



PARTS CATALOG

MERC 700-1/2

SERIAL NUMBER

700 (6 CYL.) 1413611 THRU 1566239

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NOTE: Indented description indicate that these parts are included in preceding assembly.

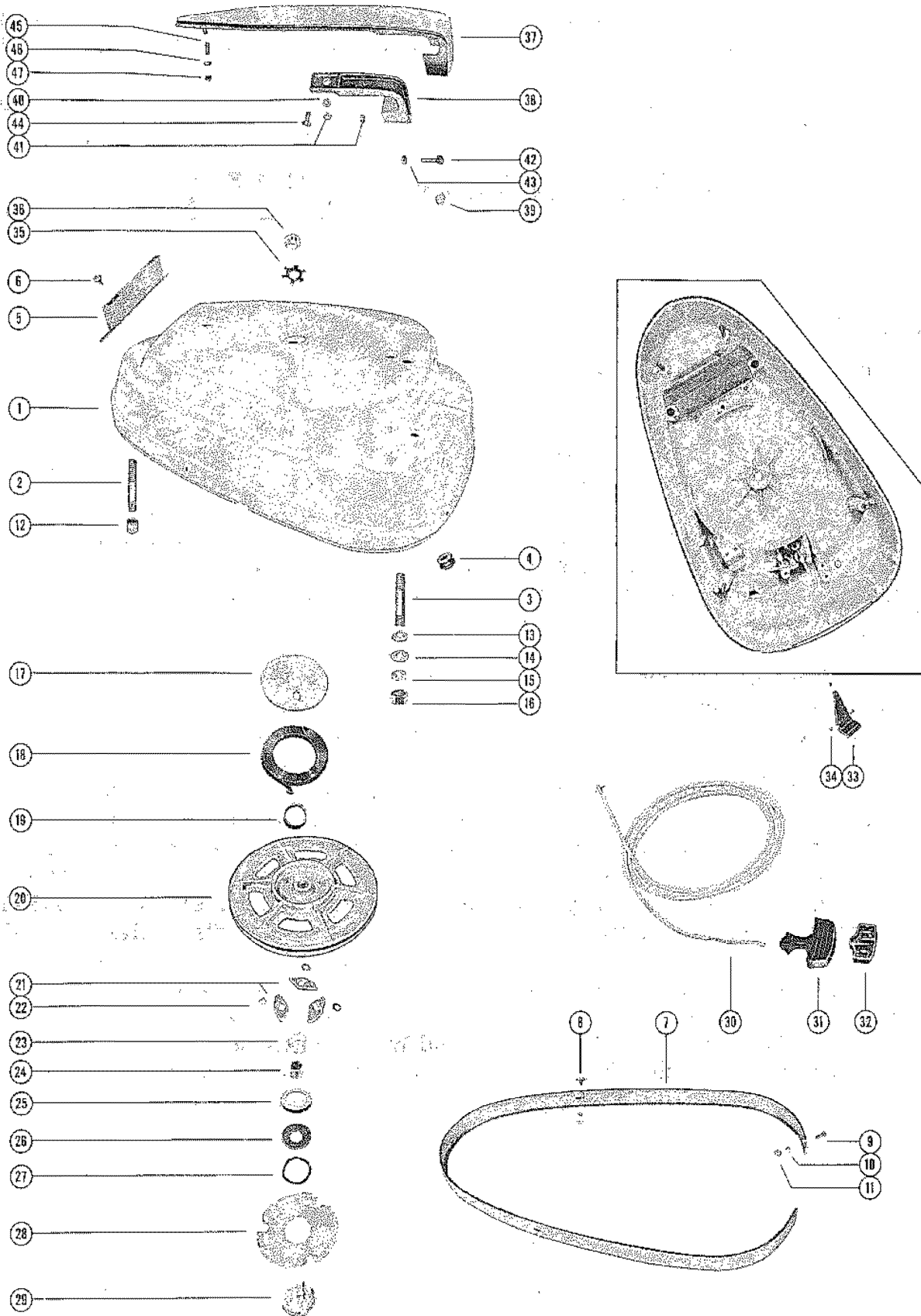
AR = As Required
OPT = Optional

NSS = Not Sold Separate
NS = Not Shown

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TOP COWL AND STARTER ASSEMBLY

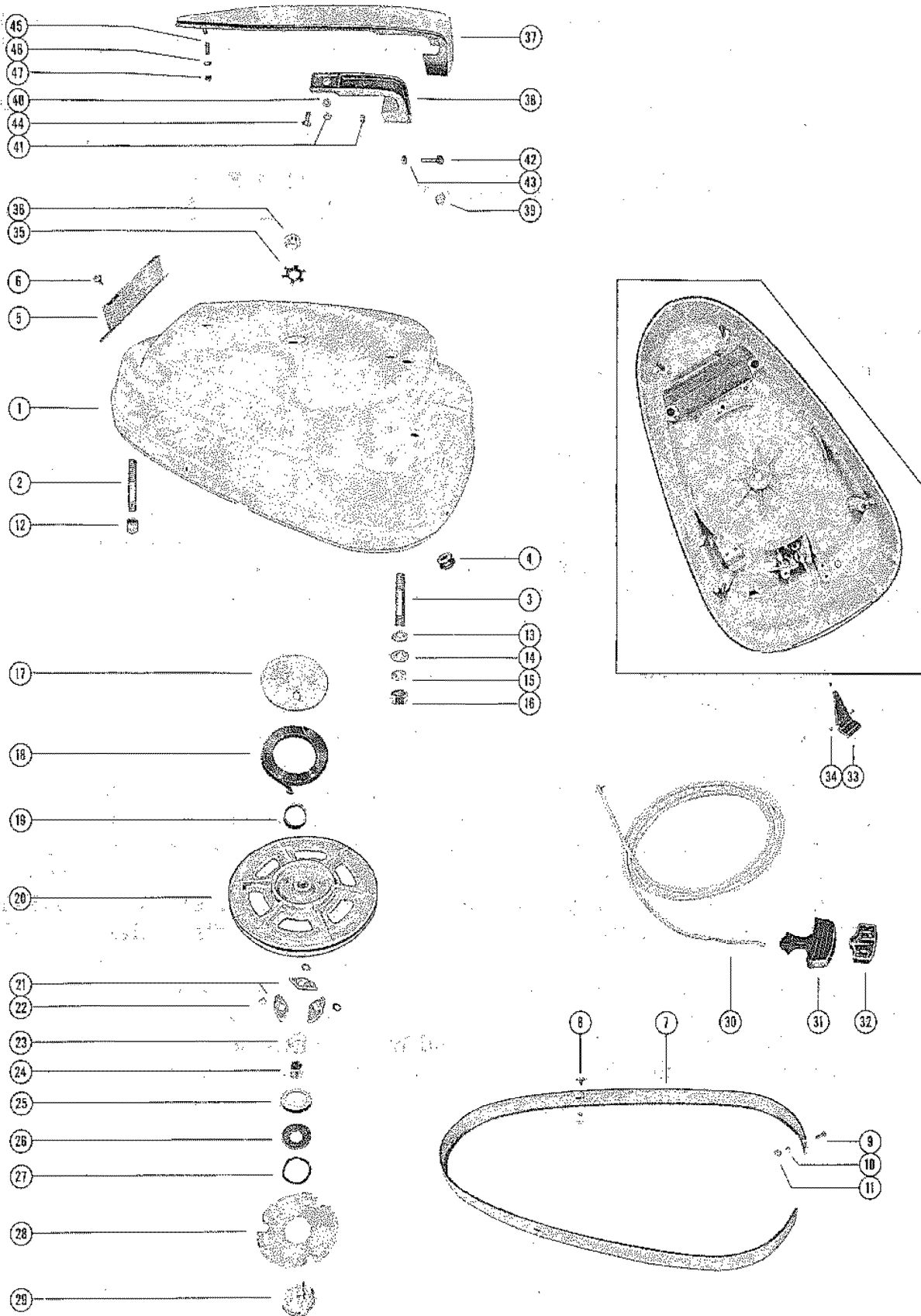


TOP COWL AND STARTER ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	177-1869A2		1,,	TOP COWL ASSEMBLY
	177-1876A2		,1,1	TOP COWL ASSEMBLY
2	16-20500		2,2,2	STUD, REAR - TOP COWL TO COVER
3	16-20353		2,2,2	STUD, FRONT - TOP COWL TO CRANKCASE
4	25-20116		1,1,1	GROMMET, CHOKE KNOB
-	37-30927		1,,	DECAL, TOP COWL - STARBOARD SIDE
-	37-30928		1,,	DECAL, TOP COWL - PORT SIDE
5	28967		1,1,1	SCREEN, VENT - TOP COWL
6	10-29221		4,4,4	SCREW, VENT SCREEN TO TOP COWL
7	29228A1		1,1,1	TRIM MOULDING ASSEMBLY, TOP COWL
8	10-29226		2,2,2	SCREW, DECORATIVE - MOULDING TO TOP COWL
9	10-29227		2,2,2	SCREW, BRASS - MOULDING TO TOP COWL
10	13-26995		4,4,4	LOCKWASHER, MOULDING FASTENING SCREW
11	11-26419		4,4,4	NUT, MOULDING FASTENING SCREW
12	23-20326		2,2,2	SPACER, TOP COWL STUD - REAR
13	12-20028		4,4,4	WASHER, TOP COWL STUD (1/16")
14	12-20346		4,4,4	WASHER, TOP COWL STUD (3/4"OD)
15	12-20583	AR,AR,AR	AR,AR,AR	WASHER, TOP COWL STUD (1/32")
16	11-20361		4,4,4	NUT, TOP COWL FASTENING
17	20155		1,1,1	RETAINER, STARTER SPRING
18	24-29340A1		1,1,1	SPRING, STARTER REWIND
19	23-28912		1,1,1	BUSHING, SPRING GUIDE
20	50-28908		1,,	SHEAVE ASSEMBLY
	50-30994		,1,1	SHEAVE ASSEMBLY
21	20162		3,,	PAWL, STARTER
	30596		,3,3	PAWL, STARTER
	30596		3,,	PAWL, STARTER
22	13-29402		,3,3	WASHER, WAVE - STARTER PAWL
	13-30597		3,3,3	WASHER, WAVE - STARTER PAWL
23	23-28919		1,1,1	BUSHING, NYLON - SHEAVE SHAFT SPACER
24	23-28911		1,1,1	SPACER, SHEAVE SHAFT
25	26179		1,1,1	RETAINER, WAVE WASHER
26	12-26180		1,1,1	WASHER, WAVE WASHER RETAINER
27	13-20160		1,,	WASHER, WAVE - RETAINER TENSION
28	20164		,1,1	PLATE, RETAINER - STARTER PAWL
29	28913		1,1,1	SHAFT, SHEAVE
30	50-28985A1		1,1,1	STARTER CABLE ASSEMBLY
31	28747		1,1,1	HANDLE, STARTER CABLE
32	28748		1,1,1	RETAINER, STARTER CABLE AND HANDLE
33	30045		1,1,1	PLATE, ROPE GUIDE
34	10-28642		3,,	SCREW, DRIVE - ROPE GUIDE PLATE TO TOP COWL
	10-32063		,3,3	SCREW, DRIVE - ROPE GUIDE PLATE TO TOP COWL
35	14-20165		1,1,1	TAB WASHER, SHEAVE SHAFT NUT

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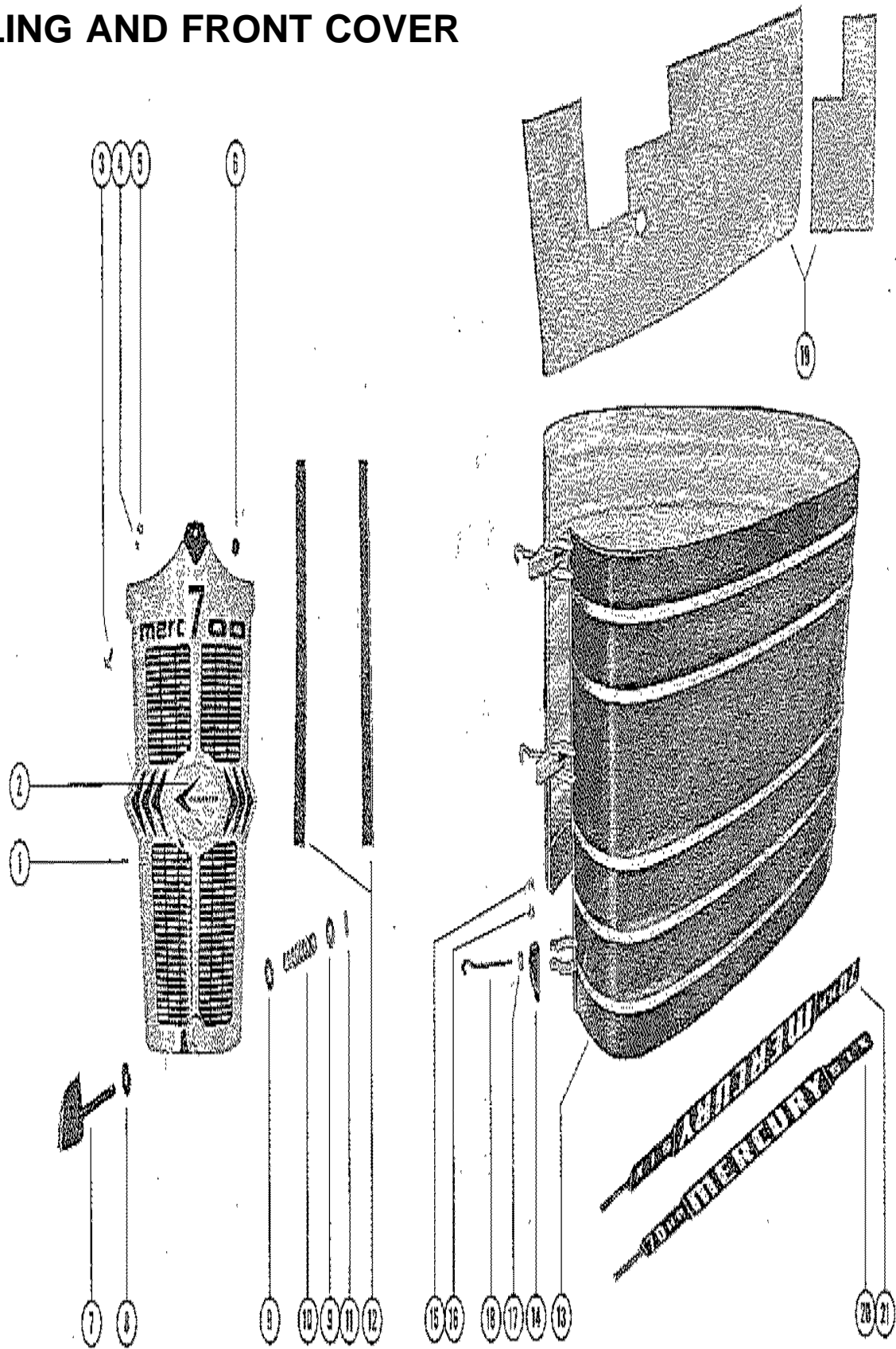
TOP COWL AND STARTER ASSEMBLY



TOP COWL AND STARTER ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
36	11-20166		1,1,1	NUT, SHEAVE SHAFT (LEFT HAND THREAD)
37	29274		1,,	HANDLE, CHROME - TOP COWL
	31875		,1,1	HANDLE, CHROME - TOP COWL
38	31003		1,1,1	HANDLE, INSIDE - TOP COWL
39	31150		1,1,1	PAD, BUMPER - TOP COWL HANDLE
40	12-20533		2,2,2	WASHER, CETNER HANDLE STUD (9/16" OD)
41	11-21825		2,2,2	NUT, INSIDE HANDLE TO CHROME HANDLE STUDS
42	10-22421		1,1,1	SCREW, FRONT - HANDLE TO TOP COWL (1-1/4")
43	11-20361		1,1,1	NUT, FRONT HANDLE FASTENING SCREW
44	10-29199		1,1,1	SCREW, CENTER - HANDLE TO TOP COWL (1")
45	23-29561		1,1,1	BUSHING, REAR HANDLE STUD
46	12-29245		1,1,1	WASHER, REAR HANDLE STUD
47	11-21825		1,1,1	NUT, REAR HANDLE STUD

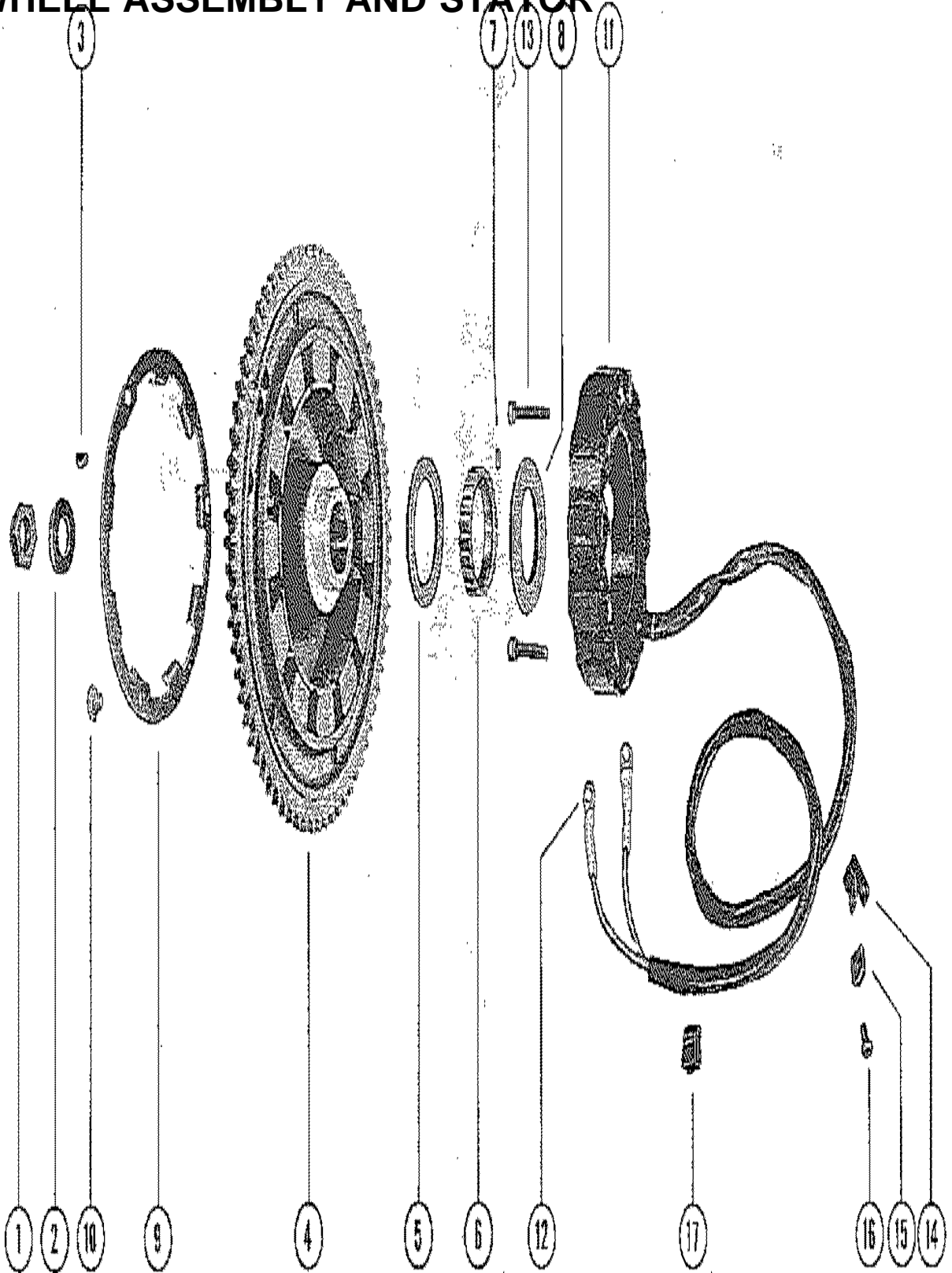
COWLING AND FRONT COVER



COWLING AND FRONT COVER

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	179-1647A3		1,,	COWL FRONT COVER ASSEMBLY (NOT AS SHOWN)
	184-2004A2		,1,1	COWL FRONT COVER ASSEMBLY
2	26183A5		1,1,1	EMBLEM, FRONT COVER
3	10-29226		2,2,2	SCREW, BRACKET TO FRONT COVER
4	13-26995		2,2,2	LOCKWASHER, BRACKET FASTENING SCREW
5	11-26419		2,2,2	NUT, BRACKET FASTENING SCREW
6	29345		2,,	BUMPER, RUBBER - FRONT COVER BRACKET
	32273		,2,2	BUMPER, RUBBER - FRONT COVER BRACKET
7	32361		1,,	KNOB, COWL FRONT COVER FASTENING
	32269		,1,1	KNOB, COWL FRONT COVER FASTENING
8	12-30771		1,1,1	WASHER, COVER FASTENING KNOB (RUBBER)
9	12-26825		2,2,2	WASHER, COVER FASTENING KNOB (STEEL)
10	24-30772		1,,	SPRING, TENSION - FASTENING KNOB
	24-32271		,1,1	SPRING, TENSION - FASTENING KNOB
11	17-29077		1,1,1	ROLL PIN, TENSION SPRING TO KNOB
12	31089		2,2,2	STRIP, SOUND ABSORBING
13	181-1670A4		1,,	WRAP AROUND COWL ASSEMBLY
	198-2006A2		,1,1	WRAP AROUND COWL ASSEMBLY
14	30412		3,3,3	HANDLE, COWL LATCH
15	53-21058		6,6,6	"E" RING, COWL LATCH HINGE PIN
16	17-21057		6,6,6	PIN, HINGE - COWL LATCH HANDLE
17	30414		3,3,3	SWIVEL, COWL LATCH
18	30413		3,3,3	HOOK, COWL LATCH FASTENING
19	26391		1,1,1	BLANKET, SOUND ABSORBING - WRAP AROUND COWL
20	37-32266		,1,1	DECAL, WRAP AROUND COWL - PORT
21	37-32265		,1,1	DECAL, WRAP AROUND COWL - STARBOARD
-	92-25234		1,1,1	GLUE, ADHESIVE - BLANKET FASTENING
-	92-27109		1,1,1	ADHESIVE COMPOUND (3-1/2 OUNCE KIT) EMBLAM FASTENING

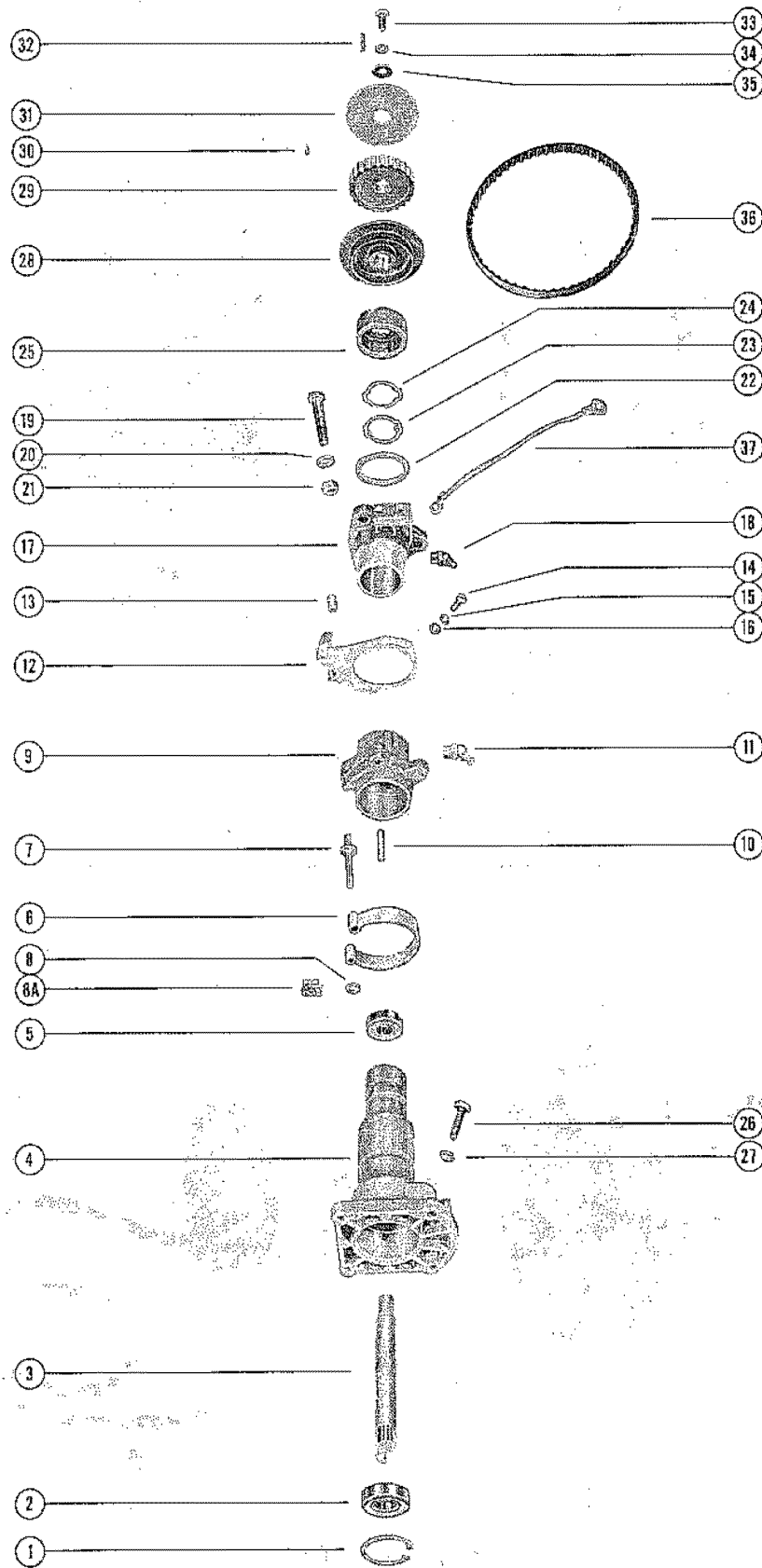
FLYWHEEL ASSEMBLY AND STATOR



FLYWHEEL ASSEMBLY AND STATOR

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	11-22339		1,1,1	NUT, FLYWHEEL
2	12-26617		1,1,1	WASHER, FLYWHEEL NUT
3	28-20094		1,1,1	KEY, FLYWHEEL DRIVE
4	212-1424A4		1,1,1	FLYWHEEL ASSEMBLY
5	29788		1,1,1	FLANGE, FLYWHEEL PULLEY
6	30306		1,1,1	PULLEY, FLYWHEEL
7	17-26618		1,1,1	PIN, DOWEL - PULLEY TO FLYWHEEL
8	29787		1,1,1	HUB, FLYWHEEL PULLEY
9	50-25263		1,1,1	RATCHET, FLYWHEEL
10	10-31208		3,3,3	SCREW, RATCHET TO FLYWHEEL (SEE NOTE BELOW)
11	398-2035		1,1,1	STATOR, ALTERNATOR
12	30050		2,2,2	TERMINAL, STATOR LEAD WIRE
13	10-29283		4,4,4	SCREW, STATOR TO UPPER END CAP
14	54-24836		1,1,1	CLIP, STATOR LEAD TO EXHAUST COVER
15	22789		1,1,1	"D" WASHER, CLIP FASTENING SCREW
16	10-30009		1,1,1	SCREW, STATOR LEAD CLIP FASTENING
17	54-22783		3,3,3	"S" CLIP, STATOR LEAD TO BOTTOM COWL

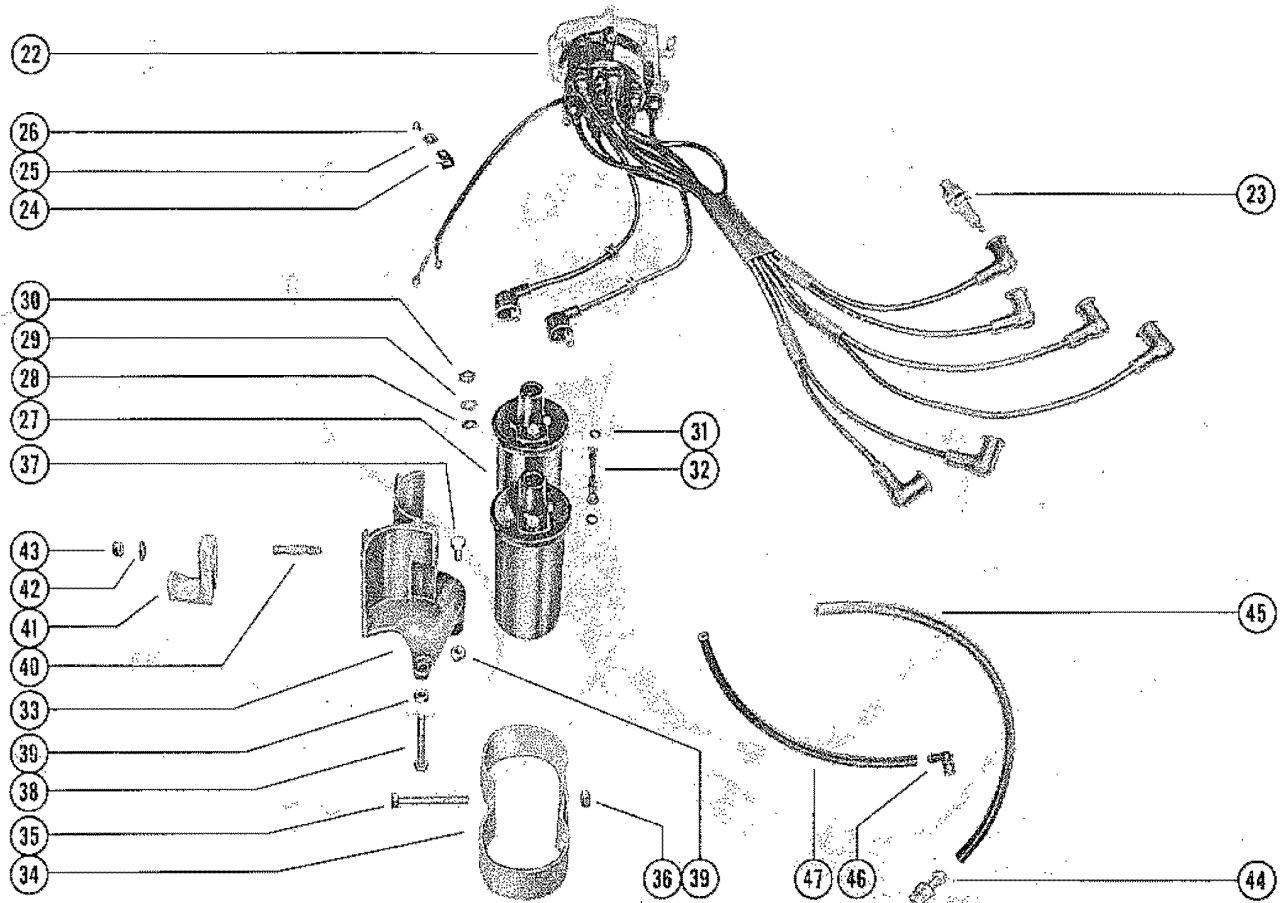
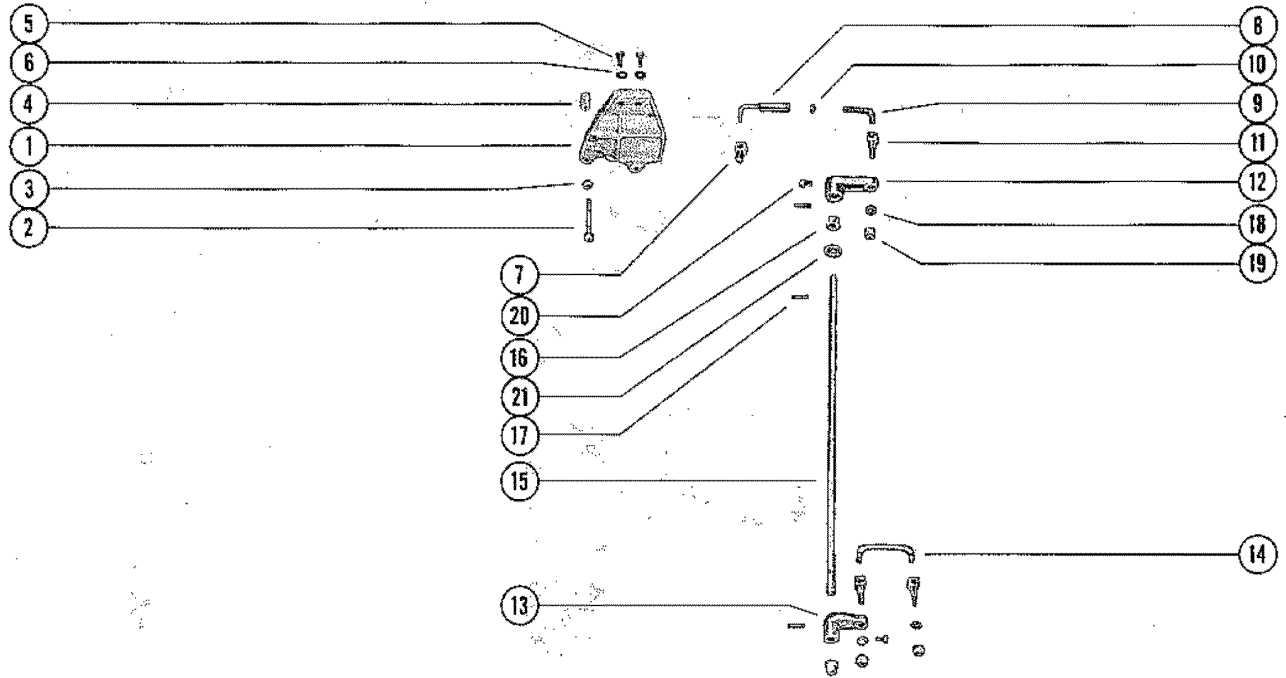
DISTRIBUTOR ADAPTOR AND PILOT ASSEMBLY



DISTRIBUTOR ADAPTOR AND PILOT ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	53-26406		1,1,1	RING, SNAP - BALL BEARING RETAINING
2	30-26379		1,1,1	BEARING, BALL - DRIVE SHAFT
3	45-30785		1,1,1	DRIVE SHAFT, DISTRIBUTOR
4	30792A1		1,1,1	PILOT ASSEMBLY
5	30-20066		1,1,1	BEARING, BALL - DISTRIBUTOR PILOT
6	24-29275		1,1,1	SPRING, HORSESHOE
7	17-27962		1,1,1	PIN, SPRING TERMINAL
8	12-29245		1,,	WASHER, SPRING TERMINAL PIN
8A	32197		,1,1	STOP, SPRING TERMINAL PIN
9	30787A1		1,1,1	ECONOMIZER COLLAR AND PIN ASSEMBLY
10	17-27961		1,1,1	PIN, SPRING RETAINER
11	22-25094		1,1,1	FITTING, GREASE - ECONOMIZER COLLAR
12	31207A1		1,1,1	THROTTLE ACTUATOR ASSEMBLY
13	23-26602		1,1,1	BUSHING, NYLON - THROTTLE ACTUATOR
14	10-20100		2,2,2	SCREW, THROTTLE ACTUATOR TO SECTOR GEAR
15	13-26996		2,2,2	LOCKWASHER, THROTTLE ACTUATOR FASTENING SCREW
16	12-20128		2,2,2	WASHER, THROTTLE ACTUATOR FASTENING SCREW
17	30645		1,1,1	ADAPTOR, DISTRIBUTOR
18	22-25094		1,1,1	FITTING, GREASE - ADAPTOR
19	10-22040		3,3,3	SCREW, ADAPTOR AND PILOT TO CRANKCASE FLANGE
20	12-20084		3,3,3	WASHER, ADAPTOR AND PILOT FASTENING SCREW
21	11-20083		3,3,3	NUT, ADAPTOR AND PILOT FASTENING SCREW
22	12-27939		1,1,1	WASHER, THRUST - DISTRIBUTOR PILOT
23	14-27960		1,1,1	TAB WASHER, CAP LOCKING
24	13-27959		1,1,1	WASHER, WAVE - TAB WASHER TENSION
25	27955		1,1,1	CAP, ADAPTOR AND PILOT FASTENING
26	10-20542		4,4,4	SCREW, ADAPTOR AND PILOT TO DISTRIBUTOR
27	13-26992		4,4,4	LOCKWASHER, ADAPTOR AND PILOT TO DISTRIBUTOR SCREW
28	29784		1,1,1	HUB, DRIVEN PULLEY
29	29783A1		1,1,1	DRIVEN PULLEY ASSEMBLY
30	17-24873		2,2,2	PIN, DRIVEN PULLEY
31	29785		1,1,1	FLANGE, DRIVEN PULLEY
32	28-28657		1,1,1	KEY, MAGNETO DRIVING
33	10-29240		1,1,1	SCREW, PULLEY CLAMPING
34	13-26996		1,,	LOCKWASHER, PULLEY CLAMPING SCREW (USE W/ C-10-20139)
35	12-20138		1,1,1	WASHER, PULLEY CLAMPING SCREW
36	20140		1,1,1	BELT, TIMING
37	30109		1,1,1	GROUND STRAP ASSEMBLY, ADAPTOR TO CRANKCASE

DISTRIBUTOR VERTICAL LINKAGE AND IGNITION COILS

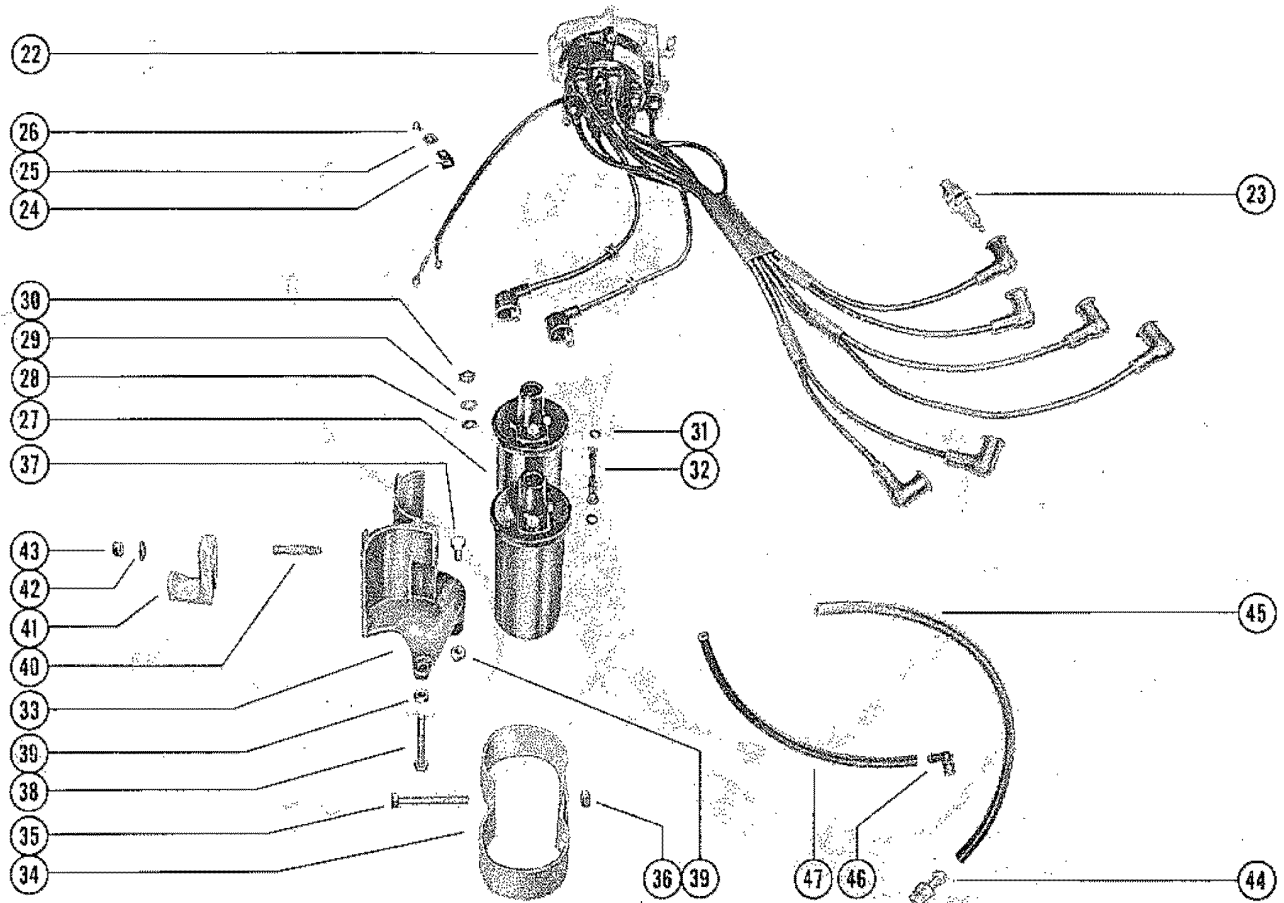
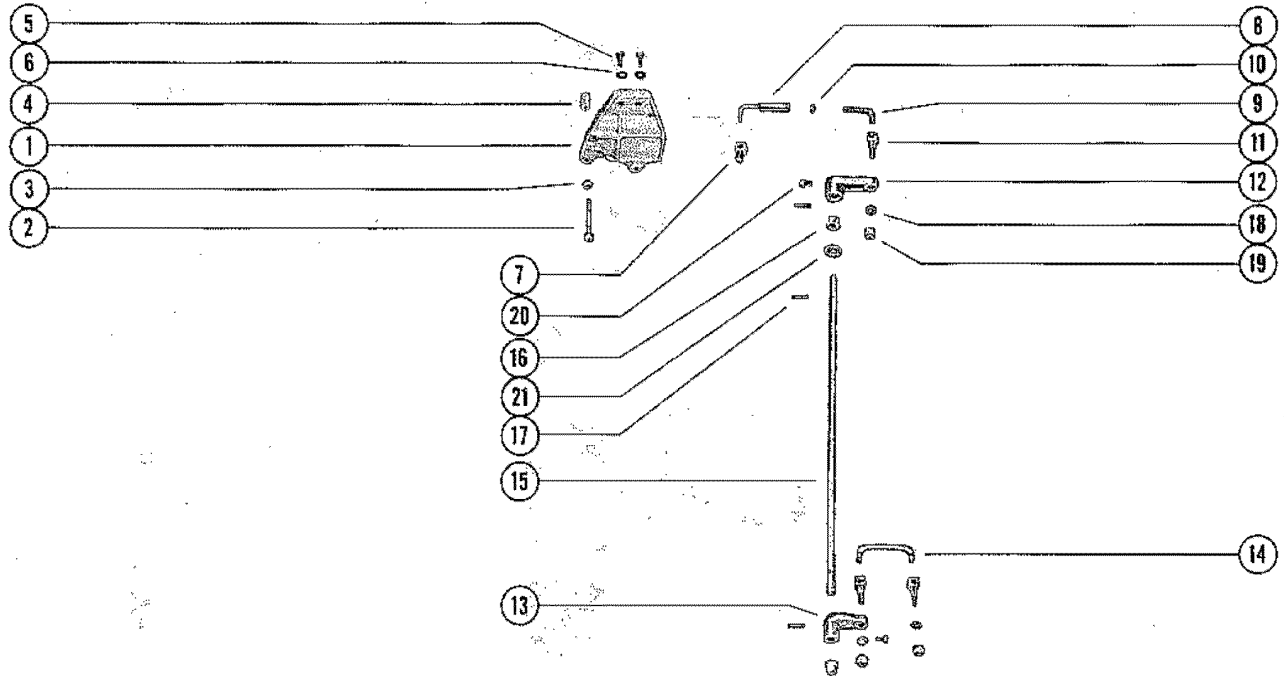


DISTRIBUTOR VERTICAL LINKAGE AND IGNITION COILS

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	30791		1,1,1	BRACKET, STOP
2	10-24228		3,3,3	SCREW, STOP BRACKET ADJUSTING
3	11-20890		3,3,3	NUT, STOP BRACKET ADJUSTING SCREW
4	26852		3,3,3	CAP, NYLON - ADJUSTING SCREW
5	10-28636		2,2,2	SCREW, STOP BRACKET TO DISTRIBUTOR ADAPTOR
6	12-20533		2,2,2	WASHER, STOP BRACKET FASTENING SCREW
7	27947		1,1,1	SWIVEL, LINKAGE - ECONOMIZER COLLAR
8	25996A1		1,1,1	SWIVEL AND LINK ROD ASSEMBLY
9	27949		1,1,1	ROD, LINK - UPPER
10	11-25168		1,1,1	NUT, UPPER LINK ROD ASDJUSTING
11	27948		3,3,3	SWIVEL, UPPER AND LOWER LINK RODS
12	30619		1,1,1	LEVER, LINKAGE - UPPER
13	30788		1,1,1	LEVER, LINKAGE - LOWER
14	30623		1,1,1	ROD, LINK - LOWER
15	30786		1,1,1	SHAFT, VERTICAL
16	23-26954		2,2,2	BUSHING, NYLON - VERTICAL SHAFT
17	17-25319		3,3,3	ROLL PIN, VERTICAL SHAFT AND LINKAGE LEVERS
18	12-29245		3,3,3	WASHER, UPPER AND LOWER SWIVEL
19	11-20361		3,3,3	NUT, UPPER AND LOWER SWIVEL TO LEVER AND BRACKET
20	10-25781		2,2,2	SCREW, SET - LINKAGE LEVER
21	12-20553		1,1,1	WASHER, VERTICAL SHAFT - CENTER
22	393-1282A16		1,1,1	DISTRIBUTOR ASSEMBLY, COMPLETE
23	33-20127		6,6,6	SPARK PLUG (CHAMPION J6J)
	33-28915		OPT,OPT,OP	SPARK PLUG (AC - M44C)
24	54-24836		1,1,1	CLIP, DISTRIBUTOR PRIMARY GROUND LEAD (1/4-6)
25	22789		1,1,1	"D" WASHER, GROUND LEAD CLIP SCREW
26	10-30009		1,1,1	SCREW, DISTRIBUTOR GROUND LEAD CLIP TO CRANKCASE
27	26433		2,2,2	COIL, IGNITION
	26433		„2	COIL, IGNITION
28	13-20554		4,4,4	LOCKWASHER, IGNITION COIL TERMINAL
29	13-26996		4,4,4	LOCKWASHER, IGNITION COIL TERMINAL
30	11-20645		4,4,4	NUT, IGNITION COIL TERMINAL
31	25-26543		2,2,2	"O" RING, IGNITION COIL
32	28922		1,,	JUMPER, COIL TO COIL
	32045		,1,1	JUMPER, COIL TO COIL
33	26514		1,1,1	BRACKET, COIL FASTENING
34	26512		1,1,1	BAND, COIL BRACKET
	26512		„1	BAND, COIL BRACKET
35	10-26889		1,1,1	SCREW, COIL AND TO BRACKET
36	11-20184		1,1,1	NUT, COIL BAND SCREW
37	10-21625		1,1,1	SCREW, COIL BRACKET TO BOTTOM COWL (3/4")
38	10-22421		1,1,1	SCREW, COIL BRACKET TO BOTTOM COWL (1-1/4")
39	11-20184		2,2,2	NUT, COIL BRACKET SCREW

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DISTRIBUTOR VERTICAL LINKAGE AND IGNITION COILS



DISTRIBUTOR VERTICAL LINKAGE AND IGNITION COILS

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
40	16-20077		1,1,1	STUD, COIL BRACKET TO SUPPORT
41	26552		1,1,1	SUPPORT, EXTERNAL WIRING HARNESS
42	12-20084		1,1,1	WASHER, COIL BRACKET STUD
43	11-25594		1,1,1	NUT, COIL BRACKET STUD
44	22-29111		1,1,1	CONNECTOR, DISTRIBUTOR VENT TUBE
45	32-26542		1,1,1	HOSE, VENT - DISTRIBUTOR TO CONNECTOR (13")
46	22-25885		1,1,1	ELBOW, DISTRIBUTOR VENT TUBE
47	32-26407		1,1,1	HOSE, VENT DISTRIBUTOR TO ELBOW (16")

DISTRIBUTOR ASSEMBLY, COMPLETE

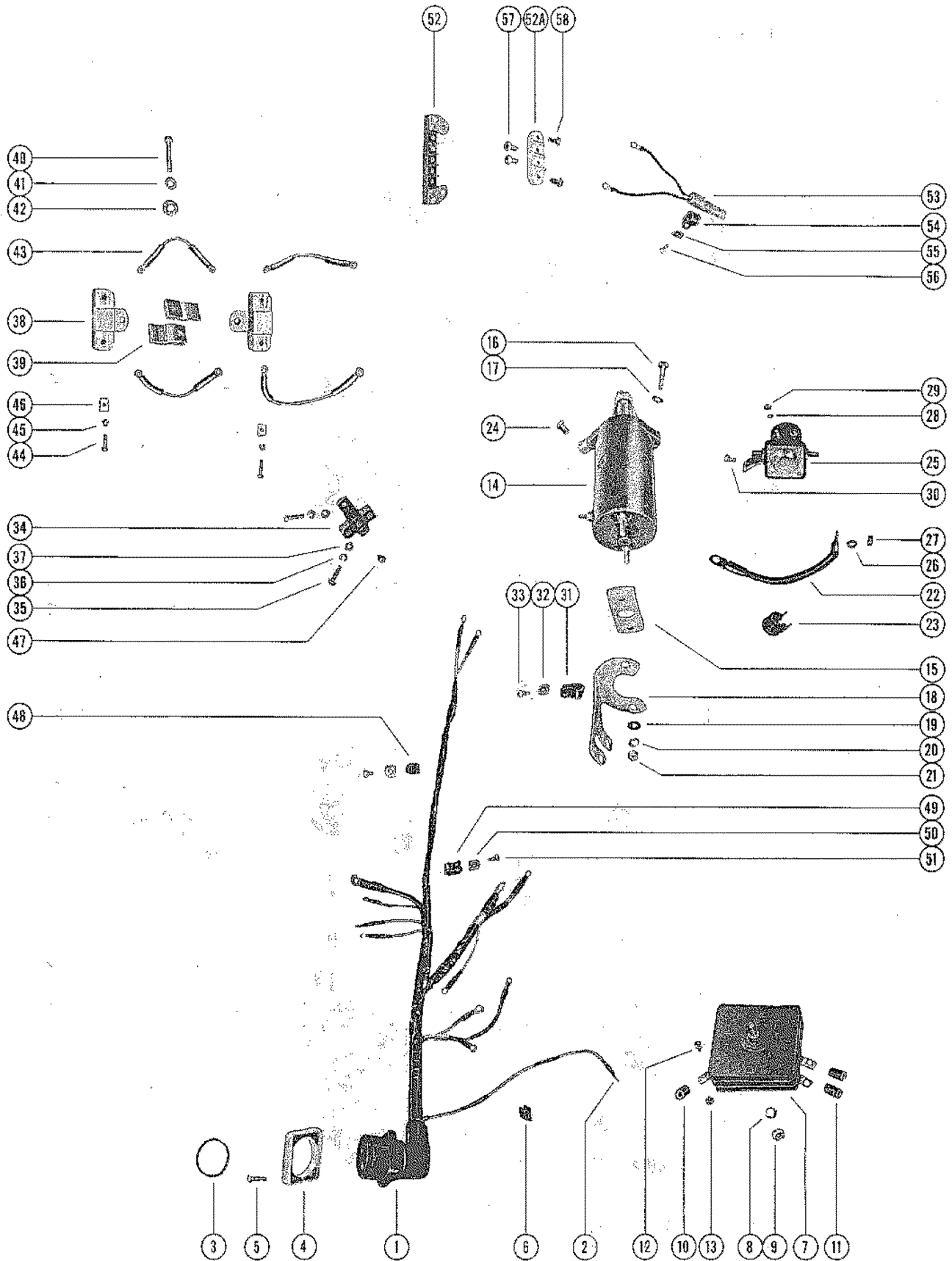
REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	393-1282A16		1,1,1	DISTRIBUTOR ASSEMBLY, COMPLETE
1	393-1282		1,1,1	HOUSING, PRIMARY
2	22-25885A1		1,1,1	ELBOW ASSEMBLY, VENT HOSE - PRIMARY HOUSING
3	393-1504A5		2,2,2	BREAKER ASSEMBLY, COMPLETE
4	16-29230		2,2,2	STUD, PRIMARY LEAD AND TENSION SPRING
5	11-29236		2,2,2	NUT, PRIMARY LEAD FASTENING
6	393-1586		2,2,2	GROMMET, PLASTIC - BREAKER ASSEMBLY
7	12-26439		2,2,2	WASHER, BREAKER PIVOT PIN
8	18-26953		2,2,2	COTTER PIN, BREAKER TO PIVOT PIN
9	393-1287A2		2,2,2	CAM WICK AND HOLDER ASSEMBLY
10	10-20597		2,2,2	SCREW, BREAKER HOLDER TO HOUSING
11	393-1283		2,2,2	CONDENSER
12	10-29434		2,2,2	SCREW, CONDENSER TO HOUSING
13	393-1656		1,1,1	WIRE, PRIMARY GROUND
14	30-26379		2,2,2	BEARING, BALL - CAM SHAFT
15	393-1779A2		1,1,1	SHAFT ASSEMBLY - DISTRIBUTOR CAM
16	23-28933		1,1,1	BUSHING, DISTRIBUTOR CAM SHAFT
17	25-26543		1,1,1	"O"RING, CAM SHAFT
18	17-25319		1,1,1	PIN, ROLL - CAM SHAFT
19	13-26917		2,2,2	WASHER, WAVE - BALL BEARING TENSION
20	393-1278		1,1,1	ADAPTOR, HOUSING TO DISTRIBUTOR CAP
21	27-26412		1,1,1	GASKET, HOUSING TO ADAPTOR
22	10-29180		4,4,4	SCREW, ADAPTOR TO HOUSING
23	393-1280A1		1,1,1	ROTOR, DISTRIBUTOR
24	27-36268		1,1,1	GASKET, DISTRIBUTOR CAP TO ADAPTOR
25	393-1927A5		1,1,1	DISTRIBUTOR CAP ASSEMBLY
26	393-1293A1		1,1,1	BRUSH AND SPRING ASSEMBLY
27	22-25885		1,1,1	ELBOW, VENT HOSE - DISTRIBUTOR CAP
28	393-F1277		1,1,1	SIDE INLET ASSEMBLY
29	393-1292A1		1,1,1	BRUSH AND SPRING ASSEMBLY
30	27-26447		1,1,1	GASKET, SIDE INLET TO DISTRIBUTOR CAP
31	10-29167		2,2,2	SCREW, SIDE INLET TO DISTRIBUTOR CAP
32	10-29158		2,2,2	SCREW, DISTRIBUTOR CAP TO ADAPTOR
33	14-31811		2,2,2	TAB WASHER, DISTRIBUTOR CAP FASTENING SCREW
34	393-1621A1		1,1,1	HIGH TENSION CABLE ASSEMBLY (COIL #2)
35	393-1622A1		1,1,1	HIGH TENSION CABLE ASSEMBLY (#1)
36	393-1275		2,2,2	SLEEVE, TERMINAL END COVER
37	20121		2,2,2	CONNECTOR, HIGH TENSION CABLE (AP END)
38	25-26547		2,2,2	GROMMET, HIGH TENSION CABLE
39	26460A1		3,3,3	SPARK PLUG LEAD ASSEMBLY (#1, 2 AND 6)
40	26453A1		3,3,3	SPARK PLUG LEAD ASSEMBLY (#3, 4 AND 5)

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DISTRIBUTOR ASSEMBLY, COMPLETE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
37	20121		6,6,6	CONNECTOR, SPARK PLUG LEAD
36	393-1275		6,6,6	SLEEVE, TERMINAL END COVER
41	32-30574		1,1,1	SLEEVE, SPARK PLUG LEAD
42	32-26527		5,5,5	SLEEVE, SPARK PLUG LEAD
43	20119		6,6,6	PROTECTOR, SPARK PLUG LEAD

STARTER MOTOR, STARTER SOLENOID, RECTIFIER AND WIRING HARNESS

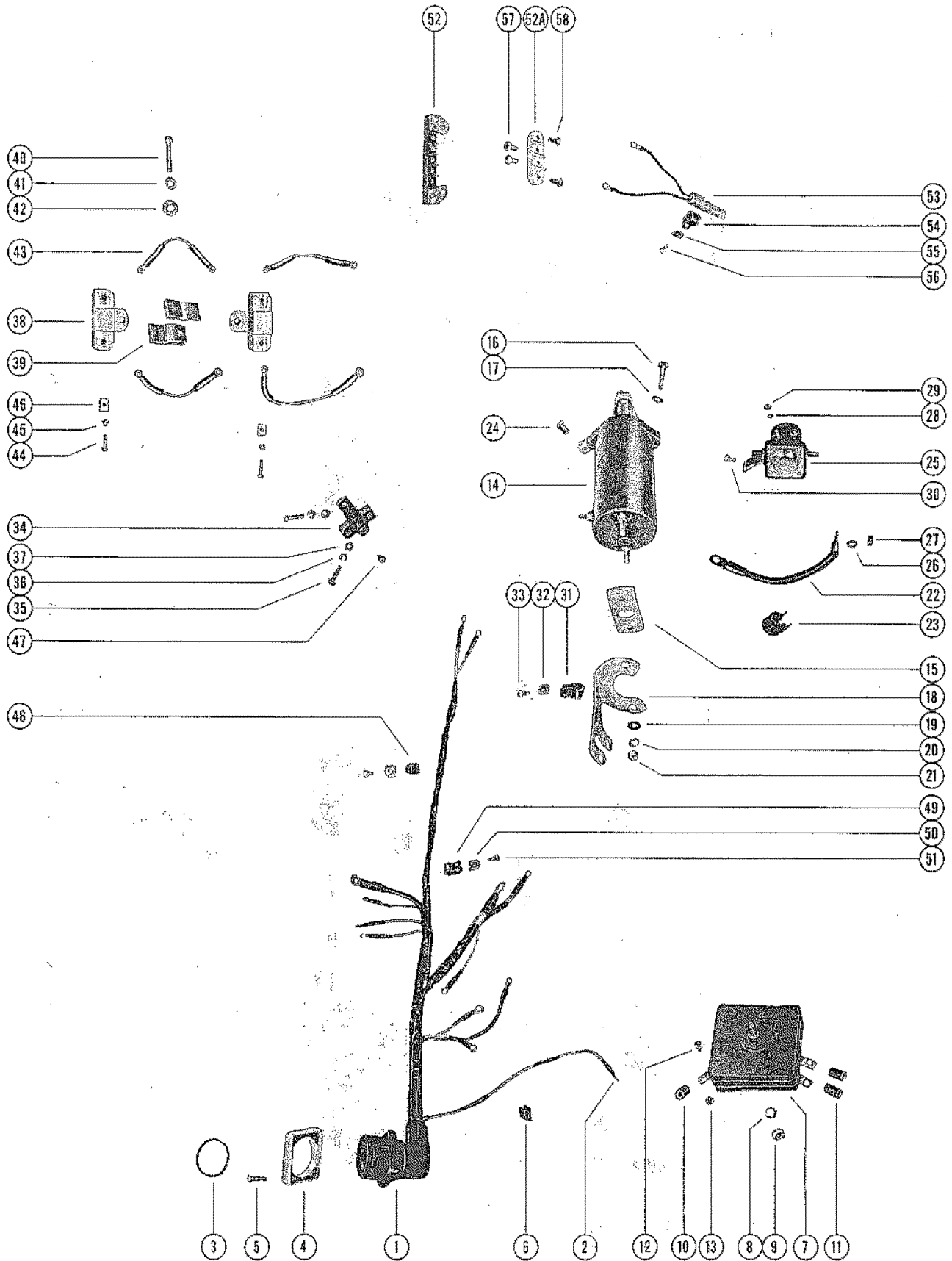


STARTER MOTOR, STARTER SOLENOID, RECTIFIER AND WIRING HARNES

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	30820		1,1,1	WIRING HARNESS, INTERNAL
	32457		,,1	WIRING HARNESS, INTERNAL (NOT AS SHOWN) ON MERC 700E-2 ENGINES STARTING WITH SERIAL #153384 AND MERC 700EL-2 ENGINES STARTING WITH SERIAL #1532317, ORDER A-32855 INTERNAL WIRING HARNESS FOR REPLACEMENT.
2	30050		AR,AR,AR	TERMINAL, HARNESS AND MERCURY SWITCH LEADS
3	24-28975		1,1,1	SPRING, GARTER - INTERNAL WIRING HARNESS
4	26079		1,1,1	PLATE, WIRING HARNESS TO BOTTOM COWL
5	10-26128		4,4,4	SCREW, HARNESS PLATE FASTENING
6	54-22783		2,2,2	"S" CLIP, RECTIFIER HARNESS LEAD TO BOTTOM COWL
7	29691		1,1,1	RECTIFIER ASSEMBLY N.L.A. ORDER A-32177A2 RECTIFIER ASSEMBLY
8	13-26993		1,1,1	LOCKWASHER, RECTIFIER MOUNTING SCREW
9	11-21929		1,1,1	NUT, RECTIFIER MOUNTING SCREW
10	32-28052		1,,	SLEEVE, RUBBER - RECTIFIER HARNESS LEAD
	32-28052		,,3	SLEEVE, RUBBER - RECTIFIER HARNESS LEAD
11	32-28373		2,,	SLEEVE, RUBBER - RECTIFIER STATOR LEAD
	32-28373		,3,	SLEEVE, RUBBER - RECTIFIER STATOR LEAD
12	10-29852		3,3,3	SCREW, HARNESS AND STATOR LEADS TO RECTIFIER
13	11-29488		3,3,3	NUT, HARNESS AND STATOR LEADS FASTENING SCREW
14	50-30955		1,1,1	STARTER MOTOR ASSEMBLY
15	31057		1,1,1	PLATE, SPACER - STARTER MOTOR
16	10-22698		2,2,2	SCREW, STARTER MOTOR TO CRANKCASE FLANGE
17	13-26993		2,2,2	LOCKWASHER, STARTER MOTOR FASTENING SCREW
18	27026		1,1,1	BRACKET, SUPPORT - STARTER MOTOR
19	12-24664		1,1,1	WASHER, THRU BOLT - BRACKET TO STARTER MOTOR
20	13-26992		2,2,2	LOCKWASHER, THRU BOLT - BRACKET TO STARTER MOTOR
21	11-20890		2,2,2	NUT, THRU BOLT - BRACKET TO STARTER MOTOR
22	25596		1,1,1	CABLE, WIRE - STARTER TO STARTER SOLENOID
23	54-20534		1,1,1	CLAMP, LOWER CABLE - STARTER TO SOLENOID
24	10-29197		1,1,1	SCREW, WIRING HARNESS GROUND LEAD TO STARTER MOTOR
25	28937		1,,	SOLENOID, STARTER
	32268		,1,1	SOLENOID, STARTER
	32445		,,1	SOLENOID, STARTER ON MERC 700E-2 ENGINES STARTING WITH SERIAL #1533584 AND MERC 700EL-2 ENGINES STARTING WITH SERIAL #1507634, AN A-28016A1 GROUND STRAP ASSEMBLY WAS USED.
26	13-26993		2,2,2	LOCKWASHER, SOLENOID TERMINAL (5/16)
27	11-20083		2,2,2	NUT, SOLENOID TERMINAL (5/16)
28	13-26996		2,2,2	LOCKWASHER, SOLINOID TERMINAL (#10)
29	11-20645		2,2,2	NUT, SOLENOID TERMINAL (#10)
30	10-29238		2,,	SCREW, SOLENOID TO STARTER MOTOR
	10-31208		,2,2	SCREW, SOLENOID TO STARTER MOTOR

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STARTER MOTOR, STARTER SOLENOID, RECTIFIER AND WIRING HARNESS

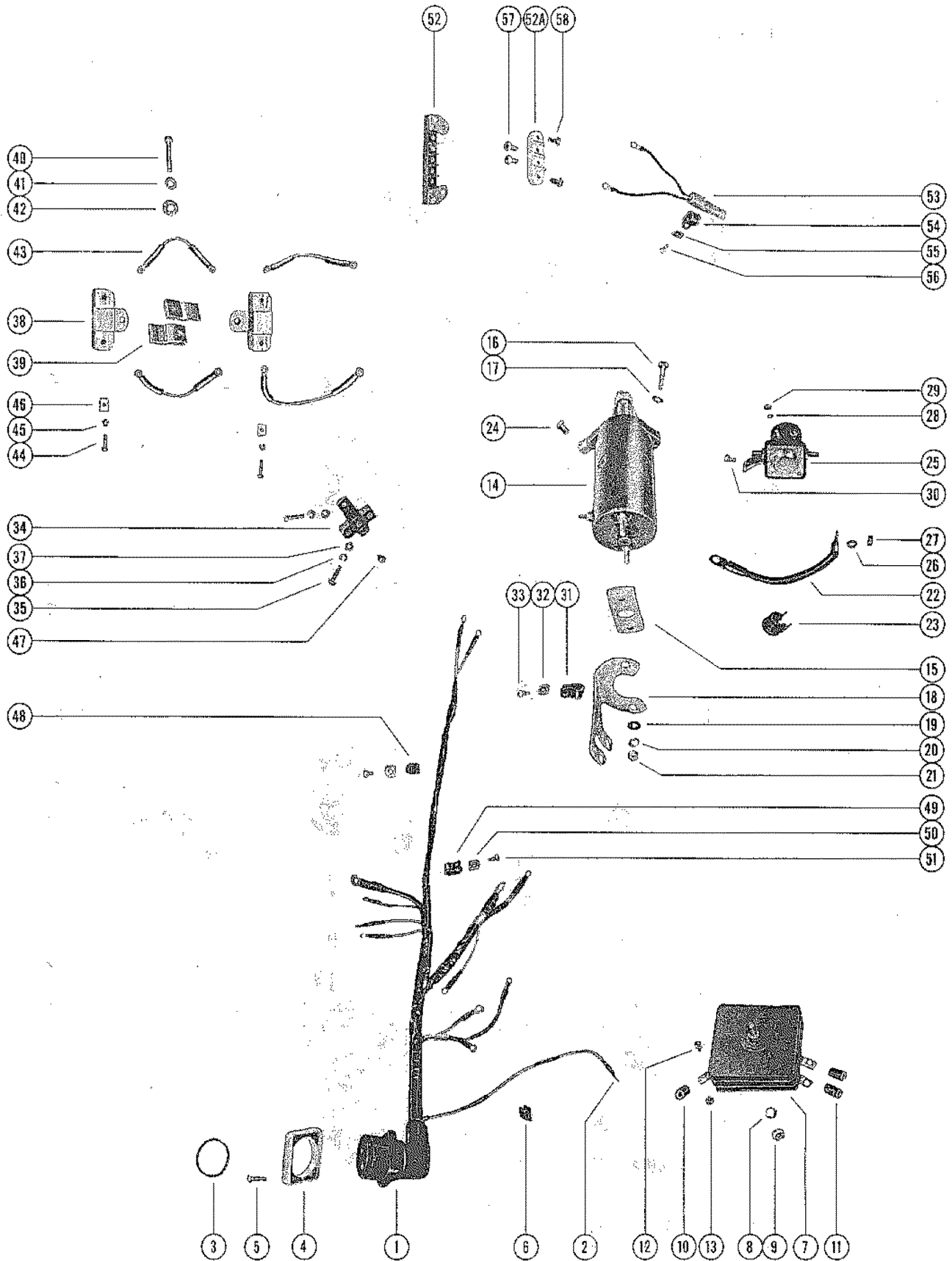


STARTER MOTOR, STARTER SOLENOID, RECTIFIER AND WIRING HARNES

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
31	54-23567		1,,	CLAMP, WIRING HARNESS TO STARTER SUPPORT BRACKET
	54-22627		,1,1	CLAMP, WIRING HARNESS TO STARTER SUPPORT BRACKET
32	22789		1,1,1	"D" WASHER, HARNESS CLAMP
33	10-26548		1,1,1	SCREW, HARNESS CLAMP FASTENING
34	29714		1,1,1	BLOCK, TERMINAL - UPPER FUEL PUMP PAD
35	10-24241		2,2,2	SCREW, TERMINAL BLOCK FASTENING
36	13-26996		2,2,2	LOCKWASHER, TERMINAL BLOCK FASTENING SCREW
37	12-26014		2,2,2	WASHER, TERMINAL BLOCK FASTENING SCREW
38	393-1572		2,2,2	RESISTOR THIS GROUP OF PARTS REQUIRED WITH RESISTORS
39	28966		2,2,2	SNUBBER, RESISTOR TO TRANSFER PORT COVER SCREW THIS GROUP OF PARTS REQUIRED WITH RESISTORS
40	10-24770		1,1,1	SCREW, RESISTOR, SNUBBER AND COVER MOUNTING (1-3/8") THIS GROUP OF PARTS REQUIRED WITH RESISTORS
41	13-26992		1,1,1	LOCKWASHER, RESISTOR, SNUBBER AND COVER MOUNTING SCREW THIS GROUP OF PARTS REQUIRED WITH RESISTORS
42	12-20346		,1,1	WASHER, RESISTOR, SNUBBER AND COVER MOUNTING SCREW THIS GROUP OF PARTS REQUIRED WITH RESISTORS
43	29112		4,4,4	JUMPER, RESISTOR TO RESISTOR AND RESISTOR TO TERM. BLOCK THIS GROUP OF PARTS REQUIRED WITH RESISTORS
44	10-24609		4,4,4	SCREW, JUMPER LEADS TO RESISTOR THIS GROUP OF PARTS REQUIRED WITH RESISTORS
45	13-26995		4,4,4	LOCKWASHER, JUMPER LEADS FASTENING SCREW THIS GROUP OF PARTS REQUIRED WITH RESISTORS
46	12-30191		4,4,4	WASHER, JUMPER LEADS FASTENING SCREW THIS GROUP OF PARTS REQUIRED WITH RESISTORS
-	32227		„2	BALLAST, IGNITION COIL (NOT SHOWN) THIS GROUP OF PARTS REQUIRED WITH BALLASTS
40	10-28666		„1	SCREW, BALLAST AND COVER MOUNTING (1") THIS GROUP OF PARTS REQUIRED WITH BALLASTS
41	13-26992		„1	LOCKWASHER, BALLAST AND COVER MOUNTING SCREW THIS GROUP OF PARTS REQUIRED WITH BALLASTS
42	12-20346		„1	WASHER, BALLAST AND COVER MOUNTING SCREW THIS GROUP OF PARTS REQUIRED WITH BALLASTS
43	29112		„3	JUMPER, BALLAST TO BALLAST AND BALLAST TO BLOCK THIS GROUP OF PARTS REQUIRED WITH BALLASTS
45	13-26995		„4	LOCKWASHER, BALLAST JUMPER LEAD TERMINALS THIS GROUP OF PARTS REQUIRED WITH BALLASTS
-	11-21923		„4	NUT, BALLAST JUMPER LEADS FASTENING THIS GROUP OF PARTS REQUIRED WITH BALLASTS
47	10-29852		3,3,3	SCREW, HARNESS AND JUMPER LEADS TO TERMINAL BLOCK
48	54-24836		1,1,1	CLIP, WIRING HARNESS TO CRANKCASE FLANGE
49	54-24836		1,1,1	CLIP, WIRING HARNESS TO CYLINDER BLOCK COVER
50	22789		2,2,2	"D" WASHER, HARNESS CLIP
51	10-30009		2,2,2	SCREW, HARNESS CLIP FASTENING

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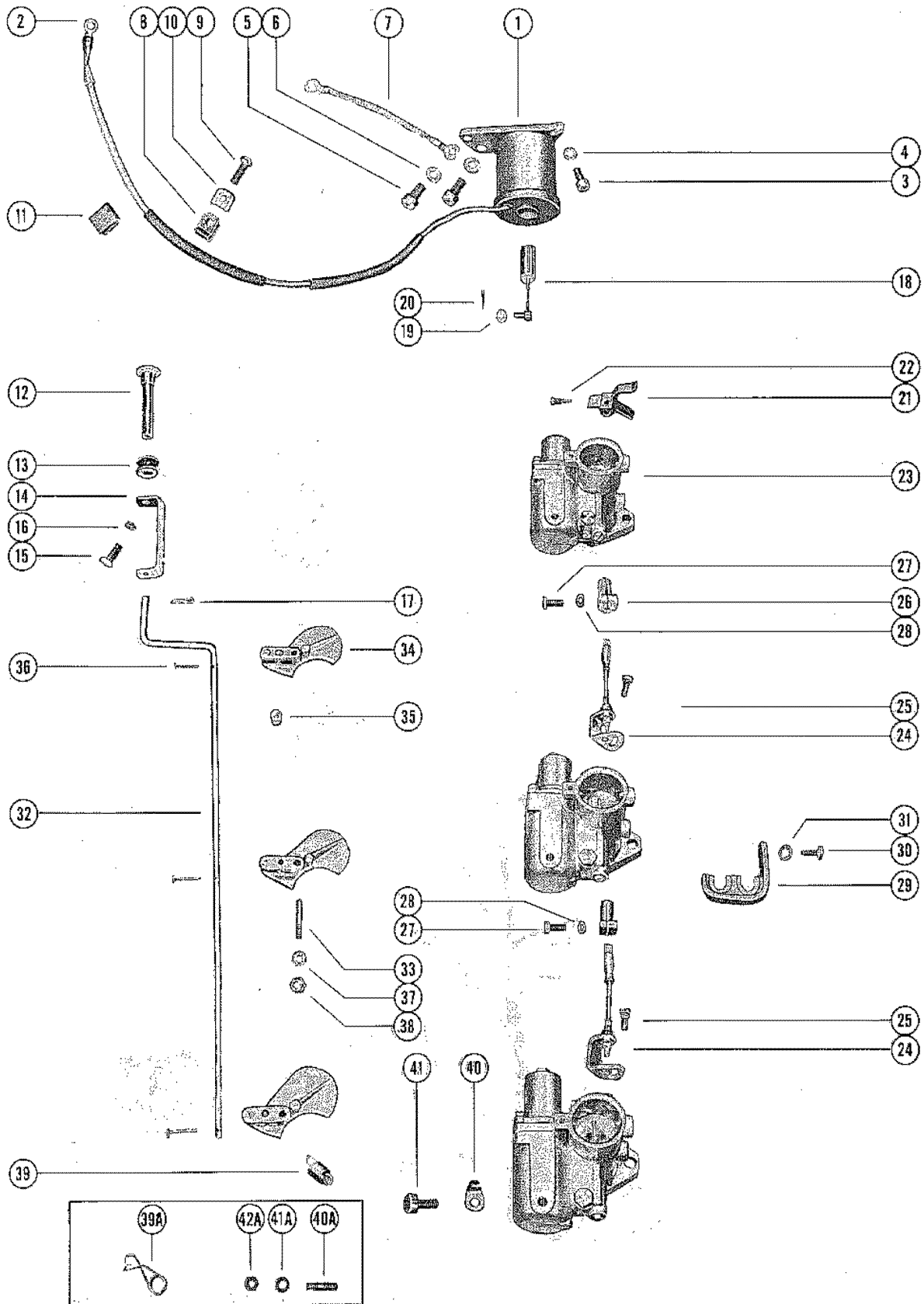
STARTER MOTOR, STARTER SOLENOID, RECTIFIER AND WIRING HARNESS



STARTER MOTOR, STARTER SOLENOID, RECTIFIER AND WIRING HARNES

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
52	29765A1		1,,	TERMINAL BLOCK ASSEMBLY, EXHAUST COVER
52A	30212		,1,1	TERMINAL BLOCK, EXHAUST COVER
-	37-30649		1,,	LABEL, TERMINAL BLOCK COLOR LEADS
53	29689		1,,	SWITCH, MERCURY
	32263		,1,1	SWITCH, MERCERY
54	54-22875		1,1,1	CLAMP, MERCURY SWITCH
55	22789		1,1,1	"D" WAHSER, CLAMP FASTENING SCREW
56	10-20401		1,1,1	SCREW, MERCURY SWITCH CLAMP TO EXHAUST COVER
57	10-29852		2,,	SCREW, HARNESS LEADS TO TERMINAL BLOCK
	10-30663		,2,2	SCREW, HARNESS LEADS TO TERMINAL BLOCK
58	10-28192		,2,2	SCREW, TERMINAL BLOCK TO EXHAUST MANIFOLD COVER

CARBURETOR LINKAGE AND CHOKE SOLENOID

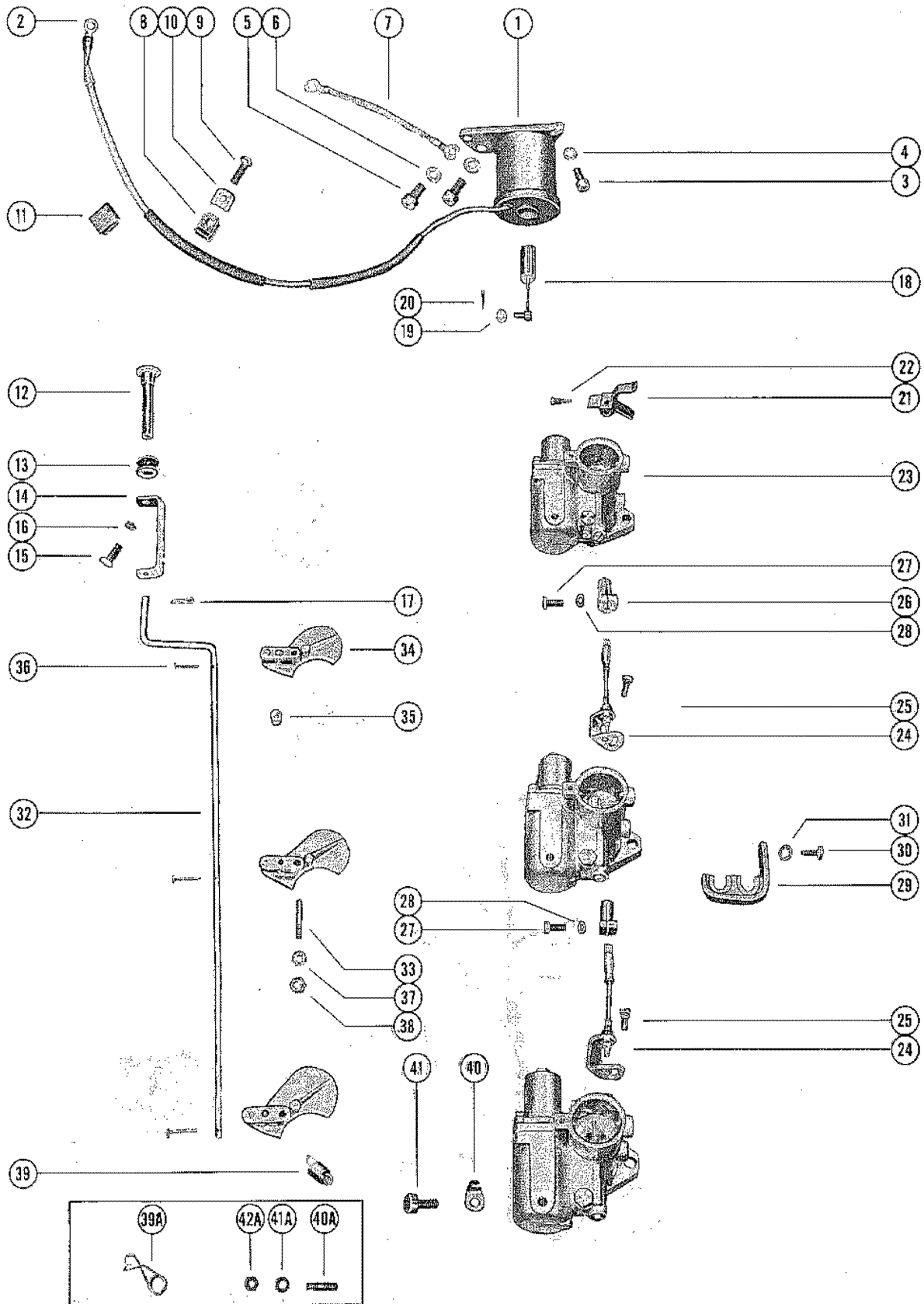


CARBURETOR LINKAGE AND CHOKE SOLENOID

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	31041		1,1,1	CHOKE SOLENOID, TOP COWL
2	30050		1,1,1	TERMINAL, CHOKE SOLENOID LEAD
3	10-24773		1,1,1	SCREW, CHOKE SOLENOID TO TOP COWL
4	13-26991		1,1,1	LOCKWASHER, CHOKE SOLENOID SCREW
5	10-20540		2,2,2	SCREW, CHOKE SOLENOID TO TOP COWL
6	13-26992		2,2,2	LOCKWASHER, CHOKE SOLENOID SCREW
7	26716A1		1,1,1	GROUND STRAP ASSEMBLY, CHOKE SOLENOID TO ADAPTOR
8	54-26538		1,1,1	CLIP, CHOKE SOLENOID WIRE
9	10-24239		1,1,1	SCREW, WIRE CLIP TO TOP COWL
10	22789		1,1,1	"D" WASHER, WIRE CLIP FASTENING SCREW
11	54-22783		2,2,2	"S" CLIP, CHOKE SOLENOID WIRE TO TOP COWL
13	25-20116		1,1,1	GROMMET, CHOKE ROD
14	22462		1,1,1	"U" LINK, CHOKE KNOB TO CHOKE ROD
15	10-20100		1,1,1	SCREW, "U" LINK TO CHOKE KNOB
16	13-26996		1,1,1	LOCKWASHER, "U" LINK SCREW
17	18-26953		1,1,1	COTTER PIN, "U" LINK TO CHOKE ROD
18	27031A1		1,1,1	PLUNGER AND LINK ASSEMBLY, CHOKE SOLENOID
19	12-30164		1,1,1	WASHER, PLUNGER AND LINK
20	18-26953		1,1,1	COTTER PIN, LINK TO UPPER CHOKE LEVER
21	27977		1,1,1	CLUSTER, THROTTLE LEVER (UPPER CARBURETOR)
22	10-20847		1,1,1	SCREW, CLUSTER TO THROTTLE LEVER
23	1333-1860		3,3,3	CARBURETOR ASSEMBLY, COMPLETE
24	28007A1		2,,	THROTTLE PICK-UP BRACKET ASSEMBLY
	28007A5		,2,2	THROTTLE PICK-UP BRACKET ASSEMBLY (NOT AS SHOWN)
25	10-29239		2,2,2	SCREW, THROTTLE BRACKET MOUNTING
26	27870		2,,	CLAMP, THROTTLE PICK-UP BRACKET
27	10-20100		2,,	SCREW, UPPER AND LOWER CLAMP FASTENING
28	12-30164		2,,	WASHER, CLAMP FASTENING SCREW
29	26977		1,1,1	BRACKET, COIL LEAD RETAINER
30	10-20031		1,1,1	SCREW, RETAINER BRACKET TO CENTER CARBURETOR
31	13-21272		2,2,2	LOCKWASHER, BRACKET FASTENING SCREW
32	31040		1,1,1	ROD, CHOKE
33	16-30172		3,3,3	STUD, CARBURETOR - CHOKE LEVER PIVOT
34	30437		3,3,3	SHUTTER CHOKE - CARBURETOR
35	23-30438		1,1,1	BUSHING, NYLON - UPPER CHOKE LEVER
36	17-25391		3,3,3	RIVET, CHOKE LEVER TO CHOKE ROD
37	12-30164		3,3,3	WASHER, CHOKE LEVER CARBURETOR STUD
38	11-20110		3,3,3	NUT, CHOKE LEVER TO CARBURETOR STUD
39	24-28965		1,,	SPRING, CHOKE ROD TENSION
40	27711		1,,	RETAINER, CHOKE ROD SPRING TO CARBURETOR
41	10-28713		1,,	SCREW, RETAINER TO LOWER CARBURETOR
39A	24-32035		,1,	SPRING, CHOKE ROD TENSION

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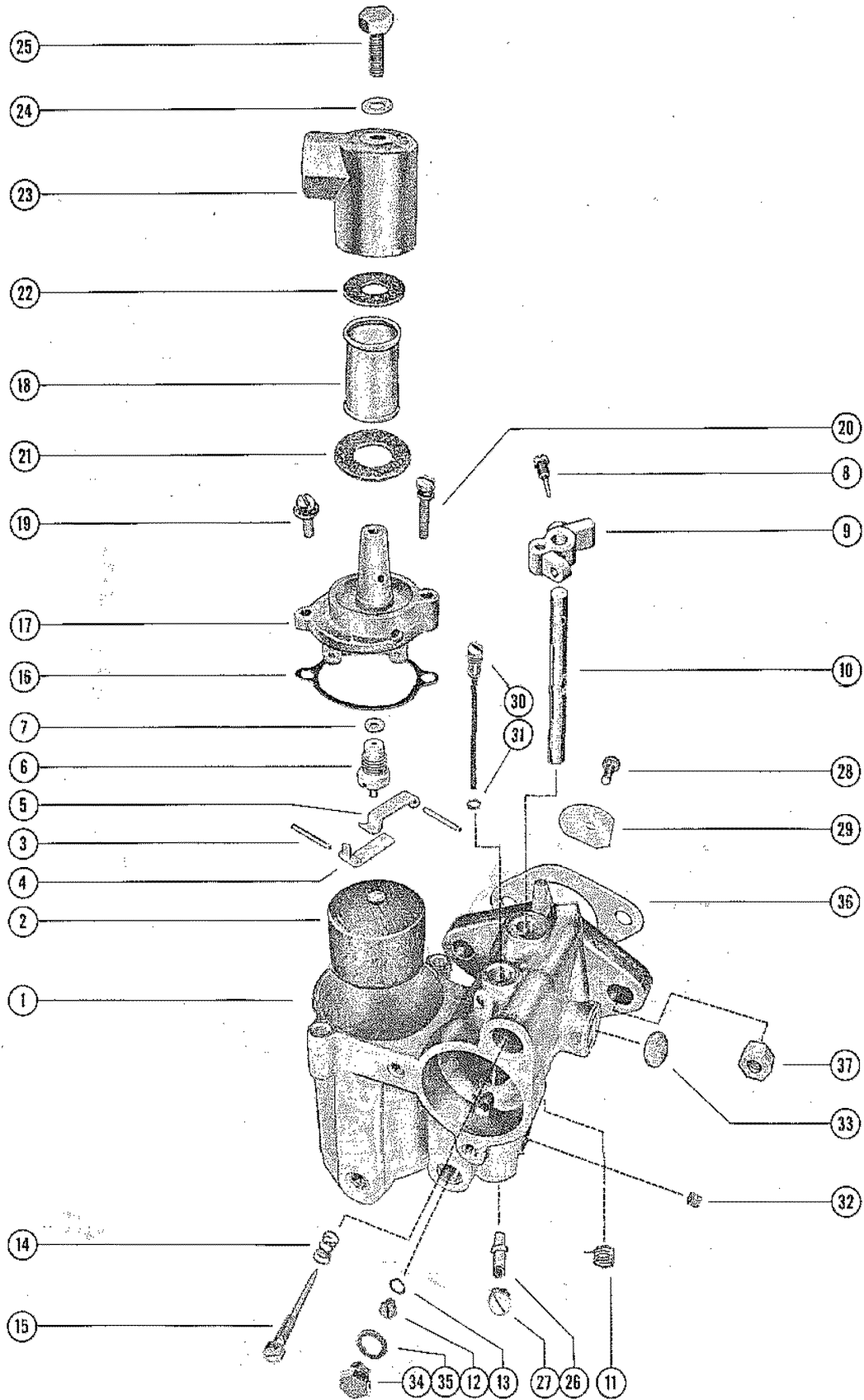
CARBURETOR LINKAGE AND CHOKE SOLENOID



CARBURETOR LINKAGE AND CHOKE SOLENOID

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
40A	16-21723		,1,1	STUD, CHOKE ROD SPRING TO CARBURETOR
41A	12-20583		,2,	WASHER, CHOKE ROD SPRING STUD
42A	11-20184		,1,1	NUT, CHOKE ROD SPRING TO CARBURETOR STUD
39A	24-32428		,,1	SPRING, CHOKE ROD TENSION
41A	23-32427		,,1	SPACER, CHOKE ROD TENSION STUD

CARBURETOR ASSEMBLY

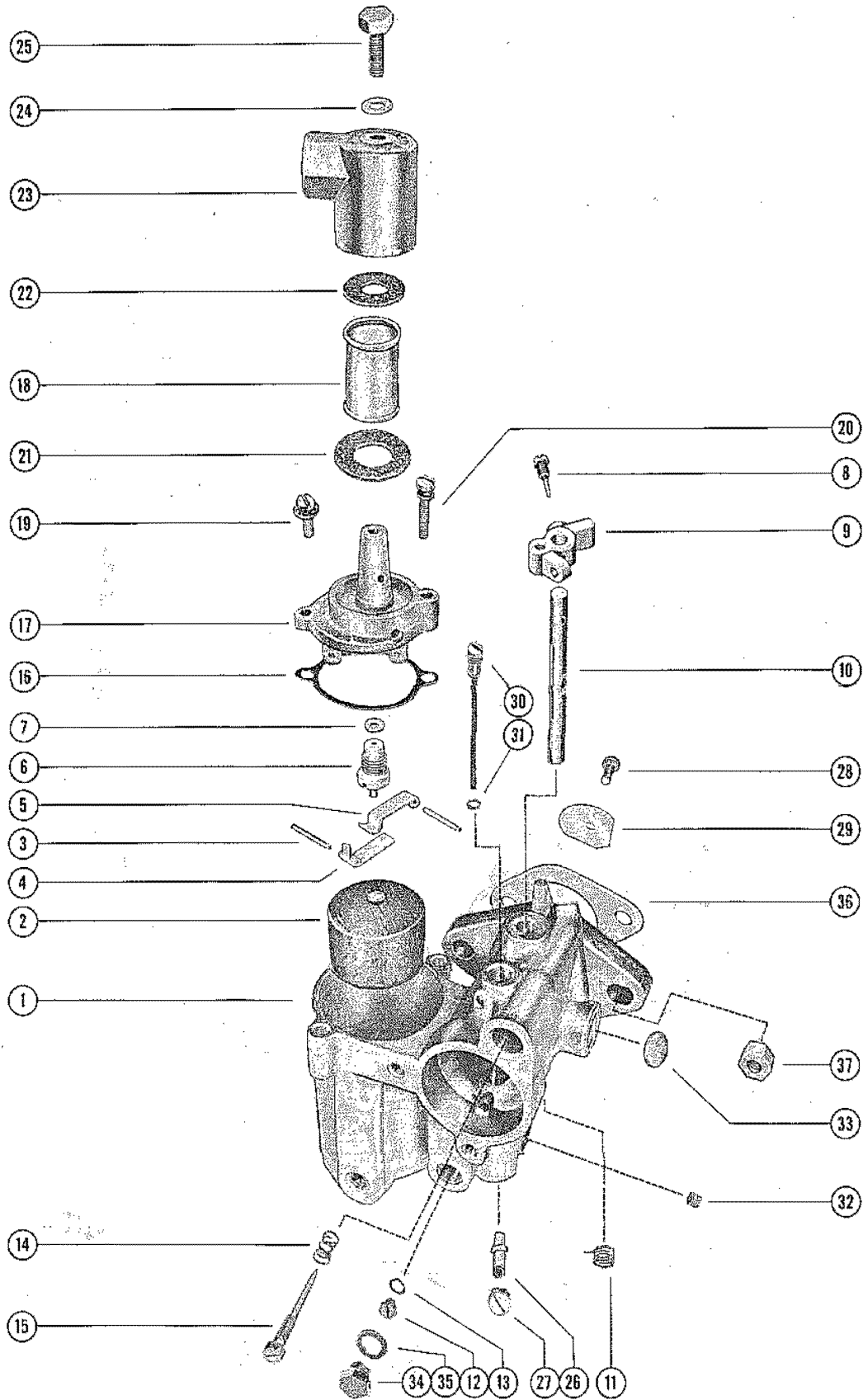


CARBURETOR ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1333-1860		3,3,3	CARBURETOR ASSEMBLY, COMPLETE (KA-12A)
2	1399-110A1		3,3,3	FLOAT ASSEMBLY
3	17-20853		6,6,6	PIN, FLOAT LEVER PINION
4	1399-102		3,3,3	LEVER, FLOAT (LOWER)
5	1399-101		3,3,3	LEVER, FLOAT (UPPER)
6	1399-1473		3,3,3	INLET NEEDLE, SEAT AND GASKET
7	27-25033		3,3,3	GASKET, INLET SEAT
8	10-20847		3,3,3	SCREW, THROTTLE STOP LEVER
9	1399-97		3,3,3	LEVER, THROTTLE STOP (SEE NOTE BELOW)
10	1399-2012		3,3,3	SHAFT, THROTTLE
11	24-26890		2,2,2	SPRING, THROTTLE SHAFT RETURN (CENTER AND LOWER CARB.)
	24-20869		1,1,1	SPRING, THROTTLE SHAFT RETURN (UPPER CARBURETOR)
12	1399-1461		3,3,3	JET, MAIN FUEL (.061) - STANDARD
	1399-1459		OPT,OPT,OP	JET, MAIN FUEL (.059)
	1399-1457		OPT,OPT,OP	JET, MAIN FUEL (.057)
	1399-1655		OPT,OPT,OP	JET, MAIN FUEL (.055)
13	27-28409		3,3,3	GASKET, MAIN FUEL JET
14	24-27160		3,3,3	SPRING, IDLE ADJUSTMENT SCREW
15	1399-1713		3,3,3	SCREW, IDLE ADJUSTMENT
16	1399-99		3,3,3	GASKET, FLOAT BOWL COVER
17	1399-1133		3,3,3	COVER, FLOAT BOWL
18	1399-1754		3,3,3	SCREEN, FILTER
19	10-20854		3,3,3	SCREW, FLOAT BOWL COVER (SHORT)
20	10-25850		3,3,3	SCREW, FLOAT BOWL COVER (LONG)
21	27-25851		3,3,3	GASKET, STRAINER COVER (LARGE)
22	27-25849		3,3,3	GASKET, STRAINER COVER (SMALL)
23	1399-1135		3,3,3	COVER, STRAINER
24	27-25848		3,3,3	GASKET, STRAINER COVER SCREW
25	10-25822		3,3,3	SCREW, STRAINER COVER FASTENING
26	1399-1873		3,3,3	NOZZLE, MAIN
27	10-23178		3,3,3	SCREW, PLUG - MAIN NOZZLE
28	10-23035		3,3,3	SCREW AND LOCKWASHER, THROTTLE SHUTTER
29	1399-1740		3,3,3	SHUTTER, THROTTLE
30	1399-1702		3,3,3	TUBE, IDLE
31	27-23180		3,3,3	GASKET, IDLE TUBE
32	10-28845		3,3,3	SCREW, PLUG - BODY CHANNEL
33	19-20011		3,3,3	WELCH PLUG, BODY CHANNEL
34	10-28405		3,3,3	SCREW, PLUG - MAIN FUEL JET CHANNEL

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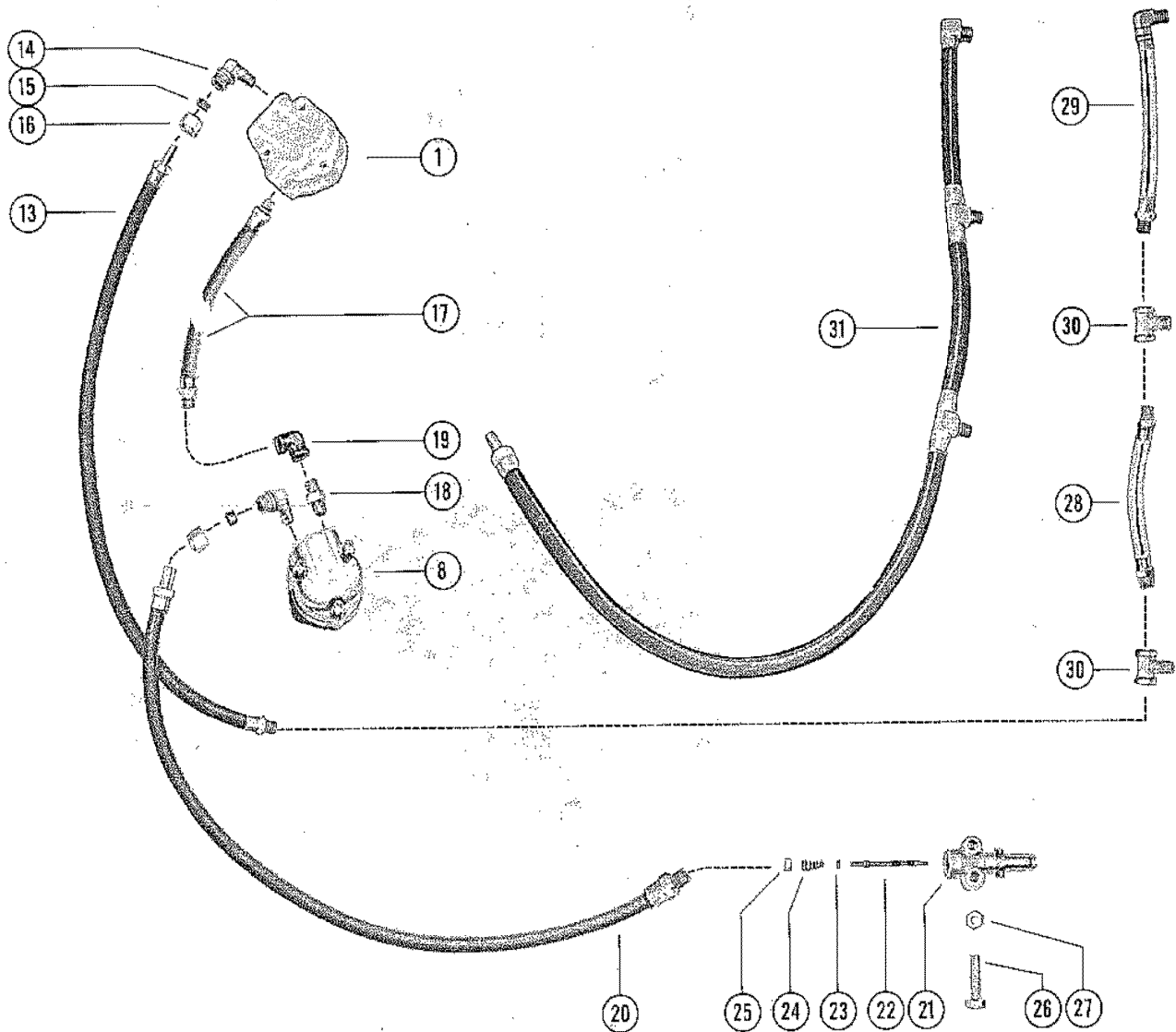
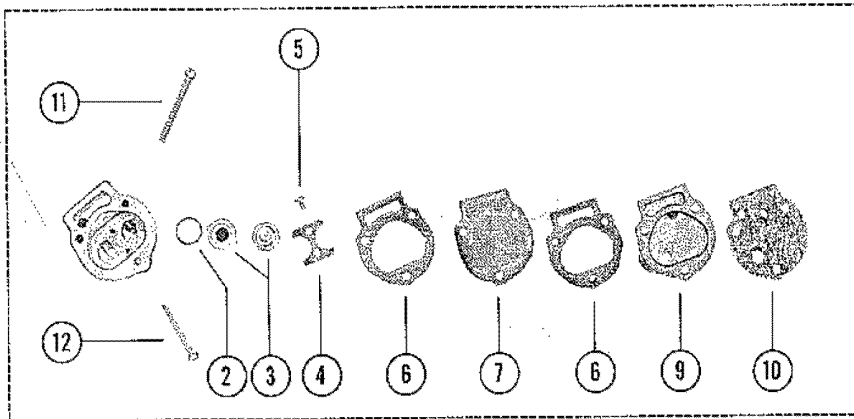
CARBURETOR ASSEMBLY



CARBURETOR ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
35	27-28406		3,3,3	GASKET, JET CHANNEL PLUG SCREW
-	1399-1477		3,3,3	GASKET AND PACKING SET (1 PER CARBURETOR)
-	1399-1874		3,3,3	REPAIR PARTS KIT (1 PER CARBURETOR)
36	27-26891		3,3,3	GASKET, CARBURETOR FLANGE
37	11-29250		6,6,6	NUT, CARBURETOR MOUNTING STUD

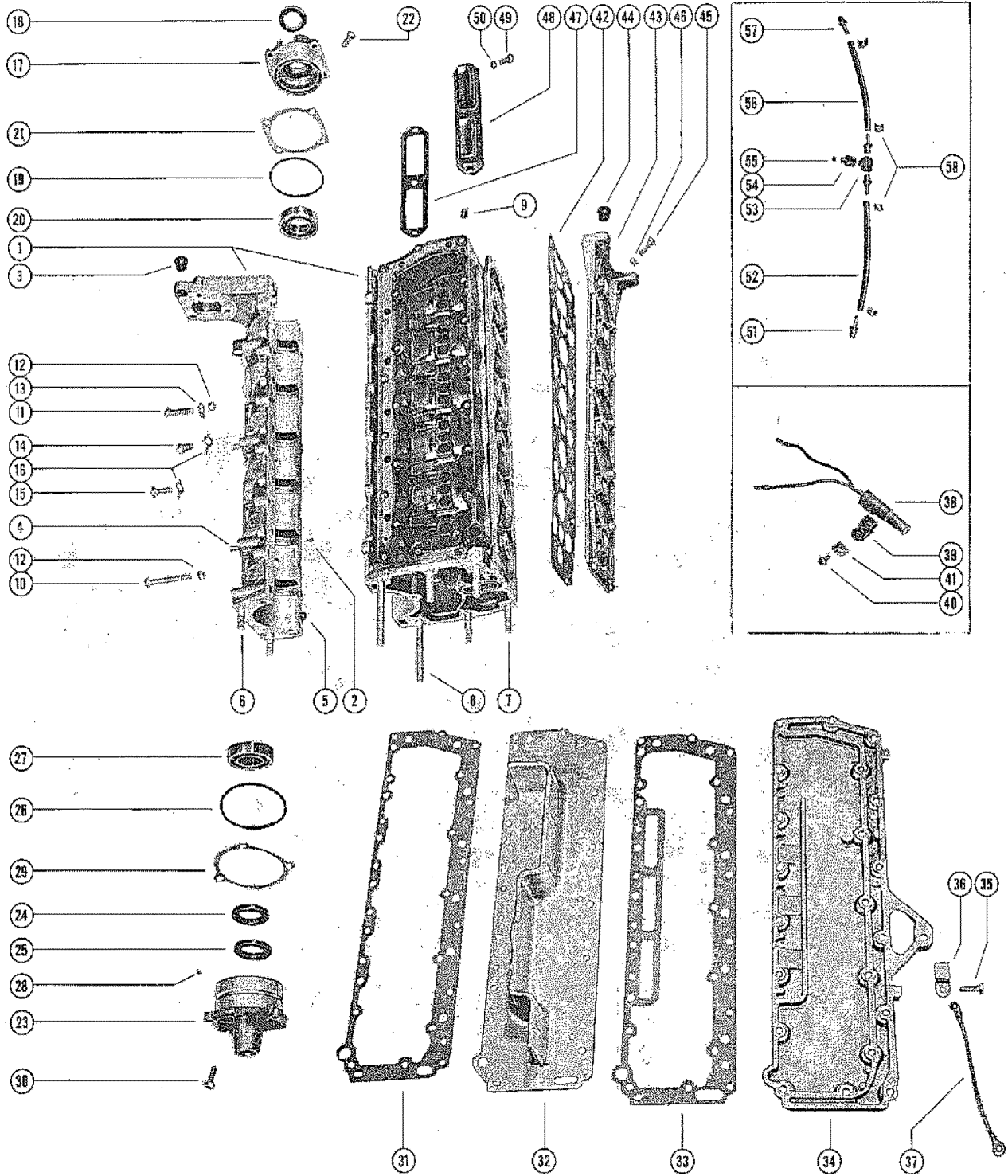
FUEL PUMP AND FUEL LINES



FUEL PUMP AND FUEL LINES

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	30269A2		1,1,1	FUEL PUMP ASSEMBLY, UPPER
2	27-23005		2,2,2	GASKET, CHECK VALVE TO HOUSING
3	21-30430		2,2,2	VALVE, CHECK - FUEL PUMP
4	23004		1,1,1	RETAINER, CHECK VALVE
5	10-20037		2,2,2	SCREW, RETAINER TO HOUSING
6	27-24863		2,2,2	GASKET, FUEL PUMP
7	23014		1,1,1	DIAPHRAGM, FUEL PUMP
8	29178A2		1,1,1	FUEL PUMP ASSEMBLY, LOWER
2	27-23005		2,2,2	GASKET, CHECK VALVE TO HOUSING
3	21-30430		2,2,2	VALVE, CHECK
4	23004		1,1,1	RETAINER, CHECK VALVE
5	10-20037		2,2,2	SCREW, RETAINER TO HOUSING
6	27-24863		2,2,2	GASKET, FUEL PUMP
7	23014		1,1,1	DIAPHRAGM, FUEL PUMP
9	29044		2,2,2	COVER, FUEL PUMP
10	27-30276		2,2,2	GASKET, FUEL PUMP COVER
11	10-29126		4,4,4	SCREW, FUEL PUMP MOUNTING (1-3/4")
12	10-29029		2,2,2	SCREW, FUEL PUMP MOUNTING (1-1/2")
13	32-30035		1,1,	FUEL LINE, UPPER PUMP TO LOWER CARBURETOR (18-1/2")
14	22-22995		1,1,1	ELBOW, UPPER FUEL PUMP OUTLET
15	22-22946		1,1,1	SLEEVE, RUBBER
16	11-22948		1,1,1	NUT, ELBOW
17	32-29324		1,1,1	FUEL LINE, LOWER PUMP OUTLET TO UPPER PUMP INLET (8")
18	22-23595		1,1,1	CONNECTOR, LOWER FUEL PUMP OUTLET
19	22-24690		1,1,1	ELBOW, FUEL PUMP OUTLET
20	32-30036		1,1,1	FUEL LINE, ADAPTOR TO LOWER FUEL PUMP (18")
14	22-22995		1,1,1	ELBOW, M LOWER FUEL PUMP INLET
15	22-22946		1,1,1	SLEEVE, RUBBER
16	11-22948		1,1,1	NUT, ELBOW
21	30186		1,1,1	ADAPTOR, CHECK UNIT (FUEL LINE)
22	30187		1,1,1	STEM, CHECK UNIT ADAPTOR
23	25-20415		1,1,1	"O" RING, ADAPTOR STEM
24	24-30189		1,1,1	SPRING, ADAPTOR STEM
25	30188		1,1,1	CUP WASHER, ADAPTOR
26	10-20784		2,2,2	SCRREW, ADAPTOR TO BOTTOM COWL
27	11-20184		2,2,2	NUT, ADAPTOR FASTENING SCREW
28	32-30040		1,1,	FUEL LINE, CENTER TO LWOER CARBURETOR
29	32-30038		1,1,	FUEL LINE, UPPER TO CENTER CARBURETOR
30	22-25956		2,2,	TEE, CENTER AND LOWER CARBURETOR
31	32-32480		,,1	FUEL LINE, UPPER FUEL PUMP TO CARBURETOR

CYLINDER BLOCK AND CRANKCASE ASSEMBLY

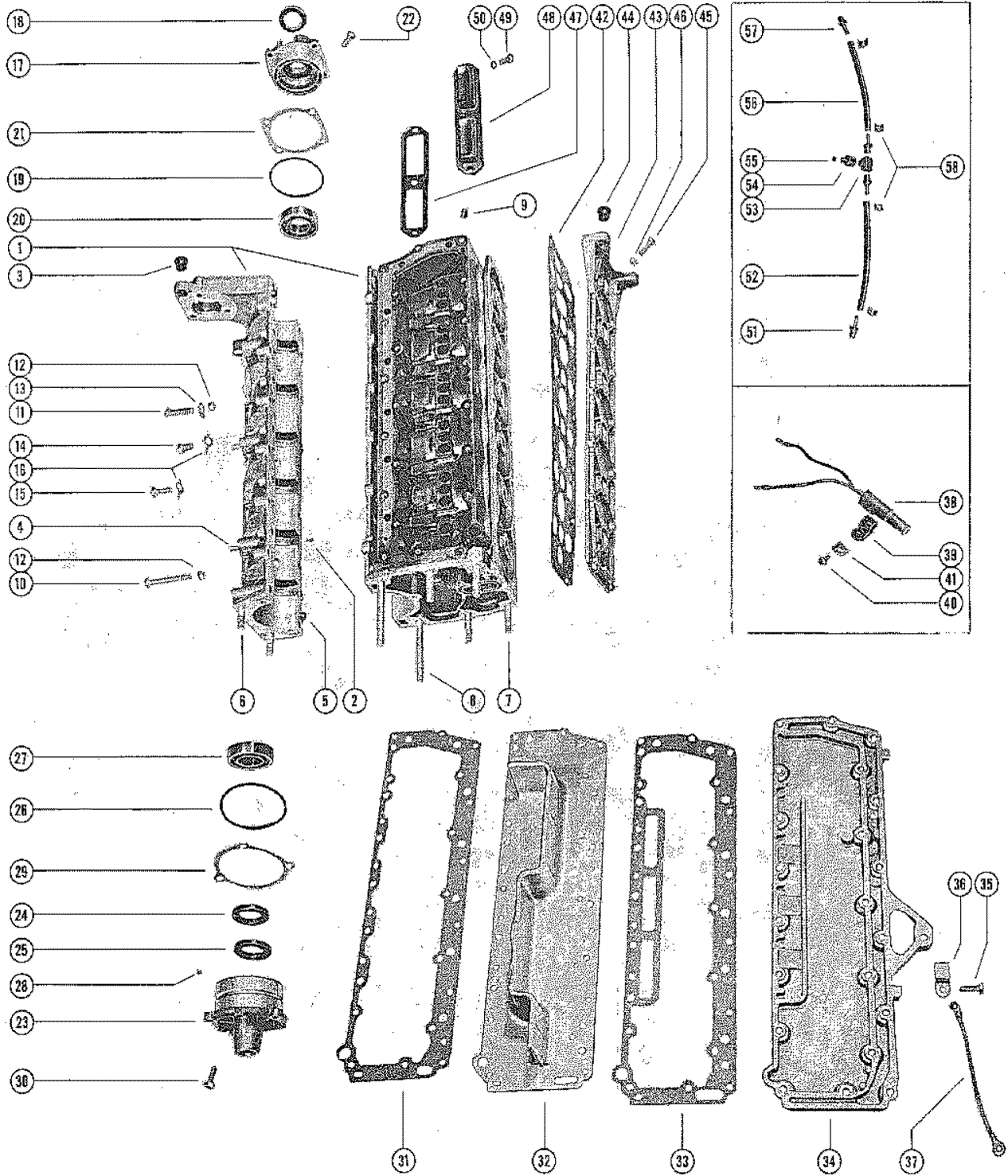


CYLINDER BLOCK AND CRANKCASE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	832-1815A1		1,1,1	CYLINDER BLOCK AND CRANKCASE ASSEMBLY
2	17-20032		3,3,3	DOWEL PIN, CYLINDER BLOCK TO MAIN BEARING
3	23-26348		2,2,2	BUSHING, CRANKCASE - COWL MOUNTING STUD
4	16-21831		6,6,6	STUD, CARBURETOR MOUNTING
5	17-20033		2,2,2	DOWEL PIN, CRANKCASE TO CYLINDER BLOCK
6	16-26133		2,2,2	STUD, CRANKCASE TO DRIVE SHAFT HOUSING
7	16-26135		4,4,4	STUD, CYLINDER BLOCK TO DRIVE SHAFT HOUSING
8	16-26134		2,2,2	STUD, CYLINDER BLOCK TO DRIVE SHAFT HOUSING
9	22-30139		1,1,1	PLUG, PIPE - WATER PRESSURE HOLE
10	10-22039		2,2,2	SCREW, CRANKCASE TO CYLINDER BLOCK (2-3/4")
	10-27005		1,1,1	SCREW, CRANKCASE TO CYLINDER BLOCK (2-7/8")
	10-26132		2,2,2	SCREW, CRANKCASE TO CYLINDER BLOCK (2-1/2")
11	10-22040		20,20,20	SCREW, CRANKCASE TO CYLINDER BLOCK (1-1/2")
	10-21574		1,1,1	SCREW, CRANKCASE TO CYLINDER BLOCK (1-5/8")
12	11-29250		26,26,26	NUT, CRANKCASE FASTENING SCREW
13	26551		1,1,1	BRACKET, CLAMP EXTENSION
14	10-20089		3,,	SCREW, MAIN BEARIN GLOCKING
	10-26801		,3,3	SCREW, MAIN BEARING LOCKING
15	10-20359		2,2,2	SCREW, CENTER MAIN BEARIN GLOCKING
16	14-20091		5,5,5	TAB WASHER, BEARING LOCKING SCREW
17	1100-1438A1		1,1,1	END CAP ASSEMBLY, UPPER
18	26-29476		1,1,1	OIL SEAL
19	25-20081		1,1,1	"O" RING
20	30-20080		1,1,1	BEARING, BALL
21	15-20082A1		AR,AR,AR	SHIM, END CAP TO CRANKCASE (.002-3-5-10)
22	10-29198		4,4,4	SCREW, END CAP MOUNTING
23	1102-1825A1		1,1,1	END CAP ASSEMBLY, LOWER
24	26-29476		1,1,1	OIL SEAL (UPPER)
25	26-29478		1,1,1	OIL SEAL (LOWER)
26	25-20081		1,1,1	"O" RING
27	30-20080		1,1,1	BEARING, BALL
28	21-28481A1		1,1,1	CHECK VALVE ASSEMBLY, END CAP
29	15-20085A1		AR,AR,AR	SHIM, END CAP TO CRANKCASE (.002-3-5-10)
30	10-29198		3,3,3	SCREW, END CAP MOUNTING
31	27-30843		1,1,1	GASKET, CYLINDER BLOCK TO MANIFOLD PLATE
32	31085		1,1,1	PLATE, EXHAUST MANIFOLD
33	27-31087		1,1,1	GASKET, MANIFOLD PLATE TO COVER
34	31083		1,,	COVER, EXHANUST MANIFOLD
	32394		,1,1	COVER, EXHAUST MANIFOLD
35	10-28668		1,1,1	SCREW, MANIFOLD COVER MOUNTING (7/8")
36	54-26519		3,3,3	CLAMP, SPARK PLUG LEADS TO COVER
37	30109		1,1,1	GROUND STRAP ASSEMBLY, CYLINDER BLOCK TO BOTTOM COWL

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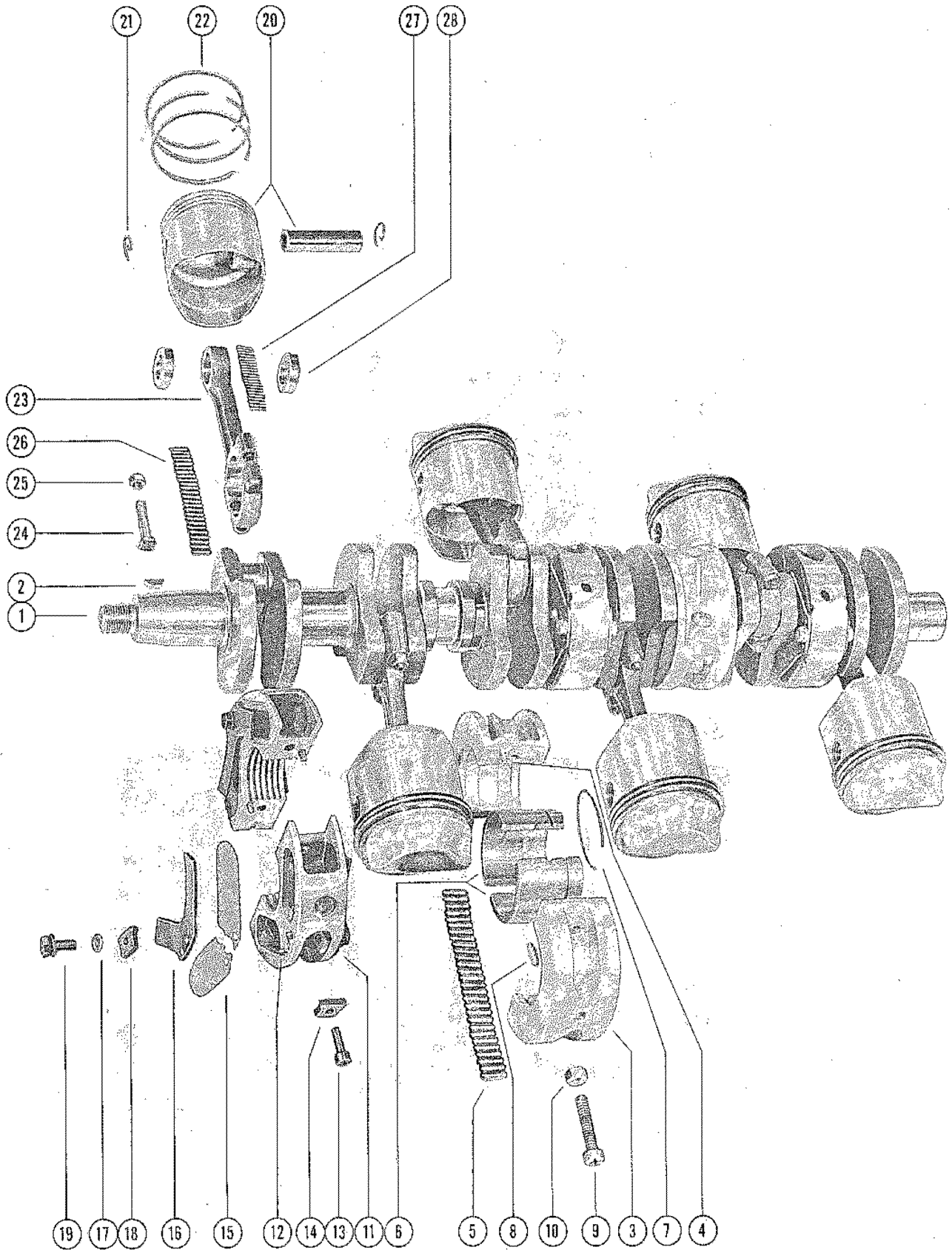
CYLINDER BLOCK AND CRANKCASE ASSEMBLY



CYLINDER BLOCK AND CRANKCASE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
38	29689		1,,	SWITCH, MERCURY
	32263		,1,1	SWITCH, MERCURY
39	54-22875		1,1,1	CLAMP, MERCURY SWITCH HOLDING
40	10-20401		1,1,1	SCREW, CLAMP TO EXHAUST COVER
41	22789		1,1,1	"D"WASHER, CLAMP SCREW
42	27-26072		1,1,1	GASKET, CYLINDER BLOCK COVER
43	1010-1267A1		1,1,1	CYLINDER BLOCK COVER ASSEMBLY
44	23-26348		2,2,2	BUSHING, COVER - COWL MOUNTING STUD
45	10-20653		14,14,14	SCREW, CYLINDER BLOCK COVER MOUNTING
46	11-20184		14,14,14	NUT, COVER MOUNTING SCREW
47	27-27936		3,3,3	GASKET, TRANSFER PORT COVER
48	27935		3,3,3	COVER, TRANSFER PORT
49	10-20540		8,8,8	SCREW, TRANSFER PORT COVER MOUNTING (5/8")
	10-24770		1,1,1	SCREW, TRANSFER PORT CVR AND RESISTR SNUBBER MNTNG (1-3/8")
	10-28666		,,1	SCREW, TRANSFER PORT COVER AND BALLAST MOUNTING (1")
50	13-26992		1,1,1	LOCKWASHER, TRANSFR PORT CVR AND RESIST SNUBBER MNTNG SCREW
51	22-20445		3,3,3	CONNECTOR, CYLILNDER BLEED HOSE - LOWER
52	32-28665		1,1,1	HOSE, CYLINDER BLEED (5-1/2") - LOWER
53	22-25956		1,1,1	TEE, CHECK VALVE AND ADAPTOR
54	22-28586A1		1,1,1	ADAPTOR AND CHECK VALVE ASSEMBLY
55	21-28481A1		1,1,1	CHECK VALVE ASSEMBLY, ADAPTOR
56	32-28654		1,1,1	HOSE, CYLINDER BLEED (6-1/2") - UPPER
57	21-28483A1		1,1,1	CHECK VALVE ASSEMBLY, UPPER - BLEED HOSE
55	21-28481A1		1,1,1	CHECK VALVE ASSEMBLY
58	54-20387		4,4,4	CLAMP, BLEED HOSE TO CONNECTORS

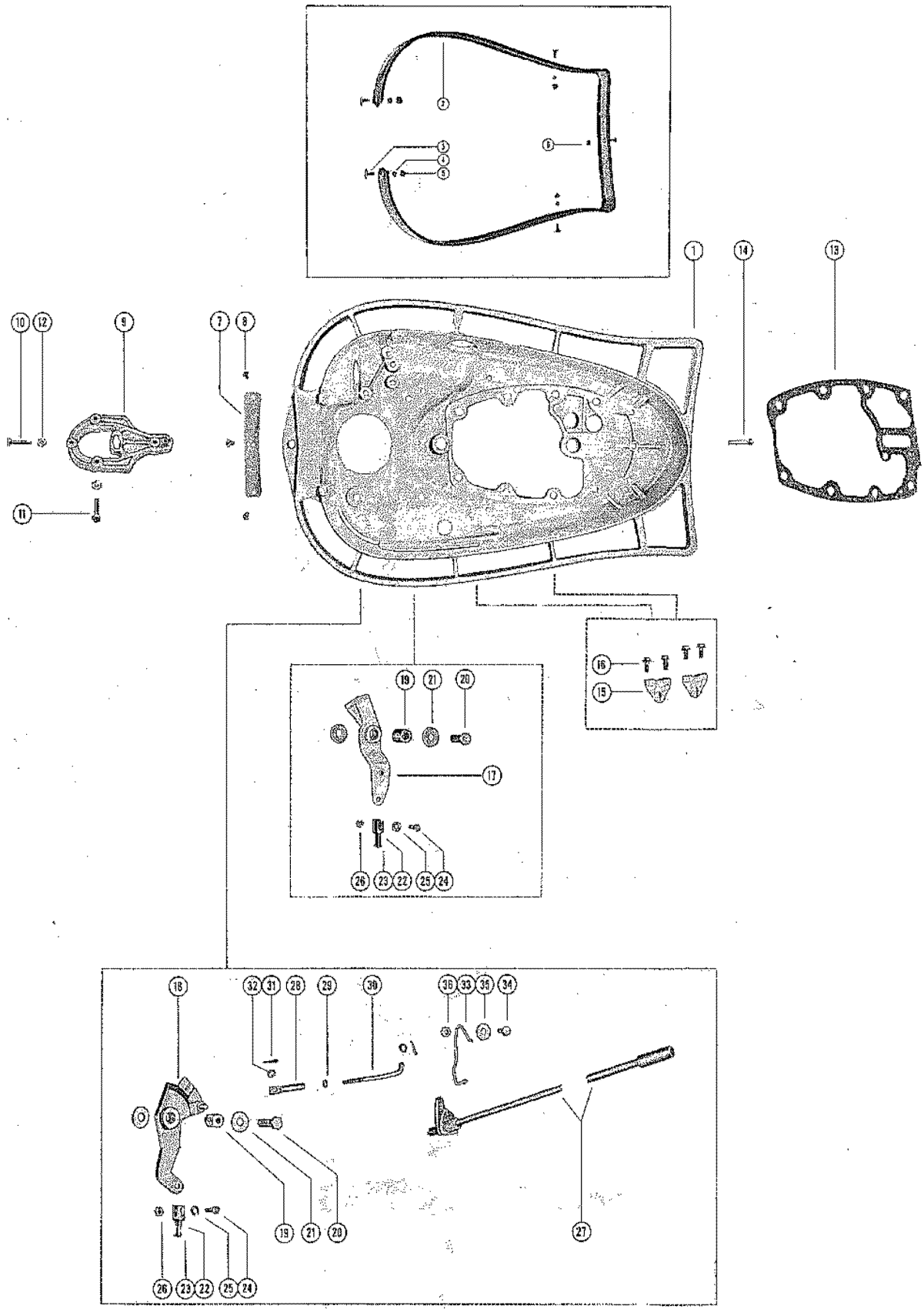
CRANKSHAFT, PISTONS AND CONNECTING RODS



CRANKSHAFT, PISTONS AND CONNECTING RODS

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	414-1826		1,1,1	CRANKSHAFT
2	28-20094		1,1,1	KEY, FLYWHEEL DRIVE
3	521-1490A1		2,2,2	CENTER MAIN BEARING ASSEMBLY
4	17-20032		4,4,4	DOWEL PIN, CENTER MAIN BEARING
5	29-26114		56,56,56	BEARING, NEEDLE - OUTER RACE
6	26113		2,2,2	RACE, OUTER (PAIR)
7	53-26933		2,2,2	RING, SNAP - OUTER RACE
8	17-27732		2,2,2	DOWEL PIN, STEPPED
9	10-22968		4,4,4	SCREW, CENTER MAIN BEARING CLAMPING
10	11-20184		4,4,4	NUT, BEARING CLAMPING SCREW
11	527-1999A2		3,3,3	MAIN BEARING ASSEMBLY, VALVE TYPE
12	17-20032		30,30,30	DOWEL PIN, MAIN BEARING
13	10-30259		6,,	SCREW, MAIN BEARING CLAMPING
	10-25313		,6,6	SCREW, MAIN BEARING CLAMPING
14	11-29469		,6,6	NUT, MAIN BEARING CLAMPING SCREW
15	34-20888A1		3,3,3	REED SET, MATCHED - MAIN BEARING
16	34-20053		12,12,12	REED STOP, MAIN BEARING REED VALVES
17	12-26014		12,,	WASHER, REED STOP MOUNTING SCREW
18	11-29469		,12,12	NUT, REED STOP MOUNTING SCREW
19	10-20055		12,,	SCREW, REED STOP MOUNTING
	10-29465		,12,12	SCREW, REED STOP MOUNTING
20	724-1631A2		6,6,6	PISTON AND PISTON PIN ASSEMBLY
21	40-20057		12,12,12	LOCK RING, PISTON PIN
22	39-27841		18,18,18	RING, PISTON
23	600-7A4		6,6,6	CONNECTING ROD AND CAP ASSEMBLY (SEE NOTE BELOW)
24	10-20060		12,12,12	SCREW, CONNECTING ROD
25	11-20061		12,12,12	NUT, CONNECTING ROD SCREW
26	29-20046		150,150,15	BEARING, NEEDLE - CRANKPIN
27	29-20063		132,132,13	BEARING, NEEDLE - PISTON PIN
28	12-28121		12,12,12	WASHER, NEEDLE LOCATING
-	724-1663A1		6,6,6	PISTON AND PISTON PIN ASSEMBLY (.015 OVERSIZE)
-	39-28616		18,18,18	RINGS, PISTON (.015 OVERSIZE)

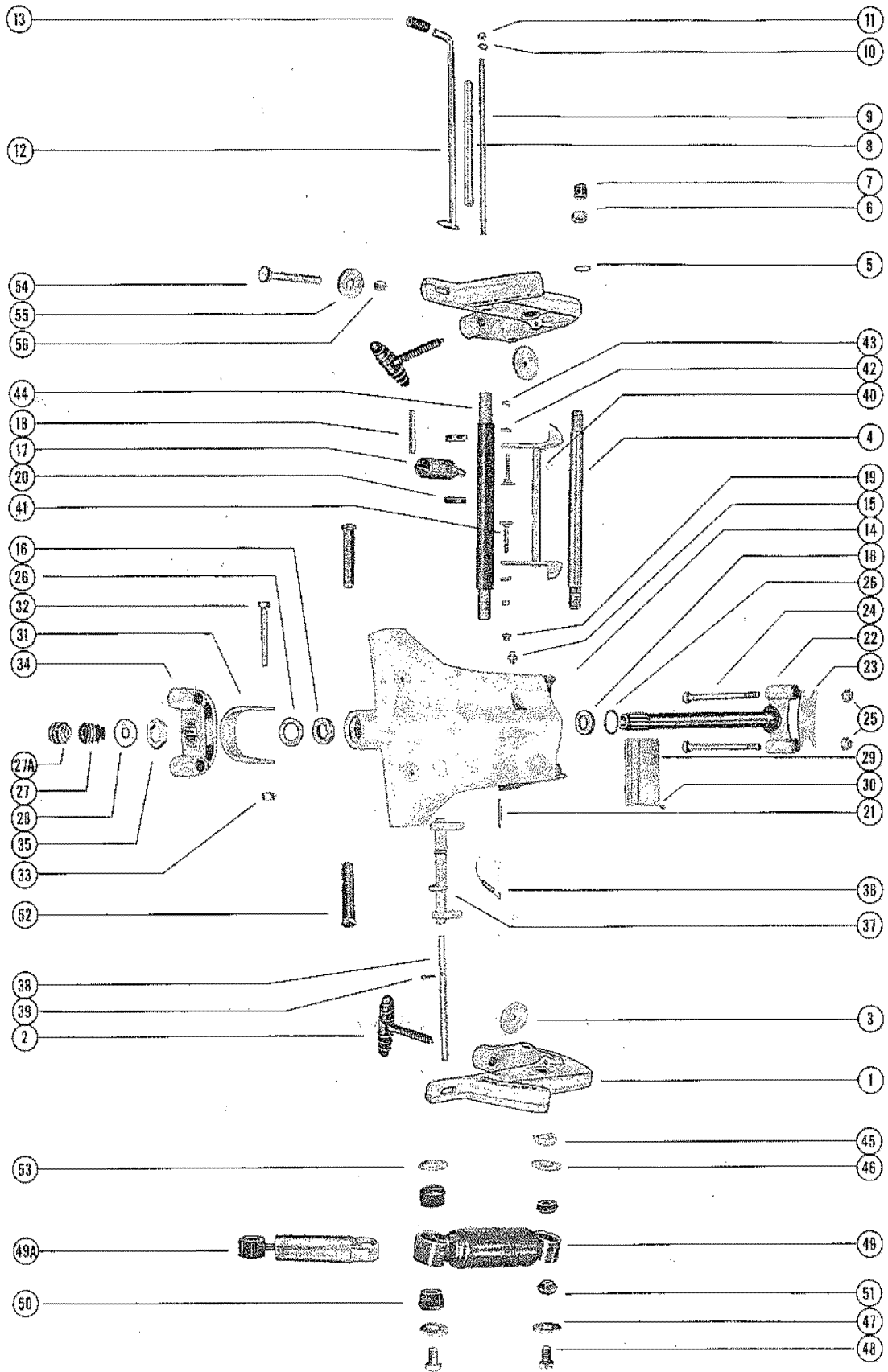
BOTTOM COWL ASSEMBLY



BOTTOM COWL ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	167-1813A2		1,1,1	BOTTOM COWL ASSEMBLY
-	37-30862		1,,	DECAL, BOTTOM COWL - PORT
-	37-31026		1,,	DECAL, BOTTOM COWL - STARBOARD
2	29229A1		1,1,1	TRIM MOULDING ASSEMBLY
3	10-29226		5,5,5	SCREW, DECORATIVE - MOULDING TO BOTTOM COWL
4	12-24671		4,4,4	WASHER, FIBER - MOULDING FASTENING SCREW
5	11-29225		4,4,4	NUT, NYLON CAP - MOULDING FASTENING SCREW
6	11-26419		1,1,1	NUT, BRASS - MOULDING FASTENING SCREW
7	23760		1,1,1	BAFFLE, BOTTOM COWL
8	10-21106		3,3,3	SCREW, BAFFLE TO BOTTOM COWL
9	30768		1,1,1	BRACKET, RECTIFIER MOUNTING
10	10-21091		2,2,2	SCREW, BRACKET TO BOTTOM COWL (1-1/8")
11	10-22956		1,1,1	SCREW, BRACKET TO BOTTOM COWL (7/8")
12	11-20184		3,3,3	NUT, RECTIFIER BRACKET MOUNTING SCREW
13	27-26197		1,1,1	GASKET, POWERHEAD TO BOTTOM COWL
14	10-21504		1,1,1	SCREW, BOTTOM COWL TO DRIVE SHAFT HOUSING
15	20557		2,2,2	BRACKET, CABLE END ANCHOR
16	10-29200		4,4,4	SCREW, ANCHOR BRACKET TO BOTTOM COWL
17	29532		1,1,1	LEVER, THROTTLE CONTROL
18	30612		1,1,1	LEVER, SHIFT CONTROL
19	23-29529		2,2,2	BUSHING, THROTTLE AND SHIFT LEVER
20	10-26632		2,2,2	SCREW, THROTTLE AND SHIFT LEVER FASTENING
21	12-29395		4,4,4	WASHER, THROTTLE AND SHIFT LEVER FASTENING SCREW
22	17-30978A1		2,2,2	PIN ASSEMBLY, CLEVIS YOKE
23	17-23928		2,2,2	ROLL PIN, CLEVIS YOKE PIN
24	10-20584		2,2,2	SCREW, CLEVIS PIN FASTENING
25	13-29402		2,2,2	WASHER, WAVE - PIN FASTENING SCREW
26	11-29488		2,2,2	NUT, PIN FASTENING SCREW
27	30789A1		1,1,1	SHIFT SHAFT ASSEMBLY, UPPER
28	27714		1,1,1	ROD (ELEEVE), SHIFT CONTROL END
29	11-25168		1,1,1	NUT, SHIFT SHAFT END ADJUSTING
30	25134		1,1,1	ROD, LINK - SHIFT SHAFT END
31	18-25191		2,2,2	COTTER PIN, LINK ROD TO SHIFT SHAFT
32	12-20583		2,2,2	WASHER, LINK ROD
33	24-30621		1,1,1	SPRING, DETENT
34	10-20776		1,1,1	SCREW, DETENT SPRING TO BOTTOM COWL
35	12-20346		1,1,1	WASHER, DETENT SPRING SCREW
36	11-20184		1,1,1	NUT, DETENT SPRING SCREW
-	19-31469		1,1,1	PLUG, HOLE - BOTTOM COWL (TO PLUG 3/4" HOLE IN BOTTOM COWL)

CLAMP AND SWIVEL BRACKET ASSEMBLY

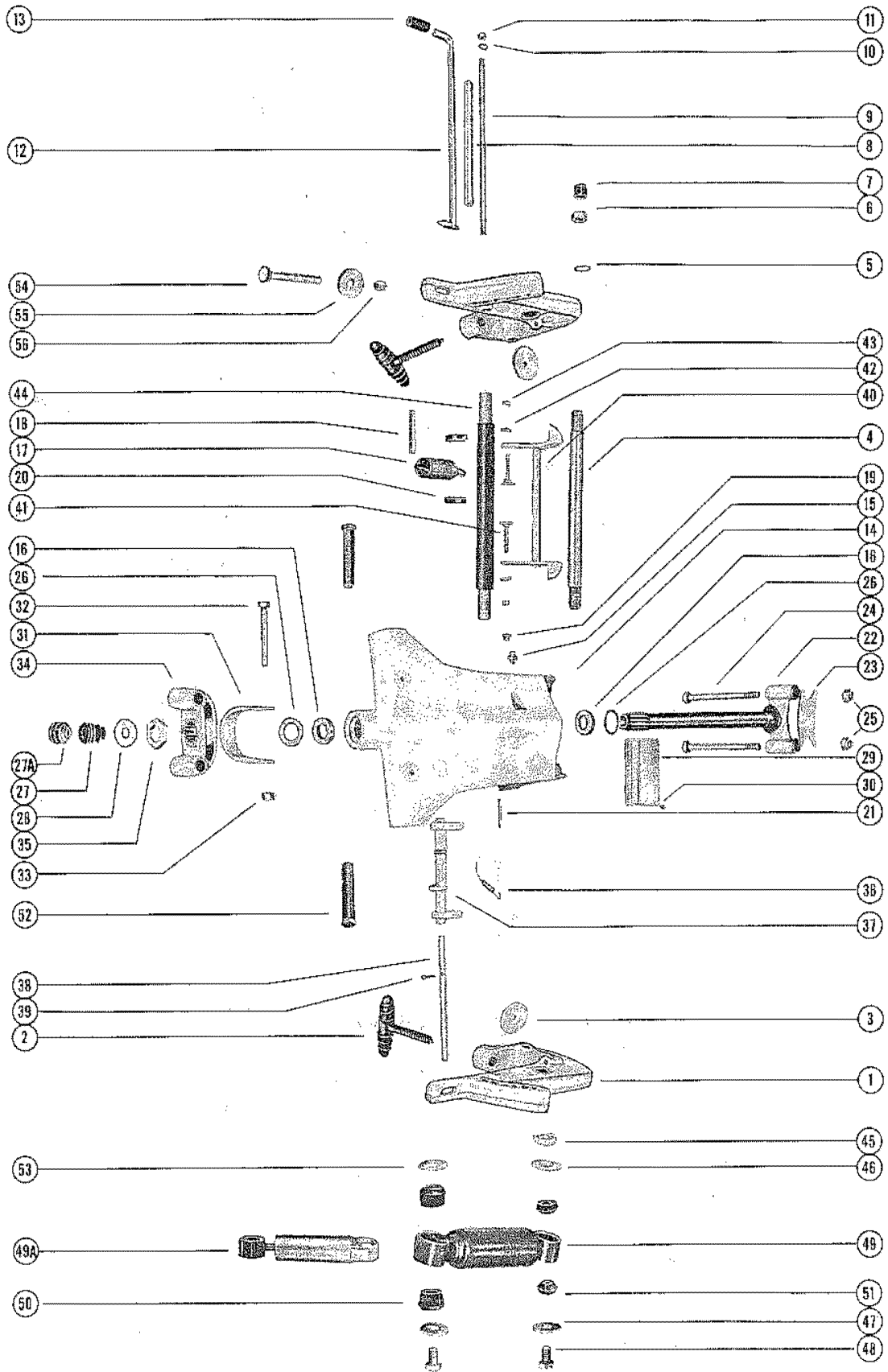


CLAMP AND SWIVEL BRACKET ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1440-1796A1		2,2,2	CLAMP BRACKET ASSEMBLY
2	28403A3		2,2,2	THUMB SCREW ASSEMBLY
3	12-28404		2,2,2	WASHER, THUMB SCREW
4	30664		1,1,1	TUBE, TILT - CLAMP BRACKET TO SWIVEL BRACKET
5	15-30497A1		2,2,2	SHIM, CLAMP BRACKET TILT TUBE (.010- .020)
6	11-30499		2,2,2	NUT, TILT TUBE FASTENING
7	30498		2,2,2	CAP, PLASTIC - TILT TUBE
8	23-20222		1,1,1	SPACER, CLAMP BRACKET STUD
9	16-20221		1,1,1	STUD, CLAMP BRACKET
10	13-26993		2,2,2	LOCKWASHER, CLAMP BRACKET STUD
11	11-20083		2,2,2	NUT, CLAMP BRACKET STUD
12	17-30687A1		1,1,1	TILT LOCK PIN ASSEMBLY
13	32-28052		1,1,1	SLEEVE, RUBBER - TILT LOCK PIN BUMPER
14	1453-1814A1		1,,	SWIVEL BRACKET ASSEMBLY
	1453-1944A1		,1,1	SWIVEL BRACKET ASSEMBLY
15	22-23612		1,1,1	FITTING, GREASE
16	26-31783		2,2,2	OIL SEAL
17	24-28659		1,1,1	SPRING, COIL - SWIVEL BRACKET
18	17-28658		1,1,1	PIN, COIL SPRING MOUNTING
19	29359		1,1,1	LUBRICAP, SWIVEL PIN GREASE FITTING
20	23-28688		2,2,2	SPACER, RUBBER - COIL SPRING POSITIONING
21	17-25598		1,1,1	PIN, REVERSE LOCK SPRING ATTACHING
22	17-30784A1		1,,	SWIVEL PIN AND TOP YOKE ASSEMBLY
	17-31772A1		,1,1	SWIVEL PIN AND TOP YOKE ASSEMBLY
23	28203		1,1,1	BUMPER, TOP YOKE
24	10-30453		2,2,2	BOLT, TOP YOKE TO UPPER MOUNT
25	11-22178		2,2,2	NUT, TOP YOKE BOLT FASTENING
26	12-25176		1,,	WASHER, SWIVEL PIN - LOWER TOP- WASHER OPTIONAL
	12-31815		,1,1	WASHER, SWIVEL PIN - LOWER TOP- WASHER OPTIONAL
27	30614		1,,	BOOT, RUBBER - UPPER SHIFT SHAFT
27A	31234		,1,1	BOOT, RUBBER - UPPER SHIFT SHAFT
28	12-30611		1,,	WASHER, NYLON - UPPER SHIFT SHAFT
29	38-31061		1,1,1	SERIAL PLATE
30	10-25612		4,4,4	SCREW, DRIVE - SERIAL PLATE TO SWIVEL BRACKET
31	28205		1,1,1	STRAP STOP, DRIVE SHAFT HOUSING TO SWIVEL BRACKET
32	10-28200		1,1,1	SCREW, STRAP STOP TO DRIVE SHAFT HOUSING
33	11-25269		1,1,1	NUT, STRAP STOP FASTENING SCREW
34	30451		1,,	YOKE, BOTTOM
	31775		,1,1	YOKE, BOTTOM
35	11-28202		1,1,1	NUT, SWIVEL PIN RETAINING
36	24-29821		1,1,1	SPRING, REVERSE LOCK TENSION
37	26903A4		1,1,1	REVERSE LOCK ASSEMBLY
38	20208		1,1,1	SHAFT, REVERSE LOCK PIVOT

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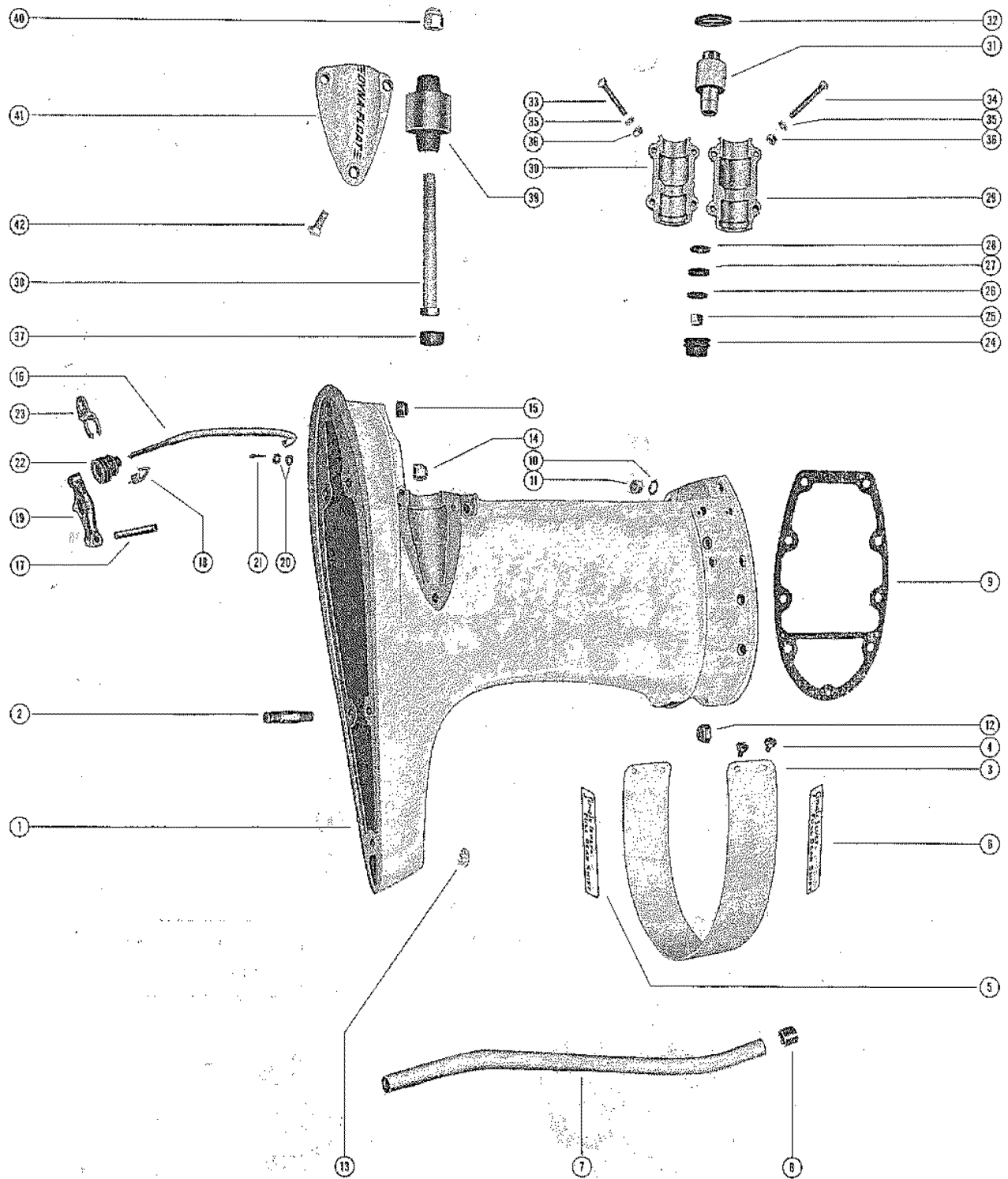
CLAMP AND SWIVEL BRACKET ASSEMBLY



CLAMP AND SWIVEL BRACKET ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
39	18-20209		1,1,1	COTTER PIN, REVERSE LOCK TO SHAFT
40	30126A1		1,1,1	TILT STOP LEVER ASSEMBLY
41	10-30128		2,2,2	SCREW, TILT STOP LEVER ANCHOR
42	13-31030		2,2,2	WASHER, WAVE - LEVER ANCHOR SCREW
43	11-29250		2,2,2	NUT, LEVER ANCHOR SCREW
44	55-28416		1,1,1	PIN, UPPER SHOCK MOUNTING
45	23-28199		2,2,2	SPACER, UPPER SHOCK BUSHING TO CLAMP BRACKET
46	12-28196		2,2,2	WASHER, UPPER BUSHING RETAINER (INNER)
47	12-28421		4,4,4	WASHER, UPPER AND LOWER BUSHING RETAINER (OUTER)
48	10-28450		4,4,4	SCREW, NYLOCK -UPPER AND LOWER SHOCK MOUNTING PIN
49	55-28209		2,,	SHOCK ABSORBER
49A	55-31933		,2,2	SHOCK ABSORBER
50	23-28198		8,,	BUSHING, RUBBER - SHOCK ABSORBER
	23-28198		,4,4	BUSHING, RUBBER - SHOCK ABSORBER
51	23-32171		,4,4	BUSHING, RUBBER - SHOCK ABSORBER
52	55-29247		2,2,2	PIN, LOWER SHOCK MOUNTING
53	12-28264		2,2,2	WASHER, LOWER BUSHING RETAINER (INNER)
54	10-28009		2,2,2	BOLT, CLAMP BRACKET TO BOAT TRANSOM
55	12-28008		2,2,2	WASHER, CLAMP BRACKET BOLT
56	11-28010		2,2,2	NUT, CLAMP BRACKET BOLT

DRIVE SHAFT HOUSING ASSEMBLY

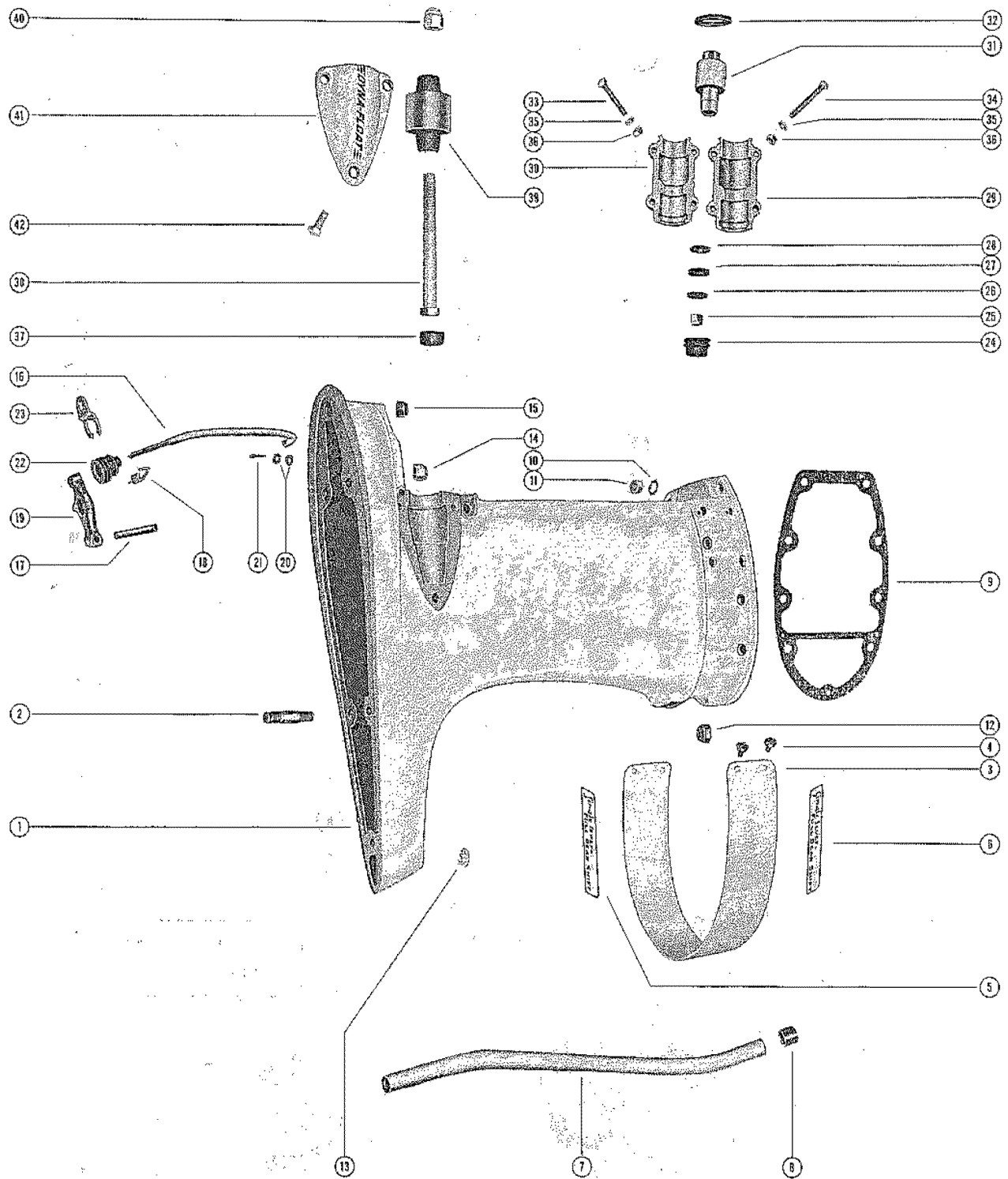


DRIVE SHAFT HOUSING ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1540-1783A2		1,1,1	DRIVE SHAFT HOUSING ASSEMBLY
2	16-30929		2,2,2	STUD, DRIVE SHAFT HOUSING TO GEAR HSG
3	30741		1,1,1	COVER, TRIM - DRIVE SHAFT HOUSING
4	10-30742		4,4,4	SCREW, TRIM COVER TO DRIVE SHAFT HOUSING
5	37-31022		1,,	DECAL, TRIM COVER - STARBOARD (NOT AS SHOWN)
	37-31987		,1,1	DECAL, TRIM COVER - STARBOARD
6	37-31023		1,,	DECAL, TRIM COVER - PORT (NOT AS SHOWN)
	37-31023		,1,1	DECAL, TRIM COVER - PORT
7	32-30722		1,1,1	TUBE, WATER INLET
8	26-26207		1,1,1	SEAL, RUBBER - WATER INLET TUBE
9	27-26198		1,1,1	GASKET, DRIVE SHAFT HOUSING TO BOTTOM COWL
10	12-20086		2,2,2	WASHER, POWERHEAD STUDS
11	11-20509		2,2,2	NUT, POWERHEAD STUDS
12	11-23161		6,6,6	NUT, POWERHEAD STUDS
13	19-29850		1,1,1	PLUG, PLASTIC - WATER PICK-UP SCREW HOLE
14	11-22178		4,4,4	NUT, GEAR HSG. AND DRIVE SHAFT HSG. STUDS
15	11-29489		1,1,1	NUT, GEAR HSG. AND DRIVE SHAFT HSG. STUDS
16	30721		1,1,1	ROD, PUSH - REVERSE LOCK LEVER
17	17-30615		1,1,1	PIN, REVERSE LOCK LEVER
18	24-30618		1,1,1	SPRING, TENSION - PUSH ROD
19	25140		1,1,1	LEVER, REVERSE LOCK
20	12-20546		2,2,2	WASHER, PUSH ROD
21	18-25191		1,1,1	COTTER PIN, PUSH ROD TO REVERSE LCOK
22	30614		1,1,1	BOOT, RUBBER - PUSH ROD
23	31039		1,1,1	RETAINER, PUSH ROD RUBBER BOLT
24	25305		2,2,2	CAP, RUBBER - UPPER MOUNT BOLT NUT
25	11-22178		2,2,2	NUT, UPPER MOUNT BOLT
26	12-30514		2,2,2	WASHER, UPPER MOUNT BOLT
27	12-30516		2,2,2	WASHER, RUBBER - UPPER MOUNT BOLT
28	12-30515		2,2,2	WASHER, UPPER MOUNT BOLT
29	26218		2,2,2	COVER, UPPER MOUNT - OUTSIDE HALF
30	26217		2,2,2	COVER, UPPER MOUNT - INSIDE HALF
31	30948		2,2,2	MOUNT, RUBBER - UPPER
32	24929		2,2,2	PACKING, "U" CUP
33	10-28773		4,4,4	SCREW, UPPER MOUNT COVER (1-5/8")
34	10-28775		4,4,4	SCREW, UPPER MOUNT COVER (2-1/4")
35	12-29245		8,8,8	WASHER, UPPER MOUNT COVER SCREWS
36	11-29322		8,8,8	NUT, UPPER MOUNT COVER SCREW
37	25067		2,2,2	BUMPER, RUBBER - MOUNTING SCREW
38	10-30452		2,2,2	SCREW, UPPER MOUNT (5-1/2")

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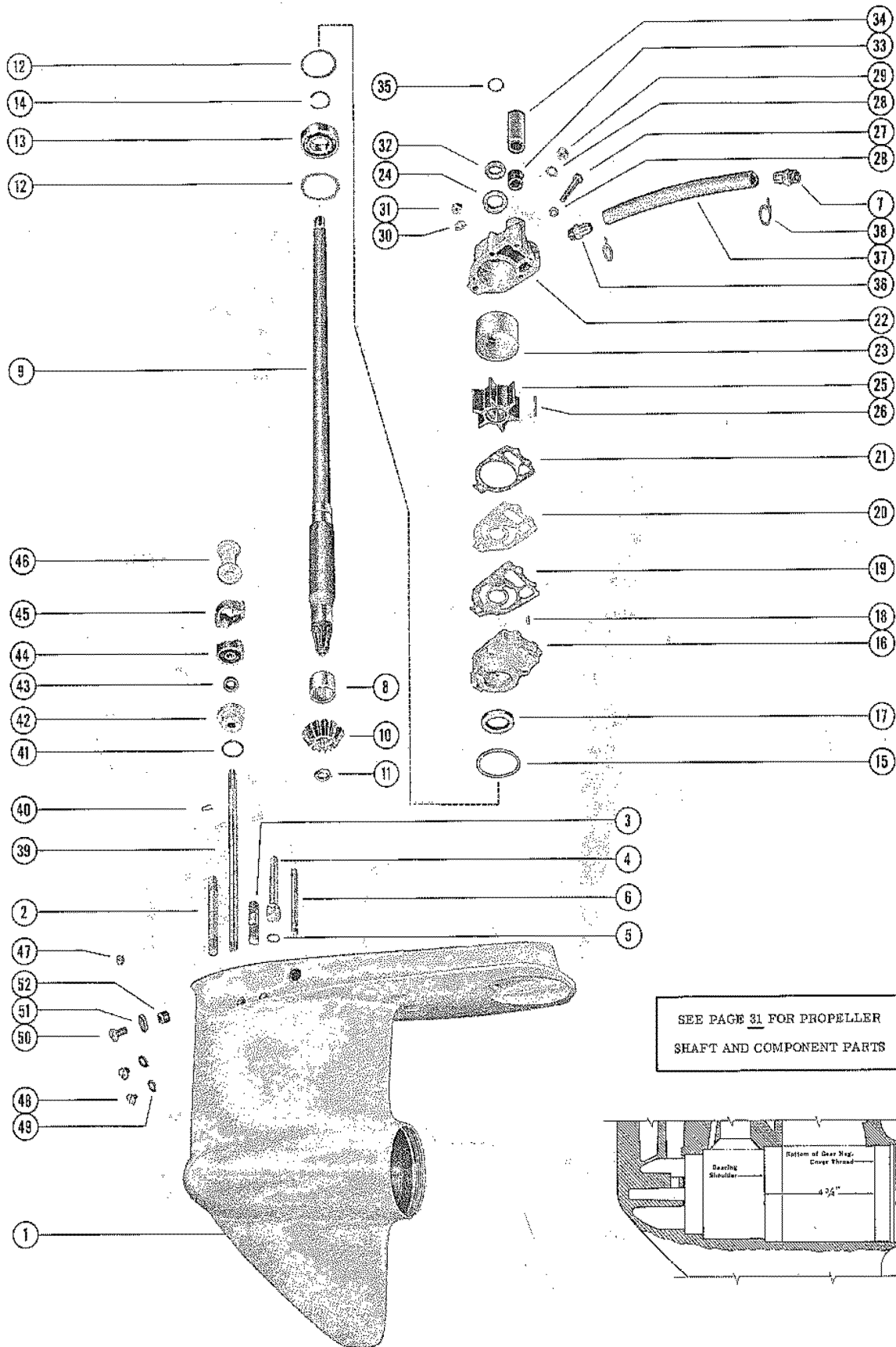
DRIVE SHAFT HOUSING ASSEMBLY



DRIVE SHAFT HOUSING ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
39	30949		2,2,2	MOUNT, RUBBER - LOWER
40	11-25096		2,2,2	NUT, MOUNTING SCREW
41	26336		1,1,1	COVER, LOWER MOUNT - PORT SIDE
	26337		1,1,1	COVER, LOWER MOUNT - STARBOARD SIDE
42	10-29256		6,6,6	SCREW, LOWER MOUNT COVER FASTENING

GEAR HOUS ASSY,COMP.(DRIVE SHAFT/COMP PARTS MERC 700E)P. 1



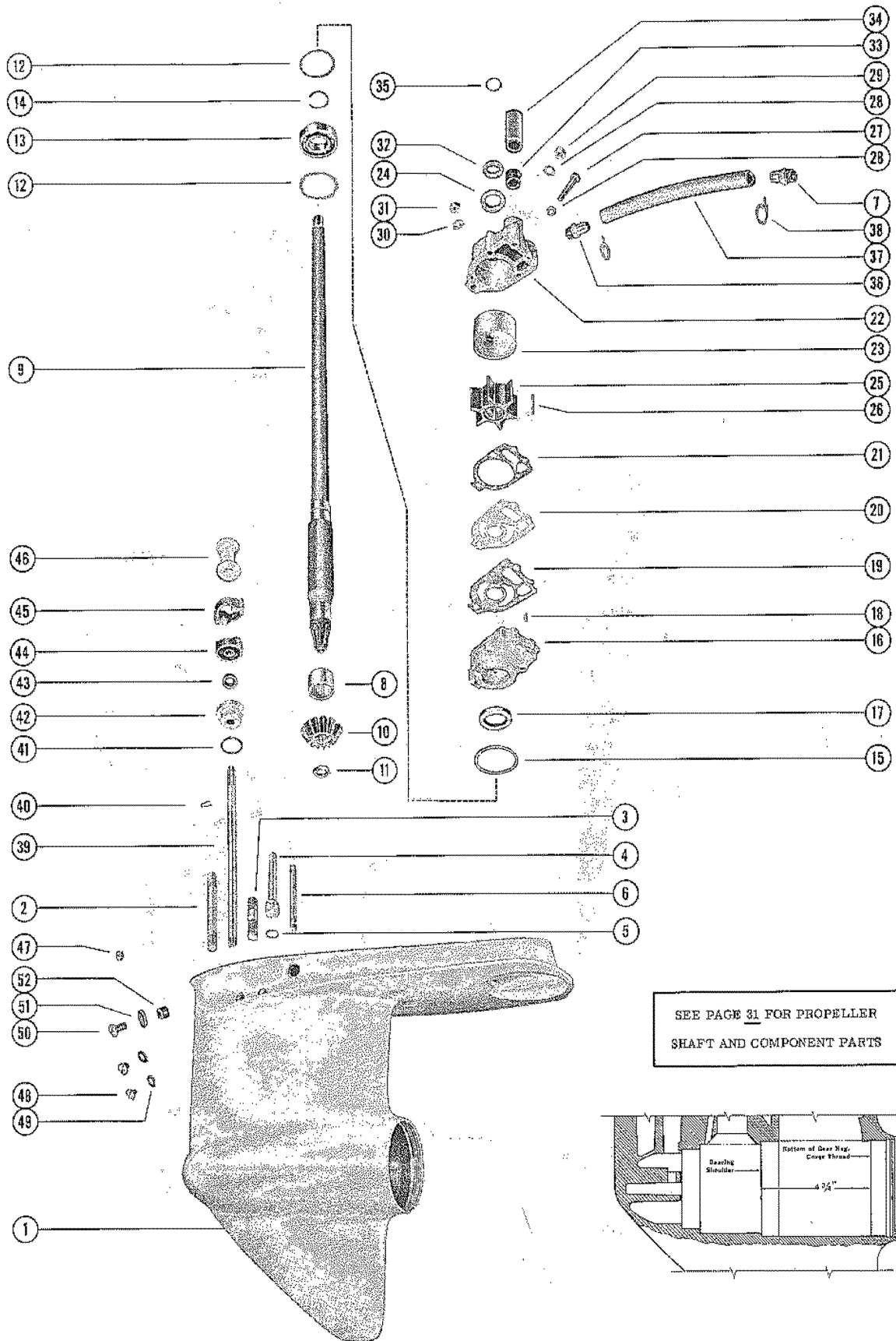
SEE PAGE 31 FOR PROPELLER
SHAFT AND COMPONENT PARTS

GEAR HOUS ASSY,COMP.(DRIVE SHAFT/COMP PARTS MERC 700E)P. 1

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	1623-1780A3		1	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT) - SEE NOTE
-	1623-1780A2		1	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) - SEE NOTE
1	1623-1780A1		1	GEAR HOUSING ASSEMBLY
2	16-30661		1	STUD, GEAR HOUSING TO DRIVESHAFT HOUSING (3-15/16")
3	16-29078		2	STUD, GEAR HOUSING TO DRIVE SHAFT HOUSING (2")
4	16-30901		1	STUD, WATER PUMP BASE AND BODY TO GEAR HOUSING (3-1/4")
5	25-20633		1	"O" RING, GEAR HOUSING STUD (A-16-30901)
6	16-30667		2	STUD, WATER PUMP BASE AND BODY TO GEAR HOUSING (3-1/8")
7	22-30570		1	FITTING, GEAR HOUSING TO WATER INTAKE HOSE
8	31-29982		1	BEARING, ROLLER - DRIVE SHAFT
9	45-38459		1	DRIVE SHAFT (SHORT SHAFT)
	45-38460		1	DRIVE SHAFT (LONG SHAFT)
10	43-30566		1	GEAR, PINION - DRIVE SHAFT
11	11-30932		1	NUT, PINION GEAR TO DRIVE SHAFT
12	15-30278A1		AR	SHIM, DRIVE SHAFT BALL BEARING TO GEAR HOUSING
13	30-20464		1	BEARING, BALL - DRIVE SHAFT
14	53-30726		1	RING, RETAINING - BALL BEARING
15	25-30224		1	"O"RING, WATER PUMP BASE
16	46-30600A1		1	WATER PUMP BASE ASSEMBLY
17	26-30727		1	OIL SEAL, WATER PUMP BASE
18	17-29596		2	DOWEL PIN, WATER PUMP BASE TO BODY
19	27-30603		1	GASKET, LOWER - WATER PUMP BASE TO FACE PLATE
20	30605		1	PLATE, FACE - WATER PUMP BASE TO BODY
21	27-30604		1	GASKET, UPPER - FACE PLATE TO WATER PUMP BODY
22	46-30698A1		1	WATER PUMP BODY ASSEMBLY
23	30915		1	INSERT, WATER PUMP BODY
24	26-20465		1	OIL SEAL, WATER PUMP BODY
25	47-30221		1	IMPELLER, WATER PUMP
26	17-29967		1	PIN, IMPELLER DRIVE
27	10-30720		1	SCREW, WATER PUMP BODY TO GEAR HOUSING (1/4")
28	13-26992		3	LOCKWASHER, WATER PUMP BODY FASTENING SCREW&STUDS (1/4")
29	11-29598		2	NUT, WATER PUMP BODY FASTENING STUDS (1/4")
30	13-26993		1	LOCKWASHER, WATER PUMP BODY FASTENING STUD (5/16")
31	11-28770		1	NUT, WATER PUMP BODY FASTENING STUD (5/16")
32	25-30271		1	RING, RUBBER - CENTRIFUGAL SLINGER (DRIVE SHAFT)
33	26-29677		1	SEAL, RUBBER - WATER PUMP BODY
34	23-29804		1	SLEEVE, GUIDE - WATER INLET TUBE
35	25-30613		1	"O" RING, UPPER - DRIVE SHAFT

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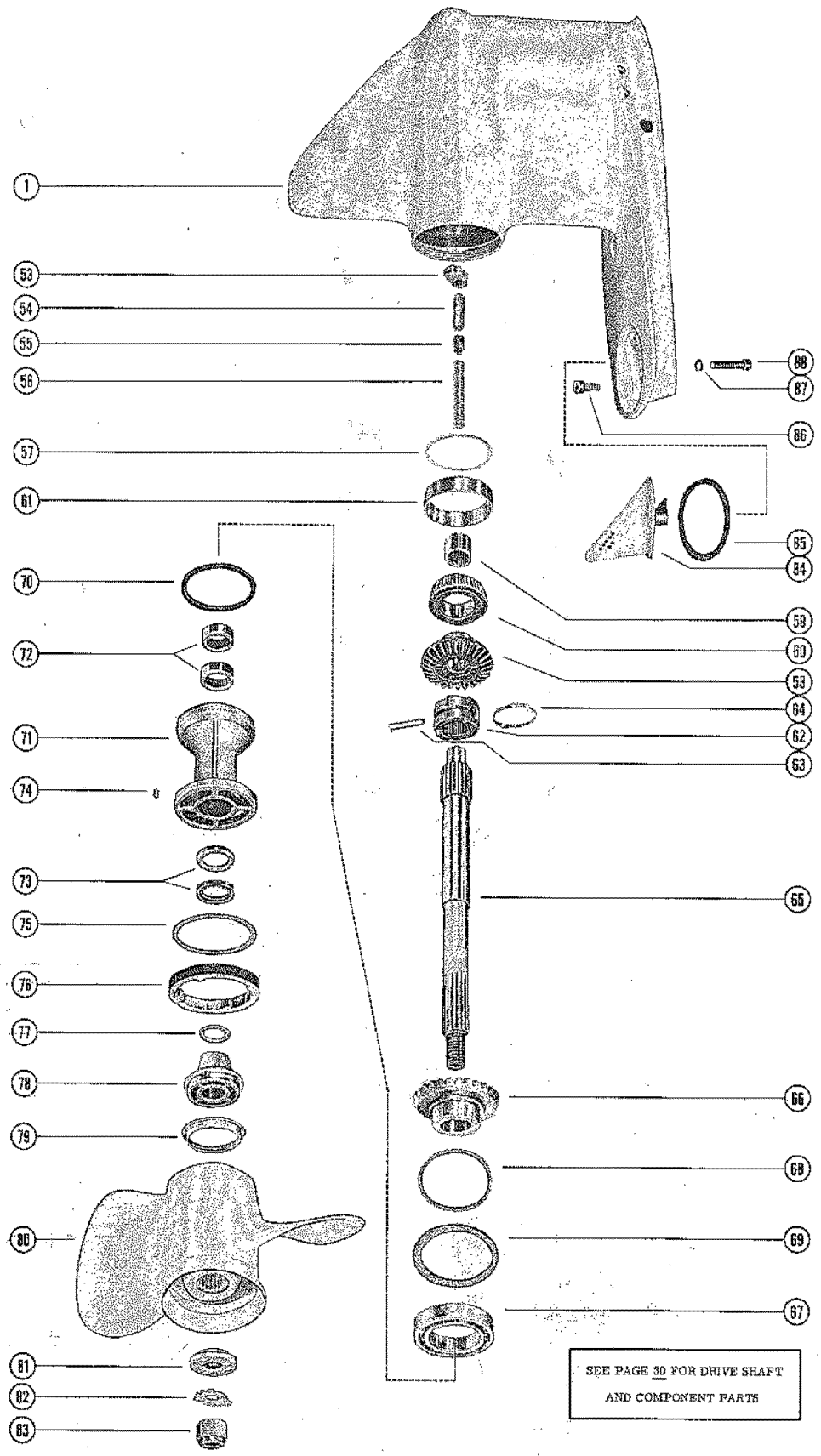
GEAR HOUS ASSY,COMP.(DRIVE SHAFT/COMP PARTS MERC 700E)P. 1



GEAR HOUS ASSY,COMP.(DRIVE SHAFT/COMP PARTS MERC 700E)P. 1

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
36	22-30570		1	FITTING, WATER UPMP BODY TO WATER INTAKE HOSE
37	32-30556		1	HOSE, WATER INTAKE - GEAR HOUSING
38	54-30558		2	CLAMP, WATER INTAKE HOSE TO FITTINGS
39	25136		1	SHAFT, SHFIT - LOWER
40	18-20233		1	CLIP, RETAINING - SHIFT SHAFT
41	25-25439		1	"O" RING, SHIFT SHAFT BUSHING
42	23-30617A1		1	BUSHING ASSEMBLY, SHIFT SHAFT
43	26-31249		1	OIL SEAL, SHIFT SHAFT BUSHING
44	25138		1	CAM, LOWER - REVERSE LOCKING
45	29823		1	CAM, UPPER - REVERSE LOCKING
46	23-30607		1	SPACER, NYLON - REVERSE LOCKING CAM
47	22-21290		1	PLUG, PIPE - SHIFT SHAFT GREASE FILLER HOLE
48	10-28634		2	SCREW, GREASE FILLER AND VENT HOLE
49	12-20260		2	WASHER, GREASE FILLER AND VENT HOLE SCREW
50	10-29608		1	SCREW, GEAR HOUSING FLUSHING HOLE
51	27-29586		1	GASKET, GEAR HOUSING FLUSHING HOLE SCREW
52	26-29612		1	SEAL, GEAR HOUSING FLUSHING HOLE

GEAR HOUS ASSY,COMP.(PROP. SHAFT/COMP PARTS MERC 700E)P. 2

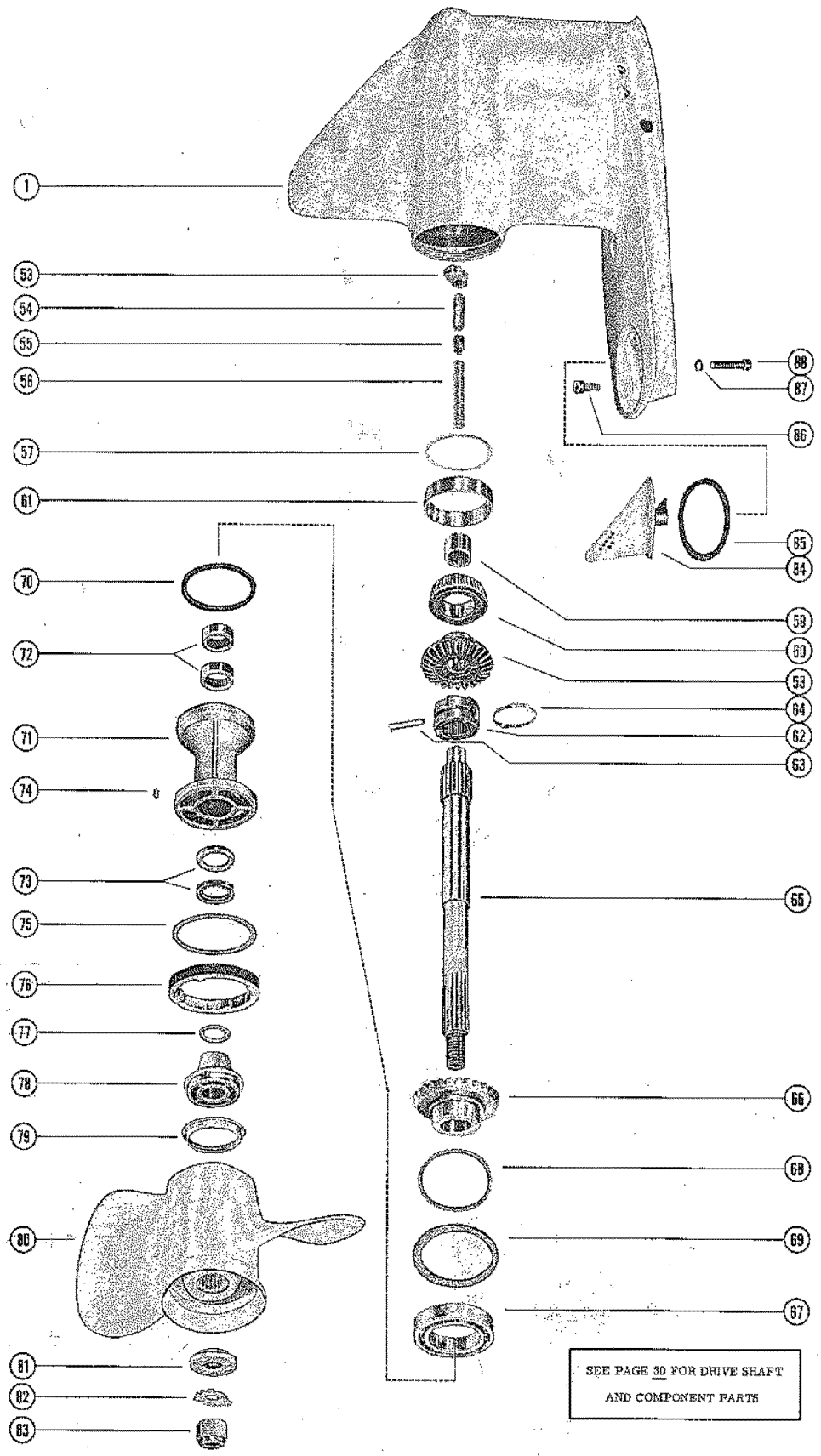


GEAR HOUS ASSY,COMP.(PROP. SHAFT/COMP PARTS MERC 700E)P. 2

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	1623-1780A3		1	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT) - SEE NOTE
-	1623-1780A2		1	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) - SEE NOTE
1	1623-1780A1		1	GEAR HOUSING ASSEMBLY (SEE PAGE 30 FOR PARTS BREAKDOWN)
53	36288		1	CAM, SHIFT
54	30625		1	FOLLOWER, CAM
55	30624		1	SLIDE, CROSS PIN
56	24-30622		1	SPRING, COMPRESSION - CAM FOLLOWER
57	15-30923A1		AR	SHIM, BEARING OUTER RACE TO GEAR HOUSING
-	43-30938A1		1	FORWARD GEAR ASSEMBLY, COMPLETE
58	43-30938		1	FORWARD GEAR ASSEMBLY
59	31-30895		1	BEARING, ROLLER - FORWARD GEAR
60	31-30894A1		1	TAPERED ROLLER BEARING ASSEMBLY
61	31-31092		1	CUP, OUTER - TAPER ROLLER BEARING
62	30941		1	RATCHET, SLIDING CLUTCH
63	17-30632		1	PIN, CROSS - RATCHET TO PROPELLER SHAFT
64	24-30893		1	SPRING, RETAINING - CROSS PIN
65	44-30944		1	SHAFT, PROPELLER
-	43-30937A1		1	REVERSE GEAR ASSEMBLY, COMPLETE
66	43-30937		1	REVERSE GEAR ASSEMBLY
67	30-30548		1	BEARING, BALL - REVERSE GEAR
68	15-29955A1		AR	SHIM, THRUST WASHER TO GEAR HOUSING
69	12-30633		1	WASHER, THRUST - BEARING CARRIER TO GEAR HOUSING
70	25-29976		1	"O" RING, BEARING CARRIER
71	30579A1		1	BEARING CARRIER ASSEMBLY (4 45/64" OVERALL LENGTH)
72	31-30616		2	BEARING, ROLLER - BEARING CARRIER
73	26-30550		2	OIL SEAL, BEARING CARRIER
74	28-30281		1	KEY, LOCATING - BEARING CARRIER
75	12-29957		1	WASHER, GEAR HOUSING COVER
76	31037		1	COVER, GEAR HOUSING
77	12-31013		1	WASHER, THRUST - BEARING CARRIER
78	30581A1		1	THRUST HUB AND WASHER ASSEMBLY
79	12-29590		1	WASHER, CUPPED - THRUST HUB
80	48-31072A2		1	PROPELLER ASSEMBLY, COMPLETE (2 BLADE - ALUMINUM)
81	12-30967		1	WASHER, SPLINED - PROPELLER SHAFT
82	14-30963		1	TAB WASHER, PROPELLER NUT
83	11-29594		1	NUT, PROPELLER

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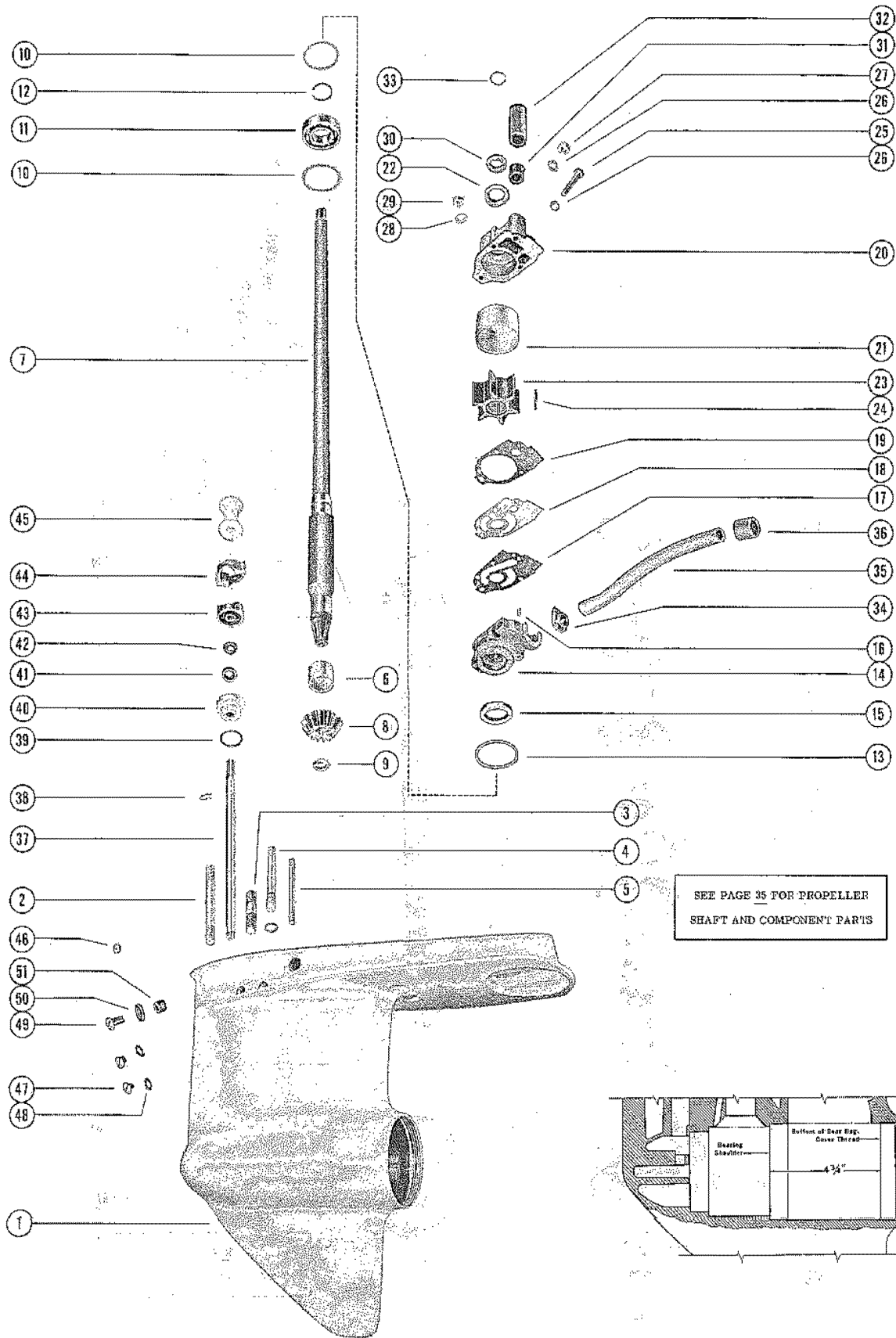
GEAR HOUS ASSY,COMP.(PROP. SHAFT/COMP PARTS MERC 700E)P. 2



GEAR HOUS ASSY,COMP.(PROP. SHAFT/COMP PARTS MERC 700E)P. 2

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
84	31237		1	WATER PICKUP, GEAR HOUSING
85	27-30557		1	GASKET, WATER PICKUP TO GEAR HOUSING
86	10-30559		1	SCREW, WATER PICKUP TO GEAR HOUSING (2-1/4")
87	13-26993		1	LOCKWASHER, WATER PICKUP FASTENING SCREW
88	10-30206		1	SCREW, GEAR HOUSING TO DRIVE SHAFT HOUSING (1")

GEAR HOUS ASSY,COMP.(DRIVE SHAFT/COMP PARTS MERC 700E-1)P. 1

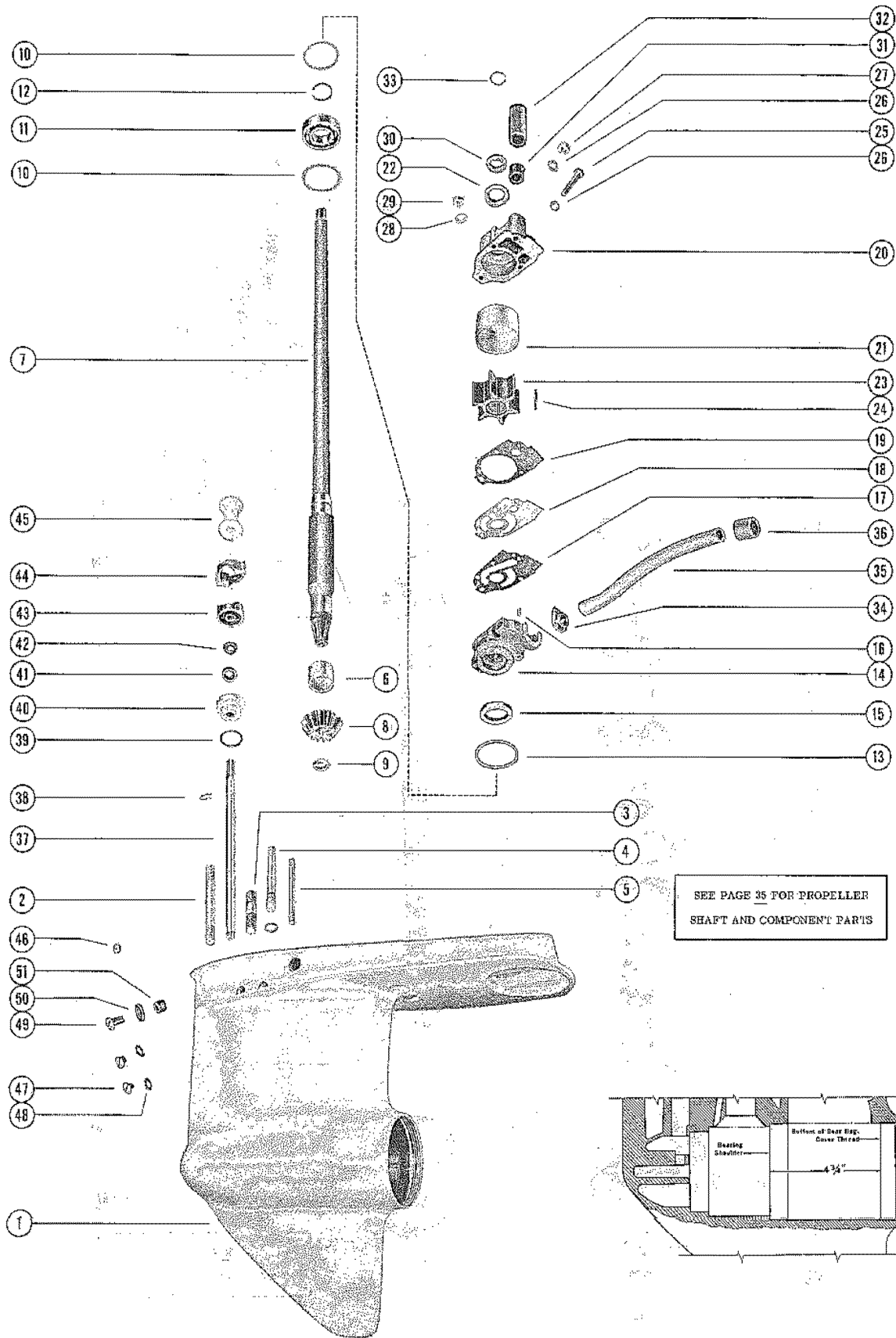


GEAR HOUS ASSY,COMP.(DRIVE SHAFT/COMP PARTS MERC 700E-1)P. 1

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	1623-2003A3		1	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT) SEE NOTE BELOW
-	1623-2003A2		1	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) SEE NOTE BELOW
1	1623-2003A1		1	GEAR HOUSING ASSEMBLY
2	16-30661		1	STUD, GEAR HOUSING TO DRIVE SHAFT HOUSING (3- 15/16")
3	16-29078		2	STUD, GEAR HOUSING TO DRIVE SHAFT HOUSING (2")
4	16-30669		1	STUD, WATER PUMP BASE AND BODY TO GEAR HOUSING (3-1/4")
5	16-30667		2	STUD, WATER PUMP BASE AND BODY TO GEAR HOUSING (3-1/8")
6	31-29982		1	BEARING, ROLLER - DRIVE SHAFT
7	45-38459		1	DRIVE SHAFT (SHORT SHAFT)
	45-38460		1	DRIVE SHAFT (LONG SHAFT)
8	43-30566		1	GEAR, PINION - DRIVE SHAFT
9	11-30932		1	NUT, PINION GEAR TO DRIVE SHAFT
10	15-30278A1		AR	SHIM, DRIVE SHAFT BALL BEARING TO GEAR HOUSING
11	30-2464		1	BEARING, BALL - DRIVE SHAFT
12	53-30726		1	RING, RETAINING - BALL BEARING
13	25-30224		1	"O" RING, WATER PUMP BASE
14	46-31277A1		1	WATER PUMP BASE ASSEMBLY
15	26-31489		1	OIL SEAL, WATER PUMP BASE
16	17-29596		2	DOWEL PIN, WATER PUMP BASE TO WATER PUMP BODY
17	27-31285		1	GASKET, LOWER - WATER PUMP BASE TO FACE PLATE
18	31287		1	PLATE, FACE - WATER PUMP BASE TO WATER PUMP BODY
19	27-31286		1	GASKET, UPPER - FACE PLATE TO WATER PUMP BODY
20	46-31273A1		1	WATER PUMP BODY ASSEMBLY
21	30915		1	INSERT, WATER PUMP BODY
22	26-31507		1	OIL SEAL, WATER PUMP BODY
23	47-30221		1	IMPELLER, WATER PUMP
24	17-29967		1	PIN, IMPELLER DRIVE
25	10-30720		1	SCREW, WATER PUMP BODY TO GEAR HOUSING (1/4")
26	13-26992		3	LOCKWASHER, WATER PUMP BODY FASTNG SCREW&STUDS (1/4")
27	11-29598		2	NUT, WATER PUMP BODY FASTENING STUDS (1/4")
28	13-26993		1	LOCKWASHER, WATER PUMP BODY FASTENING STUD (5/16")
29	11-28770		1	NUT, WATER PUMP BODY FASTENING STUD (5/16")
30	25-30271		1	RING, RUBBER - CENTRIFUGAL SLINGER (DRIVE SHAFT)
31	26-29677		1	SEAL, RUBBER - WATER PUMP BODY
32	23-29804		1	SLEEVE, GUIDE - WATER INLET TUBE
33	25-30613		1	"O" RING, UPPER - DRIVE SHAFT

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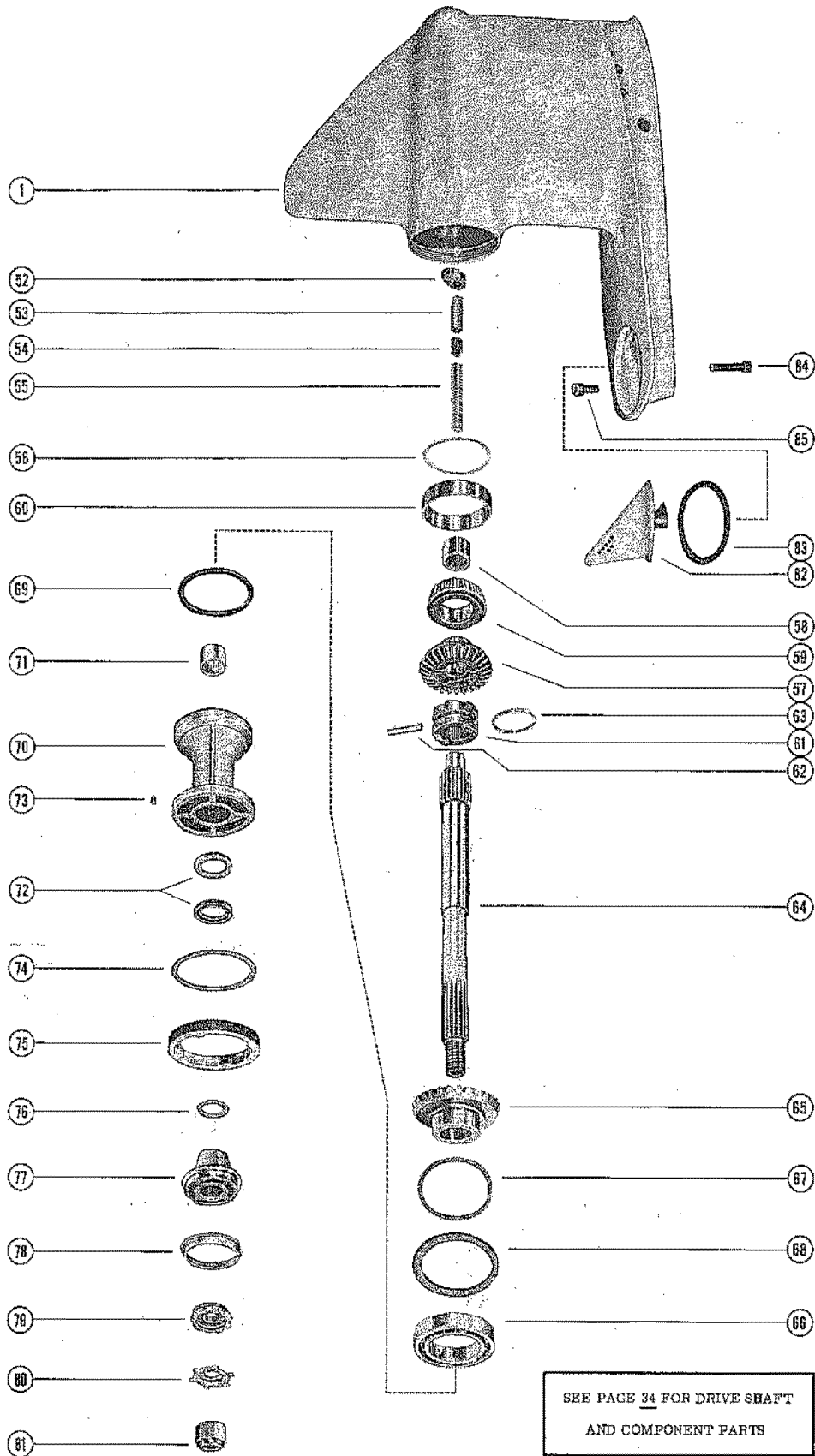
GEAR HOUS ASSY,COMP.(DRIVE SHAFT/COMP PARTS MERC 700E-1)P. 1



GEAR HOUS ASSY,COMP.(DRIVE SHAFT/COMP PARTS MERC 700E-1)P. 1

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
34	26-31282		1	SEAL, WATER PUMP BODY TO WATER INTAKE TUBE
35	32-31272		1	TUBE, WATER INTAKE - GEAR HOUSING
36	26-29971		1	SEAL, GEAR HOUSING TO WATER INTAKE TUBE
37	25136		1	SHAFT, SHIFT - LOWER
38	18-20233		1	CLIP, RETAINING - SHIFT SHAFT
39	25-25439		1	"O" RING, SHIFT SHAFT BUSHING
40	23-30617A1		1	BUSHING ASSEMBLY, SHIFT SHAFT
41	26-31249		1	OIL SEAL, SHIFT SHAFT BUSHING
42	12-31266		1	WASHER, RUBBER - SHIFT SHAFT BUSHING
43	25138		1	CAM, LOWER - REVERSE LOCKING
44	29823		1	CAM, UPPER - REVERSE LOCKING
45	23-30607		1	SPACER, NYLON - REVERSE LOCKING CAM
46	22-21290		1	PLUG, PIPE - SHIFT SHAFT GREASE FILLER HOLE
47	10-28634		2	SCREW, GREASE FILLER AND VENT HOLE
48	12-20260		2	WASHER, GREASE FILLER AND VENT HOLE SCREW
49	10-29608		1	SCREW, GEAR HOUSING FLUSHING HOLE
50	27-29586		1	GASKET, GEAR HOUSING FLUSHING HOLE SCREW
51	26-29612		1	SEAL, GEAR HOUSING FLUSHING HOLE

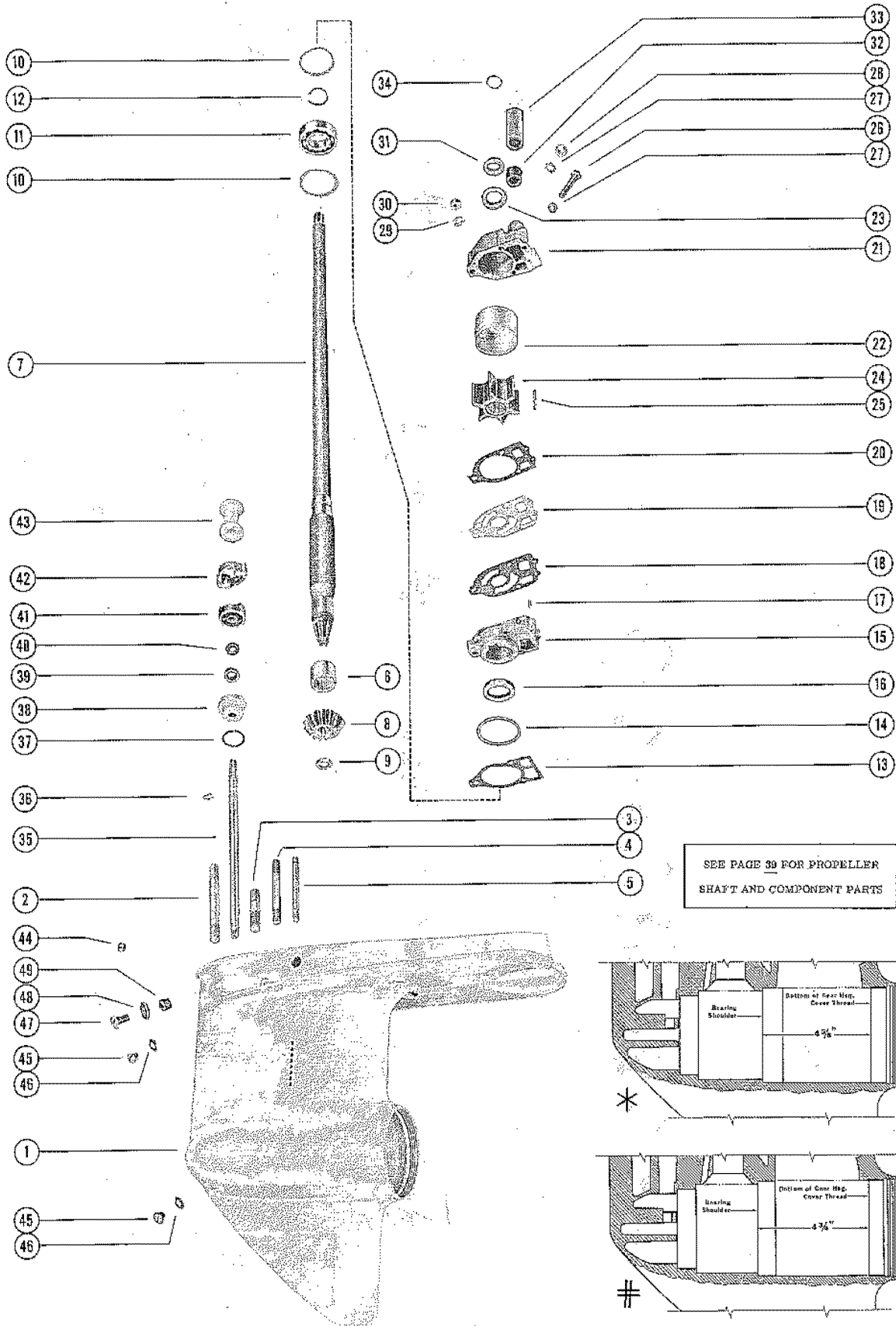
GEAR HOUS ASSY,COMP.(PROP. SHAFT/COMP PARTS MERC 700E-1)P. 2



GEAR HOUS ASSY,COMP.(PROP. SHAFT/COMP PARTS MERC 700E-1)P. 2

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	1623-2003A3		1	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT) SEE NOTE
-	1623-2003A2		1	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) SEE NOTE
1	1623-2003A1		1	GEAR HOUSING ASSEMBLY (SEE PAGE 34 FOR PARTS BREAKDOWN)
52	36288		1	CAM, SHIFT
53	30625		1	FOLLOWER, CAM
54	30624		1	SLIDE, CROSS PIN
55	24-30622		1	SPRING, COMPRESSION - CAM FOLLOWER
56	15-30923A1		AR	SHIM, BEARING OUTER RACE TO GEAR HOUSING
-	43-30938A1		1	FORWARD GEAR ASSEMBLY, COMPLETE
57	43-30938		1	FORWARD GEAR ASSEMBLY
58	31-30895		1	BEARING, ROLLER - FORWARD GEAR
59	31-30894A1		1	TAPERED ROLLER BEARING ASSEMBLY
60	31-31092		1	CUP, TAPERED ROLLER BEARING
61	30941		1	RATCHET, SLIDING CLUTCH
62	17-30632		1	PIN, CROSS - RATCHET TO PROPELLER SHAFT
63	24-30893		1	SPRING, RETAINING - CROSS PIN
64	44-30944		1	SHAFT, PROPELLER
-	43-30937A1		1	REVERSE GEAR ASSEMBLY, COMPLETE
65	43-30937		1	REVERSE GEAR ASSEMBLY
66	30-30548		1	BEARING, BALL - REVERSE GEAR
67	15-29955A1		AR	SHIM, THRUST WASHER TO GEAR HOUSING
68	12-30633		1	WASHER, THRUST - BEARING CARRIER TO GEAR HOUSING
69	25-29976		1	"O" RING, BEARING CARRIER
70	30579A1		1	BEARING CARRIER ASSEMBLY (4 45/64" OVERALL LENGTH)
71	31-30956		1	BEARING, ROLLER - BEARING CARRIER
72	26-30550		2	OIL SEAL, BEARING CARRIER
73	28-30281		1	KEY, LOCATING - BEARING CARRIER
74	12-29957		1	WASHER, GEAR HOUSING COVER
75	31037		1	COVER, GEAR HOUSING
76	12-31013		1	WASHER, THRUST - BEARING CARRIER
77	30581A1		1	THRUST HUB AND WASHER ASSEMBLY
78	12-29590		1	WASHER, CUPPED - THRUST HUB
79	12-31211		1	WASHER, SPLINED - PROPELLER SHAFT
80	14-31210		1	TAB WASHER, PROPELLER NUT
81	11-29594		1	NUT, PROPELLER
82	31237		1	WATER PICKUP, GEAR HOUSING
83	27-30557		1	GASKET, WATER PICKUP TO GEAR HOUSING
84	10-30559		1	SCREW, WATER PICKUP TO GEAR HOUSING (2-1/4")
85	10-30206		1	SCREW, GEAR HOUSING TO DRIVE SHAFT HOUSING (1")

GEAR HOUS ASSY,COMP.(DRIVE SHAFT/COMP PARTS MERC 700E-2)P. 1



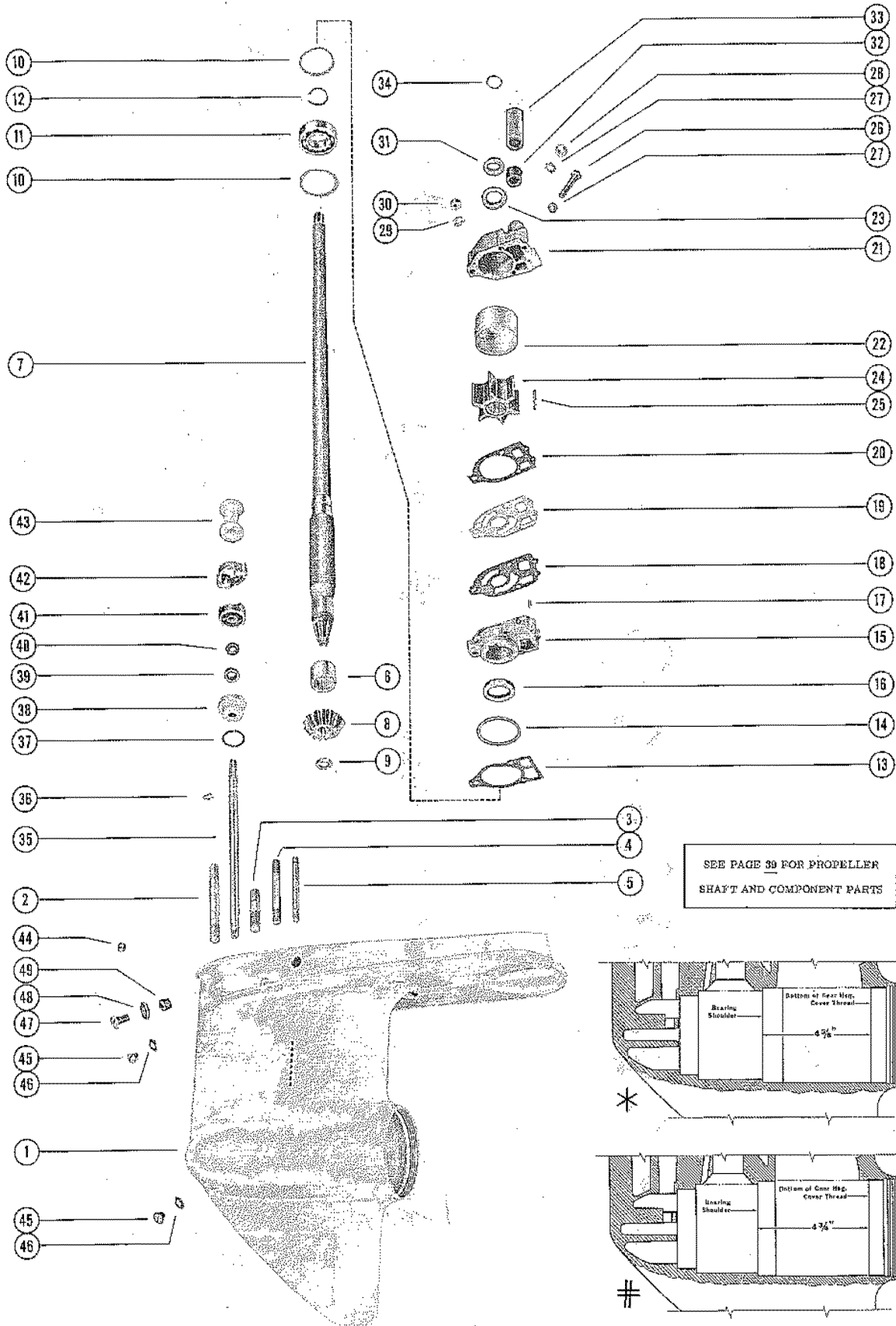
SEE PAGE 39 FOR PROPELLER
SHAFT AND COMPONENT PARTS

GEAR HOUS ASSY,COMP.(DRIVE SHAFT/COMP PARTS MERC 700E-2)P. 1

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	1623-2003A3		1	GEAR HOUSING ASSEMBLY, COMPLETE (SHOFT SHAFT) SEE NOTE BELOW
-	1623-2003A2		1	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) SEE NOTE BELOW
-	1623-2022A5		1	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT) SEE NOTE BELOW
-	1623-2022A2		1	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) SEE NOTE BELOW
1	1623-2003A1		1	GEAR HOUSING ASSEMBLY
	1623-2022A1		1	GEAR HOUSING ASSEMBLY
2	16-30661		1	STUD, GEAR HOUSING TO DRIVE SHAFT HOUSING (3-15/16")
3	16-29078		2	STUD, GEAR HOUSING TO DRIVE SHAFT HOUSING (2")
4	16-30669		1	STUD, WATER PUMP BASE AND BODY TO GEAR HOUSING (3-1/4")
5	16-30667		2	STUD, WATER PUMP BASE AND BODY TO GEAR HOUSING (3-1/8")
6	31-29982		1	BEARING, ROLLER - DRIVE SHAFT
7	45-38459		1	DRIVE SHAFT (SHORT SHAFT)
	45-38460		1	DRIVE SHAFT (LONG SHAFT)
8	43-30566		1	GEAR, PINION - DRIVE SHAFT
	43-31419		1	GEAR, PINION - DRIVE SHAFT
9	11-30932		1	NUT, PINION GEAR TO DRIVE SHAFT
10	15-30278A1		AR	SHIM, DRIVE SHAFT BALL BEARING TO GEAR HOUSING
11	30-20464		1	BEARING, BALL - DRIVE SHAFT
12	53-30726		1	RING, RETAINING - BALL BEARING
13	27-32438		1	GASKET, WATER PUMP BASE TO GEAR HOUSING
14	25-30224		1	"O" RING, WATER PUMP BASE
15	46-31277A1		1	WATER PUMP BASE ASSEMBLY
	46-32436A1		1	WATER PUMP BASE ASSEMBLY
16	26-31489		1	OIL SEAL, WATER PUMP BASE
17	17-29596		2	DOWEL PIN, WATER PUMP BASE TO WATER PUMP BODY
18	27-31285		1	GASKET, LOWER - WATER PUMP BASE TO FACE PLATE
	27-32433		1	GASKET, LOWER - WATER PUMP BASE TO FACE PLATE
19	31287		1	PLATE, FACE - WATER PUMP BASE TO WATER PUMP BODY
	32435		1	PLATE, FACE - WATER PUMP BASE TO WATER PUMP BODY
20	27-31286		1	GASKET, UPPER - FACE PLATE TO WATER PUMP BODY
	27-32434		1	GASKET, UPPER - FACE PLATE TO WATER PUMP BODY
21	46-31273A1		1	WATER PUMP BODY ASSEMBLY
	46-32437A1		1	WATER PUMP BODY ASSEMBLY
22	30915		1	INSERT, WATER PUMP BODY
23	26-31507		1	OIL SEAL, WATER PUMP BODY
24	47-30221		1	IMPELLER, WATER PUMP

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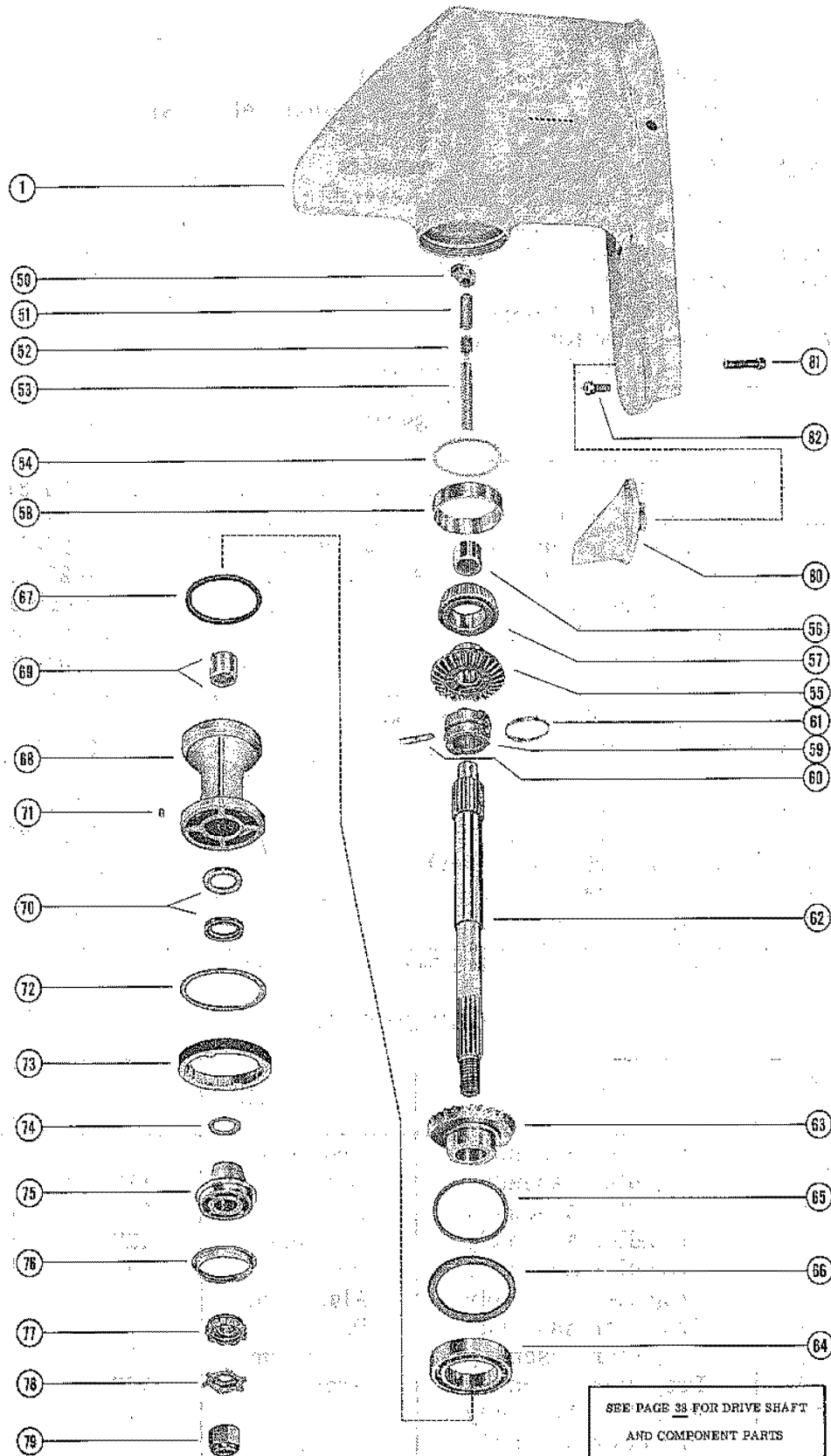
GEAR HOUS ASSY,COMP.(DRIVE SHAFT/COMP PARTS MERC 700E-2)P. 1



GEAR HOUS ASSY,COMP.(DRIVE SHAFT/COMP PARTS MERC 700E-2)P. 1

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
25	17-29967		1	PIN, IMPELLER DRIVE
26	10-30720		1	SCREW, WATER PUMP BODY TO GEAR HOUSING (1/4")
27	13-26992		3	LOCKWASHER, WATER PUMP BODY FASTENING SCREW&STUDS (1/4")
28	11-29598		2	NUT, WATER PUMP BODY FASTENING STUDS (1/4")
29	13-26993		1	LOCKWASHER, WATER PUMP BODY FASTENING STUD (5/16")
30	11-28770		1	NUT, WATER PUMP BODY FASTENING STUD (5/16")
31	25-30271		1	RING, RUBBER - CENTRIFUGAL SLINGER (DRIVE SHAFT)
32	26-29677		1	SEAL, RUBBER - WATER PUMP BODY
33	23-29804		1	SLEEVE, GUIDE - WATER INLET TUBE
34	25-30613		1	"O" RING, UPPER - DRIVE SHAFT
-	26-31282		1	SEAL, WATER PUMP BODY TO WATER
-	32-31272		1	TUBE, WATER INTAKE - GEAR HOUSING
-	26-29971		1	SEAL, GEAR HOUSING TO WATER INTAKE TUBE
35	25136		1	SHAFT, SHIFT - LOWER
36	18-20233		1	CLIP, RETAINING - SHIFT SHAFT
38	23-30617A1		1	BUSHING ASSEMBLY, SHIFT SHAFT
39	26-31249		1	OIL SEAL, SHIFT SHAFT BUSHING
40	12-31266		1	WASHER, RUBBER - SHIFT SHAFT BUSHING
41	25138		1	CAM, LOWER - REVERSE LOCKING
42	29823		1	CAM, UPPER - REVERSE LOCKING
43	23-30607		1	SPACER, NYLON - REVERSE LOCKING CAM
44	22-21290		1	PLUG, PIPE - SHIFT SHAFT GREASE FILLER HOLE
45	10-28634		2	SCREW, GREASE FILLER AND VENT HOLE
46	12-20260		2	WASHER, GREASE FILLER AND VENT HOLE SCREW
47	10-29608		1	SCREW, GEAR HOUSING FLUSHING HOLE
48	27-29586		1	GASKET, GEAR HOUSING FLUSHING HOLE SCREW
49	26-29612		1	SEAL, GEAR HOUSING FLUSHING HOLE

GEAR HOUS ASSY,COMP.(PROP. SHAFT/COMP PARTS MERC 700E-2)P. 2

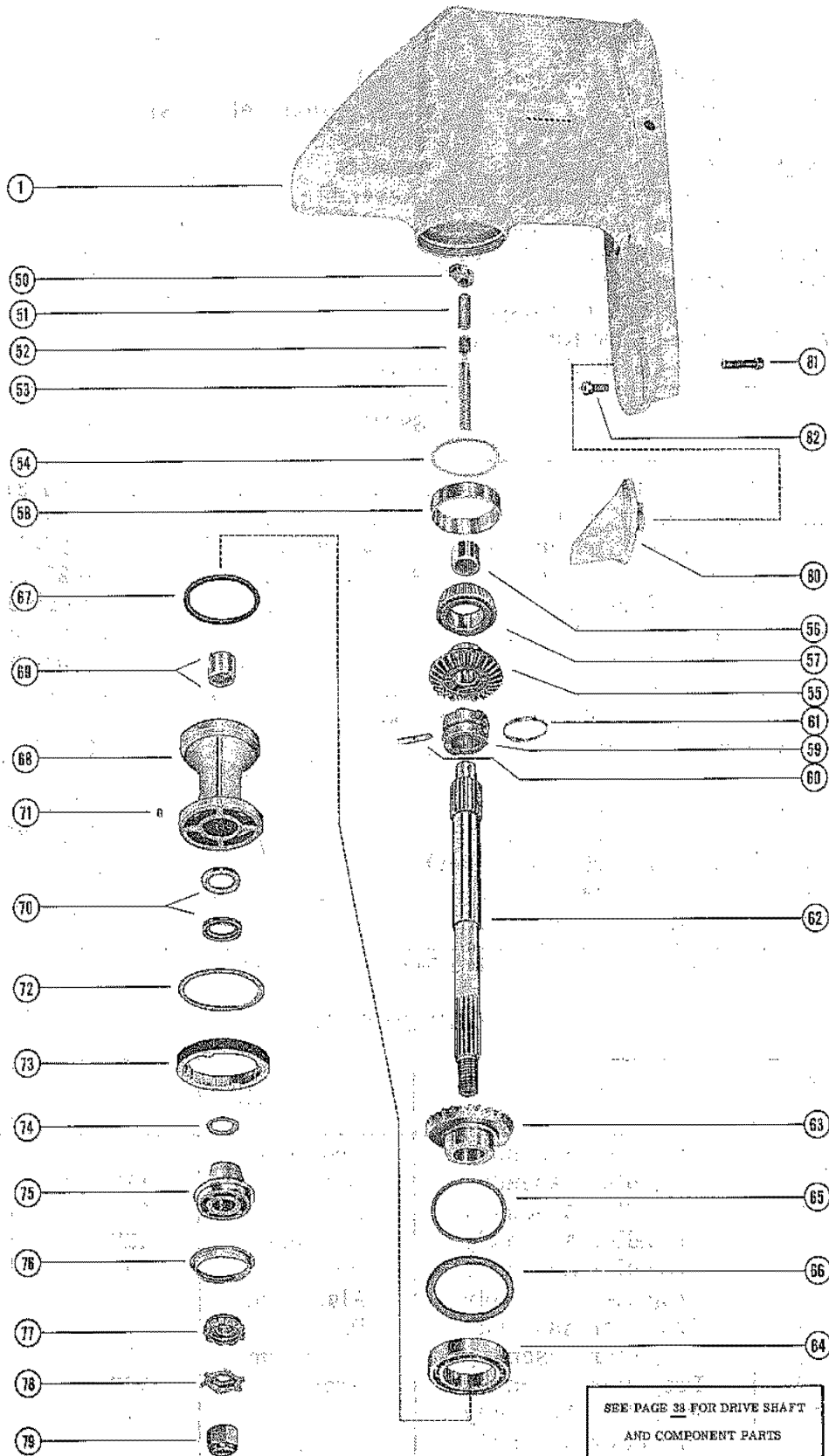


GEAR HOUS ASSY,COMP.(PROP. SHAFT/COMP PARTS MERC 700E-2)P. 2

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	1623-2003A3		1	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT) SEE NOTE BELOW
-	1623-2003A2		1	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) SEE NOTE BELOW
-	1623-2022A5		1	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT) SEE NOTE BELOW
-	1623-2022A2		1	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) SEE NOTE BELOW
1	1623-2003A1		1	GEAR HOUSING ASSEMBLY SEE PAGE 38 FOR PARTS BREAKDOWN
	1623-2022A1		1	GEAR HOUSING ASSEMBLY
50	36288		1	CAM, SHIFT
51	30625		1	FOLLOWER, CAM
52	30624		1	SLIDE, CROSS PIN
53	24-30622		1	SPRING, COMPRESSION - CAM FOLLOWER
54	15-30923A1		AR	SHIM, BEARING OUTER RACE TO GEAR HOUSING
55	43-30938		1	FORWARD GEAR ASSEMBLY
56	31-30895		1	BEARING, ROLLER - FORWARD GEAR
57	31-30894A1		1	TAPERED ROLLER BEARING ASSEMBLY
58	31-31092		1	CUP, TAPERED ROLLER BEARING
55	43-31886		1	FORWARD GEAR ASSEMBLY
56	31-30895		1	BEARING, ROLLER - FORWARD GEAR
57	31-30894A1		1	TAPERED ROLLER BEARING ASSEMBLY
58	31-31092		1	CUP, TAPERED ROLLER BEARING
59	30941		1	RATCHET, SLIDING CLUTCH
	52-34239		1	RATCHET, SLIDING CLUTCH
60	17-30632		1	PIN, CROSS - RATCHET TO PROPELLER SHAFT
61	24-30893		1	SPRING, RETAINING - CROSS PIN
62	44-30944		1	SHAFT, PROPELLER
63	43-30937		1	REVERSE GEAR ASSEMBLY
64	30-30548		1	BEARING, BALL - REVERSE GEAR
63	43-31887		1	REVERSE GEAR ASSEMBLY
64	30-31265		1	BEARING, BALL - REVERSE GEAR
65	15-29955A1		AR	SHIM, THRUST WASHER TO GEAR HOUSING
66	12-30633		1	WASHER, THRUST - BEARING CARRIER TO GEAR HOUSING
67	25-29976		1	"O" RING, BEARING CARRIER
68	30579A1		1	BEARING CARRIER ASSEMBLY (4-45/64" OVERALL LENGTH)
	31284A1		1	BEARING CARRIER ASSEMBLY (4-5/8" OVERALL LENGTH)
	31-30956		1	BEARING, ROLLER - BEARING CARRIER
70	26-30550		2	OIL SEAL, BEARING CARRIER
71	28-30281		1	KEY, LOCATING - BEARING CARRIER
72	12-29957		1	WASHER, GEAR HOUSING COVER
73	31037		1	COVER, GEAR HOUSING

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GEAR HOUS ASSY,COMP.(PROP. SHAFT/COMP PARTS MERC 700E-2)P. 2



GEAR HOUS ASSY,COMP.(PROP. SHAFT/COMP PARTS MERC 700E-2)P. 2

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
74	12-31013		1	WASHER, THRUST - BEARING CARRIER
75	30581A1		1	THRUST HUB AND WASHER ASSEMBLY
76	12-29590		1	WASHER, CUPPED - THRUST HUB
77	12-31211		1	WASHER, SPLINED - PROPELLER SHAFT
78	14-31210		1	TAB WASHER, PROPELLER NUT
79	11-29594		1	NUT, PROPELLER
-	31237		1	WATER PICKUP, GEAR HOUSING
-	27-30557		1	GASKET, WATER PICKUP TO GEAR HOUSING
-	10-30559		1	SCREW, WATER PICKUP TO GEAR HOUSING (2-1/4")
80	31640		1	TRIM TAB, GEAR HOUSING
81	10-32770		1	SCREW, TRIM TAB TO GEAR HOUSING (1-3/4")
82	10-30206		1	SCREW, GEAR HOUSING TO DRIVE SHAFT HOUSING (1")

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20119	PROTECTOR, SPARK PLUG LEAD	19	43	26113	RACE, OUTER (PAIR)	41	6
20121	CONNECTOR, HIGH TENSION CABLE (AP END)	17	37	26179	RETAINER, WAVE WASHER	3	25
20121	CONNECTOR, SPARK PLUG LEAD	19	37	26183A5	EMBLEM, FRONT COVER	7	2
20140	BELT, TIMING	11	36	26217	COVER, UPPER MOUNT - INSIDE HALF	49	30
20155	RETAINER, STARTER SPRING	3	17	26218	COVER, UPPER MOUNT - OUTSIDE HALF	49	29
20162	PAWL, STARTER	3	21	26336	COVER, LOWER MOUNT - PORT SIDE	51	41
20164	PLATE, RETAINER - STARTER PAWL	3	28	26337	COVER, LOWER MOUNT - STARBOARD SIDE	51	41
20208	SHAFT, REVERSE LOCK PIVOT	45	38	26391	BLANKET, SOUND ABSORBING - WRAP AROUND COWL	7	19
20557	BRACKET, CABLE END ANCHOR	43	15	26433	COIL, IGNITION	13	27
22462	"U" LINK, CHOKE KNOB TO CHOKE ROD	27	14	26433	COIL, IGNITION	13	27
22789	"D" WASHER, CLAMP FASTENING SCREW	25	55	26453A1	SPARK PLUG LEAD ASSEMBLY (#3, 4 AND 5)	17	40
22789	"D" WASHER, CLIP FASTENING SCREW	9	15	26460A1	SPARK PLUG LEAD ASSEMBLY (#1, 2 AND 6)	17	39
22789	"D" WASHER, GROUND LEAD CLIP SCREW	13	25	26512	BAND, COIL BRACKET	13	34
22789	"D" WASHER, HARNESS CLAMP	23	32	26512	BAND, COIL BRACKET	13	34
22789	"D" WASHER, HARNESS CLIP	23	50	26514	BRACKET, COIL FASTENING	13	33
22789	"D" WASHER, WIRE CLIP FASTENING SCREW	27	10	26551	BRACKET, CLAMP EXTENSION	37	13
22789	"D" WASHER, CLAMP SCREW	39	41	26552	SUPPORT, EXTERNAL WIRING HARNESS	15	41
23004	RETAINER, CHECK VALVE	35	4	26716A1	GROUND STRAP ASSEMBLY, CHOKE SOLENOID TO ADAPTOR	27	7
23004	RETAINER, CHECK VALVE	35	4	26852	CAP, NYLON - ADJUSTING SCREW	13	4
23014	DIAPHRAGM, FUEL PUMP	35	7	26903A4	REVERSE LOCK ASSEMBLY	45	37
23014	DIAPHRAGM, FUEL PUMP	35	7	26977	BRACKET, COIL LEAD RETAINER	27	29
23760	BAFFLE, BOTTOM COWL	43	7	27026	BRACKET, SUPPORT - STARTER MOTOR	21	18
24929	PACKING, "U" CUP	49	32	27031A1	PLUNGER AND LINK ASSEMBLY, CHOKE SOLENOID	27	18
25067	BUMPER, RUBBER - MOUNTING SCREW	49	37	27711	RETAINER, CHOKE ROD SPRING TO CARBURETOR	27	40
25134	ROD, LINK - SHIFT SHAFT END	43	30	27714	ROD (ELEEVE), SHIFT CONTROL END	43	28
25136	SHAFT, SHFIT - LOWER	55	39	27870	CLAMP, THROTTLE PICK-UP BRACKET	27	26
25136	SHAFT, SHIFT - LOWER	63	37	27935	COVER, TRANSFER PORT	39	48
25136	SHAFT, SHIFT - LOWER	69	35	27947	SWIVEL, LINKAGE - ECONOMIZER COLLAR	13	7
25138	CAM, LOWER - REVERSE LOCKING	55	44	27948	SWIVEL, UPPER AND LOWER LINK RODS	13	11
25138	CAM, LOWER - REVERSE LOCKING	63	43	27949	ROD, LINK - UPPER	13	9
25138	CAM, LOWER - REVERSE LOCKING	69	41	27955	CAP, ADAPTOR AND PILOT FASTENING	11	25
25140	LEVER, REVERSE LOCK	49	19	27977	CLUSTER, THROTTLE LEVER (UPPER CARBURETOR)	27	21
25305	CAP, RUBBER - UPPER MOUNT BOLT NUT	49	24	28007A1	THROTTLE PICK-UP BRACKET ASSEMBLY	27	24
25596	CABLE, WIRE - STARTER TO STARTER SOLENOID	21	22				
25996A1	SWIVEL AND LINK ROD ASSEMBLY	13	8				

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28007A5	THROTTLE PICK-UP BRACKET ASSEMBLY (NOT AS SHOWN)	27	24	30050	TERMINAL, CHOKE SOLENOID LEAD	27	2
28203	BUMPER, TOP YOKE	45	23	30050	TERMINAL, HARNESS AND MERCURY SWITCH LEADS	21	2
28205	STRAP STOP, DRIVE SHAFT HOUSING TO SWIVEL BRACKET	45	31	30050	TERMINAL, STATOR LEAD WIRE	9	12
28403A3	THUMB SCREW ASSEMBLY	45	2	30109	GROUND STRAP ASSEMBLY, ADAPTOR TO CRANKCASE	11	37
28747	HANDLE, STARTER CABLE .	3	31	30109	GROUND STRAP ASSEMBLY, CYLINDER BLOCK TO BOTTOM COWL	37	37
28748	RETAINER, STARERT CABLE AND HANDLE . . .	3	32	30126A1	TILT STOP LEVER ASSEMBLY	47	40
28913	SHAFT, SHEAVE	3	29	30186	ADAPTOR, CHECK UNIT (FUEL LINE)	35	21
28922	JUMPER, COIL TO COIL . . .	13	32	30187	STEM, CHECK UNIT ADAPTOR	35	22
28937	SOLENOID, STARTER	21	25	30188	CUP WASHER, ADAPTOR . .	35	25
28966	SNUBBER, RESISTOR TO TRANSFER PORT COVER SCREW	23	39	30212	TERMINAL BLOCK, EXHAUST COVER	25	52A
28967	SCREEN, VENT - TOP COWL	3	5	30269A2	FUEL PUMP ASSEMBLY, UPPER	35	1
29044	COVER, FUEL PUMP	35	9	30306	PULLEY, FLYWHEEL	9	6
29112	JUMPER, BALLAST TO BALLAST AND BALLAST TO BLOCK	23	43	30412	HANDLE, COWL LATCH . . .	7	14
29112	JUMPER, RESISTOR TO RESISTOR AND RESISTOR TO TERM. BLOCK	23	43	30413	HOOK, COWL LATCH FASTENING	7	18
29178A2	FUEL PUMP ASSEMBLY, LOWER	35	8	30414	SWIVEL, COWL LATCH	7	17
29228A1	TRIM MOULDING ASSEMBLY, TOP COWL .	3	7	30437	SHUTT,ER CHOKE - CARBURETOR	27	34
29229A1	TRIM MOULDING ASSEMBLY	43	2	30451	YOKE, BOTTOM	45	34
29274	HANDLE, CHROME - TOP COWL	5	37	30498	CAP, PLASTIC - TILT TUBE .	45	7
29345	BUMPER, RUBBER - FRONT COVER BRACKET	7	6	30579A1	BEARING CARRIER ASSEMBLY (4 45/64" OVERALL LENGTH)	57	71
29359	LUBRICAP, SWIVEL PIN GREASE FITTING	45	19	30579A1	BEARING CARRIER ASSEMBLY (4 45/64" OVERALL LENGTH)	65	70
29532	LEVER, THROTTLE CONTROL	43	17	30579A1	BEARING CARRIER ASSEMBLY (4-45/64" OVERALL LENGTH)	71	68
29689	SWITCH, MERCURY	25	53	30581A1	THRUST HUB AND WASHER ASSEMBLY	57	78
29689	SWITCH, MERCURY	39	38	30581A1	THRUST HUB AND WASHER ASSEMBLY	65	77
29691	RECTIFIER ASSEMBLY	21	7	30581A1	THRUST HUB AND WASHER ASSEMBLY	73	75
29714	BLOCK, TERMINAL - UPPER FUEL PUMP PAD	23	34	30596	PAWL, STARTER	3	21
29765A1	TERMINAL BLOCK ASSEMBLY, EXHAUST COVER	25	52	30596	PAWL, STARTER	3	21
29783A1	DRIVEN PULLEY ASSEMBLY	11	29	30605	PLATE, FACE - WATER PUMP BASE TO BODY . .	53	20
29784	HUB, DRIVEN PULLEY	11	28	30612	LEVER, SHIFT CONTROL . .	43	18
29785	FLANGE, DRIVEN PULLEY .	11	31	30614	BOOT, RUBBER - PUSH ROD	49	22
29787	HUB, FLYWHEEL PULLEY . .	9	8	30614	BOOT, RUBBER - UPPER SHIFT SHAFT	45	27
29788	FLANGE, FLYWHEEL PULLEY	9	5	30619	LEVER, LINKAGE - UPPER .	13	12
29823	CAM, UPPER - REVERSE LOCKING	55	45	30623	ROD, LINK - LOWER	13	14
29823	CAM, UPPER - REVERSE LOCKING	63	44				
29823	CAM, UPPER - REVERSE LOCKING	69	42				
30045	PLATE, ROPE GUIDE	3	33				

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30624	SLIDE, CROSS PIN	65	54	31237	WATER PICKUP, GEAR HOUSING	65	82
30624	SLIDE, CROSS PIN	71	52	31237	WATER PICKUP, GEAR HOUSING	73	--
30625	FOLLOWER, CAM	57	54	31284A1	BEARING CARRIER ASSEMBLY (4-5/8" OVERALL LENGTH)	71	68
30625	FOLLOWER, CAM	65	53	31287	PLATE, FACE - WATER PUMP BASE TO WATER PUMP BODY	61	18
30625	FOLLOWER, CAM	71	51	31287	PLATE, FACE - WATER PUMP BASE TO WATER PUMP BODY	67	19
30645	ADAPTOR, DISTRIBUTOR	11	17	31640	TRIM TAB, GEAR HOUSING	73	80
30664	TUBE, TILT - CLAMP BRACKET TO SWIVEL BRACKET	45	4	31775	YOKE, BOTTOM	45	34
30721	ROD, PUSH - REVERSE LOCK LEVER	49	16	31875	HANDLE, CHROME - TOP COWL	5	37
30741	COVER, TRIM - DRIVE SHAFT HOUSING	49	3	32045	JUMPER, COIL TO COIL	13	32
30768	BRACKET, RECTIFIER MOUNTING	43	9	32197	STOP, SPRING TERMINAL PIN	11	8A
30786	SHAFT, VERTICAL	13	15	32227	BALLAST, IGNITION COIL (NOT SHOWN)	23	--
30787A1	ECONOMIZER COLLAR AND PIN ASSEMBLY	11	9	32263	SWITCH, MERCURY	25	53
30788	LEVER, LINKAGE - LOWER	13	13	32263	SWITCH, MERCURY	39	38
30789A1	SHIFT SHAFT ASSEMBLY, UPPER	43	27	32268	SOLENOID, STARTER	21	25
30791	BRACKET, STOP	13	1	32269	KNOB, COWL FRONT COVER FASTENING	7	7
30792A1	PILOT ASSEMBLY	11	4	32273	BUMPER, RUBBER - FRONT COVER BRACKET	7	6
30820	WIRING HARNESS, INTERNAL	21	1	32361	KNOB, COWL FRONT COVER FASTENING	7	7
30915	INSERT, WATER PUMP BODY	53	23	32394	COVER, EXHAUST MANIFOLD	37	34
30915	INSERT, WATER PUMP BODY	61	21	32435	PLATE, FACE - WATER PUMP BASE TO WATER PUMP BODY	67	19
30915	INSERT, WATER PUMP BODY	67	22	32445	SOLENOID, STARTER	21	25
30941	RATCHET, SLIDING CLUTCH	57	62	32457	WIRING HARNESS, INTERNAL (NOT AS SHOWN)	21	1
30941	RATCHET, SLIDING CLUTCH	65	61	36288	CAM, SHIFT	57	53
30941	RATCHET, SLIDING CLUTCH	71	59	36288	CAM, SHIFT	65	52
30948	MOUNT, RUBBER - UPPER	49	31	36288	CAM, SHIFT	71	50
30949	MOUNT, RUBBER - LOWER	51	39	10-20031	SCREW, RETAINER BRACKET TO CENTER CARBURETOR	27	30
31003	HANDLE, INSIDE - TOP COWL	5	38	10-20037	SCREW, RETAINER TO HOUSING	35	5
31037	COVER, GEAR HOUSING	57	76	10-20037	SCREW, RETAINER TO HOUSING	35	5
31037	COVER, GEAR HOUSING	65	75	10-20055	SCREW, REED STOP MOUNTING	41	19
31037	COVER, GEAR HOUSING	71	73	10-20060	SCREW, CONNECTING ROD	41	24
31039	RETAINER, PUSH ROD RUBBER BOLT	49	23	10-20089	SCREW, MAIN BEARING GLOCKING	37	14
31040	ROD, CHOKE	27	32	10-20100	SCREW, "U" LINK TO CHOKE KNOB	27	15
31041	CHOKE SOLENOID, TOP COWL	27	1				
31057	PLATE, SPACER - STARTER MOTOR	21	15				
31083	COVER, EXHAUST MANIFOLD	37	34				
31085	PLATE, EXHAUST MANIFOLD	37	32				
31089	STRIP, SOUND ABSORBING	7	12				
31150	PAD, BUMPER - TOP COWL HANDLE	5	39				
31207A1	THROTTLE ACTUATOR ASSEMBLY	11	12				
31234	BOOT, RUBBER - UPPER SHIFT SHAFT	45	27A				

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10-20359	SCREW, CENTER MAIN BEARIN GLOCKING	37	15	10-24228	SCREW, STOP BRACKET ADJUSTING	13	2
10-20401	SCREW, CLAMP TO EXHAUST COVER	39	40	10-24239	SCREW, WIRE CLIP TO TOP COWL	27	9
10-20401	SCREW, MERCURY SWITCH CLAMP TO EXHAUST COVER	25	56	10-24241	SCREW, TERMINAL BLOCK FASTENING	23	35
10-20540	SCREW, CHOKE SOLENOID TO TOP COWL	27	5	10-24609	SCREW, JUMPER LEADS TO RESISTOR	23	44
10-20540	SCREW, TRANSFER PORT COVER MOUNTING (5/8")	39	49	10-24770	SCREW, RESISTOR, SNUBBER AND COVER MOUNTING (1-3/8")	23	40
10-20542	SCREW, ADAPTOR AND PILOT TO DISTRIBUTOR	11	26	10-24770	SCREW, TRANSFER PORT CVR AND RESISTR	39	49
10-20584	SCREW, CLEVIS PIN FASTENING	43	24	10-24773	SCREW, CHOKE SOLENOID TO TOP COWL	27	3
10-20597	SCREW, BREAKER HOLDER TO HOUSING	17	10	10-25313	SCREW, MAIN BEARING CLAMPING	41	13
10-20653	SCREW, CYLINDER BLOCK COVER MOUNTING	39	45	10-25612	SCREW, DRIVE - SERIAL PLATE TO SWIVEL BRACKET	45	30
10-20776	SCREW, DETENT SPRING TO BOTTOM COWL	43	34	10-25781	SCREW, SET - LINKAGE LEVER	13	20
10-20784	SCREW, ADAPTOR TO BOTTOM COWL	35	26	10-25822	SCREW, STRAINER COVER FASTENING	31	25
10-20847	SCREW, CLUSTER TO THROTTLE LEVER	27	22	10-25850	SCREW, FLOAT BOWL COVER (LONG)	31	20
10-20847	SCREW, THROTTLE STOP LEVER	31	8	10-26128	SCREW, HARNESS PLATE FASTENING	21	5
10-20854	SCREW, FLOAT BOWL COVER (SHORT)	31	19	10-26132	SCREW, CRANKCASE TO CYLINDER BLOCK (2-1/2")	37	10
10-21091	SCREW, BRACKET TO BOTTOM COWL (1-1/8")	43	10	10-26548	SCREW, HARNESS CLAMP FASTENING	23	33
10-21106	SCREW, BAFFLE TO BOTTOM COWL	43	8	10-26632	SCREW, THROTTLE AND SHIFT LEVER FASTENING	43	20
10-21504	SCREW, BOTTOM COWL TO DRIVE SHAFT HOUSING	43	14	10-26801	SCREW, MAIN BEARING LOCKING	37	14
10-21574	SCREW, CRANKCASE TO CYLINDER BLOCK (1-5/8")	37	11	10-26889	SCREW, COIL AND TO BRACKET	13	35
10-21625	SCREW, COIL BRACKET TO BOTTOM COWL (3/4")	13	37	10-27005	SCREW, CRANKCASE TO CYLINDER BLOCK (2-7/8")	37	10
10-22039	SCREW, CRANKCASE TO CYLINDER BLOCK (2-3/4")	37	10	10-28009	BOLT, CLAMP BRACKET TO BOAT TRANSOM	47	54
10-22040	SCREW, ADAPTOR AND PILOT TO CRANKCASE FLANGE	11	19	10-28192	SCREW, TERMINAL BLOCK TO EXHAUST MANIFOLD COVER	25	58
10-22040	SCREW, CRANKCASE TO CYLINDER BLOCK (1-1/2")	37	11	10-28200	SCREW, STRAP STOP TO DRIVE SHAFT HOUSING	45	32
10-22421	SCREW, COIL BRACKET TO BOTTOM COWL (1-1/4")	13	38	10-28405	SCREW, PLUG - MAIN FUEL JET CHANNEL	31	34
10-22421	SCREW, FRONT - HANDLE TO TOP COWL (1-1/4")	5	42	10-28450	SCREW, NYLOCK -UPPER AND LOWER SHOCK MOUNTING PIN	47	48
10-22698	SCREW, STARTER MOTOR TO CRANKCASE FLANGE	21	16	10-28634	SCREW, GREASE FILLER AND VENT HOLE	55	48
10-22956	SCREW, BRACKET TO BOTTOM COWL (7/8")	43	11	10-28634	SCREW, GREASE FILLER AND VENT HOLE	63	47
10-22968	SCREW, CENTER MAIN BEARING CLAMPING	41	9				

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10-28636	SCREW, STOP BRACKET TO DISTRIBUTOR ADAPTOR	13	5	10-29283	SCREW, STATOR TO UPPER END CAP	9	13
10-28642	SCREW, DRIVE - ROPE GUIDE PLATE TO TOP COWL	3	34	10-29434	SCREW, CONDENSER TO HOUSING	17	12
10-28666	SCREW, BALLAST AND COVER MOUNTING (1")	23	40	10-29465	SCREW, REED STOP MOUNTING	41	19
10-28666	SCREW, TRANSFER PORT COVER AND BALLAST MOUNTING (1")	39	49	10-29608	SCREW, GEAR HOUSING FLUSHING HOLE	55	50
10-28668	SCREW, MANIFOLD COVER MOUNTING (7/8")	37	35	10-29608	SCREW, GEAR HOUSING FLUSHING HOLE	63	49
10-28713	SCREW, RETAINER TO LOWER CARBURETOR	27	41	10-29608	SCREW, GEAR HOUSING FLUSHING HOLE	69	47
10-28773	SCREW, UPPER MOUNT COVER 1-5/8")	49	33	10-29852	SCREW, HARNESS AND JUMPER LEADS TO TERMINAL BLOCK	23	47
10-28775	SCREW, UPPER MOUNT COVER (2-1/4")	49	34	10-29852	SCREW, HARNESS AND STATOR LEADS TO RECTIFIER	21	12
10-28845	SCREW, PLUG - BODY CHANNEL	31	32	10-29852	SCREW, HARNESS LEADS TO TERMINAL BLOCK	25	57
10-29029	SCREW, FUEL PUMP MOUNTING (1-1/2")	35	12	10-30009	SCREW, DISTRIBUTOR GROUND LEAD CLIP TO CRANKCASE	13	26
10-29126	SCREW, FUEL PUMP MOUNTING (1-3/4")	35	11	10-30009	SCREW, HARNESS CLIP FASTENING	23	51
10-29158	SCREW, DISTRIBUTOR CAP TO ADAPTOR	17	32	10-30009	SCREW, STATOR LEAD CLIP FASTENING	9	16
10-29167	SCREW, SIDE INLET TO DISTRIBUTOR CAP	17	31	10-30128	SCREW, TILT STOP LEVER ANCHOR	47	41
10-29180	SCREW, ADAPTOR TO HOUSING	17	22	10-30206	SCREW, GEAR HOUSING TO DRIVE SHAFT HOUSING (1")	59	88
10-29197	SCREW, WIRING HARNESS GROUND LEAD TO STARTER MOTOR	21	24	10-30206	SCREW, GEAR HOUSING TO DRIVE SHAFT HOUSING (1")	65	85
10-29198	SCREW, END CAP MOUNTING	37	22	10-30206	SCREW, GEAR HOUSING TO DRIVE SHAFT HOUSING (1")	73	82
10-29198	SCREW, END CAP MOUNTING	37	30	10-30259	SCREW, MAIN BEARING CLAMPING	41	13
10-29199	SCREW, CENTER - HANDLE TO TOP COWL (1")	5	44	10-30452	SCREW, UPPER MOUNT (5-1/2")	49	38
10-29200	SCREW, ANCHOR BRACKET TO BOTTOM COWL	43	16	10-30453	BOLT, TOP YOKE TO UPPER MOUNT	45	24
10-29221	SCREW, VENT SCREEN TO TOP COWL	3	6	10-30559	SCREW, WATER PICKUP TO GEAR HOUSING (2-1/4")	59	86
10-29226	SCREW, BRACKET TO FRONT COVER	7	3	10-30559	SCREW, WATER PICKUP TO GEAR HOUSING (2-1/4")	65	84
10-29226	SCREW, DECORATIVE - MOULDING TO BOTTOM COWL	43	3	10-30559	SCREW, WATER PICKUP TO GEAR HOUSING (2-1/4")	73	--
10-29226	SCREW, DECORATIVE - MOULDING TO TOP COWL	3	8	10-30663	SCREW, HARNESS LEADS TO TERMINAL BLOCK	25	57
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11-20083	NUT, ADAPTOR AND PILOT FASTENING SCREW	11	21	11-22948	NUT, ELBOW	35	16
11-20083	NUT, CLAMP BRACKET STUD	45	11	11-23161	NUT, POWERHEAD STUDS .	49	12
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11-20361	NUT, UPPER AND LOWER SWIVEL TO LEVER AND BRACKET	13	19	11-29225	NUT, NYLON CAP - MOULDING FASTENING SCREW	43	5
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11-29594	NUT, PROPELLER	73	79				
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11-29598	NUT, WATER PUMP BODY FASTENING STUDS (1/4")	61	27	12-26014	WASHER, REED STOP MOUNTING SCREW	41	17
11-29598	NUT, WATER PUMP BODY FASTENING STUDS (1/4")	69	28	12-26014	WASHER, TERMINAL BLOCK FASTENING SCREW	23	37
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11-30932	NUT, PINION GEAR TO DRIVE SHAFT	67	9	12-26825	WASHER, COVER FASTENING KNOB (STEEL)	7	9
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12-20084	WASHER, ADAPTOR AND PILOT FASTENING SCREW	11	20	12-28008	WASHER, CLAMP BRACKET BOLT	47	55
12-20084	WASHER, COIL BRACKET STUD	15	42	12-28121	WASHER, NEEDLE LOCATING	41	28
12-20086	WASHER, POWERHEAD STUDS	49	10	12-28196	WASHER, UPPER BUSHING RETAINER (INNER)	47	46
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12-20260	WASHER, GREASE FILLER AND VENT HOLE SCREW	55	49	12-28421	WASHER, UPPER AND LOWER BUSHING RETAINER (OUTER)	47	47
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12-20533	WASHER, CETNER HANDLE STUD (9/16" OD)	5	40	12-29590	WASHER, CUPPED - THRUST HUB	65	78
12-20533	WASHER, STOP BRACKET FASTENING SCREW	13	6	12-29590	WASHER, CUPPED - THRUST HUB	73	76
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12-20553	WASHER, VERTICAL SHAFT - CENTER	13	21	12-29957	WASHER, GEAR HOUSING COVER	65	74
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12-30514	WASHER, UPPER MOUNT BOLT	49	26	13-26992	LOCKWASHER, TRANSFR PORT CVR AND RESIST SNUBBER MNTNG SCREW	39	50
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12-30516	WASHER, RUBBER - UPPER MOUNT BOLT	49	27	13-26992	LOCKWASHER, WATER PUMP BODY FASTENING SCREW&STUDS (1/4") . . .	69	27
12-30611	WASHER, NYLON - UPPER SHIFT SHAFT	45	28	13-26992	LOCKWASHER, WATER PUMP BODY FASTNG SCREW&STUDS (1/4") . . .	61	26
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12-30633	WASHER, THRUST - BEARING CARRIER TO GEAR HOUSING	65	68	13-26993	LOCKWASHER, RECTIFIER MOUNTING SCREW	21	8
12-30633	WASHER, THRUST - BEARING CARRIER TO GEAR HOUSING	71	66	13-26993	LOCKWASHER, SOLENOID TERMINAL (5/16)	21	26
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12-31013	WASHER, THRUST - BEARING CARRIER	65	76	13-26993	LOCKWASHER, WATER PUMP BODY FASTENING STUD (5/16")	61	28
12-31013	WASHER, THRUST - BEARING CARRIER	73	74	13-26993	LOCKWASHER, WATER PUMP BODY FASTENING STUD (5/16")	69	29
12-31211	WASHER, SPLINED - PROPELLER SHAFT	65	79	13-26995	LOCKWASHER, BALLAST JUMPER LEAD TERMINALS	23	45
12-31211	WASHER, SPLINED - PROPELLER SHAFT	73	77	13-26995	LOCKWASHER, BRACKET FASTENING SCREW	7	4
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12-31266	WASHER, RUBBER - SHIFT SHAFT BUSHING	69	40	13-26996	LOCKWASHER, MOULDING FASTENING SCREW	3	10
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13-20160	WASHER, WAVE - RETAINER TENSION	3	27	13-26996	LOCKWASHER, IGNITION COIL TERMINAL	13	29
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13-26917	WASHER, WAVE - BALL BEARING TENSION	17	19	13-26996	LOCKWASHER, TERMINAL BLOCK FASTENING SCREW	23	36
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13-29402	WASHER, WAVE - PIN				DRIVE SHAFT HOUSING .	37	6
	FASTENING SCREW	43	25	16-26134	STUD, CYLINDER BLOCK TO		
13-29402	WASHER, WAVE - STARTER				DRIVE SHAFT HOUSING .	37	8
	PAWL	3	22	16-26135	STUD, CYLINDER BLOCK TO		
13-30597	WASHER, WAVE - STARTER				DRIVE SHAFT HOUSING .	37	7
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13-31030	WASHER, WAVE - LEVER				DRIVE SHAFT HOUSING		
	ANCHOR SCREW	47	42	16-29078	(2")	53	3
14-20091	TAB WASHER, BEARING			16-29078	STUD, GEAR HOUSING TO		
	LOCKING SCREW	37	16		DRIVE SHAFT HOUSING		
14-20165	TAB WASHER, SHEAVE			16-29078	(2")	61	3
	SHAFT NUT	3	35	16-29078	STUD, GEAR HOUSING TO		
14-27960	TAB WASHER, CAP				DRIVE SHAFT HOUSING		
	LOCKING	11	23	16-29230	(2")	67	3
14-30963	TAB WASHER, PROPELLER				STUD, PRIMARY LEAD AND		
	NUT	57	82		TENSION SPRING	17	4
14-31210	TAB WASHER, PROPELLER			16-30172	STUD, CARBURETOR -		
	NUT	65	80		CHOKE LEVER PIVOT . . .	27	33
14-31210	TAB WASHER, PROPELLER			16-30661	STUD, GEAR HOUSING TO		
	NUT	73	78		DRIVE SHAFT HOUSING		
14-31811	TAB WASHER,				(3-15/16")	61	2
	DISTRIBUTOR CAP			16-30661	STUD, GEAR HOUSING TO		
	FASTENING SCREW	17	33		DRIVE SHAFT HOUSING		
15-20082A1	SHIM, END CAP TO				(3-15/16")	67	2
	CRANKCASE (.002-3-5-10)	37	21	16-30661	STUD, GEAR HOUSING TO		
15-20085A1	SHIM, END CAP TO				DRIVESHAFT HOUSING		
	CRANKCASE (.002-3-5-10)	37	29		(3-15/16")	53	2
15-29955A1	SHIM, THRUST WASHER TO			16-30667	STUD, WATER PUMP BASE		
	GEAR HOUSING	57	68		AND BODY TO GEAR		
15-29955A1	SHIM, THRUST WASHER TO				HOUSING (3-1/8")	53	6
	GEAR HOUSING	65	67	16-30667	STUD, WATER PUMP BASE		
15-29955A1	SHIM, THRUST WASHER TO				AND BODY TO GEAR		
	GEAR HOUSING	71	65		HOUSING (3-1/8")	61	5
15-30278A1	SHIM, DRIVE SHAFT BALL			16-30667	STUD, WATER PUMP BASE		
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	HOUSING	53	12	16-30669	HOUSING (3-1/8")	67	5
15-30278A1	SHIM, DRIVE SHAFT BALL				STUD, WATER PUMP BASE		
	BEARING TO GEAR				AND BODY TO GEAR		
	HOUSING	61	10	16-30669	HOUSING (3-1/4")	61	4
15-30278A1	SHIM, DRIVE SHAFT BALL				STUD, WATER PUMP BASE		
	BEARING TO GEAR				AND BODY TO GEAR		
	HOUSING	67	10	16-30901	HOUSING (3-1/4")	67	4
15-30497A1	SHIM, CLAMP BRACKET				STUD, WATER PUMP BASE		
	TILT TUBE (.010- .020) . . .	45	5		AND BODY TO GEAR		
15-30923A1	SHIM, BEARING OUTER			16-30929	HOUSING (3-1/4")	53	4
	RACE TO GEAR HOUSING	57	57		STUD, DRIVE SHAFT		
15-30923A1	SHIM, BEARING OUTER				HOUSING TO GEAR HSG	49	2
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15-30923A1	SHIM, BEARING OUTER				BEARING	41	4
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16-20077	STUD, COIL BRACKET TO				BLOCK TO MAIN BEARING	37	2
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	TO CRANKCASE	3	3	17-20853	PIN, FLOAT LEVER PINION .	31	3
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17-24873	PIN, DRIVEN PULLEY	11	30		CHANNEL	31	33
17-25319	PIN, ROLL - CAM SHAFT . . .	17	18	19-29850	PLUG, PLASTIC - WATER		
17-25319	ROLL PIN, VERTICAL SHAFT				PICK-UP SCREW HOLE . .	49	13
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17-25391	RIVET, CHOKE LEVER TO				COWL (TO PLUG 3/4"		
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	SPRING ATTACHING	45	21	21-28481A1	CHECK VALVE ASSEMBLY,		
17-26618	PIN, DOWEL - PULLEY TO				ADAPTOR	39	55
	FLYWHEEL	9	7	21-28481A1	CHECK VALVE ASSEMBLY,		
17-27732	DOWEL PIN, STEPPED	41	8		END CAP	37	28
17-27961	PIN, SPRING RETAINER . . .	11	10	21-28483A1	CHECK VALVE ASSEMBLY,		
17-27962	PIN, SPRING TERMINAL . . .	11	7		UPPER - BLEED HOSE . .	39	57
17-28658	PIN, COIL SPRING			21-30430	VALVE, CHECK	35	3
	MOUNTING	45	18	21-30430	VALVE, CHECK - FUEL		
17-29077	ROLL PIN, TENSION SPRING				PUMP	35	3
	TO KNOB	7	11	22-20445	CONNECTOR, CYLILNDER		
17-29596	DOWEL PIN, WATER PUMP				BLEED HOSE - LOWER . .	39	51
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17-29596	DOWEL PIN, WATER PUMP				GREASE FILLER HOLE . .	55	47
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17-29967	PIN, IMPELLER DRIVE	61	24	22-22995	ELBOW, UPPER FUEL PUMP		
17-29967	PIN, IMPELLER DRIVE	69	25		OUTLET	35	14
17-30615	PIN, REVERSE LOCK LEVER	49	17	22-22995	ELBOW,M LOWER FUEL		
17-30632	PIN, CROSS - RATCHET TO				PUMP INLET	35	14
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	PROPELLER SHAFT	65	62	22-23612	FITTING, GREASE	45	15
17-30632	PIN, CROSS - RATCHET TO			22-24690	ELBOW, FUEL PUMP		
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17-30784A1	SWIVEL PIN AND TOP YOKE				ADAPTOR	11	18
	ASSEMBLY	45	22	22-25094	FITTING, GREASE -		
17-30978A1	PIN ASSEMBLY, CLEVIS				ECONOMIZER COLLAR . .	11	11
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18-20233	CLIP, RETAINING - SHIFT			22-25956	TEE, CENTER AND LOWER		
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18-20233	CLIP, RETAINING - SHIFT			22-25956	TEE, CHECK VALVE AND		
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23-20326	SPACER, TOP COWL STUD - REAR	3	12	24-28659	SPRING, COIL - SWIVEL BRACKET	45	17
23-26348	BUSHING, COVER - COWL MOUNTING STUD	39	44	24-28965	SPRING, CHOKE ROD TENSION	27	39
23-26348	BUSHING, CRANKCASE - COWL MOUNTING STUD ..	37	3	24-28975	SPRING, GARTER - INTERNAL WIRING HARNESS	21	3
23-26602	BUSHING, NYLON - THROTTLE ACTUATOR ..	11	13	24-29275	SPRING, HORSESHOE	11	6
23-26954	BUSHING, NYLON - VERTICAL SHAFT	13	16	24-29340A1	SPRING, STARTER REWIND	3	18
23-28198	BUSHING, RUBBER - SHOCK ABSORBER	47	50	24-29821	SPRING, REVERSE LOCK TENSION	45	36
23-28198	BUSHING, RUBBER - SHOCK ABSORBER	47	50	24-30189	SPRING, ADAPTOR STEM ..	35	24
23-28199	SPACER, UPPER SHOCK BUSHING TO CLAMP BRACKET	47	45	24-30618	SPRING, TENSION - PUSH ROD	49	18
23-28688	SPACER, RUBBER - COIL SPRING POSITIONING ..	45	20	24-30621	SPRING, DETENT	43	33
23-28911	SPACER, SHEAVE SHAFT ..	3	24	24-30622	SPRING, COMPRESSION - CAM FOLLOWER	57	56
23-28912	BUSHING, SPRING GUIDE ..	3	19	24-30622	SPRING, COMPRESSION - CAM FOLLOWER	65	55
23-28919	BUSHING, NYLON - SHEAVE SHAFT SPACER	3	23	24-30622	SPRING, COMPRESSION - CAM FOLLOWER	71	53
23-28933	BUSHING, DISTRIBUTOR CAM SHAFT	17	16	24-30772	SPRING, TENSION - FASTENING KNOB	7	10
23-29529	BUSHING, THROTTLE AND SHIFT LEVER	43	19	24-30893	SPRING, RETAINING - CROSS PIN	57	64
23-29561	BUSHING, REAR HANDLE STUD	5	45	24-30893	SPRING, RETAINING - CROSS PIN	65	63
23-29804	SLEEVE, GUIDE - WATER INLET TUBE	53	34	24-30893	SPRING, RETAINING - CROSS PIN	71	61
23-29804	SLEEVE, GUIDE - WATER INLET TUBE	61	32	24-32035	SPRING, CHOKE ROD TENSION	27	39A
23-29804	SLEEVE, GUIDE - WATER INLET TUBE	69	33	24-32271	SPRING, TENSION - FASTENING KNOB	7	10
23-30438	BUSHING, NYLON - UPPER CHOKE LEVER	27	35	24-32428	SPRING, CHOKE ROD TENSION	29	39A
23-30607	SPACER, NYLON - REVERSE LOCKING CAM	55	46	25-20081	"O" RING	37	19
23-30607	SPACER, NYLON - REVERSE LOCKING CAM	63	45	25-20081	"O" RING	37	26
23-30607	SPACER, NYLON - REVERSE LOCKING CAM	69	43	25-20116	GROMMET, CHOKE KNOB ..	3	4
23-30617A1	BUSHING ASSEMBLY, SHIFT SHAFT	55	42	25-20116	GROMMET, CHOKE ROD ..	27	13
23-30617A1	BUSHING ASSEMBLY, SHIFT SHAFT	63	40	25-20415	"O" RING, ADAPTOR STEM ..	35	23
23-30617A1	BUSHING ASSEMBLY, SHIFT SHAFT	69	38	25-20633	"O" RING, GEAR HOUSING STUD (A-16-30901)	53	5
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23-32427	SPACER, CHOKE ROD TENSION STUD	29	41A	25-25439	"O" RING, SHIFT SHAFT BUSHING	63	39
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				25-29976	"O" RING, BEARING CARRIER	65	69
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25-30224	"O"RING, WATER PUMP BASE	53	15	26-31489	OIL SEAL, WATER PUMP BASE	67	16
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25-30271	RING, RUBBER - CENTRIFUGAL SLINGER (DRIVE SHAFT)	61	30	26-31507	OIL SEAL, WATER PUMP BODY	67	23
25-30271	RING, RUBBER - CENTRIFUGAL SLINGER (DRIVE SHAFT)	69	31	26-31783	OIL SEAL	45	16
25-30613	"O" RING, UPPER - DRIVE SHAFT	53	35	27-23005	GASKET, CHECK VALVE TO HOUSING	35	2
25-30613	"O" RING, UPPER - DRIVE SHAFT	61	33	27-23005	GASKET, CHECK VALVE TO HOUSING	35	2
25-30613	"O" RING, UPPER - DRIVE SHAFT	69	34	27-23180	GASKET, IDLE TUBE	31	31
26-20465	OIL SEAL, WATER PUMP BODY	53	24	27-24863	GASKET, FUEL PUMP	35	6
26-26207	SEAL, RUBBER - WATER INLET TUBE	49	8	27-24863	GASKET, FUEL PUMP	35	6
26-29476	OIL SEAL	37	18	27-25033	GASKET, INLET SEAT	31	7
26-29476	OIL SEAL (UPPER)	37	24	27-25848	GASKET, STRAINER COVER SCREW	31	24
26-29478	OIL SEAL (LOWER)	37	25	27-25849	GASKET, STRAINER COVER (SMALL)	31	22
26-29612	SEAL, GEAR HOUSING FLUSHING HOLE	55	52	27-25851	GASKET, STRAINER COVER (LARGE)	31	21
26-29612	SEAL, GEAR HOUSING FLUSHING HOLE	63	51	27-26072	GASKET, CYLINDER BLOCK COVER	39	42
26-29612	SEAL, GEAR HOUSING FLUSHING HOLE	69	49	27-26197	GASKET, POWERHEAD TO BOTTOM COWL	43	13
26-29677	SEAL, RUBBER - WATER PUMP BODY	53	33	27-26198	GASKET, DRIVE SHAFT HOUSING TO BOTTOM COWL	49	9
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26-29677	SEAL, RUBBER - WATER PUMP BODY	69	32	27-26447	GASKET, SIDE INLET TO DISTRIBUTOR CAP	17	30
26-29971	SEAL, GEAR HOUSING TO WATER INTAKE TUBE ...	63	36	27-26891	GASKET, CARBURETOR FLANGE	33	36
26-29971	SEAL, GEAR HOUSING TO WATER INTAKE TUBE ...	69	--	27-27936	GASKET, TRANSFER PORT COVER	39	47
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26-30550	OIL SEAL, BEARING CARRIER	65	72	27-28409	GASKET, MAIN FUEL JET ..	31	13
26-30550	OIL SEAL, BEARING CARRIER	71	70	27-29586	GASKET, GEAR HOUSING FLUSHING HOLE SCREW	55	51
26-30727	OIL SEAL, WATER PUMP BASE	53	17	27-29586	GASKET, GEAR HOUSING FLUSHING HOLE SCREW	63	50
26-31249	OIL SEAL, SHIFT SHAFT BUSHING	55	43	27-29586	GASKET, GEAR HOUSING FLUSHING HOLE SCREW	69	48
26-31249	OIL SEAL, SHIFT SHAFT BUSHING	63	41	27-30276	GASKET, FUEL PUMP COVER	35	10
26-31249	OIL SEAL, SHIFT SHAFT BUSHING	69	39	27-30557	GASKET, WATER PICKUP TO GEAR HOUSING	59	85
26-31282	SEAL, WATER PUMP BODY TO WATER	69	--	27-30557	GASKET, WATER PICKUP TO GEAR HOUSING	65	83
26-31282	SEAL, WATER PUMP BODY TO WATER INTAKE TUBE	63	34	27-30557	GASKET, WATER PICKUP TO GEAR HOUSING	73	--
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27-31285	GASKET, LOWER - WATER PUMP BASE TO FACE PLATE	61	17	31-29982	BEARING, ROLLER - DRIVE SHAFT	61	6
27-31285	GASKET, LOWER - WATER PUMP BASE TO FACE PLATE	67	18	31-29982	BEARING, ROLLER - DRIVE SHAFT	67	6
27-31286	GASKET, UPPER - FACE PLATE TO WATER PUMP BODY	61	19	31-30616	BEARING, ROLLER - BEARING CARRIER	57	72
27-31286	GASKET, UPPER - FACE PLATE TO WATER PUMP BODY	67	20	31-30894A1	TAPERED ROLLER BEARING ASSEMBLY	57	60
27-31286	GASKET, UPPER - FACE PLATE TO WATER PUMP BODY	67	20	31-30894A1	TAPERED ROLLER BEARING ASSEMBLY	65	59
27-32433	GASKET, LOWER - WATER PUMP BASE TO FACE PLATE	67	18	31-30894A1	TAPERED ROLLER BEARING ASSEMBLY	71	57
27-32434	GASKET, UPPER - FACE PLATE TO WATER PUMP BODY	67	20	31-30895	TAPERED ROLLER BEARING ASSEMBLY	71	57
27-32438	GASKET, WATER PUMP BASE TO GEAR HOUSING	67	13	31-30895	BEARING, ROLLER - FORWARD GEAR	57	59
27-36268	GASKET, DISTRIBUTOR CAP TO ADAPTOR	17	24	31-30895	BEARING, ROLLER - FORWARD GEAR	65	58
28-20094	KEY, FLYWHEEL DRIVE . . .	9	3	31-30895	BEARING, ROLLER - FORWARD GEAR	71	56
28-20094	KEY, FLYWHEEL DRIVE . . .	41	2	31-30895	BEARING, ROLLER - FORWARD GEAR	71	56
28-28657	KEY, MAGNETO DRIVING . .	11	32	31-30956	BEARING, ROLLER - BEARING CARRIER	65	71
28-30281	KEY, LOCATING - BEARING CARRIER	57	74	31-30956	BEARING, ROLLER - BEARING CARRIER	71	68
28-30281	KEY, LOCATING - BEARING CARRIER	65	73	31-31092	CUP, OUTER - TAPER ROLLER BEARING	57	61
28-30281	KEY, LOCATING - BEARING CARRIER	71	71	31-31092	CUP, TAPERED ROLLER BEARING	65	60
29-20046	BEARING, NEEDLE - CRANKPIN	41	26	31-31092	CUP, TAPERED ROLLER BEARING	71	58
29-20063	BEARING, NEEDLE - PISTON PIN	41	27	31-31092	CUP, TAPERED ROLLER BEARING	71	58
29-26114	BEARING, NEEDLE - OUTER RACE	41	5	32-26407	HOSE, VENT DISTRIBUTOR TO ELBOW (16")	15	47
30-20066	BEARING, BALL - DISTRIBUTOR PILOT	11	5	32-26527	SLEEVE, SPARK PLUG LEAD	19	42
30-20080	BEARING, BALL	37	20	32-26542	HOSE, VENT - DISTRIBUTOR TO CONNECTOR (13") . . .	15	45
30-20080	BEARING, BALL	37	27	32-28052	SLEEVE, RUBBER - RECTIFIER HARNESS LEAD	21	10
30-20464	BEARING, BALL - DRIVE SHAFT	53	13	32-28052	SLEEVE, RUBBER - RECTIFIER HARNESS LEAD	21	10
30-20464	BEARING, BALL - DRIVE SHAFT	67	11	32-28052	SLEEVE, RUBBER - TILT LOCK PIN BUMPER	45	13
30-2464	BEARING, BALL - DRIVE SHAFT	61	11	32-28373	SLEEVE, RUBBER - RECTIFIER STATOR LEAD	21	11
30-26379	BEARING, BALL - CAM SHAFT	17	14	32-28373	SLEEVE, RUBBER - RECTIFIER STATOR LEAD	21	11
30-26379	BEARING, BALL - DRIVE SHAFT	11	2	32-28654	HOSE, CYLINDER BLEED (6-1/2") - UPPER	39	56
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32-30036	FUEL LINE, ADAPTOR TO LOWER FUEL PUMP (18")	35	20	43-30937	REVERSE GEAR ASSEMBLY	65	65
32-30038	FUEL LINE, UPPER TO CENTER CARBURETOR	35	29	43-30937A1	REVERSE GEAR ASSEMBLY, COMPLETE	57	--
32-30040	FUEL LINE, CENTER TO LWOER CARBURETOR	35	28	43-30938	REVERSE GEAR ASSEMBLY, COMPLETE	65	--
32-30556	HOSE, WATER INTAKE - GEAR HOUSING	55	37	43-30938	FORWARD GEAR ASSEMBLY	57	58
32-30574	SLEEVE, SPARK PLUG LEAD	19	41	43-30938	FORWARD GEAR ASSEMBLY	65	57
32-30722	TUBE, WATER INLET	49	7	43-30938A1	FORWARD GEAR ASSEMBLY, COMPLETE	71	55
32-31272	TUBE, WATER INTAKE - GEAR HOUSING	63	35	43-30938A1	FORWARD GEAR ASSEMBLY, COMPLETE	57	--
32-31272	TUBE, WATER INTAKE - GEAR HOUSING	69	--	43-30938A1	FORWARD GEAR ASSEMBLY, COMPLETE	65	--
32-32480	FUEL LINE, UPPER FUEL PUMP TO CARBURETOR	35	31	43-31419	GEAR, PINION - DRIVE SHAFT	67	8
33-20127	SPARK PLUG (CHAMPION J6J)	13	23	43-31886	FORWARD GEAR ASSEMBLY	71	55
33-28915	SPARK PLUG (AC - M44C)	13	23	43-31887	REVERSE GEAR ASSEMBLY	71	63
34-20053	REED STOP, MAIN BEARING REED VALVES	41	16	44-30944	SHAFT, PROPELLER	57	65
34-20888A1	REED SET, MATCHED - MAIN BEARING	41	15	44-30944	SHAFT, PROPELLER	65	64
37-30649	LABEL, TERMINAL BLOCK COLOR LEADS	25	--	44-30944	SHAFT, PROPELLER	71	62
37-30862	DECAL, BOTTOM COWL - PORT	43	-	45-30785	DRIVE SHAFT, DISTRIBUTOR	11	3
37-30927	DECAL, TOP COWL - STARBOARD SIDE	3	-	45-38459	DRIVE SHAFT (SHORT SHAFT)	53	9
37-30928	DECAL, TOP COWL - PORT SIDE	3	-	45-38459	DRIVE SHAFT (SHORT SHAFT)	61	7
37-31022	DECAL, TRIM COVER - STARBOARD (NOT AS SHOWN)	49	5	45-38459	DRIVE SHAFT (SHORT SHAFT)	67	7
37-31023	DECAL, TRIM COVER - PORT	49	6	45-38460	DRIVE SHAFT (LONG SHAFT)	53	9
37-31023	DECAL, TRIM COVER - PORT (NOT AS SHOWN)	49	6	45-38460	DRIVE SHAFT (LONG SHAFT)	61	7
37-31026	DECAL, BOTTOM COWL - STARBOARD	43	-	45-38460	DRIVE SHAFT (LONG SHAFT)	67	7
37-31987	DECAL, TRIM COVER - STARBOARD	49	5	46-30600A1	WATER PUMP BASE ASSEMBLY	53	16
37-32265	DECAL, WRAP AROUND COWL - STARBOARD	7	21	46-30698A1	WATER PUMP BODY ASSEMBLY	53	22
37-32266	DECAL, WRAP AROUND COWL - PORT	7	20	46-31273A1	WATER PUMP BODY ASSEMBLY	61	20
38-31061	SERIAL PLATE	45	29	46-31273A1	WATER PUMP BODY ASSEMBLY	67	21
39-27841	RING, PISTON	41	22	46-31277A1	WATER PUMP BASE ASSEMBLY	61	14
39-28616	RINGS, PISTON (.015 OVERSIZE)	41	--	46-31277A1	WATER PUMP BASE ASSEMBLY	67	15
40-20057	LOCK RING, PISTON PIN	41	21	46-32436A1	WATER PUMP BASE ASSEMBLY	67	15
43-30566	GEAR, PINION - DRIVE SHAFT	53	10	46-32437A1	WATER PUMP BODY ASSEMBLY	67	21
43-30566	GEAR, PINION - DRIVE SHAFT	61	8	47-30221	IMPELLER, WATER PUMP	53	25
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50-28908	SHEAVE ASSEMBLY	3	20		BLANKET FASTENING . . .	7	--
50-28985A1	STARTER CABLE			92-27109	ADHESIVE COMPOUND (3-		
	ASSEMBLY	3	30		1/2 OUNCE KIT) EMBLAM		
50-30955	STARTER MOTOR				FASTENING	7	--
	ASSEMBLY	21	14	167-1813A2	BOTTOM COWL ASSEMBLY	43	1
50-30994	SHEAVE ASSEMBLY	3	20	177-1869A2	TOP COWL ASSEMBLY	3	1
52-34239	RATCHET, SLIDING CLUTCH	71	59	177-1876A2	TOP COWL ASSEMBLY	3	1
53-21058	"E" RING, COWL LATCH			179-1647A3	COWL FRONT COVER		
	HINGE PIN	7	15		ASSEMBLY (NOT AS		
53-26406	RING, SNAP - BALL				SHOWN)	7	1
	BEARING RETAINING . . .	11	1	181-1670A4	WRAP AROUND COWL		
53-26933	RING, SNAP - OUTER RACE	41	7		ASSEMBLY	7	13
53-30726	RING, RETAINING - BALL			184-2004A2	COWL FRONT COVER		
	BEARING	53	14		ASSEMBLY	7	1
53-30726	RING, RETAINING - BALL			198-2006A2	WRAP AROUND COWL		
	BEARING	61	12		ASSEMBLY	7	13
53-30726	RING, RETAINING - BALL			212-1424A4	FLYWHEEL ASSEMBLY	9	4
	BEARING	67	12	393-1275	SLEEVE, TERMINAL END		
54-20387	CLAMP, BLEED HOSE TO				COVER	17	36
	CONNECTORS	39	58	393-1275	SLEEVE, TERMINAL END		
54-20534	CLAMP, LOWER CABLE -				COVER	19	36
	STARTER TO SOLENOID	21	23	393-1278	ADAPTOR, HOUSING TO		
54-22627	CLAMP, WIRING HARNESS				DISTRIBUTOR CAP	17	20
	TO STARTER SUPPORT			393-1280A1	ROTOR, DISTRIBUTOR	17	23
	BRACKET	23	31	393-1282	HOUSING, PRIMARY	17	1
54-22783	"S" CLIP, CHOKE SOLENOID			393-1282A16	DISTRIBUTOR ASSEMBLY,		
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54-22783	"S" CLIP, RECTIFIER			393-1282A16	DISTRIBUTOR ASSEMBLY,		
	HARNESS LEAD TO				COMPLETE	17	-
	BOTTOM COWL	21	6	393-1283	CONDENSER	17	11
54-22783	"S" CLIP, STATOR LEAD TO			393-1287A2	CAM WICK AND HOLDER		
	BOTTOM COWL	9	17		ASSEMBLY	17	9
54-22875	CLAMP, MERCURY SWITCH	25	54	393-1292A1	BRUSH AND SPRING		
54-22875	CLAMP, MERCURY SWITCH				ASSEMBLY	17	29
	HOLDING	39	39	393-1293A1	BRUSH AND SPRING		
54-23567	CLAMP, WIRING HARNESS				ASSEMBLY	17	26
	TO STARTER SUPPORT			393-1504A5	BREAKER ASSEMBLY,		
	BRACKET	23	31		COMPLETE	17	3
54-24836	CLIP, DISTRIBUTOR			393-1572	RESISTOR	23	38
	PRIMARY GROUND LEAD			393-1586	GROMMET, PLASTIC -		
	(1/4-6)	13	24		BREAKER ASSEMBLY . . .	17	6
54-24836	CLIP, STATOR LEAD TO			393-1621A1	HIGH TENSION CABLE		
	EXHAUST COVER	9	14		ASSEMBLY (COIL #2) . . .	17	34
54-24836	CLIP, WIRING HARNESS TO			393-1622A1	HIGH TENSION CABLE		
	CRANKCASE FLANGE . . .	23	48		ASSEMBLY (#1)	17	35
54-24836	CLIP, WIRING HARNESS TO			393-1656	WIRE, PRIMARY GROUND .	17	13
	CYLINDER BLOCK COVER	23	49	393-1779A2	SHAFT ASSEMBLY -		
54-26519	CLAMP, SPARK PLUG				DISTRIBUTOR CAM	17	15
	LEADS TO COVER	37	36	393-1927A5	DISTRIBUTOR CAP		
54-26538	CLIP, CHOKE SOLENOID				ASSEMBLY	17	25
	WIRE	27	8	393-F1277	SIDE INLET ASSEMBLY . . .	17	28
54-30558	CLAMP, WATER INTAKE			398-2035	STATOR, ALTERNATOR . . .	9	11
	HOSE TO FITTINGS	55	38	414-1826	CRANKSHAFT	41	1
55-28209	SHOCK ABSORBER	47	49	521-1490A1	CENTER MAIN BEARING		
55-28416	PIN, UPPER SHOCK				ASSEMBLY	41	3
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832-1815A1	CYLINDER BLOCK AND CRANKCASE ASSEMBLY	37	1	1623-2003A1	GEAR HOUSING ASSEMBLY	61	1
1010-1267A1	CYLINDER BLOCK COVER ASSEMBLY	39	43	1623-2003A1	GEAR HOUSING ASSEMBLY	67	1
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1102-1825A1	END CAP ASSEMBLY, LOWER	37	23	1623-2003A1	GEAR HOUSING ASSEMBLY SEE PAGE 38 FOR PARTS BREAKDOWN	71	1
1333-1860	CARBURETOR ASSEMBLY, COMPLETE	27	23	1623-2003A2	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) SEE NOTE	65	-
1333-1860	CARBURETOR ASSEMBLY, COMPLETE (KA-12A)	31	1	1623-2003A2	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) SEE NOTE	61	-
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