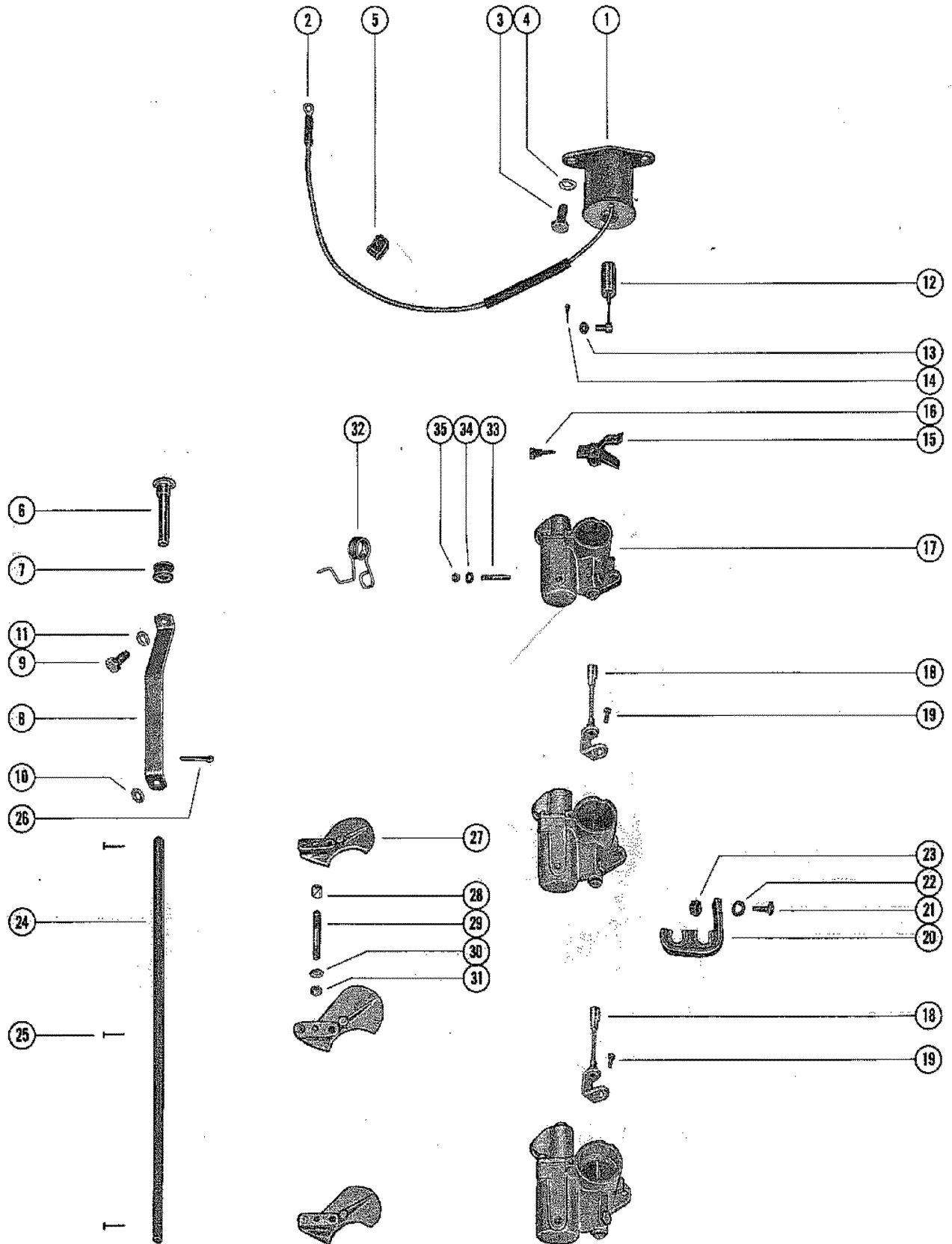
STR MTR,STR SOLENOID,RECTIFIER AND WIRING HARNES(1100E-SS-1)



STR MTR,STR SOLENOID,RECTIFIER AND WIRING HARNES(1100E-SS-1)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
38	10-31294		4	SCREW, SWITCH BOX TO FRONT MOUNTING BRACKET
39	11-46887		4	NUT, SWITCH BOX SCREW
40	10-45218		1	SCREW, SWITCH BOX
41	12-45075		7	WASHER, SWITCH BOX TERMINAL
42	11-45076		7	NUT, SWITCH BOX TERMINAL
43	45146		1	WIRE, RECTIFIER TO SWITCH BOX (USED ON EARLY MODELS)
44	25-26547		1	GROMMET, RECTIFIER TO SWITCH BOX WIRE

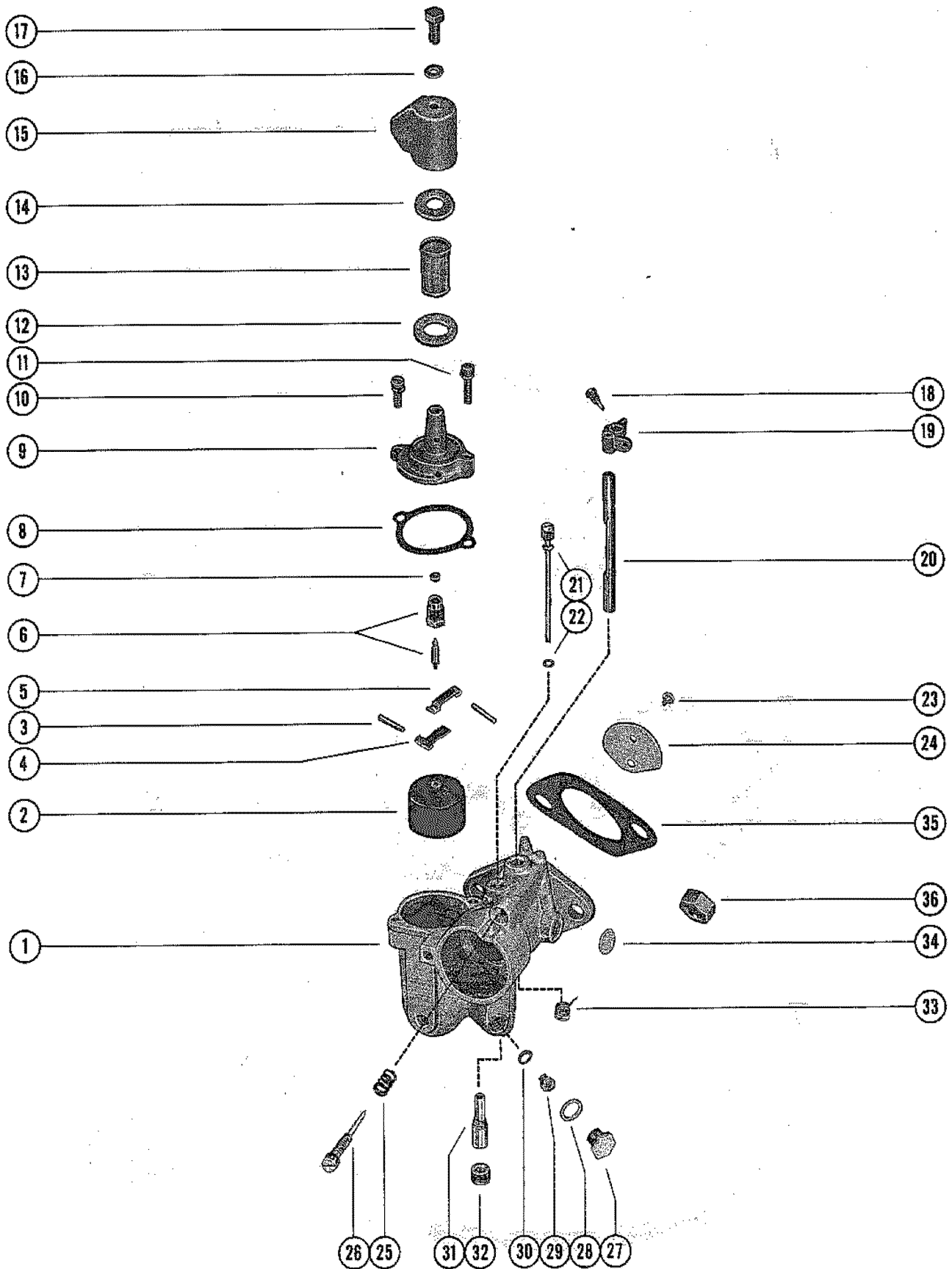
CARBURETOR LINKAGE AND CHOKE SOLENOID



CARBURETOR LINKAGE AND CHOKE SOLENOID

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	37585		1,,	CHOKE SOLENOID
2	30050		1,,	TERMINAL, CHOKE SOLENOID LEAD
1	45068		,1,1	CHOKE SOLENOID
-	13-26996		,1,1	LOCKWASHER, SOLENOID TERMINAL
-	11-20645		,1,1	NUT, SOLENOID TERMINAL
3	10-25299		2,2,2	SCREW, CHOKE SOLENOID
4	13-26993		2,2,2	LOCKWASHER, CHOKE SOLENOID SCREW
5	54-33361		1,,	CLIP, CHOKE SOLENOID WIRE
6	22463		1,1,1	KNOB, CHOKE ROD
7	25-20116		1,1,1	GROMMET, CHOKE ROD
8	39469		1,1,	"U" LINK, CHOKE KNOB SERIAL 00000000-#2101742
	45458		,1,1	"U" LINK, CHOKE KNOB SERIAL 02101743-09999999
-	23-45457		,1,1	BUSHING - NYLINER SERIAL 02101743-09999999
9	10-20100		1,1,1	SCREW, "U" LINK TO CHOKE KNOB
10	12-37998		,,1	WASHER, CHOKE ROD
11	13-26996		1,1,1	LOCKWASHER, "U" LINK SCREW
12	27031A4		1,1,1	PLUNGER AND LINK ASSEMBLY, CHOKE SOLENOID
13	12-46101		1,1,1	WASHER, PLUNGER AND LINK
14	18-26953		1,1,1	COTTER PIN, LINK TO UPPER COKE LEVER
15	27977		1,1,1	CLUSTER, THROTTLE LEVER (UPPER CARBURETOR)
16	10-20847		1,1,1	SCREW, CLUSTER TO THROTTLE LEVER
17	1335-2476		3,3,3	CARBURETOR ASSEMBLY, COMPLETE
18	28007A6		2,2,2	THROTTLE PICK-UP BRACKET ASSEMBLY
19	10-29239		2,2,2	SCREW, THROTTLE BRACKET MOUNTING
20	26977		1,1,1	BRACKEET, COIL LEAD RETAINER
21	10-20031		1,,	SCREW, RETAINER BRACKET TO CENTER CARBURETOR
	10-21548		,1,1	SCREW, COIL BRACKET
22	13-21272		2,,	LOCKWASHER, BRACKET FASTENING SCREW
23	11-46887		,1,1	NUT, COIL BRACCKET SCREW
24	39470		1,1,	ROD, CHOKE SERIAL 00000000-02101742
	45456		,1,1	ROD, CHOKE SERIAL 02101743-09999999
25	17-25391		3,3,3	RIVET, CHOKE SHUTTER TO CHOKE ROD
26	18-26953		1,1,1	COTTER PIN, CHOKE ROD
27	39468		3,3,3	SHUTTER, CHOKE - CARBURETOR
28	23-30438		1,1,1	BUSHING, NYLONG - UPPER CHOKE SHUTTER
29	16-30172		3,3,3	STUD, CARBURETOR - CHOKE SHUTTER PIVOT
30	12-30164		3,3,3	WASHER, CHOKE SHUTTER CARBURETOR STUD
31	11-20110		3,3,3	NUT, CHOKE SHUTTER TO CARBURETOR STUD
32	24-37678		1,1,1	SPRING, CHOKE ROD TENSION
33	16-39937		1,1,1	STUD, CHOKE ROD SPRING TO CARBURETOR
34	23-32427		1,1,1	SPACER, CHOKE ROD SPRING STUD
35	11-46887		1,1,1	NUT, CHOKE ROD SPRING TO CARBURETOR STUD

CARBURETOR ASSEMBLY

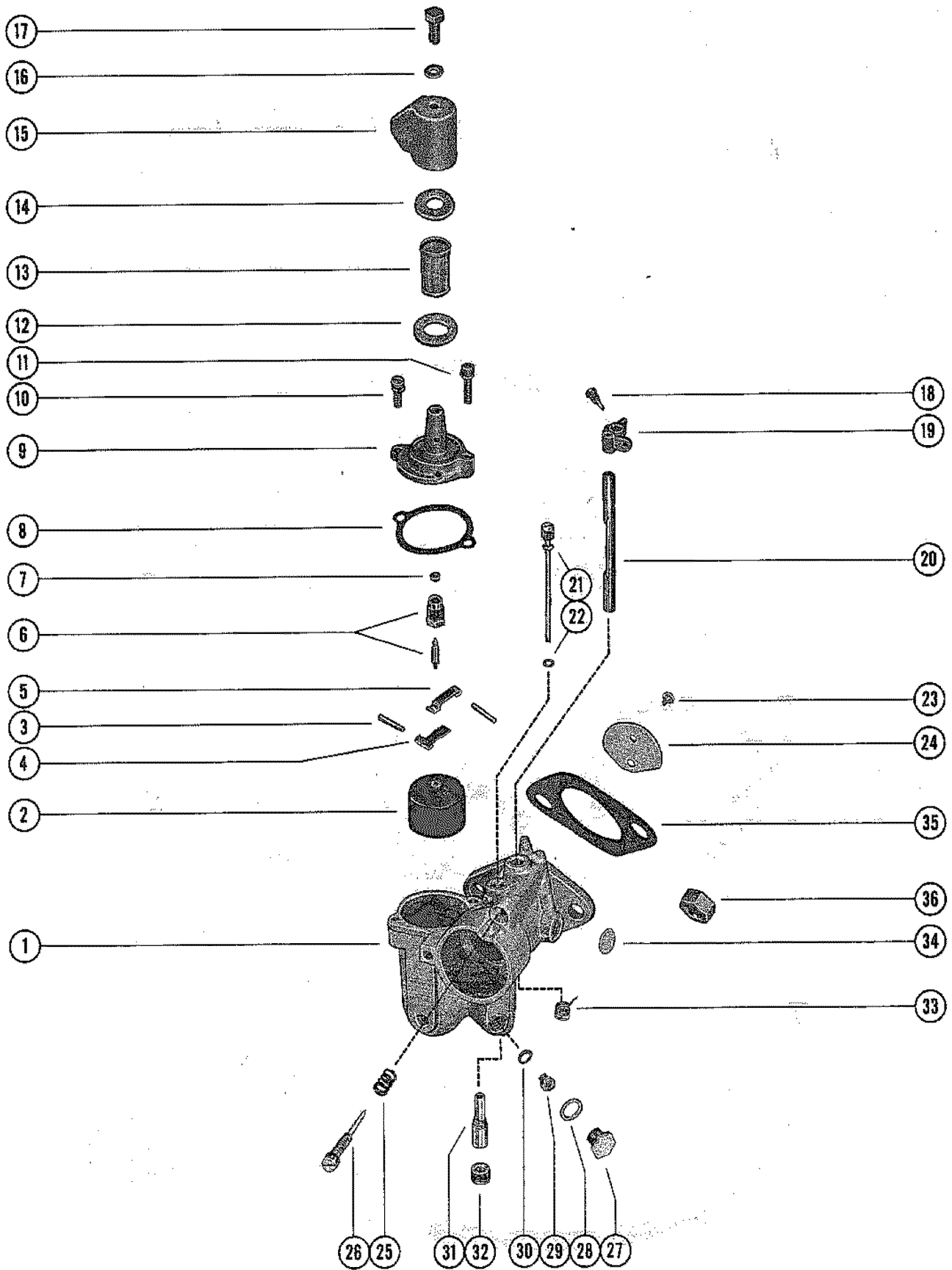


CARBURETOR ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1335-2476		3,3,3	CARBURETOR ASSEMBLY, COMPLETE (KC-7A)
2	1399-110A1		3,3,3	FLOAT ASSEMBLY
3	17-20853		6,6,6	PIN, FLOAT LEVER PINION
4	1399-102		3,3,3	LEVER, FLOAT (LOWER)
5	1399-101		3,3,3	LEVER, FLOAT (UPPER)
6	1399-1473		3,3,3	INLET NEEDLE, SEAT AND GASKET
7	27-25033		3,3,3	GASKET, INLET SEAT
8	1399-99		3,3,3	GASKET, GLOAT BOWL COVER
9	1399-1133		3,3,3	COVER, FLOAT BOWL
10	10-20854		3,3,3	SCREW, FLOAT BOWL COVER (SHORT)
11	10-25850		3,3,3	SCREW, FLOAT BOWL COVER (LONG)
12	27-25851		3,3,3	GASKET, STRAINER COVER (LARGE)
13	1399-1754		3,3,3	SCREEN, FILTER
14	27-25849		3,3,3	GASKET, STRAINER COVER (SMALL)
15	1399-1930		3,3,3	COVER, STRAINER
16	27-25848		3,3,3	GASKET, STRAINER COVER SCREW
17	10-25822		3,3,3	SCREW, STRAINER COVER FASTENING
18	10-20847		3,3,3	SCREW, THROTTLE STOP LEVER
19	1399-97		3,3,3	LEVER< THROTTLE STOP (SEE NOTE BELOW)
20	1399-2012		3,3,3	SHAFT, THROTTLE
21	1399-2178		3,3,3	TUBE, IDLE
22	1399-21780		3,3,3	GASKET IDLE TUBE
23	10-23035		6,6,6	SCREW AND LOCKWASHER, THROTTLE SHUTTER
24	1399-2014		3,3,3	SHUTTER, THROTTLE
25	24-27160		3,3,3	SPRING, IDLE ADJUSTMENT SCREW
26	1399-1713		3,3,3	SCREW, IDLE SDJUSTMENT
27	10-28405		3,3,3	SCREW, PLUG - MAIN FUEL JET CHANNEL
28	27-28406		3,3,3	GASKET, JET CHANNEL PLUG SCREW
29	1399-1467		OPT.,OPT.,	JET, MAIN FUEL (.067)
	1399-1465		3,3,3	JET, MAIN FUEL (.065) - STANDARD
	1399-1463		OPT.,OPT.,	JET, MAIN FUEL (.063)
	1399-1461		OPT.,OPT.,	JET, MAIN FUEL (.061)
30	27-28409		3,3,3	GASKET, MAIN FUEL JET
31	1399-2535		3,3,3	NOZZLE, MAIN
32	10-28846		3,3,3	SCREW, PLUG - MAIN NOZZLE
33	24-26890		2,2,2	SPRING, THROTTLE SHAFT RETURN (CENTER AND LOWER CARBURETOR)
	24-20869		1,1,1	SPRING, THROTTLE SHAFT RETURN (UPPER CARBURETOR)

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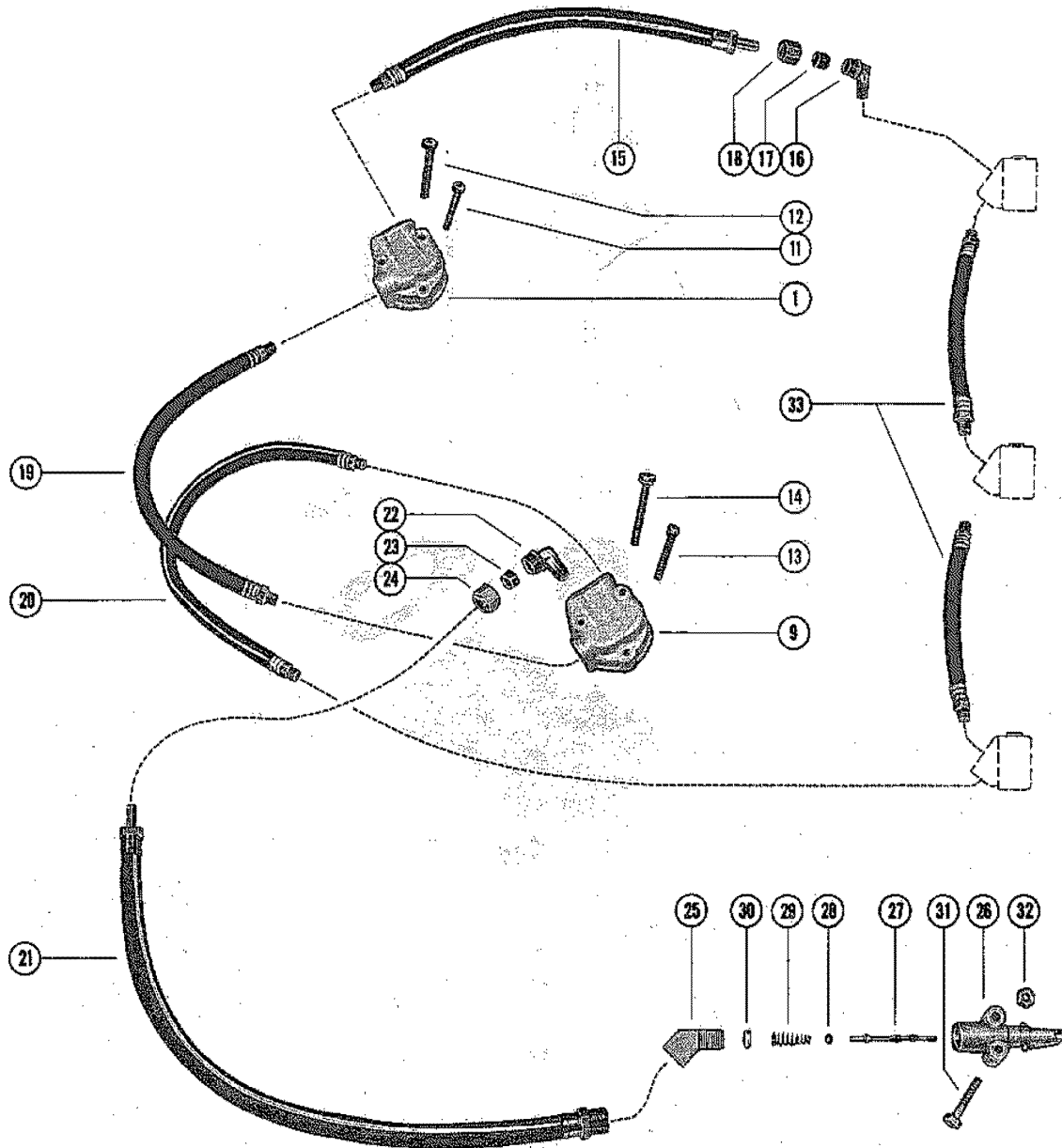
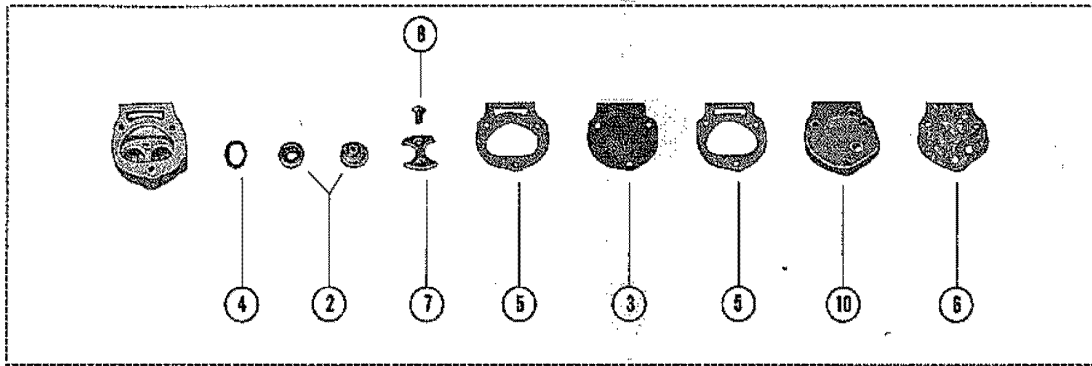
CARBURETOR ASSEMBLY



CARBURETOR ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
34	19-32299		3,3,3	WELCH PLUG, BODY CHANNEL
-	1399-2015		3,3,3	GASKET AND PACKING SET (1 PER CARBURETOR)
-	1399-2557		3,3,3	REPAIR PARTS KIT (1 PER CARBURETOR)
35	27-31402		3,3,3	GASKET, CARBURETOR FLANGE
36	11-46793		6,6,6	NUT, CARBURETOR MOUNTING STUD

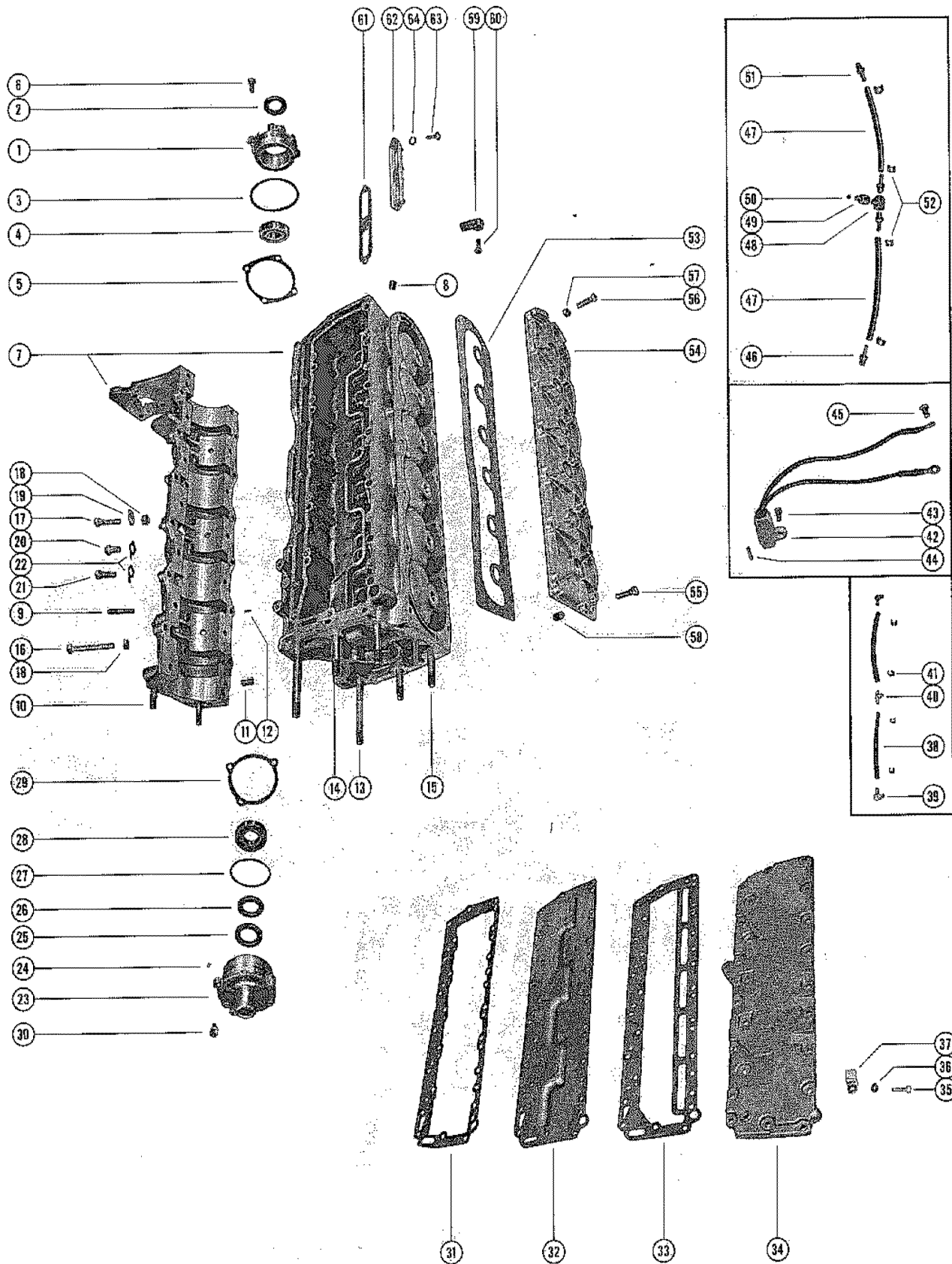
FUEL PUMP AND FUEL LINE ASSEMBLY



FUEL PUMP AND FUEL LINE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	30269A2		1,1,1	FUEL PUMP ASSEMBLY - UPPER
2	21-30430A1		1,1,1	CHECK VALVE ASSEMBLY
3	23014A1		1,1,1	DIAPHRAGM KIT
4			2,2,2	GASKET, CHECK VALVE TO HOUSING
5			2,2,2	GASKET, FUEL PUMP
6			1,1,1	GASKET, FUEL PUMP COVER
7	23004		1,1,1	RETAINER, CHECK VALVE
8	10-20037		2,2,2	SCREW, RETAINER TO HOUSING
9	30461A2		1,1,1	FUEL PUMP ASSEMBLY - LOWER
2	21-30430A1		1,1,1	CHECK VALVE ASSEMBLY
3	23014A1		1,1,1	DIAPHRAGM KIT
4			2,2,2	GASKET, CHECK VALVE TO HOUSING
5			2,2,2	GASKET, FUEL PUMP
6			1,1,1	GASKET, FUEL PUMP COVER
7	23004		1,1,1	RETAINER, CHECK VALVE
8	10-20037		2,2,2	SCREW, RETAINER TO HOUSING
10	30275		2,2,2	COVER, FUEL PUMP
11	10-29878		1,1,1	SCREW, FUEL PUMP MOUNTING (1 1/2") - UPPER PUMP
12	10-30274		2,2,2	SCREW, FUEL PUMP MOUNTING (1 3/4") - UPPER PUMP
13	10-38036		1,1,1	SCREW, FUEL PUMP MOUNTING (1 1/2") - LOWER PUMP
14	10-30273		2,2,2	SCREW, FUEL PUMP MOUNTING (1 7/8") - LOWER PUMP
15	32-32256A1		1,1,1	FUEL LINE ASSEMBLY, PUMP TO CARBURETOR (9 7/8")
16	22-30174		1,1,1	ELBOW, UPPER CARBURETOR STRAINER COVER
17	22-30175		1,1,1	SLEEVE, CARBURETOR STRAINER COVER ELBOW
18	22-30177		1,1,1	NUT, UPPER CARBURETOR STRAINER COVER ELBOW
19	32-31552A1		1,1,1	FUEL LINE ASSEMBLY, PUMP TO PUMP (12 3/8")
20	32-31553A1		1,1,1	FUEL LINE ASSEMBLY, PUMP TO CARBURETOR (19 3/4")
21	32-30176		1,1,1	FUEL LINE, ADAPTOR TO LOWER FUEL PUMP (18")
22	22-30174		1,1,1	EELBOW, LOWER FUEL PUMP INLET
23	22-30175		1,1,1	SLEEVE, FUEL PUMP INLET ELBOW
24	22-30177		1,1,1	NUT, FUEL PUMP INLET ELBOW
25	22-37682		1,1,1	ELBOW, FUEL LINE TO ADAPTOR
26	30186		1,1,1	ADAPTOR, CHECK UNIT (FUEL LINE)
27	30187		1,1,1	STEM, CHECK UNIT ADAPTOR
28	25-20415		1,1,1	"O" RING, ADAPTOR STEM
29	24-30189		1,1,1	SPRING, ADAPTOR STEM
30	30188		1,1,1	CUP WASHER, ADAPTOR
31	10-37990		2,2,2	SCREW, ADAPTOR TO BOTTOM COWL
32	11-46887		2,2,2	NUT, ADAPTOR FASTENING SCREW
33	32-31550A1		2,2,2	FUEL LINE ASSEMBLY, CARBURETOR (6")

CYLINDER BLOCK AND CRANKCASE ASSEMBLY

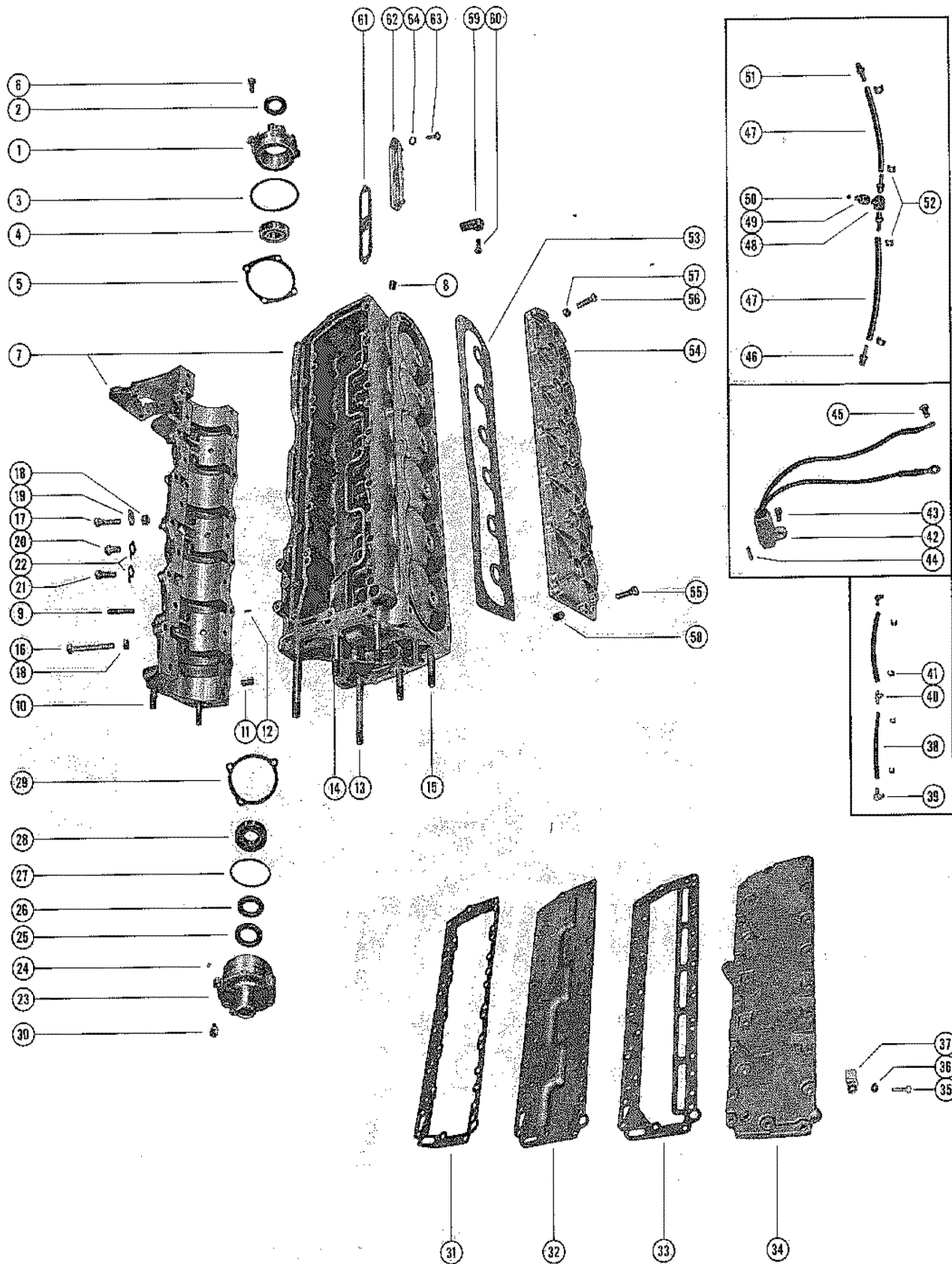


CYLINDER BLOCK AND CRANKCASE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1128-1890A1		1,1,	END CAP ASSEMBLY, UPPER SERIAL 00000000-02101742
	1128-2744A1		,1,1	END CAP ASSEMBLY, UPPER SERIAL 02101743-09999999
2	26-29476		1,1,1	OIL SEAL
3	25-31305		1,1,1	"O" RING
4	30-32117		1,1,1	BEARING, BALL
5	15-31283A1		AR,AR,AR	SHIM, END CAP TO CRANKCASE (.002-3-5-10)
6	10-30225		4,4,4	SCREW, END CAP MOUNTING
7	836-2485A3		1,1,1	CYLINDER BLOCK AND CRANKCASE ASSEMBLY
8	22-30139		1,1,1	PLUG, PIPE - WATER PRESSURE HOLE
9	16-35099		6,6,6	STUD, CARBURETOR MOUNTING
10	16-26133		2,2,2	STUD, CRANKCASE TO DRIVE SHAFT HOUSING (1 7/8")
11	17-20033		2,2,2	PIN, DOWEL - CRANKCASE TO CYLINDER BLOCK
12	17-20032		3,3,3	PIN, DOWEL - CYLINDER BLOCK TO MAIN BEARING
13	16-26134		2,2,	STUD, CYLINDER BLOCK TO DRIVE SHAFT HOUSING (4 1/16")
14	16-37653		2,2,2	STUD, CYLINDER BLOCK TO DRIVE SHAFT HOUSING (2 11/16")
15	16-26135		2,2,2	STUD, CYLINDER BLOCK TO DRIVE SHAFT HOUSING (2 5/16")
16	10-29877		3,3,3	SCREW, CRANKCASE TO CYLINDER BLOCK (3 1/4")
	10-26132		2,2,2	SCREW, CRANKCASE TO CYLINDER BLOCK (2 1/2")
17	10-21574		1,1,1	SCREW, CRANKCASE TO CYLINDER BLOCK (1 5/8")
	10-32293		3,3,3	SCREW, CRANKCASE TO CYLINDER BLOCK (1 3/4")
-	12-26825		„2	WASHER, CRANKCASE TO CYLINDER BLOCK SCREW
	10-22040		17,17,17	SCREW, CRANKCASE TO CYLINDER BLOCK (1 1/2")
	10-33860		„1	SCREW, CRANKCASE TO CYLINDER BLOCK (2")
18	11-46793		26,26,26	NUT, CRANKCASE FASTENING SCREW
19	26551		2,2,2	BRACKET, CLAMP EXTENSION
20	10-36351		2,2,2	SCREW, MAIN BEARING LOCKING
21	10-20359		2,2,2	SCREW, CENTER MAIN BEARING LOCKING
22	14-20091		5,5,5	TAB WASHER, BEARING LOCKING SCREW
23	1126-1751A1		1,1,1	END CAP ASSEMBLY, LOWER
24	21-28481A1		1,1,1	CHECK VALVE ASSEMBLY, END CAP
25	26-29478		1,1,1	OIL SEAL, LOWER
26	26-29476		1,1,1	OIL SEAL, UPPER
27	25-20081		1,1,1	"O" RING
28	30-20080		1,1,1	BEARING, BALL
29	15-20085A1		AR,AR,AR	SHIM, END CAP TO CRANKCASE (.002-3-5-10)
30	10-30225		3,3,3	SCREW, END CAP MOUNTING
31	27-37740		1,1,1	GASKET, CYLINDER BLOCK TO BAFFLE PLATE
32	37713		1,1,1	PLATE, BAFFLE - EXHAUST MANIFOLD SERIAL 00000000-02210448
	47660		„1	PLATE, BAFFLE - EXHAUST MANIFOLD SERIAL 02210449-09999999

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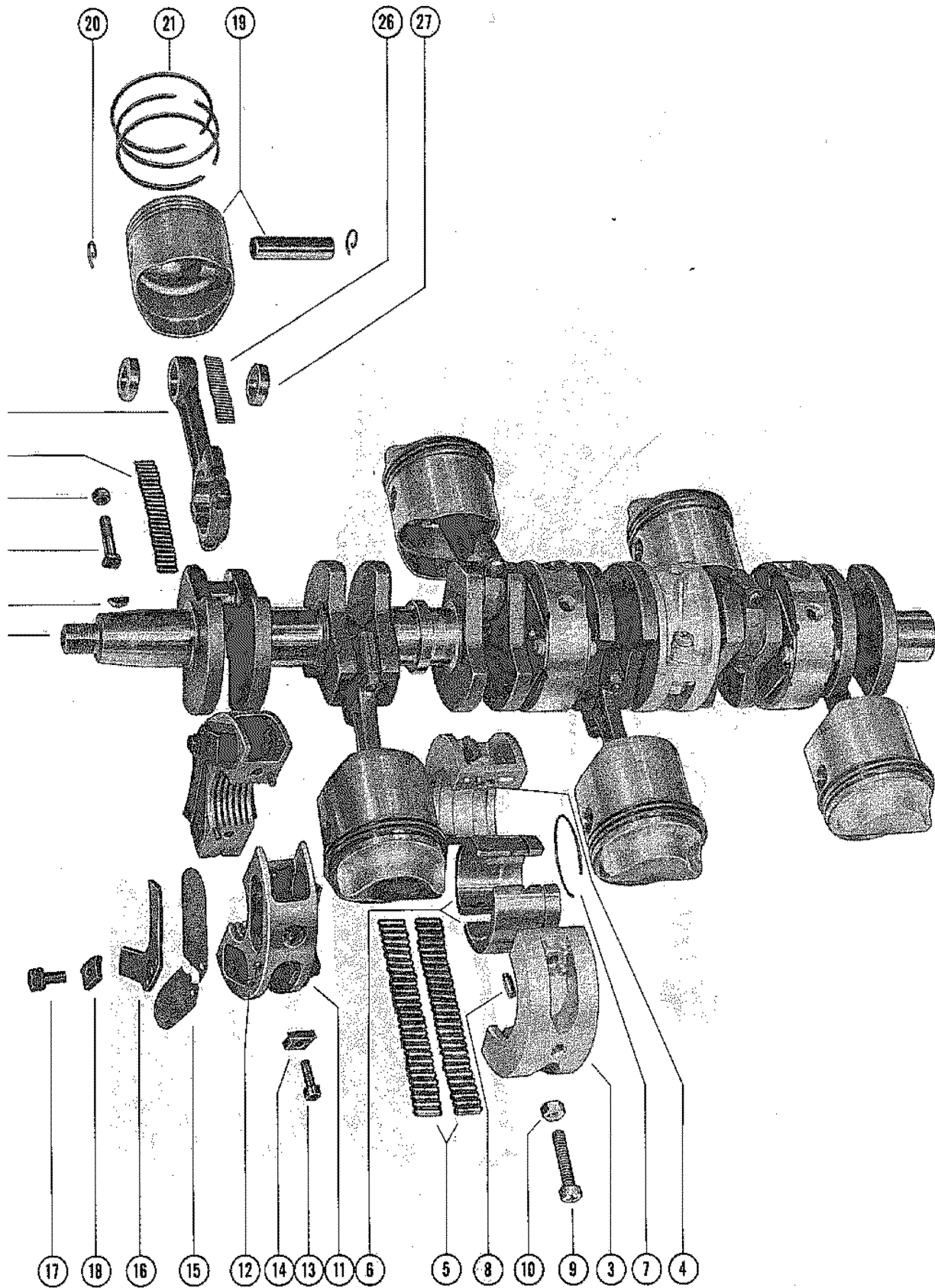
CYLINDER BLOCK AND CRANKCASE ASSEMBLY



CYLINDER BLOCK AND CRANKCASE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
33	27-37741		1,1,1	GASKET, BAFFLE PLATE TO EXHAUST MANIFOLD COVER
34	37674		1,1,1	COVER, EXHAUST MANIFOLD
35	10-38837		23,23,23	SCREW, MANIFOLD COVER MOUNTING
36	13-21804		3,,	LOCKWASHER, SPARK PLUG LEADS CLAMP SCREW
37	54-37810		3,,	CLAMP, SPARK PLUG LEADS TO COVER
38	32-33960		2,2,2	TUBE, BALANCE - MAIN BEARING
39	22-20781		2,2,2	ELBOW, BALANCE TUBE TO MAIN BEARING SCREW
40	22-20931		1,1,1	TEE, BALANCE TUBE TO MAIN BEARING SCREW
41	54-20386		4,4,4	CLAMP, BALACE TUBE TO ELBOW AND TEE
42	33385A1		1,,	SWITCH, MERCURY
43	10-28708		1,,	SCREW, MERCURY SWITCH TO EXHAUST MANIFOLD COVER
42	33385A4		,1,1	SWITCH, MERCURY
43	10-28708		,1,1	SCREW, MERCURY SWITCH TO FRONT MOUNTING BRACKET
44	17-30496		,1,1	PIN, ROLL - MERCURY SWITCH
45	10-30009		,1,1	SCREW, MERCURY SWITCH LEAD
46	22-20445		3,3,3	CONNECTOR, CYLINDER BLEED HOSE - LOWER AND CENTER
47	32-29873		2,2,2	HOSE, UPPER AND LOWER CYLINDER BLEED
48	22-25956		1,1,1	TEE, CHECK VALVE AND ADAPTOR
49	22-28586A1		1,1,1	ADAPTOR AND CHECK VALVE ASSEMBLY
50	21-28481A1		1,1,1	CHECK VALVE ASSEMBLY - ADAPTOR
51	21-28483A1		1,1,1	CHECK VALVE ASSEMBLY, UPPER - BLEED HOSE
50	21-28481A1		1,1,1	CHECK VALVE ASSEMBLY
52	54-20387		4,4,4	CLAMP, BLEED HOSE TO CONNECTOR
53	27-31798		1,1,1	GASKET, CYLINDER BLOCK COVER
54	1011-2484		1,1,1	COVER, CYLINDER BLOCK
55	10-24644		1,1,1	SCREW, CYLINDER BLOCK COVER MOUNTING (1 3/8")
56	10-21091		15,15,15	SCREW, CYLINDER BLOCK COVER MOUNTING (1 1/8")
57	11-46887		16,16,16	NUT, COVER MOUNTING SCREW
58	32-38455		1,1,1	TUBE, RUBBER SPACER - LOWER PART NUT
59	37440		1,1,1	BRACKET, MOUNT SUPPORT - CYLINDER BLOCK
60	10-24234		1,1,1	SCREW, BRACKET TO CYLINDER BLOCK (1")
61	27-31304		3,3,3	GASKET, TRANSFER PORT COVER
62	31288		3,3,3	COVER, TRANSFER PORT
63	10-20540		5,5,5	SCREW, TRANSFER PORT MOUNTING (5/8")
	10-28666		1,,	SCREW, TRANSFER PORT COVER AND BALLAST MOUNT (1")
	10-28635		3,3,3	SCREW, TRANSFER PORT COVER MOUNTING (5/8")
64	13-26992		1,,	LOCKWASHER, TRANSFER PORT COVER AND BALLAST MOUNTING SCREW

CRANKSHAFT, PISTONS AND CONNECTING RODS

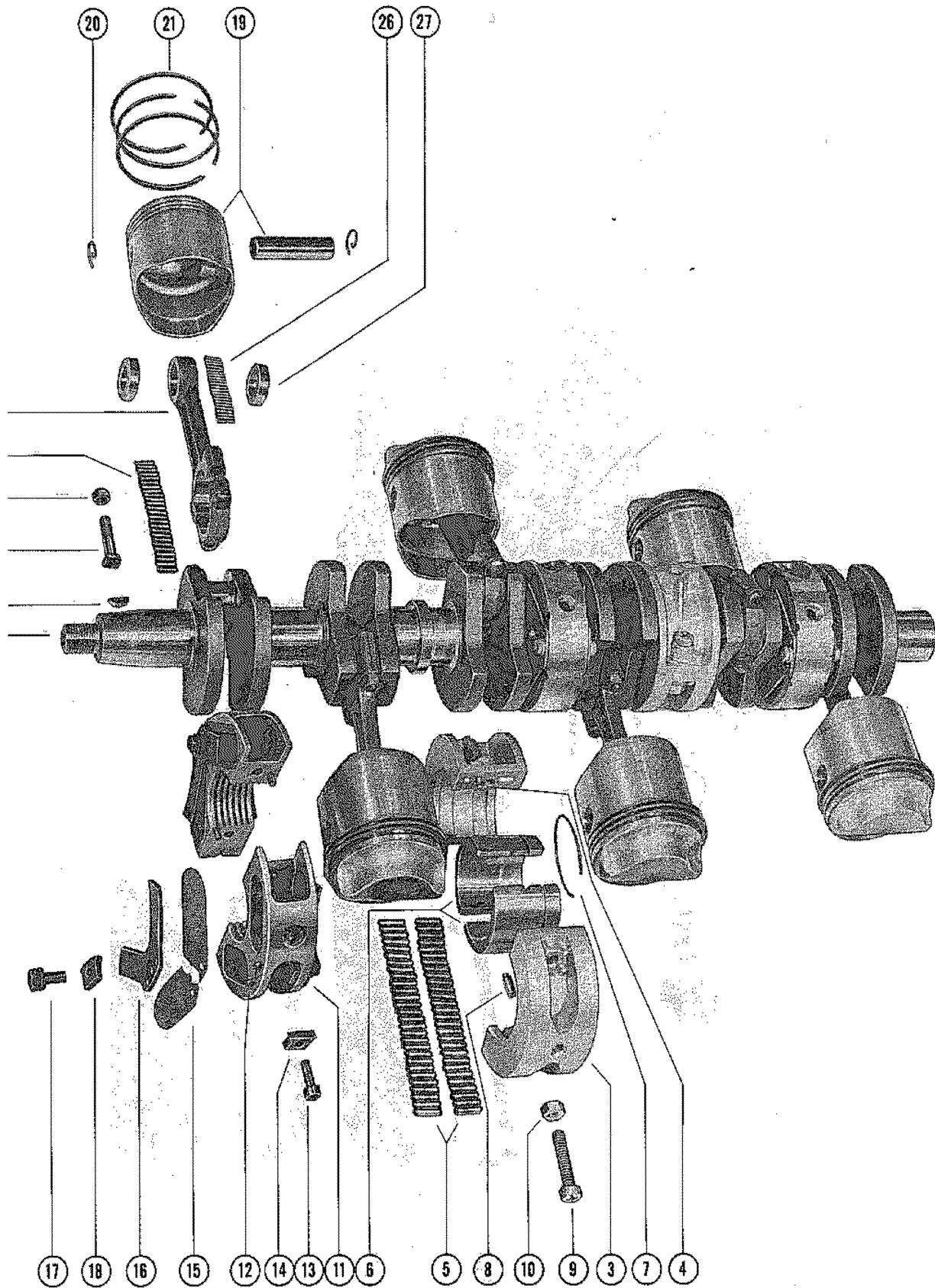


CRANKSHAFT, PISTONS AND CONNECTING RODS

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	420-1889		1,1,	CRANKSHAFT SERIAL 00000000-02101742
	420-2742		,1,1	CRANKSHAFT SERIAL 00210743-09999999
2	28-30250		1,1,	KEY, FLYWHEEL DRIVE SERIAL 00000000-00210742
	28-45554		,1,1	KEY, FLYWHEEL DRIVE SERIAL 00210743-09999999
3	531-1884A2		2,2,2	CENTER MAIN BEARING ASSEMBLY
4	17-20032		4,4,4	DOWEL PIN, CENTER MAIN BEARING
5	29-26114		112,112,11	BEARING, NEEDLE - OUTER RACE
6	26113		2,2,2	RACE, OUTER (PAIR)
7	53-26933		2,2,2	RING, SNAP - OUTER RACE
8	17-31245		2,2,2	DOWEL PIN, STEPPED
9	10-22968		4,4,4	SCREW, CENTER MAIN BEARING CLAMPING
10	11-46887		4,4,4	NUT, BEARING CLAMPING SCREW
11	533-2034A2		3,3,	MAIN BEARING ASSEMBLY, VALVE TYPE
12	17-20032		30,30,	DOWEL PIN, MAIN BEARING
13	10-25313		6,6,	SCREW, MAIN BEARING CLAMPING
14	11-29469		6,6,	NUT, MAIN BEARING CLAMPING SCREW
11	533-2788A2		„3	MAIN BEARING ASSEMBLY, VALVE TYPE
12	17-20032		„30	DOWEL PIN, MAIN BEARING
13	10-45775		„6	SCREW, MAIN BEARING CLAMPING
14	11-45774		„6	NUT, MAIN BEARING CLAMPING SCREW
15	34-32203A1		3,3,3	REED SET, MATCHED - MAIN BEARING
16	34-31240		12,12,12	REED STOP, MAIN BEARING REED VALVES
17	10-29465		12,12,12	SCREW, REED STOP MOUNTING
18	11-29469		12,12,12	NUT, REED STOP MOUNTING SCREW
19	739-2482A4		6,„	PISTON AND PISTON PIN ASSEMBLY
	739-2734A4		„6,	PISTON AND PISTON PIN ASSEMBLY
20	40-32118		12,12,	LOCK RING, PISTON PIN
19	739-2777A4		„6	PISTON AND PISTON PIN ASSEMBLY
20	40-45740		„12	LOCK RING, PISTON PIN
21	39-37654A12		18,„	RING, PISTON (5/64" THICK)
	39-45153A12		„18,18	RING, PISTON (1/16" THICK)
22	611-1885A4		6,6,	CONNECTING ROD AND CAP ASSEMBLY
23	10-20060		12,12,	SCREW, CONNECTING ROD
24	11-20061		12,12,	NUT, CONNECTING ROD SCREW
25	29-38586		192,192,	BEARING, NEEDLE - CRANKPIN
26	29-39656		150,150,	BEARING, NEEDLE - PISTON PIN
27	12-29681		12,12,	WASHER, NEEDLE LOCATING
22	617-2768A2		„6	CONNECTING ROD AND CAP ASSEMBLY
23	10-45739		„12	SCREW, CONNECTING ROD
24	11-20061		„12	NUT, CONNECTING ROD SCREW
25	29-38586		„192	BEARING, NEEDLE - CRANKPIN
26	29-39656		„174	BEARING, NEEDLE - PISTON PIN
27	12-45741		„12	WASHER, NEEDLE LOCATING

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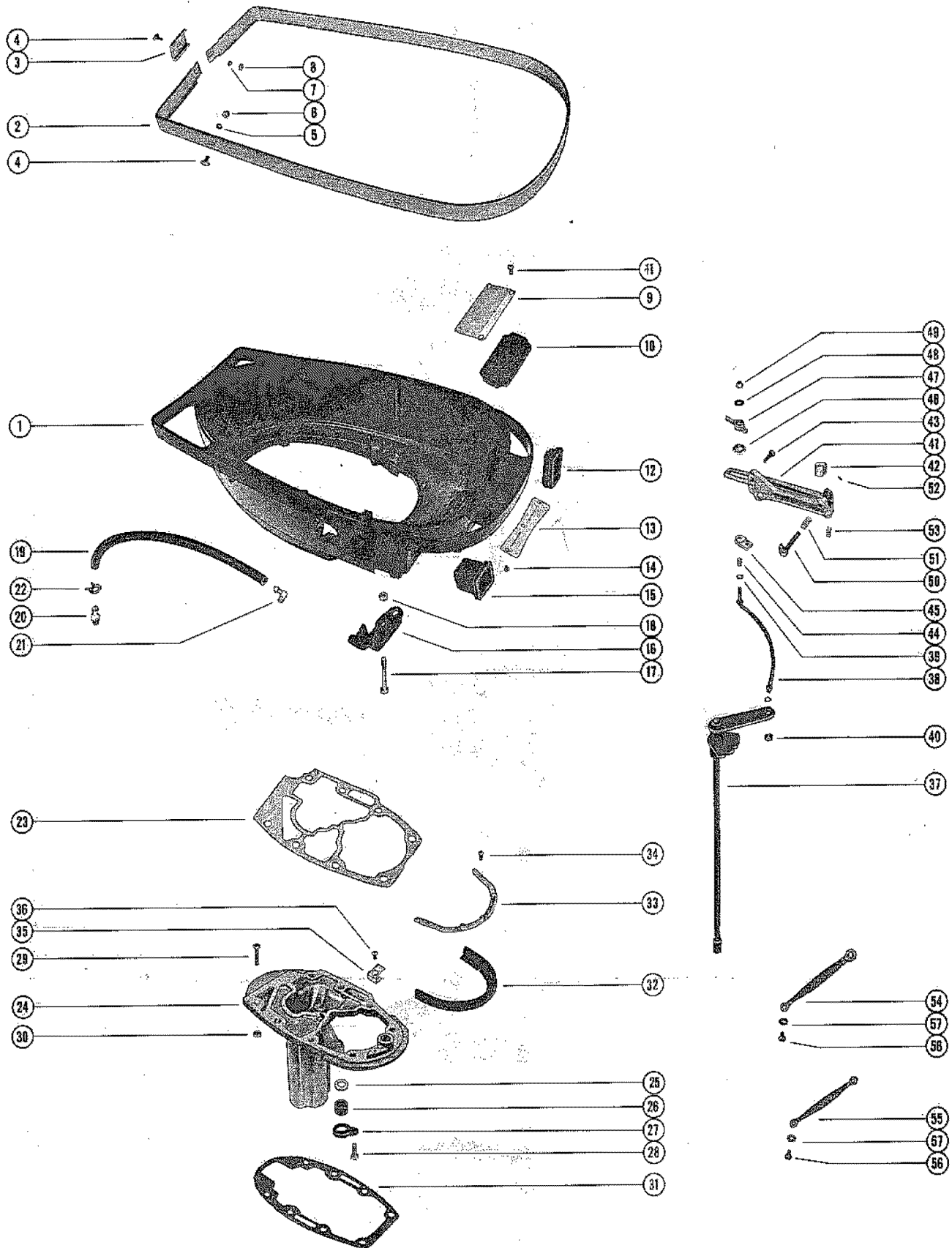
CRANKSHAFT, PISTONS AND CONNECTING RODS



CRANKSHAFT, PISTONS AND CONNECTING RODS

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	739-2720A1		6,,	PISTON AND PISTON PIN ASSEMBLY (.015 OVERSIZE)
-	739-2740A1		,6,	PISTON AND PISTON PIN ASSEMBLY (.015 OVERSIZE)
-	739-2952A1		,,6	PISTON AND PISTON PIN ASSEMBLY (.015 OVERSIZE)
-	39-39935A12		18,,	RING, PISTON (.015 OVERSIZE) - 5/64" THICK
-	39-45205A12		,18,18	RING, PISTON (.015 OVERSIZE) - 1/16" THICK

BOTTOM COWL AND SHIFT LINKAGE

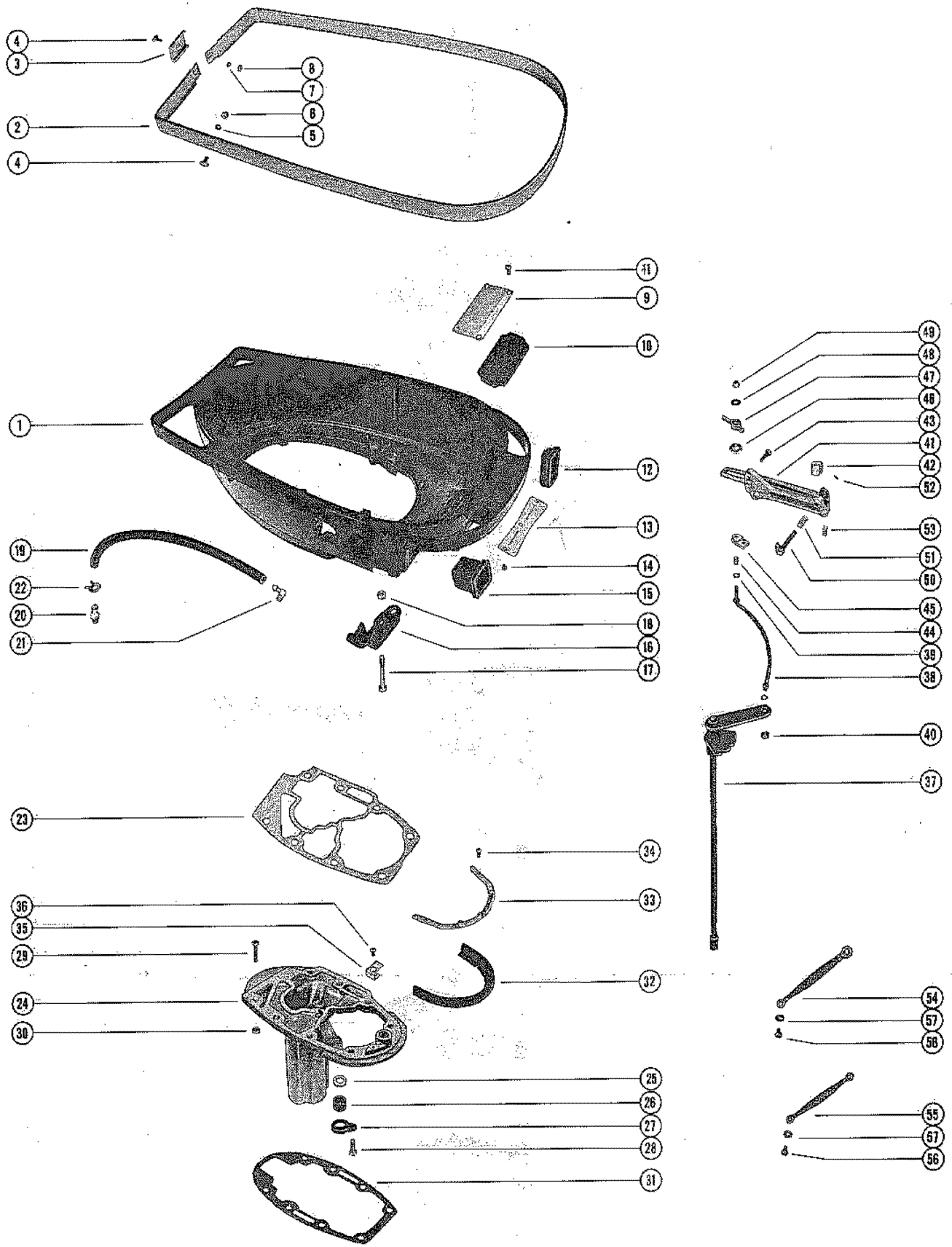


BOTTOM COWL AND SHIFT LINKAGE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	2115-2458		1,1,1	COWL, BOTTOM SERIAL 00000000-02208677
	2115-3012		,,1	COWL, BOTTOM SERIAL 02208678-09999999
2	37415A1		1,1,1	TRIM MOULDING ASSEMBLY, BOTTOM COWL
3	38046		1,1,1	SPLICER, TRIM MOULDING - REAR
4	10-29226		5,5,5	SCREW, DECORATIVE - MOULDING TO BOTTOM COWL
5	12-24671		2,2,2	WASHER, FIBER - MOULDING FASTENING SCREW
6	11-29225		2,2,2	NUT, NYLON CAP - MOULDING FASTENING SCREW
7	13-26995		3,3,3	/LOCKWASHER, MOULDING FASTENING SCREW
8	11-26419		3,3,3	NUT, BASS - MOULDING FASTENING SCREW
9	37920A1		1,1,1	COVER PLATE ASSEMBLY, BOTTOM COWL
10	37940		1,1,1	PAD, SOUND - COVER PLATE
11	10-30009		4,4,4	SCREW, COVER PLATE TO BOTTOM COWL
12	37638		1,1,1	BOOT, CONTROL CABLES - BOTTOM COWL
13	23760		1,1,1	BAFFLE, BOTTOM COWL
14	10-21106		3,3,3	SCREW, BAFFLE TO BOTTOM COWL
15	37637		1,1,1	BOOT, FUEL CONNECTOR _ BOTTOM COWL
16	37445		1,1,1	SUPPORT, WIRING HARNESS - BOTTOM COWL
17	10-37990		2,2,2	SCREW, WIRING HARNESS SUPPORT TO BOTTOM COWL
18	11-46887		2,2,2	NUT, WIRING HARNESS SUPPORT SCREW
19	32-26407		1,1,1	HOSE, TELL TALE - EXHAUST COVER TO BOTTOM COWL (16")
20	22-29111		1,1,1	CONNECTOR, TELL TALE HOSE TO BOTTOM COWL
21	22-25885		1,1,1	ELBOW, TELL TALE HOSE TO EXHAUST COVER
22	54-22976		2,2,2	CLAMP, TELL TALE HOSE TO CONNECTOR AND ELBOW
23	27-37437		1,1,1	GASKET, POWERHEAD TO EXHAUST EXTENSION PLATE
24	38468A4		1,1,1	PLATE ASSEMBLY, EXHAUST EXTENSION
25	12-36446		1,,	WASHER, NYLON - WATER INLET TUBE
26	26-36557		1,,	SEAL, RUBBER - WATER INLET TUBE
	26-38970		,1,1	SEAL, RUBBER - WATER INLET TUBE
27	38448		1,1,1	RETAINER, WATER TUBE SEAL
28	10-34439		1,1,1	SCREW, RETAINER TO EXHAUST EXTENSION PLATE (3/4")
29	10-22421		1,1,1	SCREW, EXHAUST EXTENSION PLATE TO DRIVE SHAFT HOUSING
30	11-46887		1,1,1	NUT, EXHAUST EXTENSION PLATE SCREW
31	27-38471		1,1,1	GASKET, EXHAUST EXTENSION PLATE TO DRIVE SHAFT HOUSING
32	37918		1,1,1	SEAL, EXHAUST EXTENSION PLATE
33	38032		1,1,1	STRIP, RETAINING - EXHAUST EXTENSION PLATE SEAL
34	10-37571		5,5,5	SCREW, SEAL AND RETAINING STRIP TO EXTENSION PLATE
35	37824		1,1,1	BRACKET, SHIFT SHAFT HOLD DOWN
36	10-34222		1,1,1	SCREW, HOLD DOWN BRACKET TO EXTENSION PLATE (1/2")
37	37430A1		1,1,1	SHIFT SHAFT ASSEMBLY, UPPER(SHORT SHAFT)
	37431A1		1,1,1	SHIFT SHAFT ASSEMBLY, UPPER(LONG SHAFT)
38	37899		1,1,	LINK ROD, SHIFT

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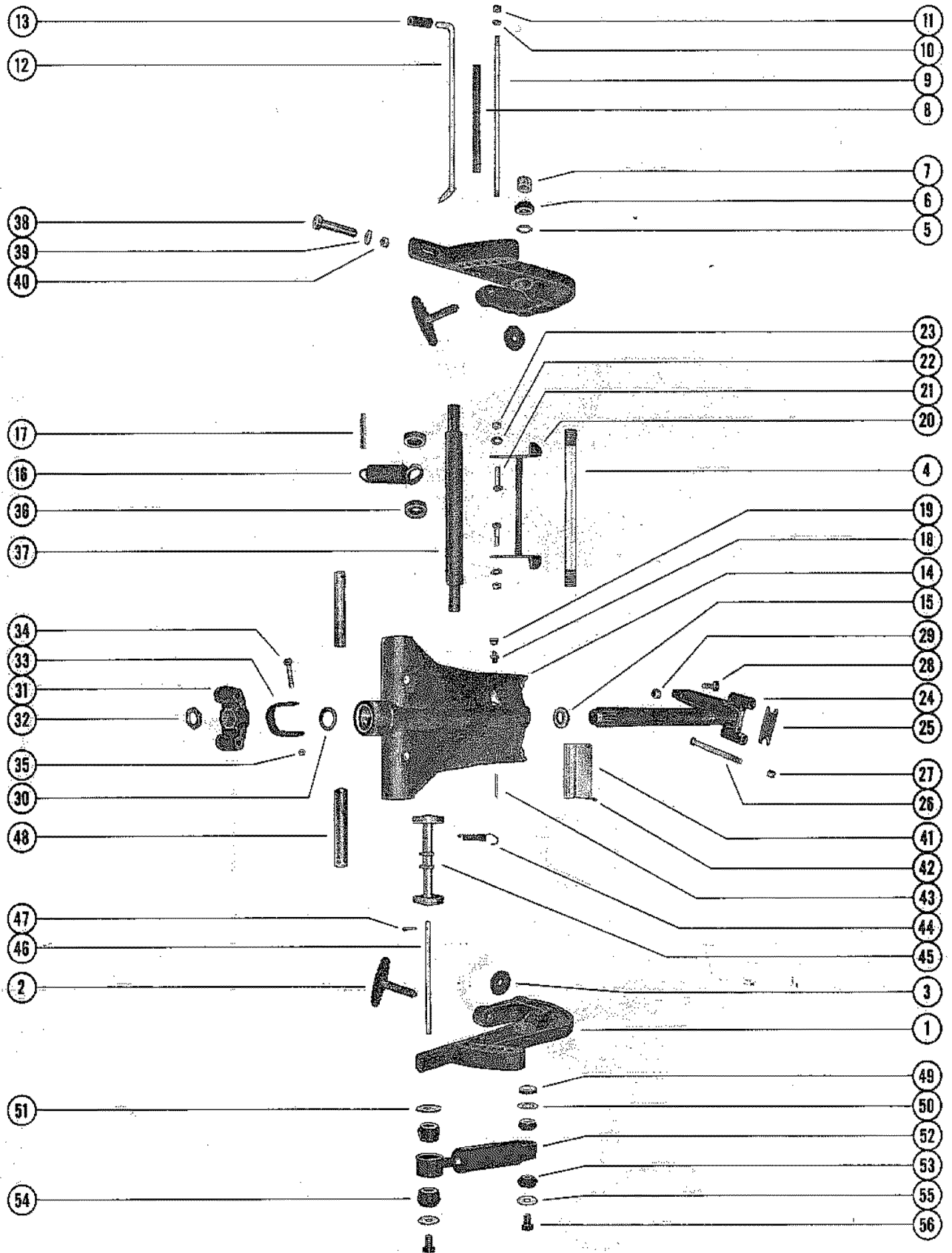
BOTTOM COWL AND SHIFT LINKAGE



BOTTOM COWL AND SHIFT LINKAGE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
38	46069A1		„1	LINK ROD ASSEMBLY
39	13-29720		2,2,2	WASHER, WAVE - LINK ROD
40	18-25191		1,1,1	COTTER PIN, LINK ROD TO SHIFT SHAFT
41	37897		1,1,1	BRACKET, ANCHOR - CONTROL CABLES
42	38802		1,1,1	CAP, BRASS BARREL TO THROTTLE CABLE
43	10-24234		3,3,3	SCREW, ANCHOR BRACKET TO CYLINDER BLOCK (1")
44	24-20099		1,1,1	SPRING, LOCK ROD TO GUIDE BLOCK
45	37896		1,1,1	GUIDE BLOCK, LINK ROD
46	12-37905		1,1,1	WASHER, NYLON - LINK ROD
47	38279		1,1,1	LATCH, CONTROL CABLE FASTENING - ANCHOR BRACKET
48	12-21631		1,1,1	WASHER, PLAIN - LINK ROD
49	11-20361		1,1,1	NUT, LINK ROD
50	37913		1,1,1	LEVER, CONTROL CABLE LOCKING - ANCHOR BRACKET
51	24-37911		1,1,1	SPRING, CONTROL CABLE LOCKING LEVER
52	17-23928		1,1,1	PIN, ROLL - CONTROL CABLE LOCKING LEVER
53	24-38472		1,1,1	SPRING, CONTROL CABLE TENSION - ANCHOR BRACKET
54	46933A1		„2	GROUND STRAP ASS'Y, CRANKCASE TO COWL (3 5/8") STARTED WITH SERIAL #2208678
55	46933A2		„2	GROUND STRAP ASS'Y, HOUSING TO COWL (3 3/8") STARTED WITH SERIAL #2208678
56	10-45218		„4	SCREW, GROUND STRAP STARTED WITH SERIAL #2208678
57	13-22238		„4	WASHER, GROUND STRAP SCREW STARTED WITH SERIAL #2208678

CLAMP AND SWIVEL BRACKET ASSEMBLY

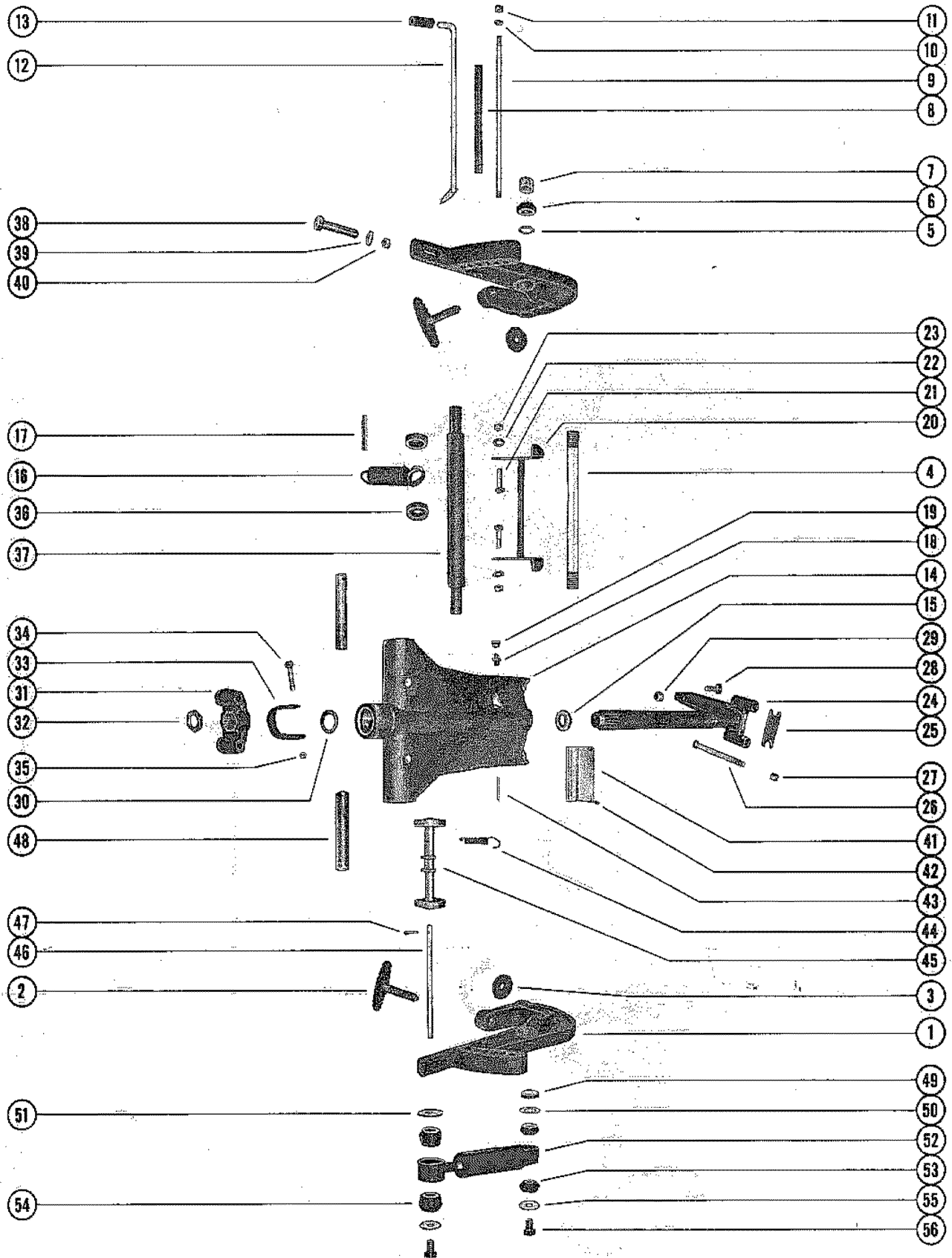


CLAMP AND SWIVEL BRACKET ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1440-1796A1		2,2,2	CLAMP BRACKET ASSEMBLY
2	28403A3		2,2,2	THUMB SCREW ASSEMBLY
3	12-28404		2,2,2	WASHER, THUMB SCREW
4	30664		1,1,1	TUBE, TILT - CLAMP BRACKET TO SWIVEL BRACKET
5	15-30497A1		2,2,2	SHIM, CLAMP BRACKET TILT TUBE
6	11-30499		2,2,2	NUT, TILT TUBE FASTENING
7	30498		2,2,2	CAP, PLASTIC - TILT TUBE
8	23-20222		1,1,1	SPACER, CLAMP BRACKET STUD
9	16-20221		1,1,1	STUD, CLAMP BRACKET
10	13-26993		2,2,2	LOCKWASHER, CLAMP BRACKET STUD
11	11-20083		2,2,2	NUT, CLAMP BRACKET STUD
12	17-30687A1		1,1,1	TILT LOKC PIN ASSEMBLY
13	32-28052		1,1,1	SLEEVE, RUBBER - TILT PIN BUMPER
14	1453-2690A1		1,1,1	SWIVEL BRACKET ASSEMBLY(SHORT SHAFT)
	1447-2689A1		1,1,1	SWIVEL BRACKET ASSEMBLY(LONG SHAFT)
15	26-37448		2,2,2	OIL SEAL
16	24-28659		1,1,1	SPRING, COIL - SWIVEL BRACKET
17	17-38311		1,1,1	PIN, COIL SPRING MOUNTING
18	22-23612		1,1,1	FITTING, GREASE
19	29359		1,1,1	LUBRICAP, SWIVEL BRACKET GREASE FITTING
20	30126A1		1,1,1	TILT STOP LEVER ASSEMBLY
21	10-30128		2,2,2	SCREW, TILT STOP LEVER ANCHOR
22	13-31030		2,2,2	WASHER, WAVE - LEVER ANCHOR SCREW
23	11-46793		2,2,2	NUT, LEVER ANCHOR SCREW
24	17-37462A1		1,1,1	SWIVEL PIN AND STEERING ARM ASSEMBLY(SHORT SHAFT)
	17-37423A1		1,1,1	SWIVEL PIN AND STEERING ARM ASSEMBLY(LONG SHAFT)
25	28203		1,1,1	BUMPER, STEERING ARM
26	10-31257		2,2,2	BOLT, STEERING ARM TO UPPER MOUNT
27	11-22178		2,2,2	NUT, STEERING ARM BOLT FASTENING
28	10-31830		1,1,1	SCREW, RIDE-GUIDE ATTACHING
29	11-20509		1,1,1	NUT, RIDE-GUIDE ATTACHING SCREW
30	12-37429		1,1,1	WASHER, SWIVEL PIN - LOWER
31	37419		1,1,1	YOKE, BOTTOM
32	11-37424		1,1,1	NUT, SWIVEL PIN RETAINING
33	28205		1,1,1	STRAP STOP, DRIVE SHAFT HOUSING TO SWIVEL BRACKET
34	10-28200		1,1,1	SCREW, STRAP STOP TO DRIVE SHAFT HOUSING
35	11-25269		1,1,1	NUT, STRAP STOP FASTENING SCREW
36	23-28688		2,2,2	SPACER, RUBBER - COIL SPRING POSITIONING
37	55-28416		1,1,1	PIN, UPPER SHOCK MOUNTING
38	10-28009		2,2,2	BOLT, CLAMP BRACKET TO BOAT TRANSOM
39	12-28008		2,2,2	WASHER, CLAMP BRACKET BOLT
40	11-28010		2,2,2	NUT, CLAMP BRACKETE BOLT
41	38-39784		1,1,1	SERIAL PLATE

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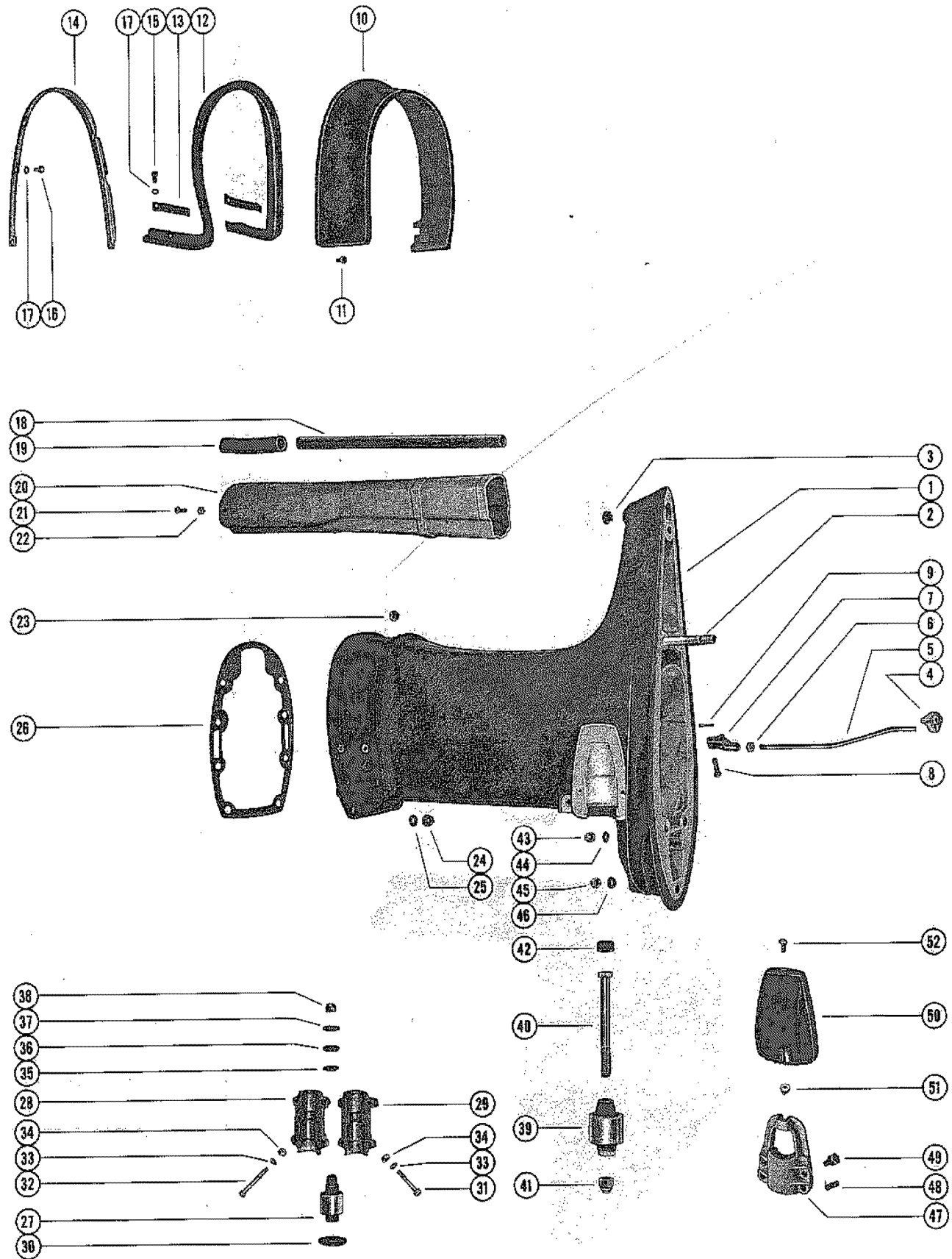
CLAMP AND SWIVEL BRACKET ASSEMBLY



CLAMP AND SWIVEL BRACKET ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
42	10-25612		4,4,4	SCREW, DRIVE - SERIAL PLATE TO SWIVEL BRACKET
43	17-25598		1,1,1	PIN, REVERSE LOCK SPRING ATTACHING
44	24-29821		1,1,1	SPRING, REVERSE LOCK TENSION
45	39015A1		1,1,1	REVERSE LOCK ASSEMBLY
46	20208		1,1,1	SHAFT, REVERSE LOCK PIVOT
47	18-45882		1,1,1	COTTER PIN, REVERSE LOCK TO SHAFT
48	55-29247		2,2,2	PIN, LOWER SHOCK MOUNTING(SHORT SHAFT)
	55-28414		2,2,2	PIN, LOWER SHOCK MOUNTING -LONG SHAFT
-	10-28424		2,2,2	SCREW, LOWER SHOCK PIN -LONG SHAFT
-	11-46887		2,2,2	NUT, LOWER SHOCK PIN SCREW -LONG SHAFT
49	23-28199		2,2,2	SPACER, UPPER SHOCK BUSHING TO CLAMP BRACKET
50	12-28196		2,2,2	WASHER, UPPER BUSHING RETAINER 9 INNER)
51	12-28264		2,2,2	WASHER, LOWER BUSHING RETAINER (INNER)
52	55-31933		2,2,2	SHOCK ABSORBER
53	23-32171		4,4,4	BUSHING, RUBBER - SHOCK ABSORBER (UPPER)
54	23-28198		4,4,4	BUSHING, RUBBER - SHOCK ABSORBER (LOWER)
55	12-28421		4,4,4	WASHER, UPPER AND LOWER BUSHING RETAINER (OUTER)
56	10-28450		4,4,4	SCREW, NYLOK - UPPER AND LOWER SHOCK MOUNTING PIN

DRIVE SHAFT HOUSING ASSEMBLY

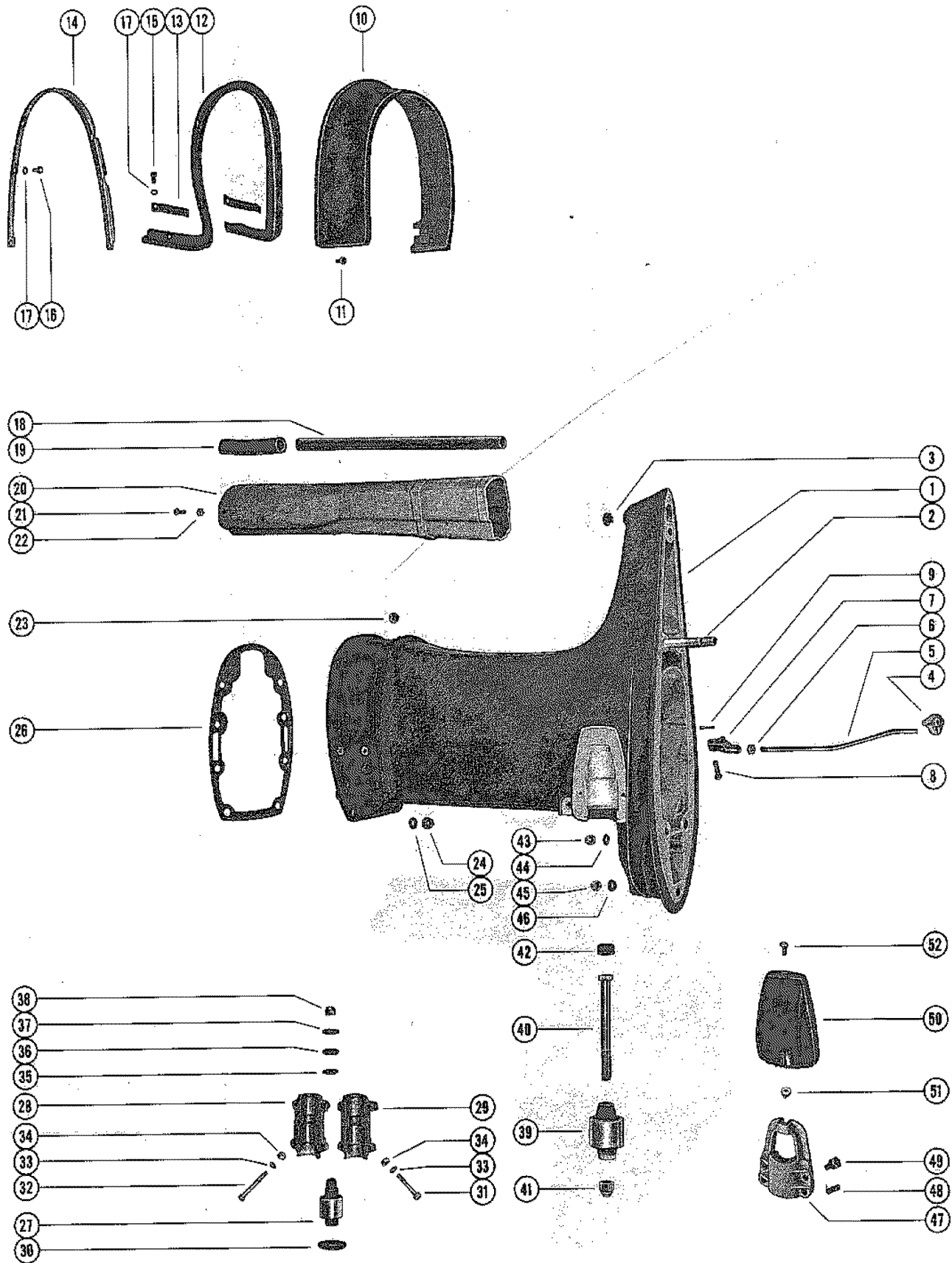


DRIVE SHAFT HOUSING ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1552-2463A1		1,1,1	DRIVE SHAFT HOUSING ASSEMBLY(SHORT SHAFT)
	1551-2459A2		1,1,1	DRIVE SHAFT HOUSING ASSEMBLY(LONG SHAFT)
2	16-30929		2,2,2	STUD, DRIVE SHAFT HOUSING TO GEAR HOUSING
3	19-32298		1,1,1	PLUG, PLASTIC - TRIM TAB SCREW HOLE
4	39020		1,1,1	GUIDE, PUSH ROD - REVERSE LOCKING SERIAL 00000000-02208677
5	39018		1,1,1	ROD, PUSH - REVERSE LOCK(SHORT SHAFT) SERIAL 00000000-02208677
	39017		1,1,1	ROD, PUS - REVERSE LOCK(LONG SHAFT) SERIAL 00000000-02208677
6	11-29250		1,1,1	NUT, JAM - PUSH ROD SERIAL 00000000-02208677
7	39022		1,1,1	YOKE, PUSH ROD SERIAL 00000000-02208677
4	47560		„1	GUIDE, PUSH ROD - REVERSE LOCKING SERIAL 02208678-09999999
5	47591		„1	ROD, PUSH - REVERSE LOCK(SHOFT SHAFT) SERIAL 02208678-09999999
	47558		„1	ROD, PUSH - REVERSE LOCK (LONG SHAFT) SERIAL 02208678-09999999
6	11-47661		„1	NUT, JAM - PUSH ROD SERIAL 02208678-09999999
7	47559		„1	YOKE, PUSH ROD SERIAL 02208678-09999999
8	17-39023		1,1,1	PIN, PUSH ROD TO RECERSE LOCK
9	18-25191		1,1,1	COTTER PIN, PUSH ROD PIN
10	37417		1,1,1	COVER, TRIM - DRIVE SHAFT HOUSING
11	10-37571		4,4,4	SCREW, TRIM COVER TO BOTTOM COWL
12	37919		1,1,1	SEAL, TRIM COVER TO DRIVE SHAFT HOUSING
13	37665		2,2,2	STRIP, RETAINING - TRIM COVER SEAL (SIDE)
14	38052		1,1,1	STRIP, RETAINING - TRIM COVER SEAL (REAR)
15	10-38055		2,2,2	SCREW, RETAINING STRIP TO DRIVE SHAFT HOUSING (5/8")
16	10-37571		6,6,6	SCREW, RETAINING STRIP TO DRIVE SHAFT HOUSING (1/2")
17	12-30164		8,8,8	WASHER, RETAINING STRIP SCREW
18	32-37446		1,1,1	TUBE, WATER INLET(SHORT SHAFT)
	32-37438		1,1,1	TUBE, WATER INLET(LONG SHAFT)
19	23-29591		1,1,1	SLEEVE, RUBBER - WATER INLET TUBE
20	38469		1,1,1	TUBE, EXHAUST(SHORT SHAFT)
	38470		1,1,1	TUBE, EXHAUST(LONG SHAFT)
21	10-38601		3,3,3	SCREW, EXHAUST TUBE TO EXHAUST EXTENSION PLATE
22	11-46886		3,3,3	NUT, EXHAUST TUBE SCREW
23	11-23161		6,6,6	NUT, POWERHEAD STUDS
24	11-20509		2,2,2	NUT, POWERHEAD STUDS
25	12-20086		2,2,2	WASHER, POWERHEAD STUDS
26	27-38471		1,1,1	GASKET, EXHAUST EXTENSION PLATE TO DRIVE SHAFT HOUSING
27	37398		2,2,2	MOUNT, RUBBER - UPPER
	38820		OPT.,OPT.,	MOUNT, RUBBER - UPPER(HEAVY DUTY)
28	31260		2,2,2	COVER, UPPER MOUNT - OUTSIDE HALF

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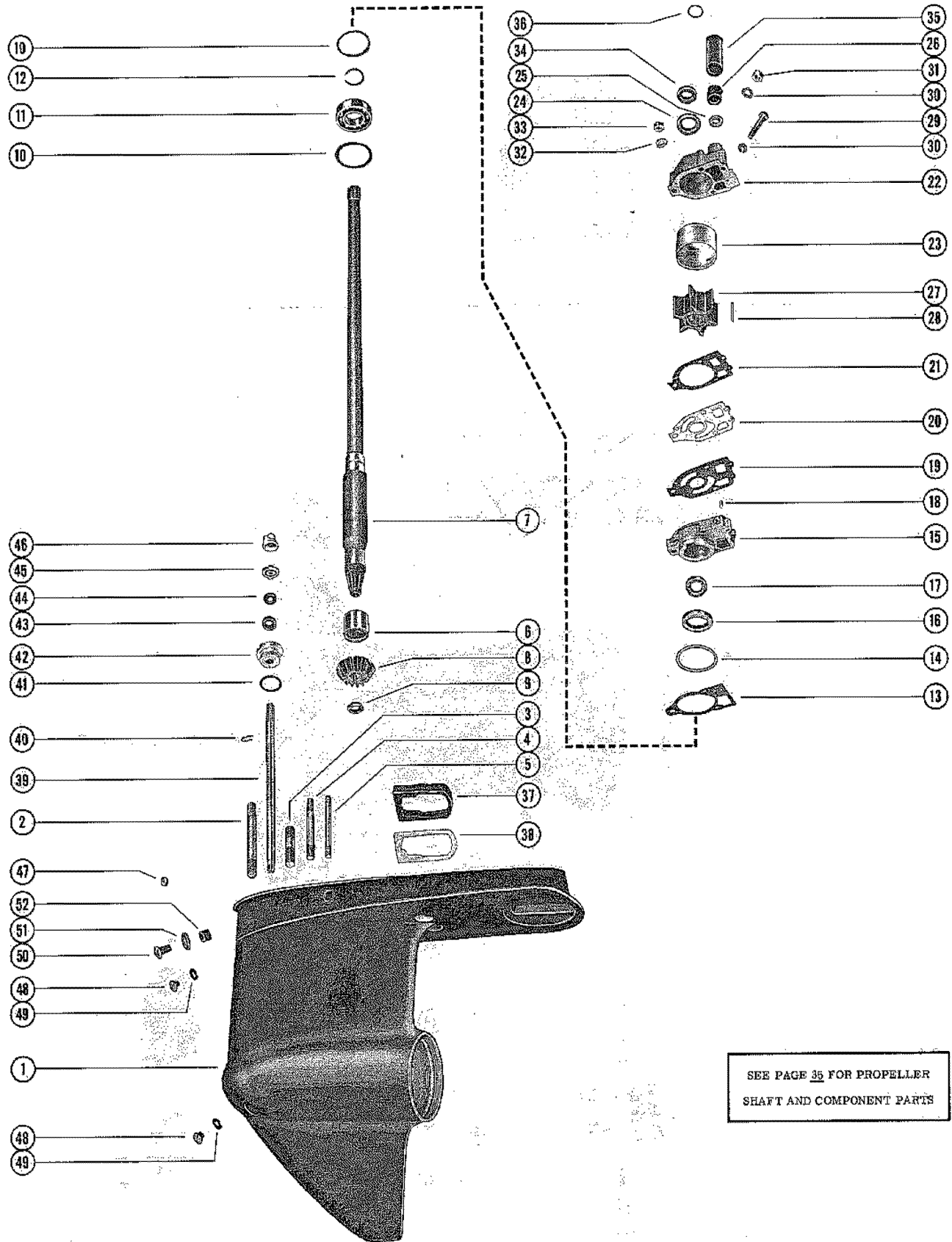
DRIVE SHAFT HOUSING ASSEMBLY



DRIVE SHAFT HOUSING ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
29	37712		2,2,2	COVER, UPPER MOUNT - INSIDE HALF
30	24929		2,2,2	PACKING, "U" CUP
31	10-28773		4,4,4	SCREW, UPPER MOUNT COVER (1 5/8")
32	10-28775		4,4,4	SCREW, UPPER MOUNT COVER (2 1/8")
33	12-29245		AR,AR,AR	WASHER, UPPER MOUNT COVER SCREW
34	11-46886		8,8,8	NUT, SUPPER MOUNT COVER SCREW
35	12-31262		2,2,2	WASHER, UPPER MOUNT BOLT
36	12-31261		2,2,2	WASHER, RUBBER - UPPER MOUNT BOLT
37	12-31263		2,2,2	WASHER, UPPER MOUNT BOLT
38	11-22178		2,2,2	NUT, UPPER MOUNT BOLT
39	37399		2,2,2	MOUNT, RUBBER - LOWER
	38821	OPT.,OPT.,		MOUNT, RUBBER - LOWER (HEAVY DUTY)
40	10-30452		2,2,2	SCREW, UPPER MOUNT (5 1/2")
41	11-25096		2,2,2	NUT, MOUNT SCREW
42	25067		2,2,2	BUMPER, RUBBER - MOUNTING SCREW
43	11-22178		2,2,2	NUT, GEAR HSG. AND DRIVE SHAFT HSG. STUDS
44	12-45176		,2,2	WASHER, GEAR HSG. TO DRIVE SHAFT HSG. STUDS (PART TO GEAR HOUSING ASSEMBLY)
45	11-29489		1,1,1	NUT, GEAR HSG. AND DRIVE SHAFT HSG. STUDS
46	12-45176		,1,1	WASHER, GEAR HSG. TO DRIVE SHAFT HSG. STUDS (PART TO GEAR HOUSING ASSEMBLY)
47	35608		2,2,2	CLAMP, LOWER MOUNT TO DRIVE SHAFT HSG.
48	24-35522		4,4,4	SPRING, TENSION - LOWER MOUNT CLAMP
49	10-29256		4,4,4	SCREW, LOWER MOUNT CLAMP TO DRIVE SHAFT HOUSING
50	35474		2,2,2	COVER, LOWER MOUNT CLAMP
51	11-35521		2,2,2	NUT, LOWER MOUNT CLAMP COVER
52	10-29722		2,2,2	SCREW, COVER TO LOWER CLAMP MOUNT

GEAR HOUSING ASSEMBLY, COMPLETE (PAGE 1)

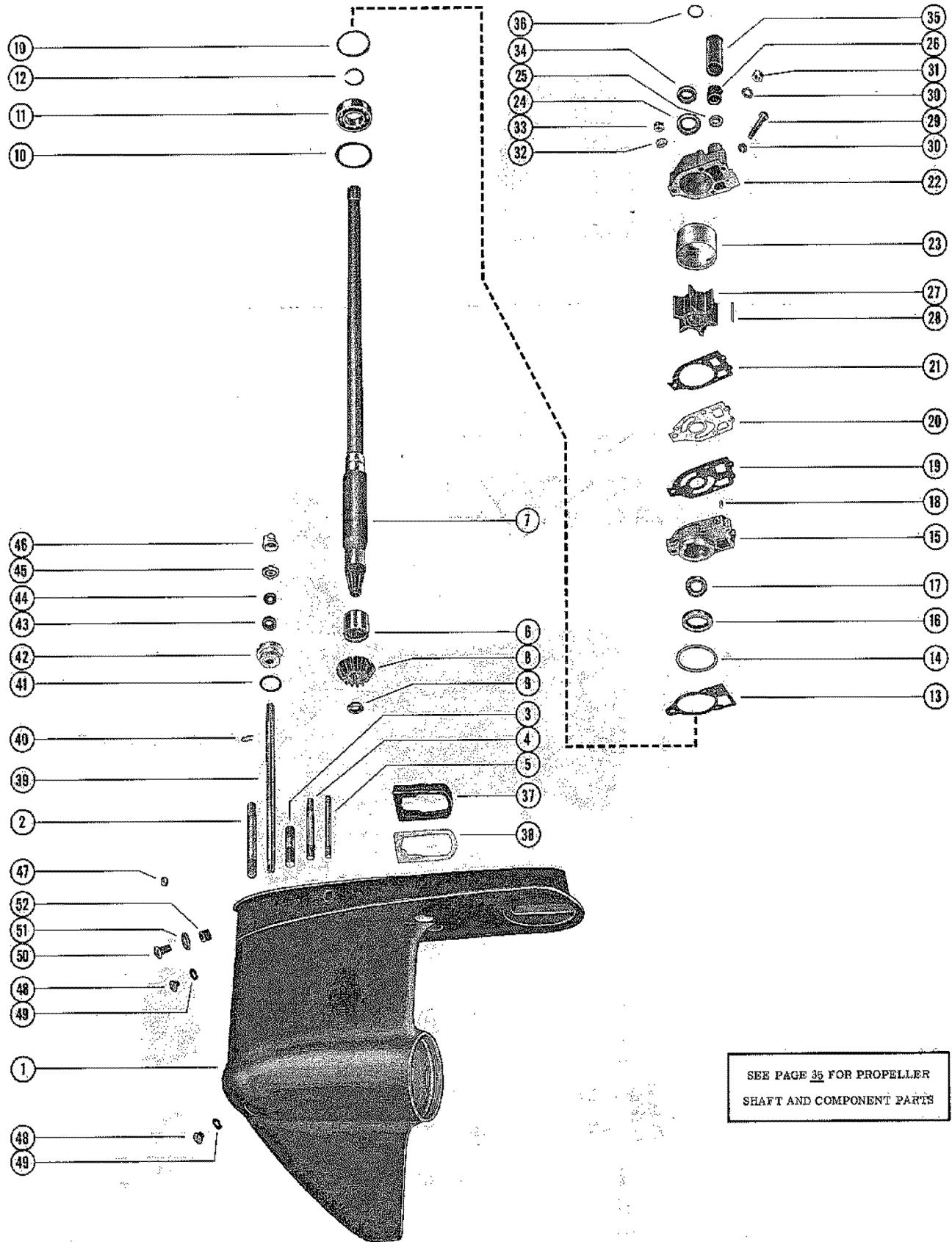


GEAR HOUSING ASSEMBLY, COMPLETE (PAGE 1)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	1623-2460A19		1,,	GEAR HOUSING ASSEMBLY, COMPLETE(SHORT SHAFT) SEE NOTE BELOW
-	1623-2460A18		1,,	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) SEE NOTE BELOW
-	1623-2460A26		,1,1	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT) SEE NOTE BELOW
-	1623-2460A27		,1,1	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) SEE NOTE BELOW
1	1623-2460A4		1,,	GEAR HOUSING ASSEMBLY
	1623-2460A20		,1,1	GEAR HOUSING ASSEMBLY
2	16-30661		1,,	STUD, GEAR HOUSING TO DRIVE SHAFT HOUSING (3 15/16")
	16-45199		,1,1	STUD, GEAR HOUSING TO DRIVE SHAFT HOUSING (1 31/32")
3	16-29078		2,,	STUD, REAR HOUSING TO DRIVE SHAFT (1 31/32")
	16-45198		,2,2	STUD, GEAR HOUSING TO DRIVE SHAFT HOUSING (2 1/16")
4	16-36292		1,1,1	STUD, WATER PUMP BASE AND BODY TO GEAR HOUSING (3 3/8")
5	16-37435		2,2,2	STUD, WATER PUMP BASE AND BODY TO GEAR HOUSING (3 5/16")
6	31-32898		1,1,1	BEARING, ROLLER - DRIVE SHAFT
7	45-38459		1,1,1	DRIVE SHAFT(SHORT SHAFT)
	45-38460		1,1,1	DRIVE SHAFT(LONG SHAFT)
8	43-31419		1,1,1	GEAR, PINION - DRIVE SHAFT
9	11-30932		1,1,1	NUT, PINION GEAR TO DRIVE SHAFT
10	15-30278A1		AR,AR,AR	SHIM, DRIVE SHAFT BALL BEARING TO GEAR HOUSING
11	30-20464		1,1,1	BEARING, BALL - DRIVE SHAFT
12	53-30726		1,1,1	RING, RETAINING - BALL BEARING
10	15-30278A1		AR,AR,AR	SHIM, WATER PUMP BASE TO GEAR HOUSING
13	27-32438		1,1,1	GASKET, WATER PUMP BASE TO GEAR HOUSING
14	25-30224		1,1,1	"O" RING, WATER PUMP BASE
15	46-38931A1		1,1,1	WATER PUMP BASE ASSEMBLY
16	26-31489		1,1,1	OIL SEAL, WATER PUMP BASE
17	26-31507		1,1,1	OIL SEAL, WATER PUMP BASE
18	17-35973		2,2,2	DOWEL PIN, WATER PUMP BASE TO WATER PUMP BODY
19	27-32433		1,1,1	GASKET, LOWER - WATER PUMP BASE TO FACE PLATE
20	32435		1,1,1	PLATE, FACE - WATER PUMP BASE TO WATER PUMP BODY
21	27-32434		1,1,1	GASKET, UPPER - FACE PLATE TO WATER PUMP BODY
22	46-37433A1		1,1,1	WATER PUMP BODY ASSEMBLY
23	30915		1,1,1	INSERT, WATER PUMP BODY
24	26-31507		1,1,1	OIL SEAL, WATER PUMP BODY
25	12-36446		1,,	WASHER, NYLON - WATER INLET TUBE
26	26-36557		1,,	SEAL, RUBBER - WATER INLET TUBE

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GEAR HOUSING ASSEMBLY, COMPLETE (PAGE 1)

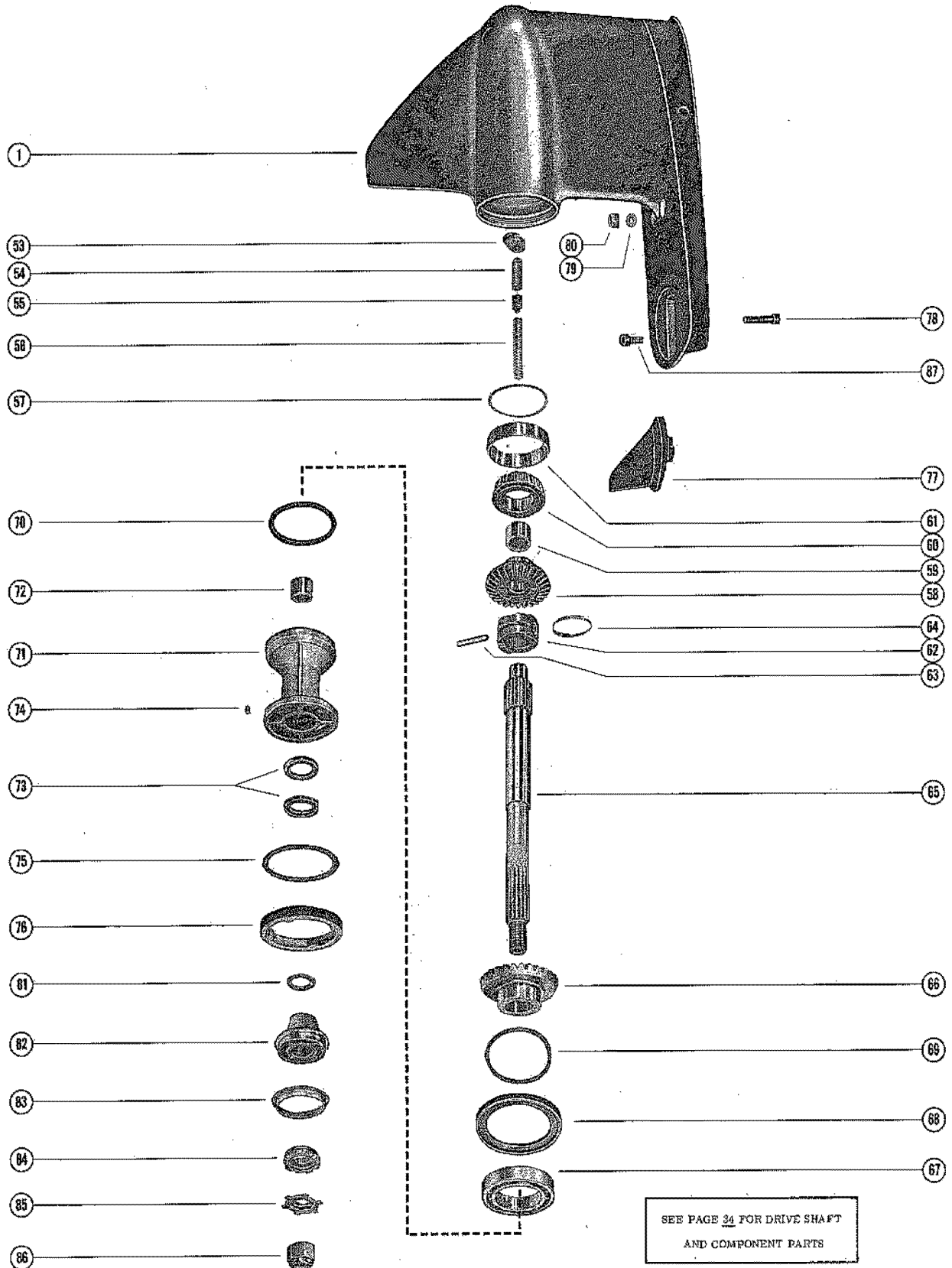


SEE PAGE 35 FOR PROPELLER
SHAFT AND COMPONENT PARTS

GEAR HOUSING ASSEMBLY, COMPLETE (PAGE 1)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
26	26-38970		,1,1	SEAL, RUBBER - WATER INLET TUBE
27	47-30221		1,1,1	IMPELLER - WATER PUMP
28	17-29967		1,1,1	PIN, IMPELLER DRIVE
29	10-30720		1,1,1	SCREW, WATER PUMP BODY TO GEAR HOUSING (1 1/4")
30	13-26992		3,3,3	LOCKWASHER, WATER PUMP BODY FASTENING SCREW AND STUDS (1/4")
31	11-29598		2,2,2	NUT, WATER PUMP BODY FASTENING STUDS (1/4")
32	13-26993		1,1,1	LOCKWASHER, WATER PUMP BODY FASTENING STUD (5/16")
33	11-28770		1,1,1	NUT, WATER PUMP BODY FASTENING STUD (5/16")
34	25-30271		1,1,1	RING, RUBBER - CENTRIFUGAL SLINGER (DRIVE SHAFT)
35	23-29804		1,1,1	SLEEVE, GUIDE - WATER INLET TUBE
36	25-30613		1,1,1	"O" RING, UPPER - DRIVE SHAFT
37	37641		1,1,1	SEAL, EXHAUST TUBE
38	38051		1,1,1	PLATE, SUPPORT - EXHAUST TUBE SEAL
39	37432		1,1,1	SHAFT, SHIFT - LOWER
40	18-20233		1,1,1	CLIP, RETAINING - SHIFT SHAFT
41	25-25439		1,1,1	"O" RING, SHIFT SHAFT BUSHING
42	23-37428A1		1,1,1	BUSHING ASSEMBLY, SHIFT SHAFT
43	26-24590		1,1,1	OIL SEAL, SHIFT SHAFT HOUSING (LOWER)
	26-31249		1,1,1	OIL SEAL, SHIFT SHAFT BUSHING (UPPER)
44	12-31266		1,1,1	WASHER, RUBBER SHIFT SHAFT BUSHING
45	39019		1,1,1	SPACER, LOWER - REVERSE LOCKING
46	39021		1,1,1	CAM, REVERSE LOCKING
47	22-21290		1,1,1	PLUG, PIPE - SHIFT SHAFT GREASE FILLER HOLE
48	10-28634		2,2,2	SCREW, GREASE FILLER AND VENT HOLE
49	12-20260		2,2,2	WASHER, GREASE FILLER AND VENT HOLE SCREW
50	10-29608		1,1,1	SCREW, GEAR HOUSING FLUSHING HOLE
51	27-29586		1,1,1	GASKET, GEAR HOUSING FLUSHING HOLE SCREW
52	26-29612		1,1,1	SEAL GEAR HOUSING FLUSHING HOLE

GEAR HOUSING ASSEMBLY, COMPLETE (PAGE 2)

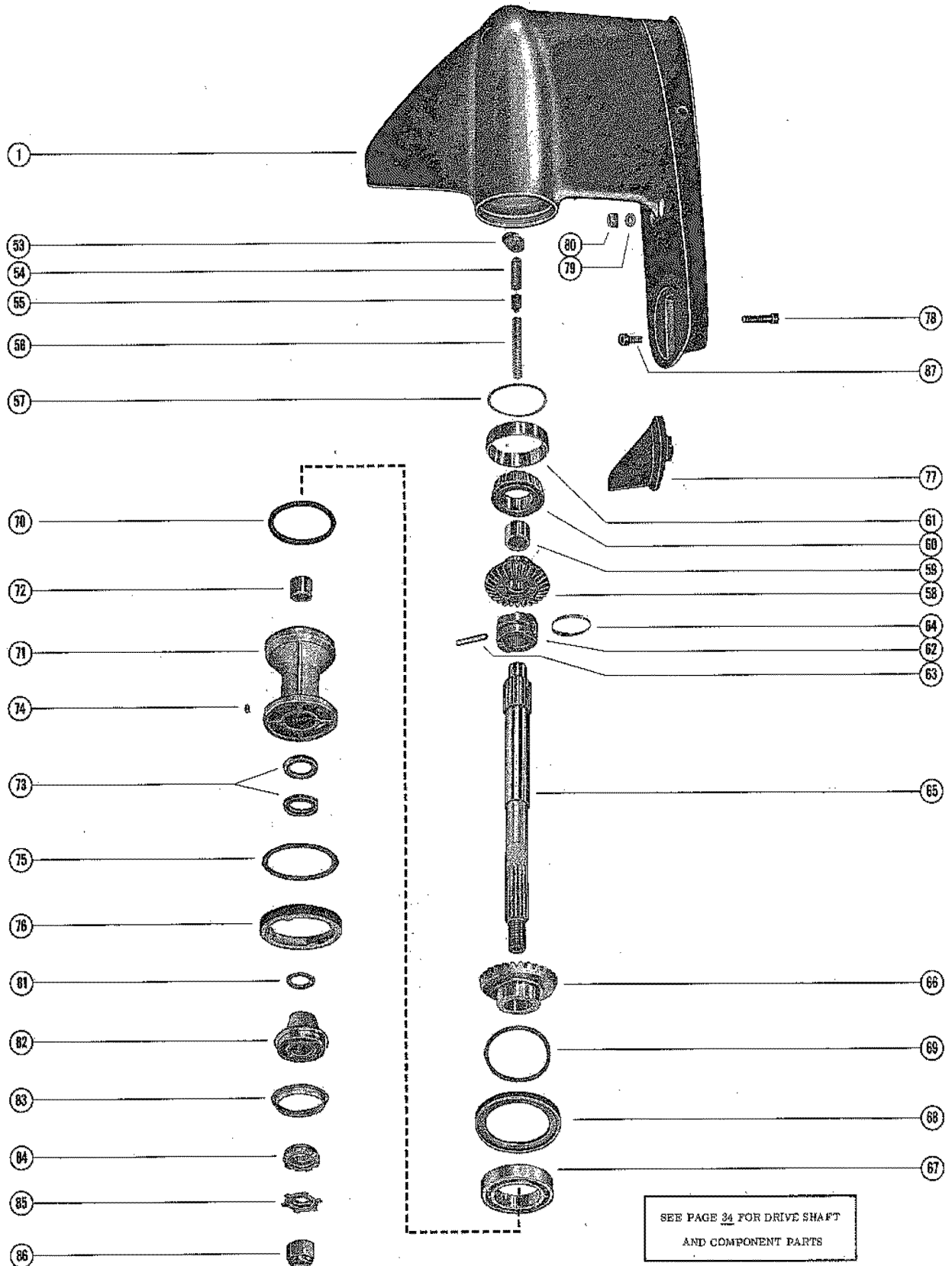


GEAR HOUSING ASSEMBLY, COMPLETE (PAGE 2)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	1623-2460A19		1,,	GEAR HOUSING ASSEMBLY, COMPLETE(SHORT SHAFT) SEE NOTE BELOW
-	1623-2460A18		1,,	GEAR HOUSING ASSEMBLY, COMPLETE(LONG SHAFT) SEE NOTE BELOW
-	1623-2460A26		,1,1	GEAR HOUSING ASSEMBLY, COMPLETE(SHORT SHAFT) SEE NOTE BELOW
-	1623-2460A27		,1,1	GEAR HOUSING ASSEMBLY, COMPLETE(LONG SHAFT) SEE NOTE BELOW
1	1623-2460A4		1,,	GEAR HOUSING ASSEMBLY SEE PAGE 34 FOR PARTS BREAKDOWN
	1623-2460A20		,1,1	GEAR HOUSING ASSEMBLY SEE PAGE 34 FOR PARTS BREAKDOWN
53	36288		1,1,1	CAM, SHIFT
54	30625		1,1,1	FOLLOWER, CAM
55	30624		1,1,1	SLIDE, CROSS PIN
56	24-30622		1,1,1	SPRING, COMPRESSION - CAM FOLLOWER
57	15-30923A1		AR,AR,AR	SHIM, BEARING OUTER RACE TO GEAR HOUSING
-	43-34085A1		1,1,1	FORWARD GEAR ASSEMBLY, COMPLETE
58	43-34085		1,1,1	FORWARD GEAR ASSEMBLY
59	31-30895		1,1,1	BEARING, ROLLER - FORWARD GEAR
60	31-30894A1		1,1,1	TAPERED ROLLER BEARING ASSEMBLY
61	31-31092		1,1,1	CUP, TAPERED ROLLER BEARING
62	52-34239		1,1,1	RATCHET, SLIDING CLUTCH
63	17-30632		1,1,1	PIN, CROSS - RATCHET TO PROPELLER SHAFT
64	24-30893		1,1,1	SPRING, RETAINING - CROSS PIN
65	44-32164		1,1,1	SHAFT, PROPELLER
-	43-31887A1		1,1,1	REVERSE GEAR ASSEMBLY, COMPLETE
66	43-31887		1,1,1	REVERSE GEAR ASSEMBLY
67	30-31265		1,1,1	BEARING, BALL - REVERSE GEAR
68	12-30633		1,1,1	WASHER, TRHUST - BEARING CARRIER TO GEAR HOUSING
69	15-29955A1		AR,AR,AR	SHIM, THRUST WASHER TO GEAR HOUSING
70	25-29976		1,1,1	"O" RING, BEARING CARRIER
71	31284A1		1,1,1	BEARING CARRIER ASSEMBLY
72	31-30956		1,1,1	BEARING, ROLLER - BEARING CARRIER
73	26-30550		2,2,2	OIL SEAL, BEARING CARRIER
74	28-30281		1,1,1	KEY, LOCATING - BEARING CARRIER
75	12-29957		1,1,1	WASHER, GEAR HOUSING COVER
76	31037		1,1,1	COVER, GEAR HOUSING
77	31640A1		1,1,1	TRIM TABE, GEAR HOUSING
78	10-32470		1,1,1	SCREW, TRIM TAB TO GEAR HOUSING (1 3/4")
79	12-45176		,2,2	WASHER, GEAR HOUSING TO DRIVE SHAFT HOUSING STUDS
80	11-22178		2,2,2	NUT, GEAR HOUSING TO DRIVE SHAFT HOUSING STUDS
81	12-31013		1,1,1	WASHER, THRUST - BEARING CARRIER

CONTINUED ON NEXT PAGE ➡

GEAR HOUSING ASSEMBLY, COMPLETE (PAGE 2)



GEAR HOUSING ASSEMBLY, COMPLETE (PAGE 2)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
82	30581A1		1,1,1	THRUST HUB AND WASHER ASSEMBLY
83	12-29590		1,1,1	WASHER, CUPPED - THRUST HUB
84	12-31211		1,1,1	WASHER, SPLINED - PROPELLER NUT
85	14-31210		1,1,1	TAB WASHER, PROPELLER NUT
86	11-29594		1,1,1	NUT, PROPELLER
87	10-34353		1,1,1	SCREW, GEAR HOUSING TO DRIVE SHAFT HOUSING (1")

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
20119	PROTECTOR, SPARK PLUG LEAD	21	47	23760	BAFFLE, BOTTOM COWL	51	13
20119A1	PROTECTOR, SPARK PLUG LEAD	25	31	24929	PACKING, "U" CUP	61	30
20121	CONNECTOR, HIGH TENSION CABLE (CAP END)	21	40	25067	BUMPER, RUBBER - MOUNTING SCREW	61	42
20121	CONNECTOR, HIGH TENSION CABLE (CAP END)	23	--	25596	CABLE, WIRE - STARTER MOTOR TO FRONT SUPPORT BRACKET	27	24
20121	CONNECTOR, SPARK PLUG LEAD	21	40	25596	CABLE, WIRE - STARTER MOTOR TO FRONT SUPPORT BRACKET	31	25
20121	CONNECTOR, SPARK PLUG LEAD	25	--	25996A1	SWIVEL AND LINK ROD ASSEMBLY	15	2
20140	BELT, TIMING	13	43	26079	PLATE, WIRING HARNESS TO BOTTOM COWL	27	3
20208	SHAFT, REVERSE LOCK PIVOT	57	46	26079	PLATE, WIRING HARNESS TO BOTTOM COWL	31	6
22463	KNOB, CHOKE ROD	35	6	26113	RACE, OUTER (PAIR)	47	6
22789	"D" WASHER, CLIP FASTENING SCREW	9	17	26514	BRACKET, COIL FASTENING	17	32
22789	"D" WASHER, CLIP FASTENING SCREW	9	17	26551	BRACKET, CLAMP EXTENSION	43	19
22789	"D" WASHER, CLIP FASTENING SCREW	27	36	26852	CAP, NYLON - ADJUSTING SCREW	11	26
22789	"D" WASHER, DISTRIBUTOR PRIMARY GROUND LEAD CLIP SCREW	15	24	26977	BRACKET, COIL LEAD RETAINER	35	20
22789	"D" WASHER, HARNESS CLAMP	27	39	27031A4	PLUNGER AND LINK ASSEMBLY, CHOKE SOLENOID	35	12
22789	"D" WASHER, IGNITION COIL CLAMPING SCREW	17	46	27947	SWIVEL, LINKAGE - ECONOMIZER COLLAR	15	1
22789	"D" WASHER, SIDE INLET COVER SCREW	19	33	27948	SWIVEL, UPPER LINK ROD TO THROTTLE CONTROL LEVER	15	5
22789	'D' WASHER, WIRING HARNESS CLIP SCREW	31	4	27955	CAP, ADAPTOR AND PILOT FASTENING	11	33
22789	'D' WASHER, HARNESS CLIP	29	54	27977	CLUSTER, THROTTLE LEVER (UPPER CARBURETOR)	35	15
22789	'D' WASHER, LEAD WIRE CLIP SCREW	17	59	28007A6	THROTTLE PICK-UP BRACKET ASSEMBLY	35	18
22789	SCREW, WIRING HARNESS CLIP TO FRONT BRACKET (7/16")	31	5	28203	BUMPER, STEERING ARM	55	25
22924	TERMINAL, COIL TO SWITCH BOX	17	48	28205	STRAP STOP, DRIVE SHAFT HOUSING TO SWIVEL BRACKET	55	33
23004	RETAINER, CHECK VALVE	41	7	28403A3	THUMB SCREW ASSEMBLY	55	2
23004	RETAINER, CHECK VALVE	41	7	29359	LUBRICAP, SWIVEL BRACKET GREASE FITTING	55	19
23014A1	DIAPHRAGM KIT	41	3	29787	HUB, FLYWHEEL PULLEY	9	11
23014A1	DIAPHRAGM KIT	41	3	29788	FLANGE, FLYWHEEL PULLEY	9	9
23564A4	SPARK PLUG LEAD ASSEMBLY (#3, #4 AND #5)	25	30	29906A1	DRIVEN PULLEY ASSEMBLY	11	37
23564A4	SPARK PLUG LEAD ASSEMBLY (#3, 4 AND 5)	21	42	29907	FLANGE, DRIVEN PULLEY	11	39
23564A5	SPARK PLUG LEAD ASSEMBLY (#2 AND #6)	25	30	30021	BLANKET, SOUND ABSORBING	7	18
23564A5	SPARK PLUG LEAD ASSEMBLY (#2 AND 6)	21	43	30050	TERMINAL, CHOKE SOLENOID LEAD	35	2
23564A6	SPARK PLUG LEAD ASSEMBLY (#1)	25	30	30050	TERMINAL, HARNESS AND MERCURY SWITCH LEADS	27	2
23564A6	SPARK PLUG LEAD ASSEMBLY (#1)	21	44				

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
30050	TERMINAL, STATOR LEAD			32227	BALLAST, IGNITION COIL . .	29	45
	WIRE	9	13	32229	CLAMP, COIL BRACKET . . .	17	33
30109	GROUND STRAP			32278A1	GROUND STRAP		
	ASSEMBLY, ADAPTOR TO				ASSEMBLY, STARTER		
	CRANKCASE	13	44		SOLENOID	27	28
30126A1	TILT STOP LEVER			32362	KNOB, COWL FRONT		
	ASSEMBLY	55	20		COVER FASTENING	7	3
30186	ADAPTOR, CHECK UNIT			32435	PLATE, FACE - WATER		
	(FUEL LINE)	41	26		PUMP BASE TO WATER		
30187	STEM, CHECK UNIT				PUMP BODY	63	20
	ADAPTOR	41	27	33385A1	SWITCH, MERCURY	45	42
30188	CUP WASHER, ADAPTOR . .	41	30	33385A4	SWITCH, MERCURY	45	42
30212	BLOCK, TERMINAL -			35474	COVER, LOWER MOUNT		
	EXHAUST COVER	29	57		CLAMP	61	50
30212	BLOCK, TERMINAL - UPPER			35496	PAD, BUMPER - TOP COWL		
	FUEL PUMP PAD	27	40		HANDLE	3	5
30269A2	FUEL PUMP ASSEMBLY -			35608	CLAMP, LOWER MOUNT TO		
	UPPER	41	1		DRIVE SHAFT HSG.	61	47
30275	COVER, FUEL PUMP	41	10	35753	EMBLEM, FRONT COVER . .	7	2
30306	PULLEY, FLYWHEEL	9	10	35769	SEAL, SOUND ABSORBING -		
30413	HOOK, COWL LATCH				UPPER	7	10
	FASTENING	7	17	36288	CAM, SHIFT	67	53
30461A2	FUEL PUMP ASSEMBLY -			37332	PLATE, SPACER - STARTER		
	LOWER	41	9		MOTOR	27	18
30498	CAP, PLASTIC - TILT TUBE .	55	7	37398	MOUNT, RUBBER - UPPER . .	59	27
30580A1	ECONOMIZER COLLAR AND			37399	MOUNT, RUBBER - LOWER	61	39
	PIN ASSEMBLY	11	10	37408	HANDLE, CHROME - TOP		
30581A1	THRUST HUB AND WASHER				COWL	3	1
	ASSEMBLY	69	82	37409	FRAME, TOP COWL		
30585	BRACKET, STOP	11	20		SUPPORT	3	22
30624	SLIDE, CROSS PIN	67	55	37410A1	TRIM MOULDING		
30625	FOLLOWER, CAM	67	54		ASSEMBLY, TOP COWL . .	3	10
30645	ADAPTOR, DISTRIBUTOR . .	11	18	37411	BRACKET, COWL LATCH -		
30664	TUBE, TILT - CLAMP				TOP COWL FASTENING . .	3	19
	BRACKET TO SWIVEL			37412	LEVER, CLAMPING - TOP		
	BRACKET	55	4		COWL MOUNTING	3	35
30915	INSERT, WATER PUMP			37415A1	TRIM MOULDING		
	BODY	63	23		ASSEMBLY, BOTTOM		
31014	MOUNT, RUBBER - REAR				COWL	51	2
	SUPPORT BRACKET	3	27	37417	COVER, TRIM - DRIVE		
31037	COVER, GEAR HOUSING . .	67	76		SHAFT HOUSING	59	10
31089	STRIP, SOUND ABSORBING	7	8	37419	YOKE, BOTTOM	55	31
31260	COVER, UPPER MOUNT -			37430A1	SHIFT SHAFT ASSEMBLY,		
	OUTSIDE HALF	59	28		UPPER(SHORT SHAFT) . .	51	37
31284A1	BEARING CARRIER			37431A1	SHIFT SHAFT ASSEMBLY,		
	ASSEMBLY	67	71		UPPER(LONG SHAFT) . . .	51	37
31288	COVER, TRANSFER PORT . .	45	62	37432	SHAFT, SHIFT - LOWER . . .	65	39
31640A1	TRIM TABE, GEAR HOUSING	67	77	37434	HANDLE, INSIDE - TOP		
32044A1	THROTTLE ACTUATOR				COWL	3	6
	ASSEMBLY	11	13	37440	BRACKET, MOUNT		
32082	SOLENOID, STARTER	27	27		SUPPORT - CYLINDER		
32082	SOLENOID, STARTER	31	28		BLOCK	45	59
32107	CABLE, WIRE - STARTER			37445	SUPPORT, WIRING		
	MOTOR TO SOLENOID . .	27	26		HARNESS - BOTTOM		
32107	CABLE, WIRE - STARTER				COWL	51	16
	MOTOR TO SOLENOID . .	31	27	37569	SHIELD, TOP COWL - REAR	3	15
32177A1	RECTIFIER ASSEMBLY	27	10	37585	CHOKE SOLENOID	35	1
32193	COIL, IGNITION	17	27				
32197	STOP, SPRING TERMINAL						
	PIN	11	9				

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
37637	BOOT, FUEL CONNECTOR _ BOTTOM COWL	51	15	38470	TUBE, EXHAUST(LONG SHAFT)	59	20
37638	BOOT, CONTROL CABLES - BOTTOM COWL	51	12	38675	BLANKET, SOUND ABSORBING	7	9
37639	MOUNT, RUBBER - TOP COWL FRAME	3	24	38700	SNUBBER, CONDENSER AND SPACER	19	12
37640	MOUNT, RUBBER - FRONT SUPPORT BRACKET	5	48	38702	LEVER, THROTTLE CONTROL	15	6
37641	SEAL, EXHAUST TUBE	65	37	38747	BRACKET, SUPPORT - STARTER MOTOR	27	21
37665	STRIP, RETAINING - TRIM COVER SEAL (SIDE)	59	13	38747	BRACKET, SUPPORT - STARTER MOTOR	31	22
37667A1	BRACKET ASSEMBLY, TOP COWL SUPPORT - FRONT	3	41	38802	CAP, BRASS BARREL TO THROTTLE CABLE	53	42
37674	COVER, EXHAUST MANIFOLD	45	34	38820	MOUNT, RUBBER - UPPER(HEAVY DUTY)	59	27
37712	COVER, UPPER MOUNT - INSIDE HALF	61	29	38821	MOUNT, RUBBER - LOWER (HEAVY DUTY)	61	39
37713	PLATE, BAFFLE - EXHAUST MANIFOLD	43	32	38961	HANDLE, COWL LATCH EARLY STYLE	7	12
37747	GROUND STRAP, STOP BRACKET TO FRONT SUPPORT BRACKET	11	23	38964	SWIVEL, COWL LATCH EARLY STYLE	7	13
37824	BRACKET, SHIFT SHAFT HOLD DOWN	51	35	39015A1	REVERSE LOCK ASSEMBLY	57	45
37896	GUIDE BLOCK, LINK ROD	53	45	39017	ROD, PUS - REVERSE LOCK(LONG SHAFT)	59	5
37897	BRACKET, ANCHOR - CONTROL CABLES	53	41	39018	ROD, PUSH - REVERSE LOCK(SHORT SHAFT)	59	5
37899	LINK ROD, SHIFT	51	38	39019	SPACER, LOWER - REVERSE LOCKING	65	45
37903	FLANGE, RUBBER - FRONT TOP COWL SUPPORT BRACKET	5	42	39020	GUIDE, PUSH ROD - REVERSE LOCKING	59	4
37913	LEVER, CONTROL CABLE LOCKING - ANCHOR BRACKET	53	50	39021	CAM, REVERSE LOCKING	65	46
37918	SEAL, EXHAUST EXTENSION PLATE	51	32	39022	YOKE, PUSH ROD	59	7
37919	SEAL, TRIM COVER TO DRIVE SHAFT HOUSING	59	12	39177	WIRING HARNESS, INTERNAL	27	1
37920A1	COVER PLATE ASSEMBLY, BOTTOM COWL	51	9	39181	JUMPER, BALLAST TO BALLAST	29	49
37931	ROD, LINK - UPPER	15	4	39239	BRACHET, TOP COWL SUPPORT - REAR	3	26
37940	PAD, SOUND - COVER PLATE	51	10	39468	SHUTTER, CHOKE - CARBURETOR	35	27
38032	STRIP, RETAINING - EXHAUST EXTENSION PLATE SEAL	51	33	39469	"U" LINK, CHOKE KNOB	35	8
38046	SPLICER, TRIM MOULDING - REAR	51	3	39470	ROD, CHOKE	35	24
38051	PLATE, SUPPORT - EXHAUST TUBE SEAL	65	38	39559A1	PILOT ASSEMBLY, DISTRIBUTOR	11	4
38052	STRIP, RETAINING - TRIM COVER SEAL (REAR)	59	14	39978A2	BRACKET ASSEMBLY, TOP COWL SUPPORT - FRONT	5	41
38279	LATCH, CONTROL CABLE FASTENING - ANCHOR BRACKET	53	47	45068	CHOKE SOLENOID	35	1
38448	RETAINER, WATER TUBE SEAL	51	27	45070	WIRING HARNESS, INTERNAL	27	1
38468A4	PLATE ASSEMBLY, EXHAUST EXTENSION	51	24	45125	PLATE, SPACER - STARTER MOTOR	27	18
				45125	PLATE, SPACER - STARTER MOTOR	31	19
				45146	WIRE, RECTIFER TO SWITCH BOX	29	66
				45146	WIRE, RECTIFIER TO SWITCH BOX (USED ON EARLY MODELS)	33	43

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
45392	BRACKET, FRONT - WIRE RETAINER	15	18	10-20532	SCREW, ADAPTOR AND PILOT TO DISTRIBUTOR (1 1/8")	11	34
45393	BRACKET, REAR - WIRE RETAINER	15	19	10-20540	SCREW, TRANSFER PORT MOUNTING (5/8")	45	63
45409	WIRE RETAINER, HIGH TENSION LEADS	15	17	10-20597	SCREW, BREAKER HOLDER TO HOUSING	19	9
45409A1	WIRE RETAINER ASSEMBLY	15	--	10-20646	SCREW, SHIM AND TRIGGER HOUSING TO PRIMARY HOUSING	23	8
45456	ROD, CHOKE	35	24	10-20776	SCREW, GROUND WIRE TO BOTTOM COWL	31	9
45458	"U" LINK, CHOKE KNOB ...	35	8	10-20847	SCREW, CLUSTER TO THROTTLE LEVER	35	16
45483A4	PILOT ASSEMBLY, DISTRIBUTOR	11	4	10-20847	SCREW, THROTTLE STOP LEVER	37	18
45883A2	BRACKET ASSEMBLY, TOP COWL SUPPORT - FRONT	5	41	10-20854	SCREW, FLOAT BOWL COVER (SHORT)	37	10
45960A1	PILOT ASSEMBLY, DISTRIBUTOR	11	4	10-21091	SCREW, CYLINDER BLOCK COVER MOUNTING (1 1/8")	45	56
46069A1	LINK ROD ASSEMBLY	53	38	10-21106	SCREW, BAFFLE TO BOTTOM COWL	51	14
46096	MOUNT, RUBBER - TOP COWL FRAME (HEAVY DUTY)	3	24	10-21548	SCREW, COIL BRACKET ...	35	21
46463	WIRING HARNESS, INTERNAL	31	1	10-21574	SCREW, CRANKCASE TO CYLINDER BLOCK (1 5/8")	43	17
46466	GROUND STRAP ASSEMBLY, STARTER SOLENOID	31	29	10-21625	SCREW, IGNITION COIL ...	17	54
46785A1	COWL LATCH ASSEMBLY(LATE STYLE)	7	16	10-21937	SCREW, COIL BRACKET TO BOTTOM COWL (2")	17	38
46933A1	GROUND STRAP ASS'Y, CRANKCASE TO COWL (3 5/8")	53	54	10-22040	SCREW, ADAPTOR AND PILOT TO CRANKCASE FLANGE	11	27
46933A2	GROUND STRAP ASS'Y, HOUSING TO COWL (3 3/8")	53	55	10-22040	SCREW, CRANKCASE TO CYLINDER BLOCK (1 1/2")	43	17
47558	ROD, PUSH - REVERSE LOCK (LONG SHAFT) ...	59	5	10-22040	SCREW, FRONT BRACKET TO BOTTOM COWL (1 1/2')	5	44
47559	YOKE, PUSH ROD	59	7	10-22245	SCREW, TERMINAL BLOCK FASTENING	29	41
47560	GUIDE, PUSH ROD - REVERSE LOCKING	59	4	10-22421	SCREW, EXHAUST EXTENSION PLATE TO DRIVE SHAFT HOUSING .	51	29
47591	ROD, PUSH - REVERSE LOCK(SHOFT SHAFT) ...	59	5	10-22485	SCREW, RECTIFIER TO MOUNTING SCREW	31	14
47660	PLATE, BAFFLE - EXHAUST MANIFOLD	43	32	10-22698	SCREW, STARTER MOTOR TO CRANKCASE FLANGE	27	19
SEEPAGE	TACHOMETER ASSEMBLY .	1	-	10-22698	SCREW, STARTER MOTOR TO CRANKCASE FLANGE	31	20
10-20031	SCREW, RETAINER BRACKET TO CENTER CARBURETOR	35	21	10-22968	SCREW, CENTER MAIN BEARING CLAMPING	47	9
10-20037	SCREW, RETAINER TO HOUSING	41	8	10-23035	SCREW AND LOCKWASHER, THROTTLE SHUTTER ...	37	23
10-20037	SCREW, RETAINER TO HOUSING	41	8	10-24228	SCREW, STOP BRACKET ADJUSTING	11	24
10-20060	SCREW, CONNECTING ROD	47	23	10-24234	SCREW, ANCHOR BRACKET TO CYLINDER BLOCK (1")	53	43
10-20100	SCREW, "U" LINK TO CHOKE KNOB	35	9	10-24234	SCREW, BRACKET TO CYLINDER BLOCK (1") ..	45	60
10-20100	SCREW, THROTTLE ACTUATOR TO SECTOR GEAR	11	15	10-24234	SCREW, HANDLE TO TOP COWL (1")	3	7
10-20359	SCREW, CENTER MAIN BEARING LOCKING	43	21				
10-20362	SCREW, FRONT BRACKET TO TOP COWL FRAME (1 1/2")	5	46				

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10-25299	SCREW, CHOKE SOLENOID	35	3	10-28773	SCREW, UPPER MOUNT COVER (1 5/8")	61	31
10-25313	SCREW, MAIN BEARING CLAMPING	47	13	10-28775	SCREW, UPPER MOUNT COVER (2 1/8")	61	32
10-25612	SCREW, DRIVE - SERIAL PLATE TO SWIVEL BRACKET	57	42	10-28846	SCREW, PLUG - MAIN NOZZLE	37	32
10-25822	SCREW, STRAINER COVER FASTENING	37	17	10-29158	SCREW, DISTRIBUTOR CAP TO ADAPTOR TO HOUSING	19	34
10-25850	SCREW, FLOAT BOWL COVER (LONG)	37	11	10-29167	SCREW, SIDE INLET TO DISTRIBUTOR CAP	19	31
10-26065	SCREW, REAR BRACKET TO TOP COWL FRAME (1")	3	31	10-29180	SCREW, ADAPTOR TO HOUSING	19	22
10-26065	SCREW, RECTIFIER TO MOUNTING BRACKET	27	11	10-29197	SCREW, HARNESS GROUND LEAD TO STARTER MOTOR	27	25
10-26128	SCREW, HARNESS PLATE FASTENING	27	4	10-29197	SCREW, HARNESS GROUND LEAD TO STARTER MOTOR	31	26
10-26132	SCREW, CRANKCASE TO CYLINDER BLOCK (2 1/2")	43	16	10-29226	SCREW, DECORATIVE - MOULDING TO BOTTOM COWL	51	4
10-26548	SCREW, DISTRIBUTOR PRIMARY GROUND LEAD CLIP FASTENING	15	23	10-29226	SCREW, DECORATIVE - MOULDING TO TOP COWL	3	12
10-26548	SCREW, HARNESS CLAMP FASTENING	27	38	10-29227	SCREW, BRASS - MOULDING TO TOP COWL	3	11
10-26548	SCREW, LEAD WIRE CLIP FASTENING	27	35	10-29239	SCREW, THROTTLE BRACKET MOUNTING	35	19
10-26889	SCREW, COIL CLAMP TO BRACKET	17	34	10-29256	SCREW, LOWER MOUNT CLAMP TO DRIVE SHAFT HOUSING	61	49
10-26889	SCREW, COIL MOUNTING BRACKET (2 1/4")	17	52	10-29282	SCREW, SOLENOID TO STARTER MOTOR	27	33
10-28009	BOLT, CLAMP BRACKET TO BOAT TRANSOM	55	38	10-29282	SCREW, SOLENOID TO STARTER MOTOR	31	34
10-28192	SCREW, TERMINAL BLOCK TO EXHAUST MANIFOLD COVER	29	59	10-29434	SCREW, CONDENSER AND SPACER TO HOUSING	19	13
10-28200	SCREW, STRAP STOP TO DRIVE SHAFT HOUSING	55	34	10-29465	SCREW, REED STOP MOUNTING	47	17
10-28405	SCREW, PLUG - MAIN FUEL JET CHANNEL	37	27	10-29608	SCREW, GEAR HOUSING FLUSHING HOLE	65	50
10-28424	SCREW, LOWER SHOCK PIN -LONG SHAFT	57	--	10-29722	SCREW, COVER TO LOWER CLAMP MOUNT	61	52
10-28450	SCREW, NYLOK - UPPER AND LOWER SHOCK MOUNTING PIN	57	56	10-29852	SCREW, HARNESS TERMINAL LEAD TO RECTIFIER	27	13
10-28634	SCREW, GREASE FILLER AND VENT HOLE	65	48	10-29877	SCREW, CRANKCASE TO CYLINDER BLOCK (3 1/4")	43	16
10-28635	SCREW, TRANSFER PORT COVER MOUNTING (5/8")	45	63	10-29878	SCREW, FUEL PUMP MOUNTING (1 1/2") - UPPER PUMP	41	11
10-28636	SCREW, STOP BRACKET TO DISTRIBUTOR ADAPTOR	11	21	10-29911	SCREW, PULLEY CLAMPING	13	41
10-28666	SCREW, BALLAST AND PORT COVER MOUNTING (1")	29	46	10-30009	SCREW, COVER PLATE TO BOTTOM COWL	51	11
10-28666	SCREW, TRANSFER PORT COVER AND BALLAST MOUNT (1")	45	63				

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10-30009	SCREW, LEAD WIRE CLIP TO FRONT MOUNTING BRACKET	17	58	10-32417	SCREW, PLATE AND HUB TO FLEXIBLE PLATE	9	7
10-30009	SCREW, MERCURY SWITCH LEAD	45	45	10-32470	SCREW, TRIM TAB TO GEAR HOUSING (1 3/4")	67	78
10-30009	SCREW, STATOR LEAD CLIP FASTENING (10-24 X 3/8")	9	16	10-32614	SCREW, STARTER TO UPPER END CAP	9	14
10-30009	SCREW, STATOR LEAD CLIP FASTENING (10-24 X 3/8")	9	16	10-32627	SCREW, ADAPTOR TO HOUSING	23	13
10-30009	SCREW, STATOR LEAD CLIP FASTENING (10-24 X 3/8")	9	16	10-33860	SCREW, CRANKCASE TO CYLINDER BLOCK (2")	43	17
10-30009	SCREW, WIRING HARNESS TO FRONT BRACKET (3/8")	31	5	10-34222	SCREW, HOLD DOWN BRACKET TO EXTENSION PLATE (1/2")	51	36
10-30128	SCREW, TILT STOP LEVER ANCHOR	55	21	10-34353	SCREW, GEAR HOUSING TO DRIVE SHAFT HOUSING (1")	69	87
10-30225	SCREW, END CAP MOUNTING	43	30	10-34439	SCREW, RETAINER TO EXHAUST EXTENSION PLATE (3/4")	51	28
10-30225	SCREW, END CAP MOUNTING	43	6	10-36351	SCREW, MAIN BEARING LOCKING	43	20
10-30273	SCREW, FUEL PUMP MOUNTING (1 7/8") - LOWER PUMP	41	14	10-37370	SCREW, SHIELD TO TOP COWL (5/8")	3	16
10-30274	SCREW, FUEL PUMP MOUNTING (1 3/4") - UPPER PUMP	41	12	10-37558	SCREW, COIL CLAMP TO BOTTOM COWL (1 1/4") - SIDE	17	36
10-30452	SCREW, UPPER MOUNT (5 1/2")	61	40	10-37558	SCREW, REAR BRACKET TO BOTTOM COWL (1 1/4")	3	33
10-30663	SCREW, FRONG AND REAR BRACKET ATTACHING	15	20	10-37559	SCREW, THROTTLE LEVER TO EXHAUST MANIFOLD COVER (1 3/4")	15	10
10-30663	SCREW, HARNESS LEADS TO TERMINAL BLOCK	29	44	10-37560	SCREW, COWL LATCH BRACKET TO TOP COWL	3	20
10-30663	SCREW, HARNESS LEADS TO TERMINAL BLOCK	29	58	10-37571	SCREW, RETAINING STRIP TO DRIVE SHAFT HOUSING (1/2")	59	16
10-30720	SCREW, WATER PUMP BODY TO GEAR HOUSING (1 1/4")	65	29	10-37571	SCREW, SEAL AND RETAINING STRIP TO EXTENSION PLATE	51	34
10-31206	"D" WASHER, WIRING HARNESS TO FRONT BRACKET	31	4	10-37571	SCREW, TRIM COVER TO BOTTOM COWL	59	11
10-31206	SCREW, STATOR LEAD CLIP FASTENING (7/16")	9	16	10-37742	SCREW, COIL BRACKET TO BOTTOM COWL (1 3/4") - TOP	17	39
10-31206	SCREW, STATOR LEAD CLIP FASTENING (7/16")	9	16	10-37990	SCREW, ADAPTOR TO BOTTOM COWL	41	31
10-31257	BOLT, STEERING ARM TO UPPER MOUNT	55	26	10-37990	SCREW, WIRING HARNESS SUPPORT TO BOTTOM COWL	51	17
10-31294	SCREW, SWITCH BOX TO FRONT BRACKET	29	61	10-38036	SCREW, FUEL PUMP MOUNTING (1 1/2") - LOWER PUMP	41	13
10-31294	SCREW, SWITCH BOX TO FRONT MOUNTING BRACKET	33	38	10-38055	SCREW, RETAINING STRIP TO DRIVE SHAFT HOUSING (5/8")	59	15
10-31299	SCREW, ADAPTOR AND PILOT TO DISTRIBUTOR (7/8")	11	34	10-38601	SCREW, EXHAUST TUBE TO EXHAUST EXTENSION PLATE	59	21
10-31830	SCREW, RIDE-GUIDE ATTACHING	55	28	10-38837	SCREW, COIL MOUNTING BRACKET	17	50
10-32293	SCREW, CRANKCASE TO CYLINDER BLOCK (1 3/4")	43	17				
10-32417	SCREW, FLEXIBLE PLATE TO FLYWHEEL	9	6				

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10-45086	SCREW, COIL MOUNTING BRACKET (3")	17	52	11-20361	NUT, THROTTLE CABLE TO LOWER SWIVEL	15	15
10-45087	SCREW, GROUND WIRE TO BOTTOM COWL	27	6	11-20361	NUT, UPPER LINK ROD SWIVEL TO THROTTLE CONTROL	15	9
10-45087	SCREW, GROUND WIRE TO BOTTOM COWL	31	9	11-20509	NUT, POWERHEAD STUDS	59	24
10-45102	SCREW, IGNITION COIL CLAMPING - CLIP ATTACHING (2 3/8")	17	42	11-20509	NUT, RIDE-GUIDE ATTACHING SCREW	55	29
10-45103	SCREW, IGNITION COIL CLAMPBIN (2")	17	42	11-20509	NUT, THROTTLE CONTROL LEVER SCREW	15	13
10-45218	SCREW, GROUND STRAP	53	56	11-20645	NUT, FASTENING - RECTIFIER STATOR LEADS	27	16
10-45218	SCREW, SWITCH BOX	29	63	11-20645	NUT, IGNITION COIL CLAMPING SCREW	17	43
10-45218	SCREW, SWITCH BOX	33	40	11-20645	NUT, IGNITION COIL TERMINALS	17	31
10-45380	SCREW, SIDE INLET COVER TO DISTRIBUTOR CAP	19	31	11-20645	NUT, SOLENOID TERMINAL	35	-
10-45380	SCREW, SIDE INLET COVER TO DISTRIBUTOR CAP	23	25	11-20645	NUT, SOLENOID TERMINAL (#10)	27	32
10-45739	SCREW, CONNECTING ROD	47	23	11-20645	NUT, SOLENOID TERMINAL (#10)	31	33
10-45775	SCREW, MAIN BEARING CLAMPING	47	13	11-20890	NUT, STARTER MOTOR TERMINAL	29	56
10-45893	SCREW, HARNESS PLATE FASTENING	31	7	11-20890	NUT, STARTER MOTOR TERMINAL	31	36
10-45914	SCREW, DISTRIBUTOR CAP TO ADAPTOR TO HOUSING (2")	23	20	11-20890	NUT, STOP BRACKET ADJUSTING SCREW	11	25
11-20061	NUT, CONNECTING ROD SCREW	47	24	11-20890	NUT, THRU BOLT - BRACKET TO STARTER MOTOR	27	23
11-20061	NUT, CONNECTING ROD SCREW	47	24	11-21806	NUT, DISTRIBUTOR CAP FASTENING SCREW	21	36
11-20083	NUT, ADAPTOR AND PILOT FASTENING SCREW	11	29	11-21923	NUT, BALLAST JUMPER LEADS FASTENING	29	51
11-20083	NUT, CLAMP BRACKET STUD	55	11	11-22053	RUBBER MOUNT TO FRONT SUPPORT BRACKET	5	50
11-20083	NUT, SOLENOID TERMINAL (5/16")	27	30	11-22178	NUT, GEAR HOUSING TO DRIVE SHAFT HOUSING STUDS	67	80
11-20083	NUT, SOLENOID TERMINAL (5/16")	31	31	11-22178	NUT, GEAR HSG. AND DRIVE SHAFT HSG. STUDS	61	43
11-20088	NUT, GROUND WIRE SCREW	27	9	11-22178	NUT, STEERING ARM BOLT FASTENING	55	27
11-20088	NUT, GROUND WIRE SCREW	31	12	11-22178	NUT, UPPER MOUNT BOLT	61	38
11-20088	NUT, RUBBER MOUNT TO RREAR SUPPORT BRACKET	3	30	11-22339	NUT< FLYWHEEL	9	2
11-20088	NUT, THRU BOLT - BRACKET TO STARTER MOTOR	31	24	11-23161	NUT, POWERHEAD STUDS	59	23
11-20110	NUT, CHOKE SHUTTER TO CARBURETOR STUD	35	31	11-24652	NUT, SWITCH BOX SCREW	29	62
11-20184	NUT, COIL BRACKET SCREW	17	40	11-25096	NUT, MOUNT SCREW	61	41
11-20184	NUT, COIL CLAMP SCREW	17	35	11-25168	NUT, UPPER LINK ROD ADJUSTING	15	3
11-20190	NUT, IGNITION COIL CLAMPING SCREW	17	47	11-25269	NUT, STRAP STOP FASTENING SCREW	55	35
11-20361	NUT, CHROME HANDLE TO INSIDE HANDLE STUD	3	4	11-26419	NUT, BASS - MOULDING FASTENING SCREW	51	8
11-20361	NUT, LINK ROD	53	49	11-26419	NUT, MOULDING FASTENING SCREW	3	14

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11-28010	NUT, CLAMP BRACKETE			11-46887	NUT, BEARING CLAMPING		
	BOLT	55	40		SCREW	47	10
11-28770	NUT, WATER PUMP BODY			11-46887	NUT, CHOKE ROD SPRING		
	FASTENING STUD (5/16")	65	33		TO CARBURETOR STUD .	35	35
11-29225	NUT, NYLON CAP -			11-46887	NUT, COIL BRACCKET		
	MOULDING FASTENING				SCREW	35	23
	SCREW	51	6	11-46887	NUT, COIL MOUNTING		
11-29236	NUT, PRIMARY LEAD				BRACKET SCREW	17	53
	FASTENING	19	5	11-46887	NUT, COVER MOUNTING		
11-29250	NUT, JAM - PUSH ROD	59	6		SCREW	45	57
11-29250	NUT, RECTIFIER MOUNTING			11-46887	NUT, EXHAUST EXTENSION		
	SCREW	27	12		PLATE SCREW	51	30
11-29469	NUT, MAIN BEARING			11-46887	NUT, LOWER SHOCK PIN		
	CLAMPING SCREW	47	14		SCREW -LONG SHAFT ..	57	--
11-29469	NUT, REED STOP			11-46887	NUT, RECTIFIER MOUNTING		
	MOUNTING SCREW	47	18		SCREW	31	15
11-29489	NUT, GEAR HSG. AND			11-46887	NUT, SWITCH BOX SCREW	33	39
	DRIVE SHAFT HSG.			11-46887	NUT, WIRING HARNESS		
	STUDS	61	45		SUPPORT SCREW	51	18
11-29594	NUT, PROPELLER	69	86	11-47661	NUT, JAM - PUSH ROD	59	6
11-29598	NUT, WATER PUMP BODY			12-20084	WASHER, ADAPTOR AND		
	FASTENING STUDS (1/4")	65	31		PILOT FASTENING		
11-30499	NUT, TILT TUBE FASTENING	55	6		SCREW	11	28
11-30932	NUT, PINION GEAR TO			12-20086	WASHER, POWERHEAD		
	DRIVE SHAFT	63	9		STUDS	59	25
11-35521	NUT, LOWER MOUNT			12-20128	WASHER, THROTTLE		
	CLAMP COVER	61	51		ACTUCATOR FASTENING		
11-37424	NUT, SWIVEL PIN				SCREW	11	17
	RETAINING	55	32	12-20260	WASHER, GREASE FILLER		
11-37556	NUT, COWL LATCH				AND VENT HOLE SCREW	65	49
	BRACKET SCREW	3	21	12-20346	WASHER, BALLAST AND		
11-45076	NUT, FASTENING -				PORT COVER MOUNTING	29	48
	RECTIFIER STATOR			12-20346	WASHER, RUBBER MOUNT		
	LEADS	31	17		TO REAR SUPPORT		
11-45076	NUT, SWITCH BOX				BRACKET	3	29
	TERMINAL	29	65	12-20533	WASHER, CHROME HANDLE		
11-45076	NUT, SWITCH BOX				TO INSIDE HANDLE STUD	3	2
	TERMINAL	33	42	12-20533	WASHER, STOP BRACKET		
11-45774	NUT, MAIN BEARING				FASTENING SCREW	11	22
	CLAMPING SCREW	47	14	12-21631	WASHER, CHROME HANDLE		
11-46438	NUT, ADAPTOR TO				TO INSIDE HANDLE		
	HOUSING SCREW	23	14		STUD(FRONT)	3	3
11-46438	NUT, DISTRIBUTOR CAP			12-21631	WASHER, PLAIN - LINK ROD	53	48
	FASTENING SCREW	23	22	12-24671	WASHER, FIBER -		
11-46793	NUT, CARBURETOR				MOULDING FASTENING		
	MOUNTING STUD	39	36		SCREW	51	5
11-46793	NUT, CRANKCASE			12-26014	WASHER, TERMINAL BLOCK		
	FASTENING SCREW	43	18		FASTENING SCREW	29	43
11-46793	NUT, FRONT SUPPORT			12-26436	WASHER, DISTRIBUTOR		
	BRACKET SCREW	5	45		CAP FASTENING SCREW	19	35
11-46793	NUT, LEVER ANCHOR			12-26436	WASHER, DISTRIBUTOR		
	SCREW	55	23		CAP FASTENING SCREW	23	21
11-46793	NUT, REAR BRACKET			12-26825	WASHER, COVER		
	SCREW	3	32		FASTENING KNOB		
11-46886	NUT, EXHAUST TUBE				(STEEL)	7	5
	SCREW	59	22	12-26825	WASHER, CRANKCASE TO		
11-46886	NUT, SUPPER MOUNT				CYLINDER BLOCK		
	COVER SCREW	61	34		SCREW	43	--
11-46887	NUT, ADAPTOR FASTENING			12-27939	WASHER, THRUST -		
	SCREW	41	32		DISTRIBUTOR PILOT	11	30

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12-28196	WASHER, UPPER BUSHING RETAINER 9 INNER)	57	50	12-45075	WASHER, SWITCH BOX TERMINAL	29	64
12-28264	WASHER, LOWER BUSHING RETAINER (INNER)	57	51	12-45075	WASHER, SWITCH BOX TERMINAL	33	41
12-28404	WASHER, THUMB SCREW	55	3	12-45176	WASHER, GEAR HOUSING TO DRIVE SHAFT HOUSING STUDS	67	79
12-28421	WASHER, UPPER AND LOWER BUSHING RETAINER (OUTER)	57	55	12-45176	WASHER, GEAR HSG. TO DRIVE SHAFT HSG. STUDS	61	44
12-29245	WASHER, IGNITION COIL	17	55	12-45176	WASHER, GEAR HSG. TO DRIVE SHAFT HSG. STUDS	61	44
12-29245	WASHER, THROTTLE CONTROL LEVER SWIVEL	15	7	12-45176	WASHER, GEAR HSG. TO DRIVE SHAFT HSG. STUDS	61	46
12-29245	WASHER, UPPER MOUNT COVER SCREW	61	33	12-45484	WASHER, DISTRIBUTOR TO PILOT	11	5
12-29395	WASHER, THROTTLE CONTROL LEVER SCREW	15	11	12-45741	WASHER, NEEDLE LOCATING	47	27
12-29395	WASHER, THROTTLE CONTROL LEVER SCREW	15	11	12-46101	WASHER, PLUNGER AND LINK	35	13
12-29590	WASHER, CUPPED - THRUST HUB	69	83	13-20554	LOCKWASHER, IGNITION COIL TERMINALS	17	29
12-29681	WASHER, NEEDLE LOCATING	47	27	13-21272	LOCKWASHER, BRACKET FASTENING SCREW	35	22
12-29957	WASHER, GEAR HOUSING COVER	67	75	13-21804	LOCKWASHER, SPARK PLUG LEADS CLAMP SCREW	45	36
12-30164	WASHER, CHOKE SHUTTER CARBURETOR STUD	35	30	13-22238	WASHER, GROUND STRAP SCREW	53	57
12-30164	WASHER, RETAINING STRIP SCREW	59	17	13-24669	LOCKWASHER, GROUND WIRE SCREW	27	8
12-30633	WASHER, TRHUST - BEARING CARRIER TO GEAR HOUSING	67	68	13-24669	LOCKWASHER, GROUND WIRE SCREW	31	11
12-30771	WASHER, COVER FASTENING KNOB (RUBBER)	7	4	13-24669	LOCKWASHER, THRU BOLT	27	22
12-31013	WASHER, THRUST - BEARING CARRIER	67	81	13-24669	LOCKWASHER, THRU BOLT	31	23
12-31211	WASHER, SPLINED - PROPELLER NUT	69	84	13-25244	LOCKWASHER, GROUND WIRE SCREW	27	7
12-31261	WASHER, RUBBER - UPPER MOUNT BOLT	61	36	13-25244	LOCKWASHER, GROUND WIRE SCREW	31	10
12-31262	WASHER, UPPER MOUNT BOLT	61	35	13-25806	WASHER, WAVE - THROTTLE CONTROL LEVER SWIVEL	15	8
12-31263	WASHER, UPPER MOUNT BOLT	61	37	13-26917	WASHER, WAVE - BALL BEARING TENSION	19	19
12-31266	WASHER, RUBBER SHIFT SHAFT BUSHING	65	44	13-26917	WASHER, WAVE - PRIMARY HOUSING	23	2
12-33001	WASHER, FLYWHEEL NUT	9	3	13-26992	LOCKWASHER, ADAPTOR AND PILOT TO DISTRIBUTOR SCREW	11	35
12-36446	WASHER, NYLON - WATER INLET TUBE	51	25	13-26992	LOCKWASHER, BALLAST AND PORT COVER MOUNTING	29	47
12-36446	WASHER, NYLON - WATER INLET TUBE	63	25	13-26992	LOCKWASHER, IGNITION COIL	17	56
12-37407	WASHER, IGNITION COIL CLAMPING SCREW	17	44	13-26992	LOCKWASHER, RUBBER MOUNT TO REAR SUPPORT BRACKET	3	28
12-37429	WASHER, SWIVEL PIN - LOWER	55	30	13-26992	LOCKWASHER, STARTER MOTOR TERMINAL	29	55
12-37905	WASHER, NYLON - LINK ROD	53	46				
12-37998	WASHER, CHOKE ROD	35	10				
12-38006	WASHER, CLAMPING LEVER	3	37				

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13-26992	LOCKWASHER, STARTER MOTOR TERMINAL	31	35	13-26996	LOCKWASHER, SOLENOID TERMINAL (#10)	31	32
13-26992	LOCKWASHER, TRANSFER PORT COVER AND BALLAST MOUNTING SCREW	45	64	13-26996	LOCKWASHER, TERMINAL BLOCK FASTENING SCREW	29	42
13-26992	LOCKWASHER, WATER PUMP BODY FASTENING SCREW AND STUDS (1/4"	65	30	13-26996	LOCKWASHER, THROTTLE ACTUATOR FASTENING SCREW	11	16
13-26993	LOCKWASHER, COIL MOUNTING BRACKET	17	51	13-27959	WASHER, WAVE - TAP WASHER TENSION	11	32
13-26993	LOCKWASHER, CHOKE SOLENOID SCREW	35	4	13-29720	WASHER, WAVE - LINK ROD	53	39
13-26993	LOCKWASHER, CLAMP BRACKET STUD	55	10	13-31030	WASHER, WAVE - LEVER ANCHOR SCREW	55	22
13-26993	LOCKWASHER, COIL BRACKET SCREW	17	37	13-37371	LOCKWASHER, SHIELD SCREW	3	17
13-26993	LOCKWASHER, FRONT SUPPORT BRACKET SCREW	5	47	14-20091	TAB WASHER, BEARING LOCKING SCREW	43	22
13-26993	LOCKWASHER, HANDLE TO TOP COWL SCREW	3	8	14-27960	TAB WASHER, CAP LOCKING	11	31
13-26993	LOCKWASHER, REAR SUPPORT BRACKET SCREW	3	34	14-31210	TAB WASHER, PROPELLER NUT	69	85
13-26993	LOCKWASHER, RUBBER MOUNT TO FRONT SUPPORT BRACKET	5	49	15-20085A1	SHIM, END CAP TO CRANKCASE (.002-3-5-10)	43	29
13-26993	LOCKWASHER, SOLENOID TERMINAL (5/16")	27	29	15-29955A1	SHIM, THRUST WASHER TO GEAR HOUSING	67	69
13-26993	LOCKWASHER, SOLENOID TERMINAL (5/16")	31	30	15-30278A1	SHIM, DRIVE SHAFT BALL BEARING TO GEAR HOUSING	63	10
13-26993	LOCKWASHER, STARTER MOTOR FASTENING SCREW	27	20	15-30278A1	SHIM, WATER PUMP BASE TO GEAR HOUSING	63	10
13-26993	LOCKWASHER, STARTER MOTOR FASTENING SCREW	31	21	15-30497A1	SHIM, CLAMP BRACKET TILT TUBE	55	5
13-26993	LOCKWASHER, WATER PUMP BODY FASTENING STUD (5/16")	65	32	15-30923A1	SHIM, BEARING OUTER RACE TO GEAR HOUSING	67	57
13-26995	LOCKWASHER, MOULDING FASTENING SCREW	51	7	15-31283A1	SHIM, END CAP TO CRANKCASE (.002-3-5-10)	43	5
13-26995	LOCKWASHER, BALLAST JUMPER LEAD TERMINALS	29	50	16-20221	STUD, CLAMP BRACKET	55	9
13-26995	LOCKWASHER, MOULDING FASTENING SCREW	3	13	16-26133	STUD, CRANKCASE TO DRIVE SHAFT HOUSING (1 7/8")	43	10
13-26996	LOCKWASHER, "U" LINK SCREW	35	11	16-26134	STUD, CYLINDER BLOCK TO DRIVE SHAFT HOUSING (4 1/16")	43	13
13-26996	LOCKWASHER, IGNITION COIL TERMINALS	17	30	16-26135	STUD, CYLINDER BLOCK TO DRIVE SHAFT HOUSING (2 5/16")	43	15
13-26996	LOCKWASHER, PULLEY CLAMPING SCREW	13	42	16-29078	STUD, REAR HOUSING TO DRIVE SHAFT (1 31/32")	63	3
13-26996	LOCKWASHER, RECTIFIER STATOR LEAD TERMINALS	27	15	16-29230	STUD, PRIMARY LEAD AND TENSION SPRING	19	4
13-26996	LOCKWASHER, SOLENOID TERMINAL	35	-	16-30172	STUD, CARBURETOR - CHOKE SHUTTER PIVOT	35	29
				16-30661	STUD, GEAR HOUSING TO DRIVE SHAFT HOUSING (3 15/16")	63	2
				16-30929	STUD, DRIVE SHAFT HOUSING TO GEAR HOUSING	59	2
				16-35099	STUD, CARBURETOR MOUNTING	43	9

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16-36292	STUD, WATER PUMP BASE AND BODY TO GEAR HOUSING (3 3/8")	63	4	17-38311	PIN, COIL SPRING MOUNTING	55	17
16-37435	STUD, WATER PUMP BASE AND BODY TO GEAR HOUSING (3 5/16")	63	5	17-39023	PIN, PUSH ROD TO RECERSE LOCK	59	8
16-37653	STUD, CYLINDER BLOCK TO DRIVE SHAFT HOUSING (2 11/16")	43	14	18-20233	CLIP, RETAINING - SHIFT SHAFT	65	40
16-39937	STUD, CHOKE ROD SPRING TO CARBURETOR	35	33	18-25191	COTTER PIN, LINK ROD TO SHIFT SHAFT	53	40
16-45198	STUD, GEAR HOUSING TO DRIVE SHAFT HOUSING (2 1/16")	63	3	18-25191	COTTER PIN, PUSH ROD PIN	59	9
16-45199	STUD, GEAR HOUSING TO DRIVE SHAFT HOUSING (1 31/32")	63	2	18-26953	COTTER PIN, CHOKE ROD	35	26
17-20032	DOWEL PIN, ADAPTOR TO PRIMARY HOUSING	23	12	18-26953	COTTER PIN, LINK TO UPPER COKE LEVER	35	14
17-20032	DOWEL PIN, CNETER MAIN BEARING	47	4	18-45882	COTTER PIN, REVERSE LOCK TO SHAFT	57	47
17-20032	DOWEL PIN, MAIN BEARING	47	12	19-32298	PLUG, PLASTIC - TRIM TAB SCREW HOLE	59	3
17-20032	DOWEL PIN, MAIN BEARING	47	12	19-32299	WELCH PLUG, BODY CHANNEL	39	34
17-20032	PIN, DOWEL - CYLINDER BLOCK TO MAIN BEARING	43	12	19-45907	PLUG, FLYWHEEL PULLER THREADS	9	1
17-20033	PIN, DOWEL - CRANKCASE TO CYLINDER BLOCK	43	11	21-28481A1	CHECK VALVE ASSEMBLY	45	50
17-20853	PIN, FLOAT LEVER PINION	37	3	21-28481A1	CHECK VALVE ASSEMBLY - ADAPTOR	45	50
17-21057	PIN, HINGE - COWL LATCH HANDLE EARLY STYLE	7	14	21-28481A1	CHECK VALVE ASSEMBLY, END CAP	43	24
17-23928	PIN, ROLL - CONTROL CABLE LOCKING LEVER	53	52	21-28483A1	CHECK VALVE ASSEMBLY, UPPER - BLEED HOSE	45	51
17-25319	PIN, ROLL - CAM SHAFT	19	15	21-30430A1	CHECK VALVE ASSEMBLY	41	2
17-25391	RIVET, CHOKE SHUTTER TO CHOKE ROD	35	25	21-30430A1	CHECK VALVE ASSEMBLY	41	2
17-25598	PIN, REVERSE LOCK SPRING ATTACHING	57	43	22-20445	CONNECTOR, CYLINDER BLEED HOSE - LOWER AND CENTER	45	46
17-26618	PIN, DOWL - PULLEY TO FLYWHEEL	9	8	22-20781	ELBOW, BALANCE TUBE TO MAIN BEARING SCREW	45	39
17-27961	PIN, SPRING RETAINER	11	11	22-20931	TEE, BALANCE TUBE TO MAIN BEARING SCREW	45	40
17-27962	PIN, SPRING TERMINAL	11	8	22-21290	PLUG, PIPE - SHIFT SHAFT GREASE FILLER HOLE	65	47
17-29077	PIN, ROLL - CLAMPING LEVER	3	40	22-23612	FITTING, GREASE	55	18
17-29077	ROLL PIN, TENSION SPRING TO KNOB	7	7	22-25094	FITTING, GREASE - ADAPTOR	11	19
17-29908	PIN, DRIVE PULLEY	11	38	22-25094	FITTING, GREASE - ECONOMIZER COLLAR	11	12
17-29967	PIN, IMPELLER DRIVE	65	28	22-25885	ELBOW, TELL TALE HOSE TO EXHAUST COVER	51	21
17-30496	PIN, ROLL - MERCURY SWITCH	45	44	22-25885A1	ELBOW ASSEMBLY, VENT HOSE - PRIMARY HOUSING	19	2
17-30632	PIN, CROSS - RRATCHET TO PROPELLER SHAFT	67	63	22-25956	TEE, CHECK VALVE AND ADAPTOR	45	48
17-30687A1	TILT LOKC PIN ASSEMBLY	55	12	22-28586A1	ADAPTOR AND CHECK VALVE ASSEMBLY	45	49
17-31245	DOWEL PIN, STEPPED	47	8	22-29111	CONNECTOR, TELL TALE HOSE TO BOTTOM COWL	51	20
17-35973	DOWEL PIN, WATER PUMP BASE TO WATER PUMP BODY	63	18	22-30139	PLUG, PIPE - WATER PRESSURE HOLE	43	8
17-37423A1	SWIVEL PIN AND STEERING ARM ASSEMBLY(LONG SHAFT)	55	24	22-30174	EELBOW, LOWER FUEL PUMP INLET	41	22

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	ELBOW	41	17	24-20869	SPRING, THROTTLE SHAFT RETURN (UPPER CARBURETOR)	37	33
22-30175	SLEEVE, FUEL PUMP INLET			24-26890	SPRING, THROTTLE SHAFT RETURN (CENTER AND LOWER CARBURETOR)	37	33
	ELBOW	41	23	24-27160	SPRING, IDLE ADJUSTMENT SCREW	37	25
22-30177	NUT, FUEL PUMP INLET			24-28659	SPRING, COIL - SWIVEL BRACKET	55	16
	ELBOW	41	24	24-28975	SPRING, GARTER - INTERNAL WIRING HARNESS	27	5
22-30177	NUT, UPPER CARBURETOR STRAINER COVER			24-28975	SPRING, GRATER - INTERNAL WIRING HARNESS	31	8
	ELBOW	41	18	24-29275	SPRING, HORSESHOE	11	7
22-31521	ELBOW, VEN HOSE - DISTRIBUTOR CAP	23	19	24-29821	SPRING, REVERSE LOCK TENSION	57	44
22-31521	ELBOW, VENT HOSE - DISTRIBUTOR CAP	19	27	24-30189	SPRING, ADAPTOR STEM	41	29
22-31521	ELBOW, VENT HOSE TO BOTTOM COWL	17	62	24-30622	SPRING, COMPRESSION - CAM FOLLOWER	67	56
22-31521A1	ELBOW ASSEMBLY, VENT HOUSE - ADAPTOR HOSUING	23	15	24-30772	SPRING, TENSION - FASTENING KNOB	7	6
22-37682	ELBOW, FUEL LINE TO ADAPTOR	41	25	24-30893	SPRING, RETAINING - CROSS PIN	67	64
23-20222	SPACER, CLAMP BRACKET STUD	55	8	24-35522	SPRING, TENSION - LOWER MOUNT CLAMP	61	48
23-26602	BUSHING, NYLON - THROTTLE ACTUATOR	11	14	24-37678	SPRING, CHOKE ROD TENSION	35	32
23-26819	BUSHING, NYLON - CLAMPING LEVER	3	36	24-37911	SPRING, CONTROL CABLE LOCKING LEVER	53	51
23-28198	BUSHING, RUBBER - SHOCK ABSORBER (LOWER)	57	54	24-38472	SPRING, CONTROL CABLE TENSION - ANCHOR BRACKET	53	53
23-28199	SPACER, UPPER SHOCK BUSHING TO CLAMP BRACKET	57	49	25-20081	"O" RING	43	27
23-28688	SPACER, RUBBER - COIL SPRING POSITIONING	55	36	25-20116	GROMMET, CHOKE ROD	35	7
23-28933	BUSHING, DISTRIBUTOR CAM SHAFT	19	18	25-20415	"O" RING, ADAPTOR STEM	41	28
23-29591	SLEEVE, RUBBER - WATER INLET TUBE	59	19	25-25439	"O" RING, SHIFT SHAFT BUSHING	65	41
23-29804	SLEEVE, GUIDE - WATER INLET TUBE	65	35	25-26543	"O" RING, CAM SHAFT	19	17
23-29909	SPACER, DRIVEN PULLEY	11	36	25-26543	"O" RING, IGNITION COIL	17	28
23-30438	BUSHING, NYLON - UPPER CHOKE SHUTTER	35	28	25-26547	GROMMET, HIGH TENSION CABLE	21	41
23-31293	BUSHING, RUBBER - CLAMPING LEVER	3	38	25-26547	GROMMET, HIGH TENSION CABLE	23	28
23-32171	BUSHING, RUBBER - SHOCK ABSORBER (UPPER)	57	53	25-26547	GROMMET, HIGH TENSION LEADS	15	--
23-32427	SPACER, CHOKE ROD SPRING STUD	35	34	25-26547	GROMMET, RECTIFIER TO SWITCH BOX WIRE	29	67
23-32914	SLEEVE, TRIGGER HOUSING CABLES	23	9	25-26547	GROMMET, RECTIFIER TO SWITCH BOX WIRE	33	44
23-37428A1	BUSHING ASSEMBLY, SHIFT SHAFT	65	42	25-26547	GROMMET, SPARK PLUG LEAD	21	41
23-38994	BUSHING, STEEL - THROTTLE CONTROL LEVER	15	12	25-26547	GROMMET, SPARK PLUG LEAD	23	28
23-45006	SPACER	19	--	25-29976	"O" RING, BEARING CARRIER	67	70
23-45457	BUSHING - NYLINER	35	-				

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25-30224	"O" RING, WATER PUMP BASE	63	14	27-32434	GASKET, UPPER - FACE PLATE TO WATER PUMP BODY	63	21
25-30271	RING, RUBBER - CENTRIFUGAL SLINGER (DRIVE SHAFT)	65	34	27-32438	GASKET, WATER PUMP BASE TO GEAR HOUSING	63	13
25-30613	"O" RING, UPPER - DRIVE SHAFT	65	36	27-36268	GASKET, DISTRIBUTOR CAP TO ADAPTOR	19	24
25-31305	"O" RING	43	3	27-36268	GASKET, DISTRIBUTOR TO ADAPTOR	23	16
26-24590	OIL SEAL, SHIFT SHAFT HOUSING (LOWER)	65	43	27-37437	GASKET, POWERHEAD TO EXHAUST EXTENSION PLATE	51	23
26-29476	OIL SEAL	43	2	27-37740	GASKET, CYLINDER BLOCK TO BAFFLE PLATE	43	31
26-29476	OIL SEAL, UPPER	43	26	27-37741	GASKET, BAFFLE PLATE TO EXHAUST MANIFOLD COVER	45	33
26-29478	OIL SEAL, LOWER	43	25	27-37741A1	GASKET SET (MOTOR OVERHAUL) MERC 1100E- SS AND 1100EL-SS	1	-
26-29612	SEAL GEAR HOUSING FLUSHING HOLE	65	52	27-37741A2	GASKET SET (MOTOR OVERHAUL) MERC 1100EL-SS-1	1	-
26-30550	OIL SEAL, BEARING CARRIER	67	73	27-38471	GASKET, EXHAUST EXTENSION PLATE TO DRIVE SHAFT HOUSING .	51	31
26-31249	OIL SEAL, SHIFT SHAFT BUSHING (UPPER)	65	43	27-38471	GASKET, EXHAUST EXTENSION PLATE TO DRIVE SHAFT HOUSING .	59	26
26-31489	OIL SEAL, WATER PUMP BASE	63	16	27-45910	GASKET, ADAPTOR TO PRIMARY HOUSING SEE NOTE BELOW	23	11
26-31507	OIL SEAL, WATER PUMP BASE	63	17	27-46351	GASKET, ADAPTOR TO PRIMARY HOUSING SEE NOTE BELOW	23	11
26-31507	OIL SEAL, WATER PUMP BODY	63	24	28-29910	KEY, MAGNETO DRIVING .	13	40
26-36557	SEAL, RUBBER - WATER INLET TUBE	51	26	28-30250	KEY, FLYWHEEL DRIVE .	9	4
26-36557	SEAL, RUBBER - WATER INLET TUBE	63	26	28-30250	KEY, FLYWHEEL DRIVE .	47	2
26-37448	OIL SEAL	55	15	28-30281	KEY, LOCATING - BEARING CARRIER	67	74
26-38970	SEAL, RUBBER - WATER INLET TUBE	51	26	28-45554	KEY, FLYWHEEL DRIVE .	9	4
26-38970	SEAL, RUBBER - WATER INLET TUBE	65	26	28-45554	KEY, FLYWHEEL DRIVE .	47	2
27-25033	GASKET, INLET SEAT	37	7	29-26114	BEARING, NEEDLE - OUTER RACE	47	5
27-25848	GASKET, STRAINER COVER SCREW	37	16	29-38586	BEARING, NEEDLE - CRANKPIN	47	25
27-25849	GASKET, STRAINER COVER (SMALL)	37	14	29-38586	BEARING, NEEDLE - CRANKPIN	47	25
27-25851	GASKET, STRAINER COVER (LARGE)	37	12	29-39656	BEARING, NEEDLE - PISTON PIN	47	26
27-26412	GASKET, HOUSING TO ADAPTOR	19	20	29-39656	BEARING, NEEDLE - PISTON PIN	47	26
27-26447	GASKET, SIDE INLET COVER TO DISTRIBUTOR CAP	23	24	30-20066	BEARING, BALL - DISTRIBUTOR PILOT .	11	6
27-26447	GASKET, SIDE INLET TO DISTRIBUTOR CAP	19	30	30-20080	BEARING, BALL	43	28
27-28406	GASKET, JET CHANNEL PLUG SCREW	37	28	30-20464	BEARING, BALL - DRIVE SHAFT	63	11
27-28409	GASKET, MAIN FUEL JET .	37	30	30-26379	BEARING, BALL - CAL SHAFT	19	14
27-29586	GASKET, GEAR HOUSING FLUSHING HOLE SCREW	65	51				
27-31304	GASKET, TRANSFER PORT COVER	45	61				
27-31402	GASKET, CARBURETOR FLANGE	39	35				
27-31798	GASKET, CYLINDER BLOCK COVER	45	53				

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30-26379	BEARING, BALL - ROTOR SHAFT	23	3	33-45191	APARK PLUGG (CHAMPION - L19V)	17	26
30-31265	BEARING, BALL - REVERSE GEAR	67	67	34-31240	REED STOP, MAIN BEARING REED VALVES	47	16
30-32117	BEARING, BALL	43	4	34-32203A1	REED SET, MATCHED - MAIN BEARING	47	15
31-30894A1	TAPERED ROLLER BEARING ASSEMBLY	67	60	37-39603A1	DECAL SET (MERC 1100E)	1	-
31-30895	BEARING, ROLLER - FORWARD GEAR	67	59	37-45200	DECAL, TIMING	3	23
31-30956	BEARING, ROLLER - BEARING CARRIER	67	72	37-45226A1	DECAL SET (MERC 1100E-SS)	1	-
31-31092	CUP, TAPERED ROLLER BEARING	67	61	37-45968A1	DECAL SET (MERC 1100E-SS-1)	1	-
31-32898	BEARING, ROLLER - DRIVE SHAFT	63	6	38-39784	SERIAL PLATE	55	41
32-26329	BULK LINE (DISTRIBUTOR VENT TUBES) PER FOOT	1	-	39-37654A12	RING, PISTON (5/64" THICK)	47	21
32-26407	HOSE, TELL TALE - EXHAUST COVER TO BOTTOM COWL (16")	51	19	39-39935A12	RING, PISTON (.015 OVERSIZE) - 5/64" THICK	49	--
32-26527	SLEEVE, SPARK PLUG LEAD (1 1/2")	21	46	39-45153A12	RING, PISTON (1/16" THICK)	47	21
32-26542	HOSE, VENT - DISTRIBUTOR TO ELBOW (13")	17	60	39-45205A12	RING, PISTON (.015 OVERSIZE) - 1/16" THICK	49	--
32-26626	BULK LINE (JUMPER LEAD SLEEVES)	1	-	40-32118	LOCK RING, PISTON PIN	47	20
32-28052	SLEEVE, RUBBER - TILT PIN BUMPER	55	13	40-45740	LOCK RING, PISTON PIN	47	20
32-29873	HOSE, UPPER AND LOWER CYLINDER BLEED	45	47	43-31419	GEAR, PINION - DRIVE SHAFT	63	8
32-30176	FUEL LINE, ADAPTOR TO LOWER FUEL PUMP (18")	41	21	43-31887	REVERSE GEAR ASSEMBLY	67	66
32-30574	SLEEVE, SPARK PLUG LEAD	21	45	43-31887A1	REVERSE GEAR ASSEMBLY, COMPLETE	67	--
32-31550A1	FUEL LINE ASSEMBLY, CARBURETOR (6")	41	33	43-34085	FORWARD GEAR ASSEMBLY	67	58
32-31552A1	FUEL LINE ASSEMBLY, PUMP TO PUMP (12 3/8")	41	19	43-34085A1	FORWARD GEAR ASSEMBLY, COMPLETE	67	--
32-31553A1	FUEL LINE ASSEMBLY, PUMP TO CARBURETOR (19 3/4")	41	20	44-32164	SHAFT, PROPELLER	67	65
32-32256A1	FUEL LINE ASSEMBLY, PUMP TO CARBURETOR (9 7/8")	41	15	45-30573	DRIVE SHAFT< DISTRIBUTOR	11	3
32-33960	TUBE, BALANCE - MAIN BEARING	45	38	45-38459	DRIVE SHAFT(SHORT SHAFT)	63	7
32-37438	TUBE, WATER INLET(LONG SHAFT)	59	18	45-38460	DRIVE SHAFT(LONG SHAFT)	63	7
32-37446	TUBE, WATER INLET(SHORT SHAFT)	59	18	46-37433A1	WATER PUMP BODY ASSEMBLY	63	22
32-37670	HOSE, FRONT SUPPORT BRACKET TO BOTTOM COWL	5	43	46-37433A4	EXTRA HEAVY DUTY WATER PUMP KIT	1	-
32-37672	HOSE, VENT - DISTRIBUTOR TO ELBOW (18 1/2")	17	61	46-38931A1	WATER PUMP BASE ASSEMBLY	63	15
32-38455	TUBE, RUBBER SPACER - LOWER PART NUT	45	58	47-30221	IMPELLER - WATER PUMP	65	27
32-38760	SLEEVE, SPARK PLUG LEAD (5 1/8")	21	46	50-37274A1	STARTER MOTOR ASSEMBLY	27	17
33-39635	SPARK PLUG (CHAMPION - L4J)	15	26	50-37901	ROPE, STARTER (FOR MANUAL STARTING ONLY)	3	18
				50-45822A1	STARTER MOTOR ASSEMBLY	31	18
				52-34239	RATCHET, SLIDING CLUTCH	67	62
				53-21058	"E" RING, BREAKER TO PIVOT PIN	19	7
				53-21058	"E" RING, HANDLE TO HINGE PIN EARLY STYLE	7	15
				53-26406	RING, SNAP - BALL BEARING RETAINING	11	1
				53-26933	RING, SNAP - OUTER RACE	47	7
				53-30428	FASTENER, CLAMPING LEVER	3	39

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53-30726	RING, RETAINING - BALL BEARING	63	12	94-39387	SHIPPING CARTON (MERC 1100E AND MERC 1100E-SS)	1	-
53-45906	RING, RETAINER - ROTOR SHAFT BALL BEARING	23	4	94-39388	SHIPPING CARTON (MERC 1100EL AND MERC 1100EL-SS)	1	-
54-20386	CLAMP, BALACE TUBE TO ELBOW AND TEE	45	41	225-2494A2	FLYWHEEL ASSEMBLY, COMPLETE	9	5
54-20387	CLAMP, BLEED HOSE TO CONNECTOR	45	52	332-2802A2	SHAFT ASSEMBLY - DISTRIBUTOR CAM	19	16
54-22740	CLIP, LEAD WIRE TO IGNITION COIL	17	45	332-2803A4	SWITCH BOX ASSEMBLY	29	60
54-22740	CLIP, STATOR LEAD FASTENING (3/8")	9	15	332-2826A2	IGNITION COIL ASSEMBLY, COMPLETE	17	41
54-22875	CLIP, DISTRIBUTOR PRIMARY GROUND LEAD	15	22	332-2830	BRACKET, COIL MOUNTING	17	49
54-22875	CLIP, STATOR LEAD FASTENING (7/16")	9	15	332-2854	BOOT, HIGH TENSION CABLE TO COIL	23	29
54-22976	CLAMP, TELL TALE HOSE TO CONNECTOR AND ELBOW	51	22	332-2854	BOOT, TERMINAL END COVER	21	--
54-23567	CLIP, WIRING HARNESS TO FRONT BRACKET (9/16")	31	3	332-2868A1	CLIPPER, SHORTING	27	14
54-24836	CLIP, DISTRIBUTOR LEAD WIRE TO SWITCH BOX	19	32	332-2910A3	RECTIFIER ASSEMBLY	31	13
54-24836	CLIP, LEAD WIRES TO SUPPORT BRACKET	27	34	332-2986A4	SWITCH BOX ASSEMBLY	31	37
54-24836	CLIP, WIRING HARNESS TO CRANKCASE FLANGE	29	52	393-1275	SLEEVE, TERMINAL COVER	23	27
54-24871	CLAMP, WIRING HARNESS TO SUPPORT BRACKET	27	37	393-1275	SLEEVE, TERMINAL END COVER	21	39
54-26538	CLIP, WIRING HARNESS TO FRONT BRACKET (1/8")	31	3	393-1275	SLEEVE, TERMINAL END COVER	21	39
54-26550	STATOR/WIRING HARNESS LEADS FASTENING (5/16")	9	15	393-1275	SLEEVE, TERMINAL END COVER	21	39
54-26550	CLIP, STATOR/WIRING HARNESS LEADS FASTENING (5/16")	9	15	393-1278	ADAPTOR, HOUSING TO DISTRIBUTOR CAP	19	21
54-33361	CLIP, CHOKE SOLENOID WIRE	35	5	393-1280A1	ROTOR, DISTRIBUTOR	19	23
54-37810	CLAMP, SPARK PLUG LEADS TO COVER	45	37	393-1282	HOUSING, PRIMARY	19	1
54-37811	C:A<{ JOGJ TEMSOPM :EAD TP <AMOPF:D CPVER	15	25	393-1282A17	DISTRIBUTION ASSEMBLY, COMPLETE	15	16
55-28414	PIN, LOWER SHOCK MOUNTING -LONG SHAFT	57	48	393-1282A22	DISTRIBUTOR ASSEMBLY, COMPLETE	19	-
55-28416	PIN, UPPER SHOCK MOUNTING	55	37	393-1282A22	DISTRIBUTOR ASSEMBLY, COMPLETE	19	-
55-29247	PIN, LOWER SHOCK MOUNTING(SHORT SHAFT)	57	48	393-1283	,CONDENSER	19	11
55-31933	SHOCK ABSORBER	57	52	393-1287A2	CAM WICK AND HOLDER ASSEMBLY	19	8
90-39957	MERC 1100E AND 1100E-SS PARTS LIST, COMPLETE	1	-	393-1292A1	BRUSH AND SPRING ASSEMBLY	19	29
92-25234--1	GLUE (BLANKET ADHESIVE)	1	-	393-1293A1	BRUSH AND SPRING ASSEMBLY	19	26
92-25234--1	GLUE, ADHESIVE - BLANKET FASTENING	7	--	393-1293A1	BRUSH AND SPRING ASSEMBLY	23	18
92-27109--1	ADHESIVE COMPOUND, EMBLEM FASTENING	7	--	393-1504A5	BREAKER ASSEMBLY, COMPLETE	19	3
92-32641-12	EXTRA DUTY GEAR LUBRICANT (CASE)	1	-	393-1586	GROMMET, PLATIC - BREAKER ASSEMBLY	19	6
				393-1621A1	HIGH TENSION CABLE ASSEMBLY (COIL #2)	21	37
				393-1622A1	HIGH TENSION CABLE ASSEMBLY (COIL #1)	21	38
				393-1656	WIRE, PRIMARY GROUND	19	10

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393-1779A2	SHAFT ASSEMBLY-DISTRIBUTOR CAM	19	16	739-2740A1	PISTON AND PISTON PIN ASSEMBLY (.015 OVERSIZE)	49	--
393-1927A5	DISTRIBUTOR CAP ASSEMBLY	19	25	739-2777A4	PISTON AND PISTON PIN ASSEMBLY	47	19
393-1927A9	DISTRIBUTOR CAP ASSEMBLY	19	25	739-2952A1	PISTON AND PISTON PIN ASSEMBLY (.015 OVERSIZE)	49	--
393-1927A9	DISTRIBUTOR CAP ASSEMBLY	23	17	836-2485A3	CYLINDER BLOCK AND CRANKCASE ASSEMBLY	43	7
393-2725	COVER, SIDE INLET (NOT AS SHOWN)	19	28	1011-2484	COVER, CYLINDER BLOCK	45	54
393-2725	COVER, SIDE INLET - DISTRIBUTOR	23	23	1126-1751A1	END CAP ASSEMBLY, LOWER	43	23
393-2729A1	HIGH TENSION CABLE ASSEMBLY	21	38	1128-1890A1	END CAP ASSEMBLY, UPPER	43	1
393-2729A1	HIGH TENSION CABLE ASSEMBLY - DISTRIBUTOR TO COIL	23	26	1128-2744A1	END CAP ASSEMBLY, UPPER	43	1
393-2730	BRACKET, SPACER MOUNTING	19	--	1335-2476	CARBURETOR ASSEMBLY, COMPLETE	35	17
393-2795	SHIM, TRIGGER HOUSING TO PRIMARY HOUSING	23	6	1335-2476	CARBURETOR ASSEMBLY, COMPLETE (KC-7A)	37	1
393-2799	HOUSING, PRIMARY	23	1	1399-101	LEVER, FLOAT (UPPER)	37	5
393-2799A2	DISTRIBUTION ASSEMBLY, COMPLETE	15	16	1399-102	LEVER, FLOAT (LOWER)	37	4
393-2799A2	DISTRIBUTOR ASSEMBLY, COMPLETE	23	-	1399-110A1	FLOAT ASSEMBLY	37	2
393-2799A9	DISTRIBUTION ASSEMBLY, COMPLETE	15	16	1399-1133	COVER, FLOAT BOWL	37	9
393-2799A9	DISTRIBUTOR ASSEMBLY, COMPLETE	23	-	1399-1461	JET, MAIN FUEL (.061)	37	29
393-2918A1	TRIGGER HOUSING ASSEMBLY	23	7	1399-1463	JET, MAIN FUEL (.063)	37	29
393-2921A1	ROTOR SHAFT ASSEMBLY	23	5	1399-1465	JET, MAIN FUEL (.065) - STANDARD	37	29
393-2921A7	ROTOR SHAFT ASSEMBLY	23	5	1399-1467	JET, MAIN FUEL (.067)	37	29
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393-F1277	SLIED INLET COVER ASSEMBLY	19	28	1399-1713	SCREW, IDLE SDJUSTMENT	37	26
398-2188	STATOR, ALTERNATOR	9	12	1399-1754	SCREEN, FILTER	37	13
420-1889	CRANKSHAFT	47	1	1399-1930	COVER, STRAINER	37	15
420-2742	CRANKSHAFT	47	1	1399-2012	SHAFT, THROTTLE	37	20
524-26550	CLIP, IGNITION COIL LEAD	17	57	1399-2014	SHUTTER, THROTTLE	37	24
531-1884A2	CENTER MAIN BEARING ASSEMBLY	47	3	1399-2015	GASKET AND PACKING SET (1 PER CARBURETOR)	39	--
533-2034A2	MAIN BEARING ASSEMBLY, VALVE TYPE	47	11	1399-2178	TUBE, IDLE	37	21
533-2788A2	MAIN BEARING ASSEMBLY, VALVE TYPE	47	11	1399-21780	GASKET IDLE TUBE	37	22
611-1885A4	CONNECTING ROD AND CAP ASSEMBLY	47	22	1399-2535	NOZZLE, MAIN	37	31
617-2768A2	CONNECTING ROD AND CAP ASSEMBLY	47	22	1399-2557	REPAIR PARTS KIT (1 PER CARBURETOR)	39	--
739-2482A4	PISTON AND PISTON PIN ASSEMBLY	47	19	1399-97	LEVER< THROTTLE STOP (SEE NOTE BELOW)	37	19
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739-2734A4	PISTON AND PISTON PIN ASSEMBLY	47	19	1440-1796A1	CLAMP BRACKET ASSEMBLY	55	1
				1447-2689A1	SWIVEL BRACKET ASSEMBLY(LONG SHAFT)	55	14
				1453-2690A1	SWIVEL BRACKET ASSEMBLY(SHORT SHAFT)	55	14
				1551-2459A2	DRIVE SHAFT HOUSING ASSEMBLY(LONG SHAFT)	59	1
				1552-2463A1	DRIVE SHAFT HOUSING ASSEMBLY(SHORT SHAFT)	59	1

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2113-2663A4	COWL FRONT COVER ASSEMBLY	7	1				
2113-2663A6	COWL FRONT COVER ASSEMBLY	7	1				
2114-2455	COWL, TOP	3	9				
2115-2458	COWL, BOTTOM	51	1				
2115-3012	COWL, BOTTOM	51	1				
2120-2620A4	WRAP AROUND COWL ASSEMBLY	7	11				
2120-2620A6	WRAP AROUND COWL ASSEMBLY	7	11				